

Gold Book

Railcar Products Technical Documents Version 0423A (April 2023)

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Dear valued customer: All of us at Midland are fully committed to providing you with the engineering support, technical data, product features/benefits, troubleshooting information and other value-added services necessary for you to do your job the best way possible. We continuously seek your input and encourage you to challenge our engineers and technical staff with problems that need solving.

Leadership: For more than 60 years, Midland has worked diligently to solve problems that are of the most importance to our customers. Midland will continue to be your efficient engineering & design-oriented manufacturing company in the future.

Performance: Midland products have proven to work under the most severe conditions. They work hard and smart; to protect, transfer, measure or monitor any liquid, from corn syrup to chlorine. Extensive field experience proves it! Midland valves are easy and economical to operate, giving you years of reliable service under the most demanding conditions.

Safety: Midland products meet or exceed all relevant AAR regulations. Midland actively participates in setting the standards for our own industry. This helps us design products that comply with the most stringent governmental requirements while providing protection for your workers, your equipment and the environment.

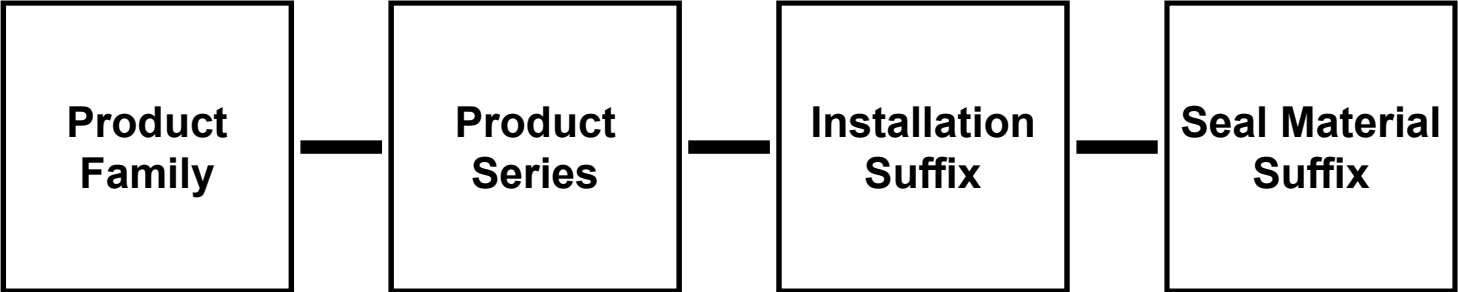
Reliability: With hundreds of products and thousands of specialized variations, Midland offers you the broadest range of equipment of any tank-car supplier plus the security of dealing with the industry leader. Midland will continue to support this industry for many years to come!

Engineering: Midland has everything it takes to customize existing products or develop new ones to meet your specific application needs. All Midland personnel including management, engineering and our newly formed Technical Services Support Team are highly trained to help you. With our engineering and materials expertise, we are always expanding our product line in response to (and often in anticipation of) your requirements. In addition to continuous improvement of existing valves, fitting & gages, Midland Engineering has added 35 new models of SRVs in response to HM-216. We recently took the best features of our proven A-713 (1") chlorine service angle valve and incorporated them into a new A-725 (2") angle valve that now fully complements our existing A-720 series valve. These proactive moves are the core of Midland's existence.

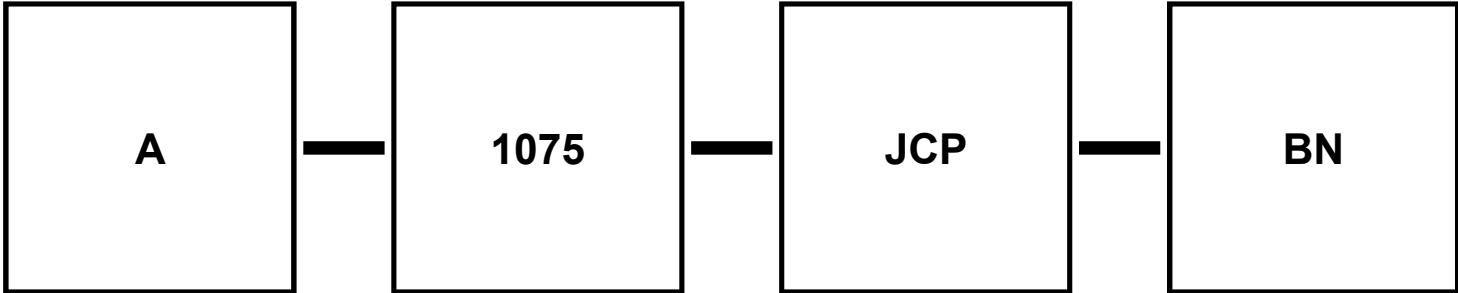
On behalf of all the employees at Midland, we greatly value your opinion and appreciate your business. Please let us hear from you soon.

