10 PLUS Series* Emergency Shut-Off Valves

IMPORTANT: Please read all warnings and follow the installation instructions completely and carefully. Failure to do so will void all warranties and may cause product failure, or result in environmental contamination due to liquid leakage into the soil, creating hazardous conditions.

WARNING: Anytime an OPW 10 Series Emergency Valve is being tested or serviced, the power to the pumping system must be turned off.

WARNING: Using electrically-operated equipment near gasoline or gasoline vapors may result in a fire or explosion, causing personal injury and property damage. Be sure that the working area is free from such hazards, and always use proper precautions.

WARNING: Proper operation is dependent on proper installation and regular maintenance. The following instructions are provided to assist you in properly installing and maintaining your 10 PLUS Valve. Failure to follow these instructions may cause failure of the valve to close in the event of an emergency, resulting in a hazardous condition.

The valve body must be rigidly anchored to a structural member within the island to insure breakage at the shear groove in the event of impact. Failure to rigidly anchor the valve body may result in an excessive loss of product and may cause a hazardous condition.

The shear groove must be at the same level or a maximum of ½” above or below the top of the grade. Failure to install the shear groove at this level may result in a hazardous condition. (On 10P series the sheer grove is centered in the SmartGuard area.)

CAUTION: The hub sub-assembly and link must have ample clearance to prevent striking against foreign objects or structures. If the lever or link is obstructed the valve may not close in the event of an emergency resulting in a hazardous condition. OPW recommends a minimum of 1” of clearance surrounding any moving external parts.

IMPORTANT NOTICE: When mounting the OPW 10 Series Emergency Shut-Off Valves, the anchoring device employed must withstand a force greater than 650 ft. pounds per valve. Stabilizer mounting bolts are provided with each valve.

OPW RECOMMENDED INSTALLATION

The valve must be rigidly anchored with the center of the shear groove aligned with the grade ± ½”.

Figure 1

HOW TO ATTACH VALVE TO RISER THREADS

Coat riser threads with a UL classified gasoline-resistant pipe-joint compound (non-hardening) before attaching the valve to the riser threads. 

DO NOT USE TEFLON TAPE

Thread valve tightly onto riser threads by grasping inlet end surface “A”. (See Figure 2.)

A thread protector is supplied in the outlet end of the valve and should remain in place until the final connection is made between the valve and pedestal.

CAUTION: Tighten threads until tight seal is obtained. Additional tightening may cause the body to crack and may allow product leakage during test or in service. (TORQUE SPECIFICATIONS 125-135 FOOT POUNDS)

Figure 2

* Listed by Underwriters Laboratories
CAUTION: Do not attempt to tighten valve onto riser by wrenching above the shear section. This could cause the shear section to fracture or break. Tighten on Wrench Surface “A”

USE A UL CLASSIFIED NON-HARDENING GASOLINE RESISTANT PIPE COMPOUND ON THE DISPENSER CONNECTION. DO NOT USE TEFLON TAPE

CAUTION: Do not attempt to tighten valve onto riser by wrenching above the shear section. This could cause the shear section to fracture or break. Tighten on Wrench Surface “A”

HOW TO ATTACH OUTLET OF VALVE TO DISPENSER PIPING

Hold valve steady with one wrench on Wrench Surface “F” – if this wrench is turned the shear section may fracture or crack (See Figure 3). A second wrench is used to tighten the pipe being attached.

WARNING: Anytime an OPW 10 Series Emergency Valve is being tested or serviced, the power to the pumping system must be turned off.

REQUIRED MAINTENANCE

The service application of this valve requires that it do nothing until it is needed in the event of an emergency. Therefore, to provide for proper action in event of an emergency, the following procedure is required:

At least once each year, manually open and close the valve several times by actuating the hub using a 11/16 box-ended wrench to help prevent gum deposit build-up and/or other conditions that may affect the operation of the valve.

To check the integrity of the SmartGuard remove access port plug (BE SURE NOT TO REMOVE THE TEST PORT PLUG)(See Figure 2) and pressurize with no more than 10 psi. To put the SmartGuard back in place when testing is complete you can either pull a vacuum or gently use your finger. Be careful not to damage the SmartGuard. Be careful not to damage the SmartGuard. To ensure proper SmartGuard operation, do not apply pipe joint compound or teflon tape to the access port plug. Failure to put the access plug back into the access port will cause the SmartGuard to not function. Torque the access plug 10 in-lbs.

