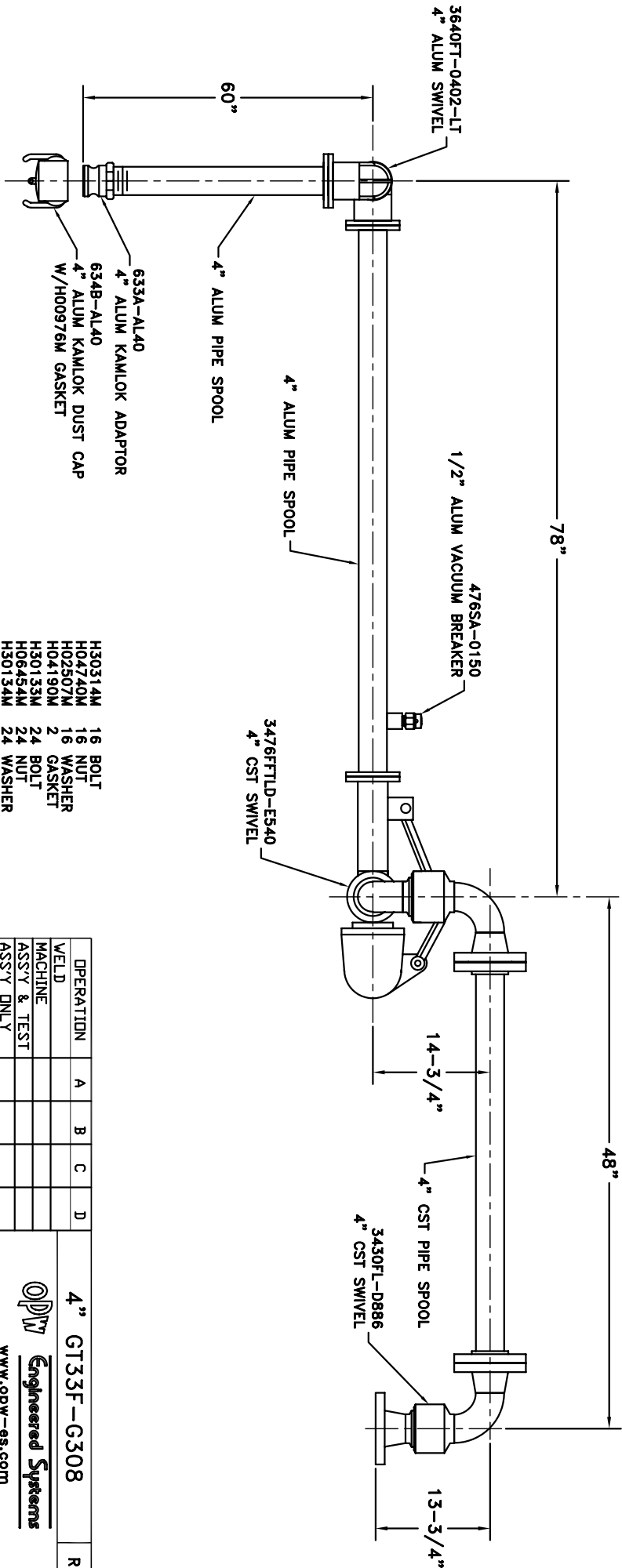
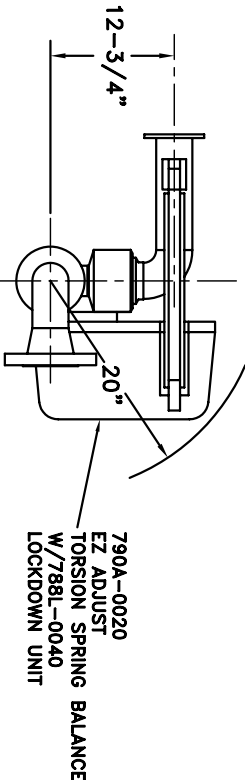


MATERIALS OF CONSTRUCTION: CARBON STEEL & ALUMINUM
SWIVEL JOINT SEALS: VITON GFLT

PRODUCT: BIO DIESEL
ESTIMATED WEIGHT OF LOADING ARM: 350 LBS
ESTIMATED MOMENT LOAD AT SPRING: 3625 IN-LBS
ESTIMATED MOMENT LOAD AT INLET: 15,450 IN-LBS
FLANGE GASKETS: KLINGER SIL CS400
TEST PRESSURE: 90 PSI
LOADING ARM NOT DESIGNED FOR PRODUCT
RETENTION OR ADDITIONAL WEIGHT BY OTHERS



- H30314M 16 BOLT
- H04740M 16 NUT
- H02507M 16 WASHER
- H04190M 2 GASKET
- H30133M 24 BOLT
- H06454M 24 NUT
- H30134M 24 WASHER
- C03278M 3 GASKET
- H02209PA 1 INSTRUCTION SHEET
- H30446M 1 ALUM NAME PLATE
- H30447M 2 SST TIE BANDS

					4" GT33F-G308	R.H.
OPERATION	A	B	C	D	 <u>Engineered Systems</u> www.opw-es.com	
WELD						
MACHINE						
ASSY & TEST						
TEST ONLY						
PAINT					DRAWN BY: BJB CHECKED BY: QUOTE NO. 18800 SCALE: NONE DATE: 3/27/08 DRAWING: ND, SK18800A	
1. HIGHLIGHT RECD OPERATIONS PER ASSY.						
2. RECORD CLOCK NO. WHEN COMPLETE.						