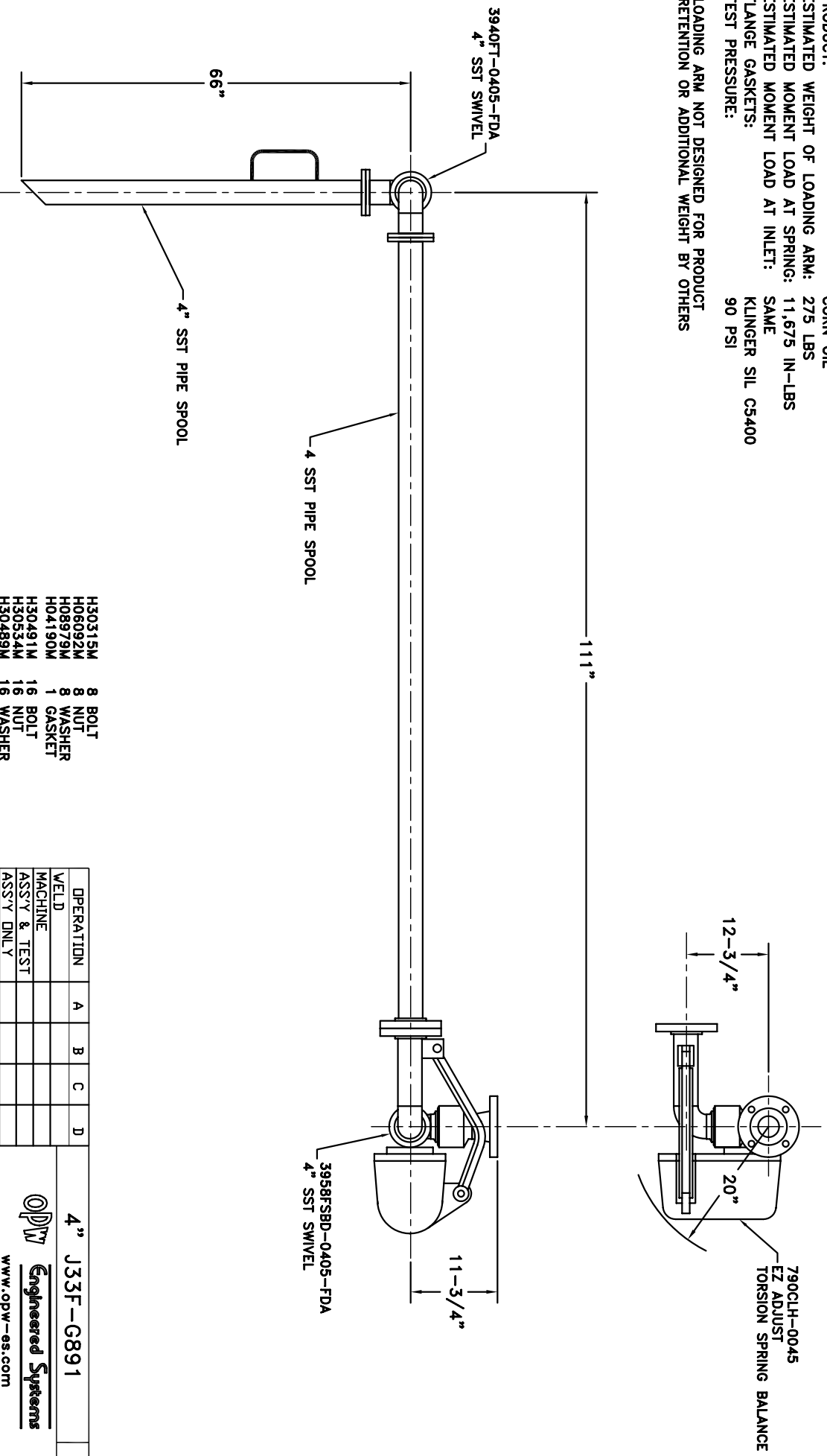


**MATERIALS OF CONSTRUCTION: 316L STAINLESS STEEL**  
**SWIVEL JOINT SEALS: FDA NITRILE**

**PRODUCT:** CORN OIL  
**ESTIMATED WEIGHT OF LOADING ARM:** 275 LBS  
**ESTIMATED MOMENT LOAD AT SPRING:** 11,675 IN-LBS  
**ESTIMATED MOMENT LOAD AT INLET:** SAME  
**FLANGE GASKETS:** KLINGER SIL CS400  
**TEST PRESSURE:** 90 PSI  
**LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION OR ADDITIONAL WEIGHT BY OTHERS**



- H30315M 8 BOLT
- H06092M 8 NUT
- H08979M 8 WASHER
- H04190M 1 GASKET
- H30491M 16 BOLT
- H30534M 16 NUT
- H30489M 16 WASHER
- C03278M 2 GASKET
- H02209PA 1 INSTRUCTION SHEET
- H30446M 1 ALUM NAME PLATE
- H30447M 2 SST TIE BANDS

OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT RECD. OPERATIONS PER ASSY.  
 2. RECORD CLOCK NO. WHEN COMPLETE.

**4" J33F-G891** L.H.

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DRAWN BY: BUB  
 CHECKED BY: SCALE: NONE  
 QUOTE NO. DATE: 10/3/08  
 DRAWING: ND.