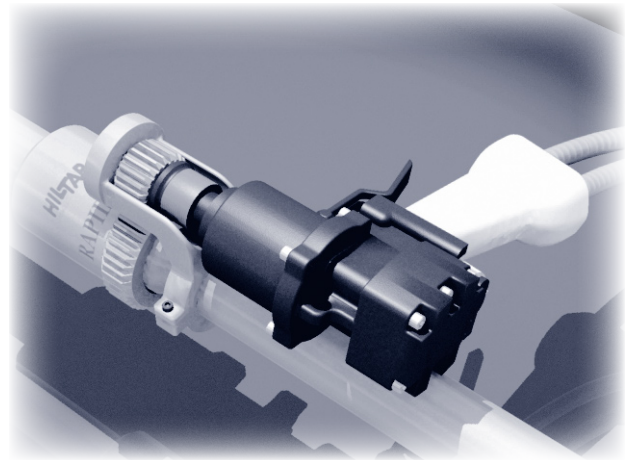
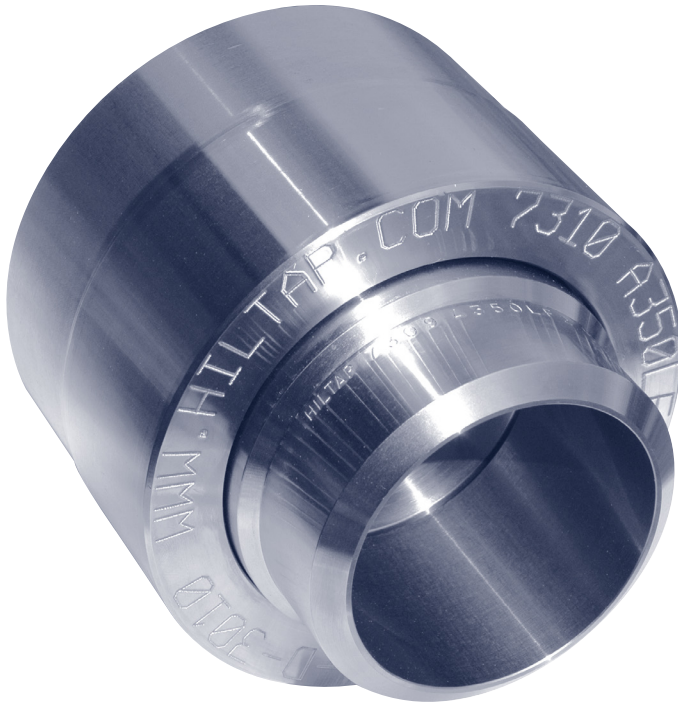




## HT-490 Series HT-415 Series HT-425 Series

Pipe connecting: Safety quick couplings



### **RapidLok™**

*Flanges take minutes to take apart,  
A Hiltap connector takes seconds.*

### **Description**

The HT-415/HT-425/HT-490 **RapidLok™** Series Connector is an all purpose lightweight quick coupling designed for leakproof operation at a wide range of temperatures. The design offers a non restrictive flow with no variation in pipe diameter. The reusable sealing components are made of different metals having their own unique hardness and thermal properties, so as to further enhance the seal as temperature changes are encountered. The safety ring ensures safe venting of any residual pressure.

### **Features**

- The **RapidLok™** HT-490/415/425 series couplings can perform equal to ANSI 900, 1500, and 2500 flanges or hub clamp connectors respectively.
- Repeatedly reusable metal to metal with an optional tertiary enviro "O" ring seal.
- No bolts, or hub clamps for faster hook-ups.
- Unique automatic safety feature vents residual pressure and locks coupling prior to complete uncoupling.
- No special heat treatment of seal rings required.
- Only light torque required when tightening to rated pressure.
- Compact and available in any combination, of threaded, butt weld or hose barbed ends to reduce installation cost.
- Designed and tested to ANSI B31.1, ANSI B31.3
- Quality assurance to ISO 9001-2000
- Remote actuation operation capability available.
- Material traceability available.
- Canadian Registration Numbers (C.R.N.) exist.



**Engineered Systems**

PART OF OPW FLUID TRANSFER GROUP

A DOWD COMPANY

- PIPE, TUBING, AND HOSE COUPLING SEALING SOLUTIONS
- PROCESS PIGGING
- PRODUCT RECOVERY TECHNOLOGIES

**HILTAP**  
FITTINGS LTD.

## HT-490 Series HT-415 Series HT-425 Series

Pipe connecting: Safety quick couplings

FEMALE HALF ASSEMBLY  
(Rapid Lok™ PLAIN END FERRULE AND SLEEVE)

THREADED END  
(MALE HALF)

**RapidLok™**

OPTIONAL ELASTOMER  
TERTIARY "O" RING

SAFETY RING  
COMPENSATION RING

CAP SCREW

Size Inch	Outside diameter Inch	Overall length Approximately inch	Working Pressure psi		
0.25"	Please consult Hiltap for specifications	Please consult Hiltap for specifications	Equal to hub clamp connectors		
0.50"					
0.75"					
1.00"					
2.00"					
3.00"					
4.00"					
5.00"					
6.00"					
			<b>Materials</b> <i>of construction available</i>		
			• A350-LF2	• SS 316	• SS347
			• Alloy 20	• Alloy 825	• SS304

### Order Information

Example: 2" nominal pipe  
with female NPT x female NPT

HT415 - 20 - 11 - C  
HT425 - 20 - 11 - C  
HT490 - 20 - 11 - C

Size	Female half assembly	Male half assembly	Material Specification
02 - 0.25"	20 - 2.00"	1 Internal NPT thread	<ul style="list-style-type: none"> <li>• Carbon steel- A105/A350- LF2</li> <li>• Alloy 20</li> <li>• Stainless steel 316/316L</li> <li>• Exotic alloys available</li> <li>• Optional coatings (eg. Zinc, Cadmium)</li> <li>• All stainless steels are nitrided to reduce galling</li> </ul>
03 - 0.375"	30 - 3.00"	2 External NPT thread	
05 - 0.50"	40 - 4.00"	3 Butt weld	
07 - 0.75"	50 - 5.00"	4 Socket weld male	
10 - 1.00"	60 - 6.00"	5 Socket weld female	
		6 BSP threads available	

Note: Other materials, sizes and pressure ratings are available (e.g. ANSI 2500). End caps/plugs and dust caps are available.

Safe, Environmentally friendly, Quality products.  
Patented, Patents pending.

1-800-661-6150 Toll-free U.S. only  
(403) 250-2986 Canada (403) 291-3592 Fax  
[www.hiltap.com](http://www.hiltap.com)

Distributed by: