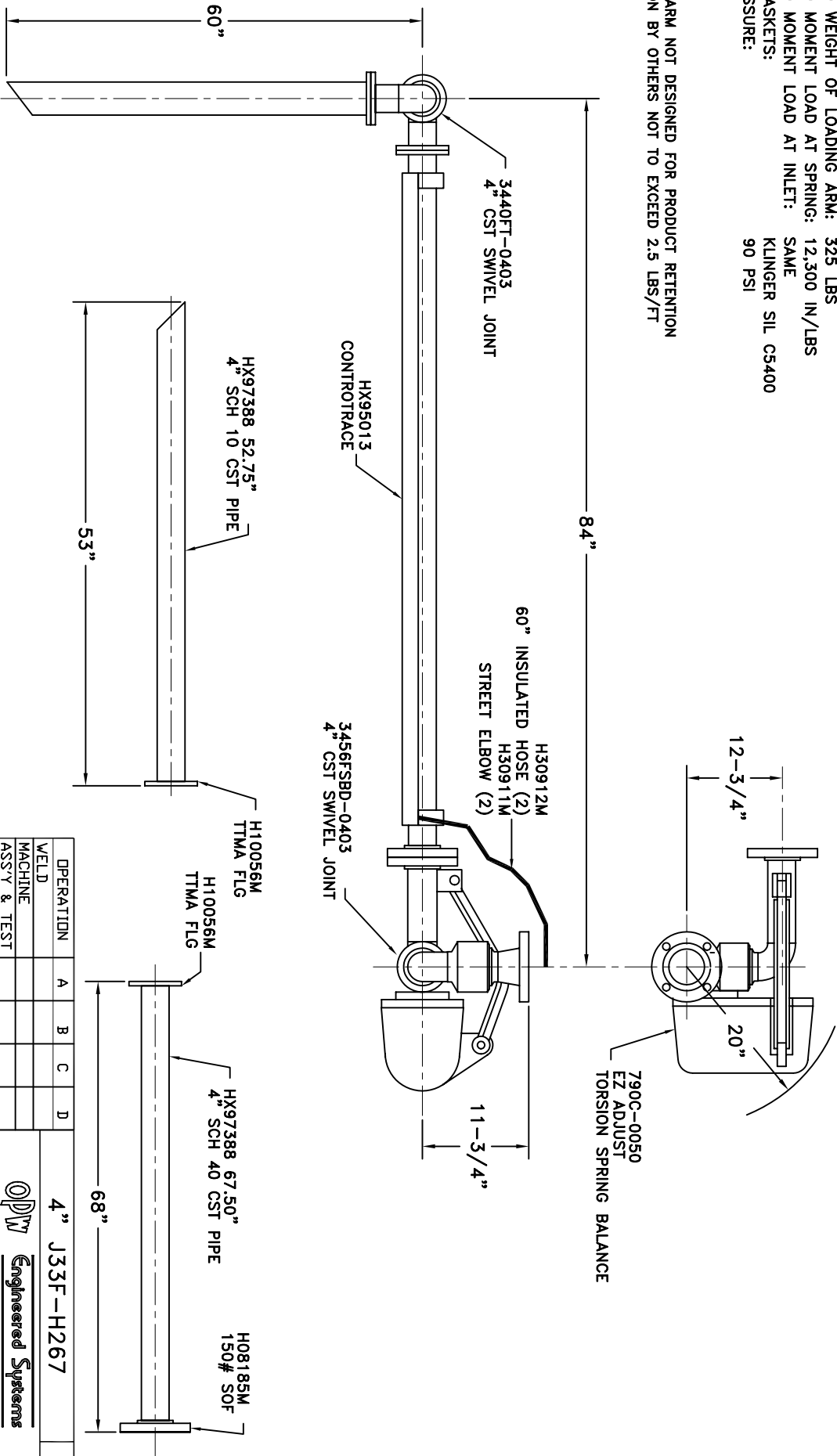


MATERIALS OF CONSTRUCTION: CARBON STEEL
 SWIVEL JOINT SEALS: TFE ENG SILICONNE

PRODUCT: ASPHALT
 ESTIMATED WEIGHT OF LOADING ARM: 325 LBS
 ESTIMATED MOMENT LOAD AT SPRING: 12,300 IN/LBS
 ESTIMATED MOMENT LOAD AT INLET: SAME
 FLANGE GASKETS: KLINGER SIL CS400
 TEST PRESSURE: 90 PSI

LOADING ARM NOT DESIGNED FOR PRODUCT RETENTION
 INSULATION BY OTHERS NOT TO EXCEED 2.5 LBS/FT



OPERATION	A	B	C	D
WELD				
MACHINE				
ASSY & TEST				
ASSY ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT RECD. OPERATIONS PER ASSY.
 2. RECORD CLOCK NO. WHEN COMPLETE.

DRAWN BY: JLP
 CHECKED BY:
 QUOTE NO.

SCALE: NONE
 DATE: 3/27/09
 DRAWING NO.

4" J33F-H267
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