In general, Midland product titles use the following basic guidelines:

General Form



Example



1. Product Family

"A" represents all Valves

"B" represents other products (Caps, Nozzles, Plugs, Pins, Saddles, etc.)

Example: **A-1075-JCP** A=Product Family "Valve"

2. Product Series Number

For the Safety Relief Valves, in general, the product series number includes the valve series number plus the valve's pressure setting. The Safety Relief Valve series numbers are: 1, 14, 16, 17, 18, 19, 21, 23, 28, 29, 31, 32 & 34.

Example: **A-1075-JCP 1**=Product Series. **075**=Pressure Setting (75 psi) and
Materials of Construction (Steel with Stainless Steel Trim)

Example: **A-1079-JCP-VA 079**=Pressure Setting (75 psi), All stainless Steel. **VA**=Viton A Seal

Example: **A-2085-ASAL-BN 085**=Pressure Setting (75 psi), **ASAL**=Alloy Steel Aluminum. **BN**=Buna N Seal

3. Installation Suffix

Identifies extensive product descriptions. Identifies specific seal materials.

Example: **A-1075-JCP-VA J**=Non-Standard Flange. **C**=Non-Standard Bolt Circle. **P**=Non-Standard Mounting

Other Product Series Numbers

Excess Flow Check Valves = 101 thru 168; Vacuum Relief Valves = 206 thru 222; Needle Valves = 243 thru 280;
Safety Vents = 424 thru 460; Gaging Devices = 612 & 625; Top Loading Valves = 713 thru 734;
Bottom Outlet Valves = 530; Manway Cover Plates = 9000 thru 9034 +; Lifter Assister = 302 thru 330;
Thermowell = 290 thru 293.

TERMS AND CONDITIONS



All quotations made and orders accepted are subject to the following express terms and conditions which are incorporated by reference as part of any order. No addition or alteration to the following terms and conditions shall be valid and enforceable unless specifically agreed to in writing by MIDLAND MANUFACTURING CORP., herein referred to as “Midland.”

Quotations: Quotations expire automatically 60 days from the date on which the proposal was made, unless terminated by written notice within this period.

Prices: All prices quoted are net unless a discount is shown.

Terms: Domestic Net 30 days, International Irrevocable and confirmed Letter of Credit through a prime U.S. bank unless a line of credit has been established with Midland. Letter of credit must conform to these terms and condition with no additions or omissions of terms and conditions.

F.O.B.: All shipments are F.O.B. Skokie, Illinois. Freight is entirely the responsibility of Buyer, although upon Buyer's request we will prepay freight charges and add them to the invoice.

Acceptance of Orders: All orders are subject to acceptance by Midland. No terms or conditions appearing in a Buyer's order form that are in variance or conflict with these terms and conditions shall be binding upon Midland, and such terms or conditions in variance or conflict with the terms and conditions of the form shall be deemed waived by the Buyer. If there are material variances or conflicts between the terms and conditions of this form and the terms and conditions contained in a Buyer's order form, this form shall be deemed a counteroffer to the Buyer's order form, which shall be deemed accepted by the Buyer.

Taxes: Taxes, duties or levies applicable to the sale will be added to the invoice unless a Certificate of Exemption from taxes is submitted to Midland prior to the shipment of goods.

Shipment or Delivery Schedules: Delivery schedules are subject to normal production lead times, material availability, labor conditions and force majeure. Midland shall not be liable in any way for failure or delay in making deliveries. Midland reserves the right to allocate its supply of goods among its customers in any manner it desires in its sole discretion in the event of a shortage of goods. Midland shall not be required to reimburse a buyer for any quantities withheld, and buyer shall not be entitled to any damages, as a result of an allocation, limitation or termination.

Cancellation and Return Policy: Midland has implemented a new policy for all order cancellations and material returns for credit effective January 4, 2016. The new policies are outlined below. Please contact your sales representative with any questions regarding the new policy.

Midland Returns for Credit:

- All material returned will be subject to inspection prior to any credit being issued.
- All material must be returned in as-new condition.
- All returns for credit must have been purchased within the last 12 months. Any products older than 12 months will not be accepted for credit.
- Standard restocking charges are as follows: Parts, 15%. Assemblies, 25-50%. Custom/Specialty items will be evaluated on a case-by-case basis.

No Credit will be issued for the following: Gage Rods, Gage Guide Tubes, Gage Standoffs, Opened packages of O-rings & Seals.

Order Cancellations:

- Any order canceled 30 days after placement will be subject to a 15% cancellation charge.
- Orders scheduled to ship within 10 days will be subject to a 25% - 50% cancellation charge depending on product and production status of the order.
- Cancellation charges for Custom/Specialty items will be evaluated on a case by case basis

Test Certificates: Midland will provide test certificates for each Safety Relief Valve. Certificates to comply with other codes or standards for other products are also available at additional cost.

Design: Midland reserves the right to make changes in the design of its equipment without notice, without incurring any obligation to furnish or install such changes and modifications on products previously or subsequently sold.

