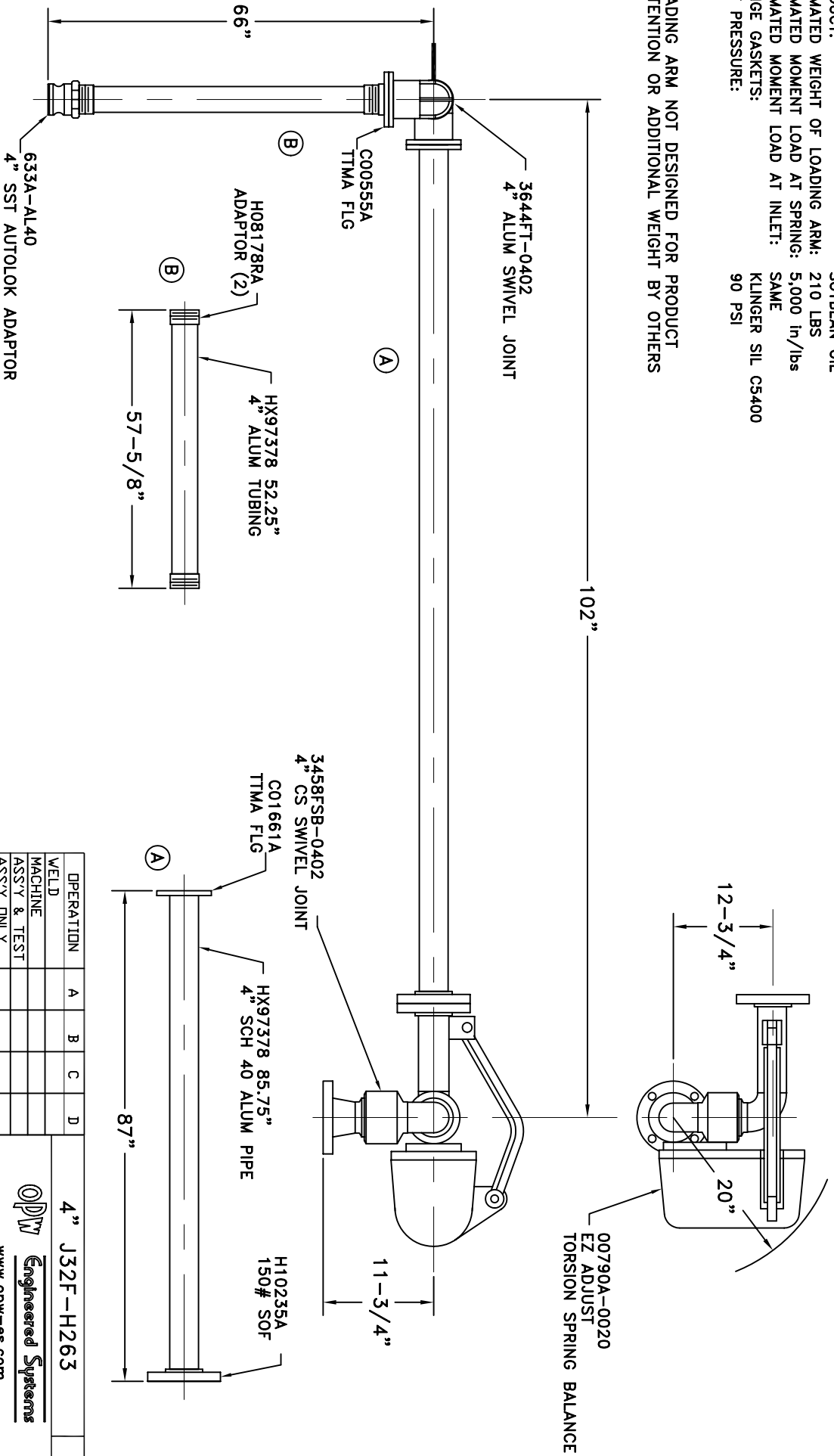


MATERIALS OF CONSTRUCTION: CARBON STEEL/ALUM SWIVEL JOINT SEALS: LO-TEMP FLUOROCARBON

PRODUCT: SOYBEAN OIL
 ESTIMATED WEIGHT OF LOADING ARM: 210 LBS
 ESTIMATED MOMENT LOAD AT SPRING: 5,000 In/lbs
 ESTIMATED MOMENT LOAD AT INLET: SAME
 FLANGE GASKETS: KLINGER SIL CS400
 TEST PRESSURE: 90 PSI

LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION OR ADDITIONAL WEIGHT BY OTHERS



OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT RECD. OPERATIONS PER ASSY.
 2. RECORD CLOCK NO. WHEN COMPLETE.

4" J32F-H263

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DRAWN BY: JLP
 CHECKED BY: []
 SCALE: NONE
 DATE: 3/25/09
 DRAWING NO. []