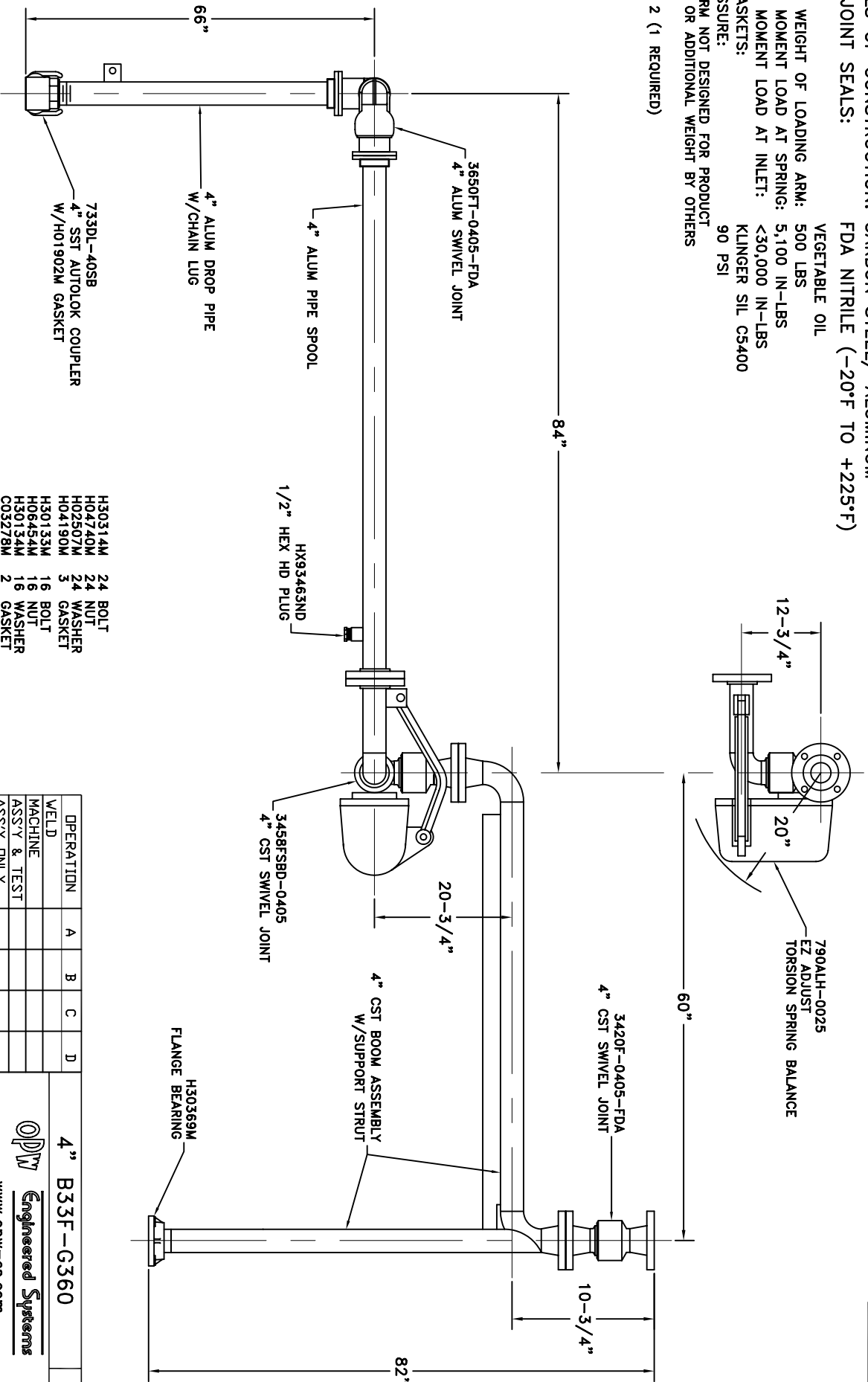


MATERIALS OF CONSTRUCTION: CARBON STEEL/ ALUMINUM
 SWIVEL JOINT SEALS: FDA NITRILE (-20°F TO +225°F)

PRODUCT: VEGETABLE OIL
 ESTIMATED WEIGHT OF LOADING ARM: 500 LBS
 ESTIMATED MOMENT LOAD AT SPRING: 5,100 IN-LBS
 ESTIMATED MOMENT LOAD AT INLET: <30,000 IN-LBS
 FLANGE GASKETS: KLINGER SIL CS400
 TEST PRESSURE: 90 PSI
 LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION OR ADDITIONAL WEIGHT BY OTHERS

RAIL BAY# 2 (1 REQUIRED)



H30314M	24	BOLT
H04740M	24	NUT
H02507M	16	BOLT
H04190M	3	GASKET
H30133M	16	NUT
H06454M	18	WASHER
H30134M	2	GASKET
C05278M	2	WASHER
H02209PA	1	INSTRUCTION SHEET
H30446M	1	ALUM NAME PLATE
H30447M	2	SST TIE BANDS

OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT RECD OPERATIONS PER ASSY.
 2. RECORD CLOCK NO. WHEN COMPLETE.

4" B33F-G360

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DRAWN BY: JLP SCALE: NONE
 CHECKED BY: DATE: 4/16/08
 QUOTE NO. 17465 DRAWING NO.