Warranty: Midland warrants its products to the original purchaser to be free of defects in material and workmanship for a period of one (1) year from the date of invoice. Note that this warranty does not guarantee that Midland products will last one year, only that they are free of defects for one (1) year. Midland warrants its products only where the equipment is installed in strict accordance with its written instructions, and used in the specific service for which they were designed. **MIDLAND MAKES NO OTHER REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER, WHETHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR PURPOSE.**

Limitation of Liabilities: The sole and exclusive remedies of the buyer shall be those specifically set forth herein. Midland's maximum liability for any and all claims arising directly or indirectly from the performance of its obligations hereunder. **UNDER NO CIRCUMSTANCES SHALL MIDLAND BE LIABLE TO THE BUYER OR ANY THIRD PARTY FOR LOSS OF BUSINESS OR PROFIT OR ANY OTHER ECONOMIC LOSS, OR ANY INCIDENTAL, INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES.**

Security Interest and Default: Until Midland receives full payment of the purchase price for any merchandise ordered by the buyer, file evidence of such security interest in the merchandise and may, at its option and without any further agreement or signature by the buyer, file evidence of such security interest in accordance with the provisions of the Uniform Commercial Code. So long as Midland retains a security interest in such merchandise, the buyer shall keep the merchandise in good condition and free from any other liens or encumbrances. Midland may avail itself to all of the remedies afforded to it by the Uniform Commercial Code for the breach of a contract for the sale of goods and for the enforcement of the security interest herein granted by the buyer to Midland.

Default or Insolvency of Buyer: If the buyer defaults in any of its obligations under this form, or suffers any execution upon its property, or becomes insolvent, admits in writing its inability to pay its debts generally as they become due, files a petition in bankruptcy or a petition to take advantage of any insolvency statute, makes an assignment for the benefit of creditors, makes a transfer in fraud of creditors, applies for or consents to the appointment of the receiver of itself or of the whole or any substantial part of its property, or files a petition or answer seeking reorganization or arrangement under the federal bankruptcy laws, as not in effect or hereinafter amended, or any other applicable law or statute of the United States of any state thereof, then Midland shall have the right, but not the obligation (without prejudice to any other remedies), to cancel any uncompleted order or to withhold or to suspend delivery.

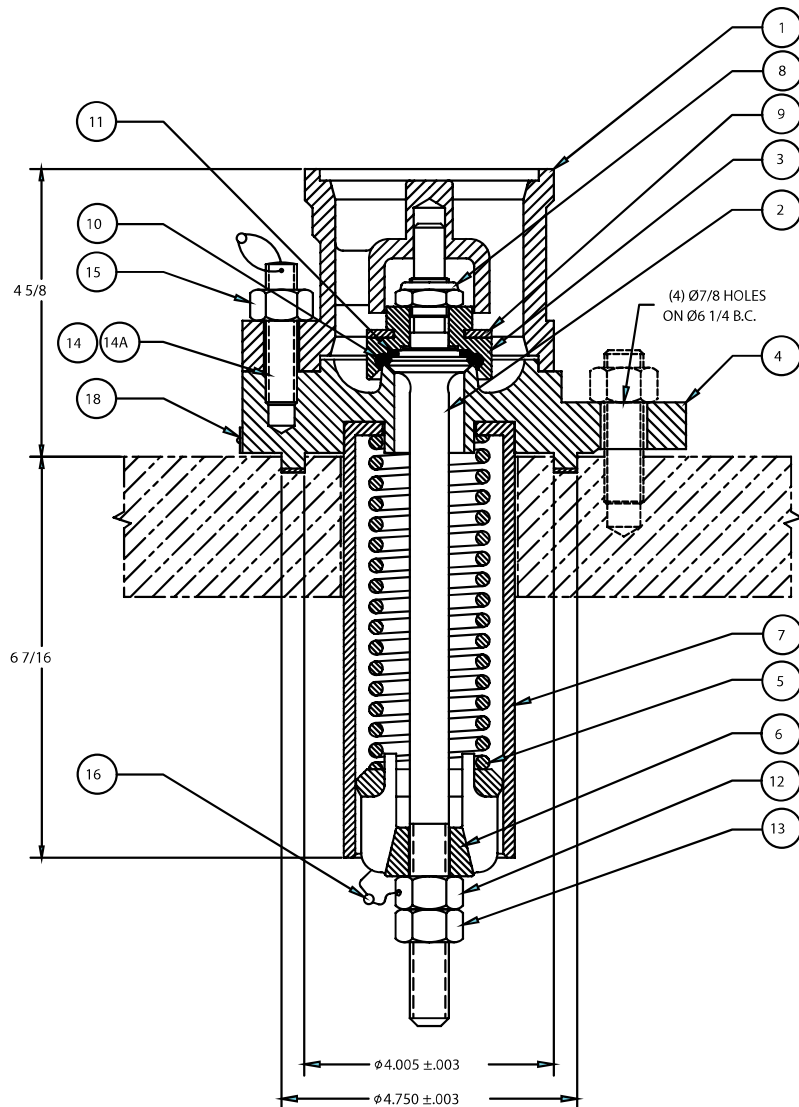
Assignment: Buyer may not assign any of its rights or duties hereunder or any portion hereof to any third party.