HOW TO OPEN 10P SERIES VALVE MANUALLY

After the valve has been attached to riser and pedestal piping, and pressure testing is completed, it should be cocked open. To open the valve, rotate the hub counter clockwise with the link perpendicular. (See Figure 5A) Once the hub is fully rotated insert the pin into the hole on the link (See Figure 5B). Do NOT use pliers or a screwdriver. Use an 11/16 box-ended wrench.

HOW TO SHUT OFF 10P VALVES MANUALLY

To shut off the 10P valves manually push the link (200518) away from the valve body.

PRESSURE TESTING THE PIPING SYSTEM

Note: This testing is for piping system only. The tank should be isolated and not subjected to the pressure used in testing the piping system. (See NFPA Code 30A for tank test recommendations.)

After isolating tank, test piping as follows: Each OPW 10 PLUS Series Emergency Valve has a built in 3/8” test plug (See Figure 2) to permit testing of the piping system for leaks after installation. To use this valve in testing the piping, be certain pump is turned off, then close the valve manually, remove test plug, and attach test line as shown. There is no need to break the line above or below the valve or to remove valve.

NOTE: To prevent damage to the valve seat and disc, DO NOT apply more than 60-psi of pressure to the test line. See NFPA 30A for test details. A separate test is required for the tank.

CAUTION: Do not use Teflon tape on threads. Coat test line or test plug threads with small amount of a UL classified gasoline-resistant pipe-joint sealing compound (non-hardening). Tighten until a complete seal is obtained. Additional tightening may cause the body to crack and allow product leakage at test or in service. (Torque specification is 9-11 foot-pounds.)

IN CASE OF DAMAGE OR FIRE

In the event the valve is activated due to fire, trauma or any other unintended situation, the valve body must be carefully examined. In the event any damage is suspected, the entire valve should be replaced. The valve must be fully tested prior to being returned to service.

NOTICE: A very strong blow or fire may cause the valve to be distorted. Any type of valve may distort after exposure to fire, shock, or impact and the poppet may not seat tightly. Only by replacing the top, or the entire valve, when necessary, can you be sure of getting a tight shut-off the next time an accident occurs

WARNING: Anytime an OPW 10 Series Emergency Valve is being tested or serviced, the power to the pumping system must be turned off.

HOW TO REPLACE TOP SHEAR SECTION

1. Shut off electrical power to dispenser and pump and lock the switch.
2. Shut off valve manually and drain system.
3. Remove pipe or fitting from top of valve. The body does NOT have to be removed.
4. Remove three (3) bolts and lift damaged top out of body. Remove old seal ring.
5. Insure sealing surface is clean and free of debris. Also insure surface is not damaged.
6. Install new seal ring and then the new top, (Top Assembly Replacement Kit). Replace three (3) bolts and tighten.
7. Replace pipe or fitting and test system for leaks.
8. Turn on electrical power to dispenser and pump.

**CAUTION:** Only use 10P replacement tops on 10P bodies. Do not use 10P parts on any other OPW shear valve. Doing so will void any and all warranties.

**IMPORTANT:** Leave these installation instructions and maintenance procedures with the station operator.

**Notice:** OPW products must be used in compliance with applicable federal, state, and local laws and regulations. Product selection should be based on physical specifications and limitations and compatibility with the environment and material to be handled. All illustrations and specifications in this literature are based on the latest production information available at the time of publication. Prices, materials, and specification are subject to change at any time, and models may be discontinued at any time, in either case, without notice or obligation.

**Product Warranty**

OPW warrants that products sold by it are free from defects in materials and workmanship for a period of one year from the date of shipment by OPW. As the exclusive remedy under this limited warranty, OPW, will at its sole discretion, repair, replace, or issue credit for future orders for any product that may prove defective within the one-year period. This warranty shall not apply to any product that has been altered in any way, which has been repaired by any party other than a service representative authorized by OPW, or when failure is due to misuse, conditions of use, or improper installation or maintenance. OPW shall in no instance have any liability whatsoever for special, incidental or consequential damages to any party and shall have no liability for the cost of labor, freight, excavation, clean up, downtime, removal, reinstallation, loss of profit, or any other cost or charges in excess of the amount of the original invoice for the products.

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