NOTES:
1. WELDING PER OPW WELD SPECIFICATIONS. REFERENCE APPLICABLE WELD SPECIFICATIONS PER COMPONENT.
2. COMPONENT FACE(S) PERPENDICULAR TO CENTER LINE(S) ± .5°.
3. ALL FLANGE BOLT HOLES TO STRADDLE CENTER LINE(S).
4. PROTECT FLANGE FACE(S) AND MACHINED SURFACES WHEN WELDING.
5. ALIGN COMPONENTS AS SHOWN ± 2°.
6. CLEAN ALL WELDS USING A STAINLESS STEEL ONLY WIRE BRUSH.