Dispute Resolutions: The parties agree that they will settle any dispute, controversy, or claim arising out of or relating to these terms and conditions which they are unable to settle through direct negotiations by mediation administered by a mutually agreeable mediator. If mediation is unsuccessful, the parties agree that they will submit such dispute, controversy, or claim to binding arbitration under a single arbitrator to be conducted under the rules of the American Arbitration Association (AAA). Midland and Buyer will select the arbitrator from a panel of persons knowledgeable in design and manufacturing of products similar to the Products sold by Midland. The arbitrator shall have the authority to award final and binding permanent relief based upon these terms and conditions and applicable Illinois law. Midland and Buyer will pay their own attorney's fees associated with the arbitration and will pay other costs and expenses as the rules of the AAA provide.

Savings: If any provisions of these terms shall be prohibited by or be invalid under applicable law, such provisions shall be ineffective only to the extent of such prohibition or invalidity without invalidating the remainder of such provision or the remaining provisions of these terms and conditions.

PRESSURE RELIEF VALVES

Mounting Specifications



A-1000

- FLANGE HOLES:** Four 7/8" dia. holes are standard on all valves, except 3/4" dia. holes on A-1035 and A-1039. For 7/8" dia. holes on A-1039 or 3/4" dia. holes on A-1075 through A-1450 use suffix "H". For any other, use suffix "J" and specify.
- BOLT CIRCLE:** 6 1/4" dia. is standard on all valves. For a 6 1/2" dia., use suffix "B". For any other use suffix "C" and specify.
- MOUNTING:** The standard mounting on all valves, except A-1035 and A-1039, is the AAR standard tongue with an O.D. of 4.745" $\pm$.003" and an I.D. of 4.005" $\pm$.003". For the A-1035 and A-1039, the standard mounting is a flat-face flange. If a special tongue of 4.995" x 4.255" is desired, use suffix "M". If a flat-face flange is desired for any valve (other than A-1035 and A-1039) use suffix "F". For any other mounting, use suffix "P" and specify.

EXAMPLE OF ORDERING FOR SPECIAL REQUIREMENTS: An A-1150-HBM valve is an A-1150 valve with (4) 3/4" dia. holes on a 6 1/2" dia. bolt circle and a 4.995" x 4.255" tongue.

- Alternate material available. For valve with stack see -S series.
- Standard plating is zinc. Plating on parts can be changed or eliminated per customer's specifications.
- Standard plating is zinc with dichromate. For aluminum-coated spring, specify AS/AL. For stainless-steel spring, specify SS.

A-1475-JCP

- FLANGE HOLES:** Four 7/8" dia holes are standard . For any other use suffix "J" and specify
- BOLT CIRCLE:** 6 1/4" dia. is standard on all valves. For a 6 1/2" dia., use suffix "B". For any other use suffix "C" and specify.
- MOUNTING:** The AAR standard mounting with an O.D. of 4.745" $\pm$.003" and an I.D. of 4.005" $\pm$.003" is standard. For a 4.995" x 4.255" mounting use suffix "M". For a 2.245" x 1.505" mounting use suffix "R". For flat-face use suffix "P" and specify.
- Valves with pressure settings less than 225 PSIG have bolts (15-16-SS or -CS) instead of studs and nuts.

A-1475-T

- FLANGE HOLES:** Four 7/8" dia. holes are standard for all valves, except 3/4" dia. on A-1435 and A-1439. For any other use suffix "J" and specify.
- BOLT CIRCLE:** 6 1/4" dia. is standard on all valves. For a 6 1/2" dia., use suffix "B". For any other use suffix "C" and specify.
- MOUNTING:** The AAR standard tongue with an O.D. of 4.745" $\pm$.003" and an I.D. of 4.005" $\pm$.003" is standard. For a 4.995" x 4.255" tongue, use suffix "M". For a 2.245" x 1.505" tongue use suffix "R". For any other mounting use suffix "P" and specify.
- Valves with pressure settings less than 225 PSIG have bolts (15-16-SS or -CS) instead of studs and nuts.

PRESSURE RELIEF VALVES

Mounting Specifications



A-1700-SJ Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard for all valves. For any other use suffix "J" and specify.
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For a 6½" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** The AAR standard tongue with an O.D. of 4.745"±.003" and an I.D. of 4.005"±.003" is standard. For a 4.995" x 4.255" tongue, use suffix "M". For a 2.245" x 1.505" tongue use suffix "R". For flat-face, use suffix "P".

