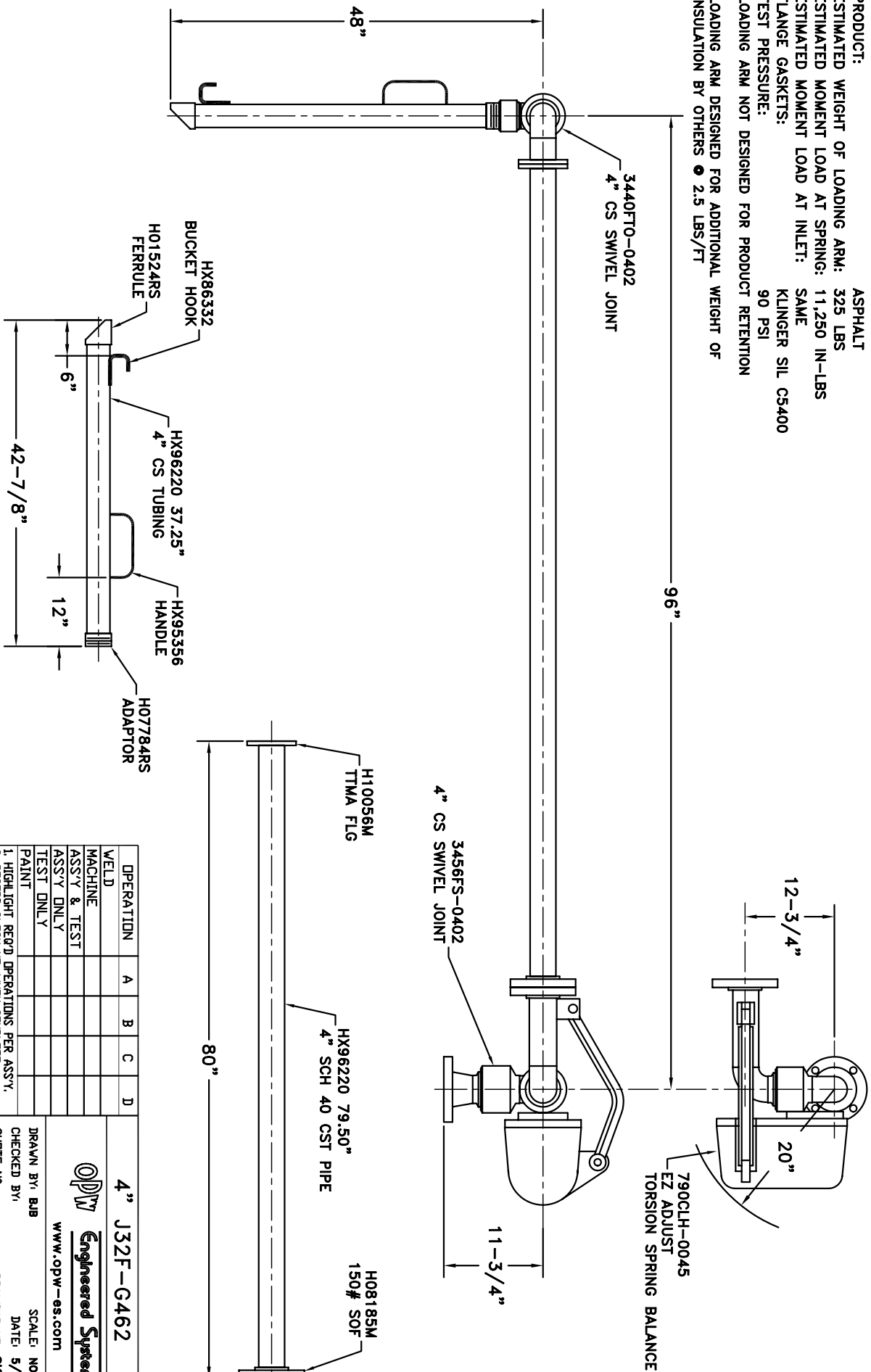


MATERIALS OF CONSTRUCTION: CARBON STEEL
 SWIVEL JOINT SEALS: VITON (-15°F TO +400°F)

PRODUCT: ASPHALT
 ESTIMATED WEIGHT OF LOADING ARM: 325 LBS
 ESTIMATED MOMENT LOAD AT SPRING: 11,250 IN-LBS
 ESTIMATED MOMENT LOAD AT INLET: SAME
 FLANGE GASKETS: KLINGER SIL CS400
 TEST PRESSURE: 90 PSI
 LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION
 LOADING ARM DESIGNED FOR ADDITIONAL WEIGHT OF INSULATION BY OTHERS @ 2.5 LBS/FT



OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

OPERATIONS PER ASSY.
 1. HIGH LIGHT RECD. OPERATIONS PER ASSY.
 2. RECORD CLOCK NO. WHEN COMPLETE.

4" J32F-G462 L.H.

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DRAWN BY: BUB
 CHECKED BY:
 SCALE: NONE
 DATE: 5/21/08
 DRAWING NO. SK18873A1