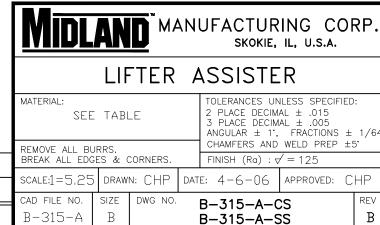


1	ITEM	QTY	PART NAME	B-315-A-CS		B-315-A-SS	
				PART NO.	MATERIAL	PART NO.	MATERIAL
	1	2	PIN	315-101-CS	CARBON STEEL	315-101-SS	STAINLESS STEEL
	2	1	BUSHING	315-2-CS	CARBON STEEL	315-2-SS	STAINLESS STEEL
	3	1	TORSION SPRING	315-31-SS	STAINLESS STEEL	315-31-SS	STAINLESS STEEL
	4	2	WASHER	308-4-CS	CARBON STEEL	308-4-SS	STAINLESS STEEL
	5	2	WASHER	315-51-CS	CARBON STEEL	315-51-SS	STAINLESS STEEL
	6						
	7	1	EYEBOLT	308-7-CS	CARBON STEEL	308-7-SS	STAINLESS STEEL
	8	1	NAMEPLATE	303-32-PS	PLASTIC	303-32-PS	PLASTIC
	9	1	BRACKET	315-9-SS	STAINLESS STEEL	315-9-SS	STAINLESS STEEL
	10						·
	11	1	LOCKNUT	308-11-CS	CARBON STEEL	713-14-SS	STAINLESS STEEL
	12	1	WASHER	308-12-CS	CARBON STEEL	308-12-SS	STAINLESS STEEL
	13	1	COTTER PIN	308-13-SS	STAINLESS STEEL	308-13-SS	STAINLESS STEEL
	14	2	SPACER	315-14-SS	STAINLESS STEEL	315-14-SS	STAINLESS STEEL

 ${{\hbox{NOTE:}}\over{\hbox{THIS LIFTER}}}$  Assister is designed for use on ari 20" manway covers.

## **B-315-A ASSEMBLY PROCEDURE STEPS:**

- 1. CLOSE THE COVER. LIFT FORCE AT 25.7" FROM HINGE SHOULD BE 40 TO 72 LBS.
- 2. REMOVE EXISTING HINGE PIN ASSEMBLY.
- 3. IF REQUIRED MODIFY COVER PER DETAIL "A".
- 4. IF REQUIRED MODIFY STOP BAR PER DETAIL "B" (REINFORCE WELDS IF REQUIRED).
- 5. WELD BRACKET #9 TO COVER IN THE CENTER (TOP VIEW).
- 6. WELD PIN #1 FOR SPRING END TO HINGE PER SIDE VIEW.
- 7. ASSEMBLE SPRING #3 ON BUSHING #2. PLACE WASHER #4 ON EACH END OF BUSHING #2. ALIGN THE HOLES AND CLAMP ASSEMBLY FOR EASE OF INSTALLATION.
- 8. PLACE THE ASSEMBLY INTO OPENING IN THE COVER WITH SHORTER SPRING END (HOOK END) RESTING ON WELDED PIN #1.
- 9. INSERT SECOND PIN #1 THRU HOLES IN HINGE, SPACERS (#14)COVER AND CLAMPED ASSEMBLY. REMOVE CLAMP.
- 10. TACK WELD WASHERS #5 ON EACH END OF HINGE PIN #1.
- 11. OPEN COVER TO FULL OPEN POSITION AGAINST STOP BAR.
- 12. SLIP EYEBOLT #7 ON LONGER SPRING END AND INSTALL IT TO WELDED BRACKET #9 WITH WASHER #12, LOCK NUT #11 AND COTTER PIN #13.
- 13. CLOSE AND OPEN COVER TO TEST OPERATION.
- 14. THE ASSIST IS 32 LBS. @ 25.7."



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3/15/13 CORRECTED TOP VIEW TO SHOW LONGER SPRING END OF L-H SIDE ADDED B-315-A-SS, CAD FILE NO. WAS 7885 FS 10/29/12 CHP REVISIONS DATE