A-1775 Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard. For (4) 3/4" dia. holes, use suffix "H".
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For a 6½" dia., use suffix "B". For 5½" dia. B.C., use suffix "D". For any other use suffix "C" and specify.
3. **MOUNTING:** The AAR standard tongue with an O.D. of 4.745"±.003" and an I.D. of 4.005"±.003" is standard. For a 4.995" x 4.255" tongue, use suffix "M". For a 2.245" x 1.505" tongue use suffix "R". For flat-face, use suffix "P".

A-1775-T Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard for all valves. For any other use suffix "J" and specify.
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For a 6½" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** The AAR standard tongue with an O.D. of 4.745"±.003" and an I.D. of 4.005"±.003" is standard. For a 4.995" x 4.255" tongue, use suffix "M". For a 2.245" x 1.505" tongue use suffix "R". For flat-face, use suffix "P".

A-1900 Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard for all valves. For any other use suffix "J" and specify.
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For 7¼" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** 4.745" x 4.005" dia. is standard. For 5.995" x 5.255" dia. mounting use suffix "M". For flat-face flange use suffix "F". For any other use suffix "P" and specify.

A-1902 Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard. For (4) 15/16" dia. holes use suffix "H". For (4) ¾" dia. holes use suffix "J".
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For 7¼" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** 4.745" x 4.005" dia. is standard. For 5.995" x 5.255" dia. mounting use suffix "M". Flat-face is standard for the 75 PSI valve. Use 19-264-CS flange. For flat-face flange on other pressure settings use suffix "F". For any other use suffix "P" and specify.

A-14150-T Series

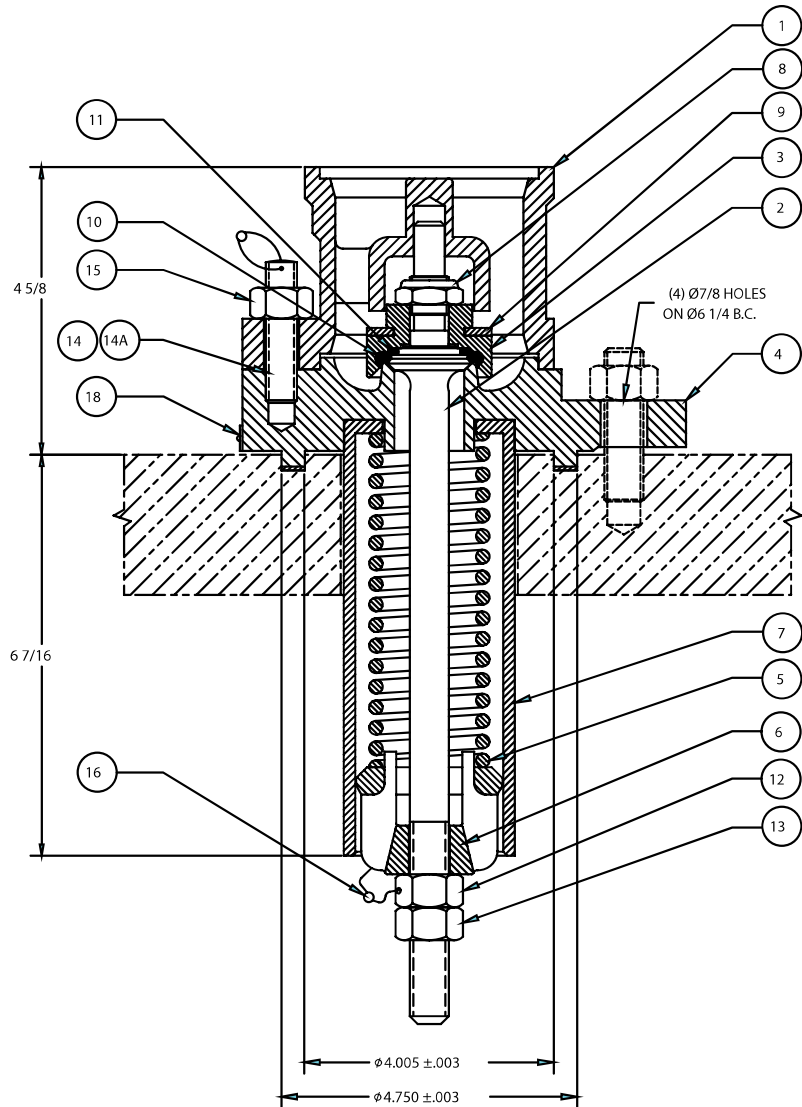
1. **FLANGE HOLES:** Four 7/8" dia. holes are standard. For (4) 15/16" dia. holes use suffix "H". For (4) ¾" dia. holes use suffix "J".
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For 7¼" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** 4.745" x 4.005" dia. is standard. For 5.995" x 5.255" dia. mounting use suffix "M". Flat-face is standard for the 75 PSI valve. Use 19-264-CS flange. For flat-face flange on other pressure settings use suffix "F". For any other use suffix "P" and specify.

