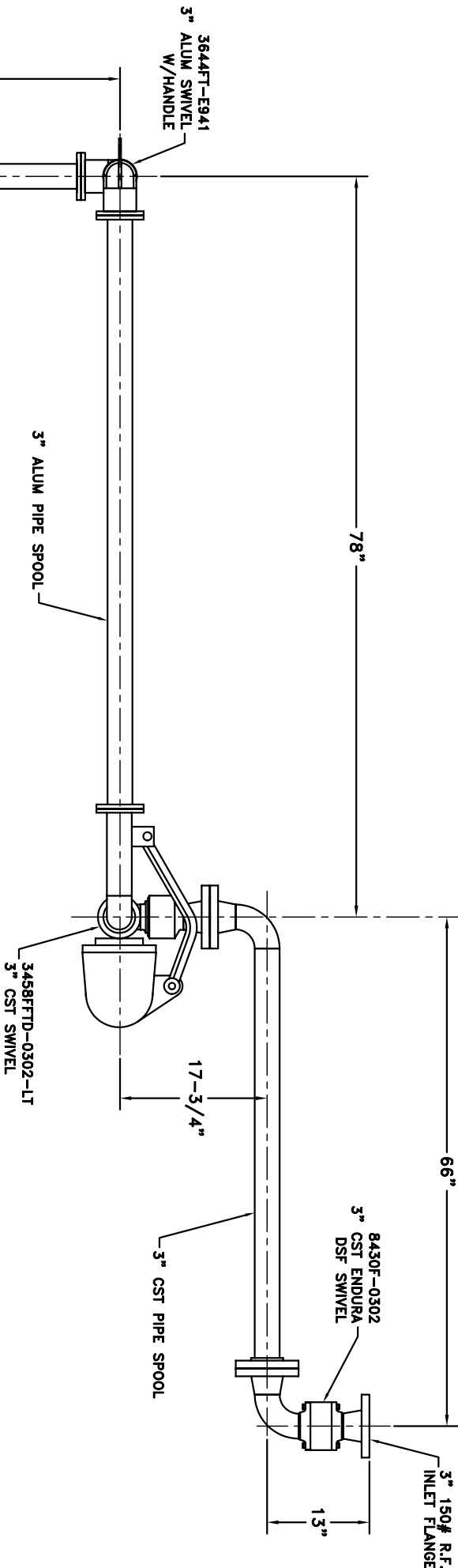
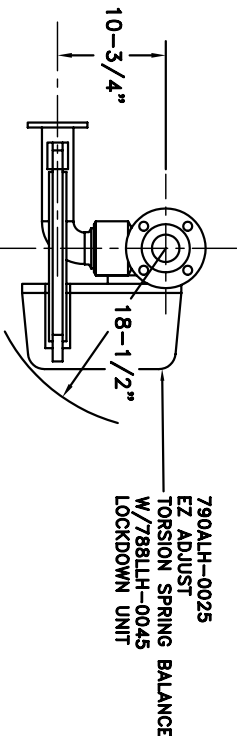


MATERIALS OF CONSTRUCTION: CARBON STEEL & ALUMINUM
SWIVEL JOINT SEALS: VITON GFLT

PRODUCT: CLOUDY BIODIESEL
ESTIMATED WEIGHT OF LOADING ARM: 300 LBS
ESTIMATED MOMENT LOAD AT SPRING: 3700 IN-LBS
ESTIMATED MOMENT LOAD AT INLET: 18,000 IN-LBS
FLANGE GASKETS: KLINGER SIL C5400
TEST PRESSURE: 90 PSI
LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION
END USER TO ADD OVERFILL SENSOR, NOT TO EXCEED 15 LBS



- H30314M 8 BOLT
- H04740M 8 NUT
- H02507M 8 WASHER
- H04189M 2 GASKET
- H30133M 24 BOLT
- H06454M 24 NUT
- H30134M 24 WASHER
- C03510M 3 GASKET
- H02209PA 1 INSTRUCTION SHEET
- H30446M 1 ALUM NAME PLATE
- H30447M 2 SST TIE BANDS

OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT RECD OPERATIONS PER ASSY.

2. RECORD CLOCK NO. WHEN COMPLETE.

DRAWN BY: BJB

CHECKED BY:

QUOTE NO. 70037

DRAWING NO. SK70037A2

SCALE: NONE

DATE: 8/7/08

3" GT33F-G671

L.H.

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