A-17150-T Series

1. **FLANGE HOLES:** Four 7/8" dia. holes are standard. For any other, use suffix "J".
2. **BOLT CIRCLE:** 6¼" dia. is standard on all valves. For 6½" dia., use suffix "B". For any other use suffix "C" and specify.
3. **MOUNTING:** 4.745" x 4.005" dia. is standard. For 5.995" x 5.255" dia. mounting use suffix "M". Flat-face is standard for the 75 PSI valve. Use 19-264-CS flange. For flat-face flange on other pressure settings use suffix "F". For any other use suffix "P" and specify.

PRESSURE RELIEF VALVES

A-1000 Series • Internal



Net Flow Area: 0.687 inches²
Valve Weight: 25 lbs.

Item	Qty	Part Name	A-1075 thru A-1450 Stainless Trim		A-1079 thru A-1379 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel w/ SS Insert	10-1-XS	Stainless Steel	10-1-SS
2	1	Stem	Stainless Steel	10-2-SS	Stainless Steel	10-2-SS
3	1	Retainer	Steel Plated	10-3-CS	Stainless Steel	10-3-SS
4	1	Body	Steel	10-4-STD-CS	Stainless Steel	10-4-STD-SS
5	1	Spring	Alloy Steel, Plated ²	See Table	Stainless Steel	See Table
6	1	Follower	Steel Plated ²	10-6-CS	Stainless Steel	10-6-SS
7	1	Spring Guide	Steel Plated ²	10-7-CS	Stainless Steel	10-7-SS
8	1	Top Lock Nut	Steel Plated ²	10-8-CS	Stainless Steel	10-8-SS
9	1	Washer	Neoprene	10-9-NE	Neoprene ¹	10-9-NE
10	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
11	1	Stem O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
12	1	Adjustment Nut	Steel Plated ²	10-12-CS	Stainless Steel	10-12-SS
13	1	Lock Nut	Steel Plated ²	10-13-CS	Stainless Steel	10-13-SS
14	2	Stud	Alloy Steel, Plated ²	10-14-AS	Stainless Steel	10-14-SS
14a	2	Stud w/ Hole	Alloy Steel, Plated ²	10-141-AS	Stainless Steel	10-141-SS
15	4	Nut	Steel Plated ²	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel, Lead	22-72-PB	Stainless Steel	22-72-PB
17						
18	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

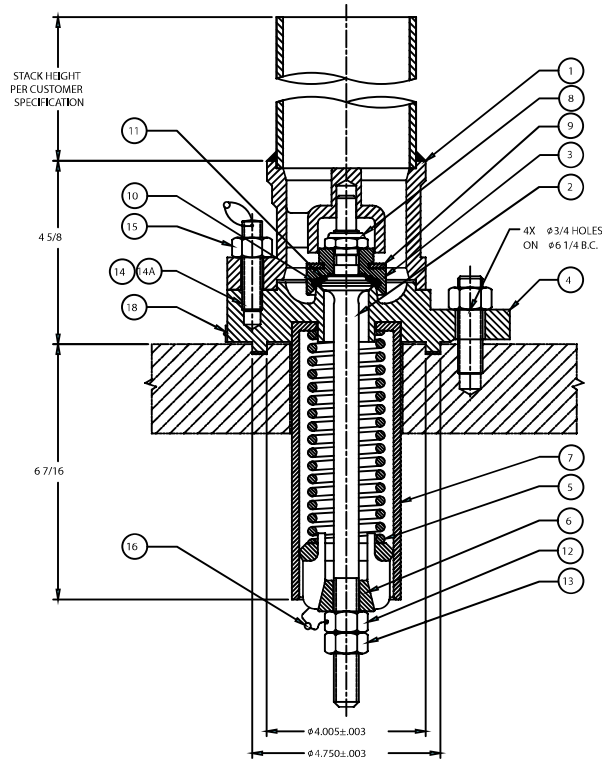
1. Alternate materials are available
 2. Standard Plating is Zinc
- Reference Page 11 for Mounting Dimensions.

A-1075 thru A-1450			
Valve No.	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1075	75	1,109	10-75-AS
A-1100	100	1,374	10-100-AS
A-1150	150	2,004	10-150-AS
A-1165	165	2,329	10-150-AS
A-1225	225	2,884	10-225-AS
A-1247	247.5	3,070	10-225-AS
A-1255	255	3,477	10-225-AS
A-1280	280.5	3,576	10-300-AS
A-1300	300	3,616	10-300-AS
A-1330	330	4,322	10-300-AS
A-1375	375	4,220	10-375-AS
A-1450	450	4,705	10-450-AS

A-1079 thru A-1379			
Valve No.	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1079	75	1,113	10-79-SS
A-1104	100	1,371	10-104-SS
A-1154	150	1,940	10-154-SS
A-1169	165	2,611	10-165-SS
A-1229	225	2,670	10-229-SS
A-1251	247.5	3,245	10-229-SS
A-1259	255	3,344	10-229-SS
A-1284	280.5	3,697	10-304-SS
A-1304	300	3,695	10-304-SS
A-1334	330	4,262	10-304-SS
A-1379	375	4,615	10-379-SS

PRESSURE RELIEF VALVES

A-1000-S Series • Internal With Stack



Item	Qty	Part Name	A-1075 thru A-1450 Stainless Trim		A-1079 thru A-1379 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide ³	Steel w/ SS Insert	10-1-XS	Stainless Steel	10-1-SS
2	1	Stem	Stainless Steel	10-2-SS	Stainless Steel	10-2-SS
3	1	Retainer	Steel Plated	10-3-CS	Stainless Steel	10-3-SS
4	1	Body	Steel	10-4-STD-CS	Stainless Steel	10-4-STD-SS
5	1	Spring	Alloy Steel, Plated ²	10-35-AS	Stainless Steel	See Table
6	1	Follower	Steel Plated ²	10-6-CS	Stainless Steel	10-6-SS
7	1	Spring Guide	Steel Plated ²	10-7-CS	Stainless Steel	10-7-SS
8	1	Top Lock Nut	Steel Plated ²	10-8-CS	Stainless Steel	10-8-SS
9	1	Washer	Neoprene	10-9-NE ¹	Neoprene	10-9-NE
10	1	Seat O-Ring	Buna N ¹	10-10-BN ¹	Buna N ¹	10-10-BN
11	1	Stem O-Ring	Buna N ¹	10-11-BN ¹	Buna N ¹	10-11-BN
12	1	Adjustment Nut	Steel Plated ²	10-12-CS	Stainless Steel	10-12-SS
13	1	Lock Nut	Steel Plated ²	10-13-CS	Stainless Steel	10-13-SS
14	2	Stud	Alloy Steel, Plated ²	10-14-AS	Stainless Steel	10-14-SS
14a	2	Stud w/ Hole	Alloy Steel, Plated ²	10-141-AS	Stainless Steel	10-141-SS
15	4	Nut	Steel Plated ²	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel with Lead ¹	22-72-PB	Stainless Steel with Lead ¹	22-72-PB
17						
18	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternate materials are available
2. Standard Plating is Zinc
3. See table for alternate top guides with stacks.

Stack Options				
Valve Suffix	Stack Height (inches)	Groove	Top Guide No.	
			Carbon Steel	Stainless Steel
-S01	8.75	Yes	10-103-01-CS	10-103-01-SS
-S02	8	No	10-103-02-CS	10-103-02-SS
-S03	6.44	No	10-103-03-CS	10-103-03-SS
-S04	11.63	No	10-103-04-CS	10-103-04-SS
-S05	7	No	10-103-05-CS	10-103-05-SS
-S06	9	No	10-103-06-CS	10-103-06-SS
-S07	5.38	No	10-103-07-CS	10-103-07-SS
-S08	8.38	No	10-103-08-CS	10-103-08-SS
-S09	11.06	Yes	10-103-09-CS	10-103-09-SS
-S10	7.5	No	10-103-10-CS	10-103-10-SS

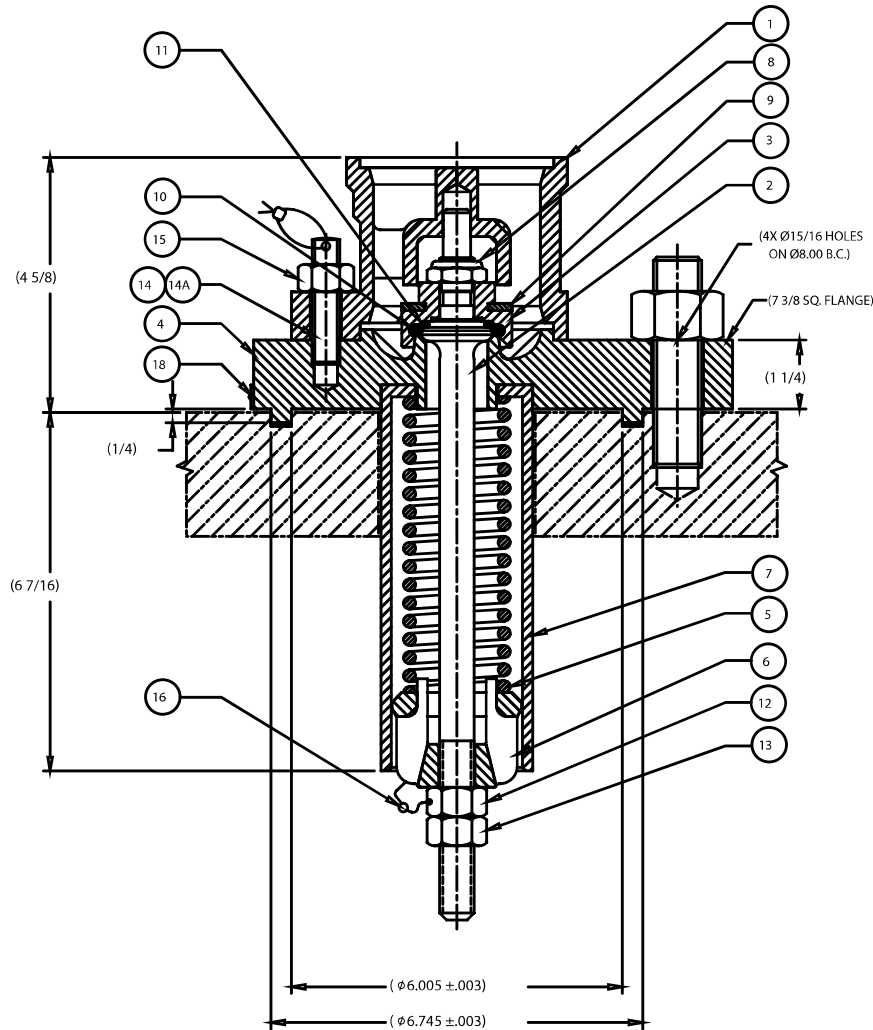
Net Flow Area: 0.687 inches²
Valve Weight: 25 lbs.

A-1075 thru A-1450			
Valve	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1075	75	1,109	10-75-AS
A-1100	100	1,374	10-100-AS
A-1150	150	2,004	10-150-AS
A-1165	165	2,329	10-150-AS
A-1225	225	2,884	10-225-AS
A-1247	247	3,070	10-225-AS
A-1255	255	3,477	10-225-AS
A-1280	280.5	3,576	10-300-AS
A-1300	300	3,616	10-300-AS
A-1330	330	4,322	10-300-AS
A-1375	375	4,220	10-375-AS
A-1450	450	4,705	10-450-AS

A-1079 thru A-1379			
Valve	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1079	75	1,109	10-79-SS
A-1104	100	1,374	10-104-SS
A-1154	150	2,004	10-154-SS
A-1169	165	2,329	10-165-SS
A-1229	225	2,884	10-229-SS
A-1251	247.5	3,070	10-229-SS
A-1259	255	3,477	10-229-SS
A-1284	280.5	3,576	10-304-SS
A-1304	300	3,616	10-304-SS
A-1334	330	4,322	10-304-SS
A-1379	375	4,220	10-279-SS

PRESSURE RELIEF VALVES

A-1000-JCP Series • Internal



Item	Qty	Part Name	A-1075-JCP thru A-1450-JCP Stainless Trim		A-1079-JCP thru A-1379-JCP Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel w/ SS Insert	10-1-XS	Stainless Steel	10-1-SS
2	1	Stem	Stainless Steel	10-2-SS	Stainless Steel	10-2-SS
3	1	Retainer	Steel Plated	10-3-CS	Stainless Steel	10-3-SS
4	1	Body	Steel	10-4-CS	Stainless Steel	10-4-SS
5	1	Spring	Alloy Steel, Plated ²	See Table	Stainless Steel	See Table
6	1	Follower	Steel Plated ²	10-6-CS	Stainless Steel	10-6-SS
7	1	Spring Guide	Steel Plated ²	10-7-CS	Stainless Steel	10-7-SS
8	1	Top Lock Nut	Steel Plated ²	10-8-CS	Stainless Steel	10-8-SS
9	1	Washer	Neoprene	10-9-NE	Neoprene ¹	10-9-NE
10	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
11	1	Stem O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
12	1	Adjustment Nut	Steel Plated ²	10-12-CS	Stainless Steel	10-12-SS
13	1	Lock Nut	Steel Plated ²	10-13-CS	Stainless Steel	10-13-SS
14	2	Stud	Alloy Steel, Plated ²	10-14-AS	Stainless Steel	10-14-SS
14a	2	Stud w/ Hole	Alloy Steel, Plated ²	10141-AS	Stainless Steel	10-141-SS
15	4	Nut	Steel Plated ²	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel, Lead	22-72-PB	Stainless Steel	22-72-PB
17						
18	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternate materials are available
2. Standard Plating is Zinc

A-1075-JCP thru A-1450-JCP			
Valve No.	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1075-JCP	75	1,109	10-75-AS
A-1100-JCP	100	1,374	10-100-AS
A-1150-JCP	150	2,004	10-150-AS
A-1165-JCP	165	2,329	10-150-AS
A-1225-JCP	225	2,884	10-225-AS
A-1247-JCP	247.5	3,070	10-225-AS
A-1255-JCP	255	3,477	10-225-AS
A-1280-JCP	280.5	3,576	10-300-AS
A-1300-JCP	300	3,616	10-300-AS
A-1330-JCP	330	4,322	10-300-AS
A-1375-JCP	375	4,220	10-375-AS
A-1450-JCP	450	4,705	10-450-AS

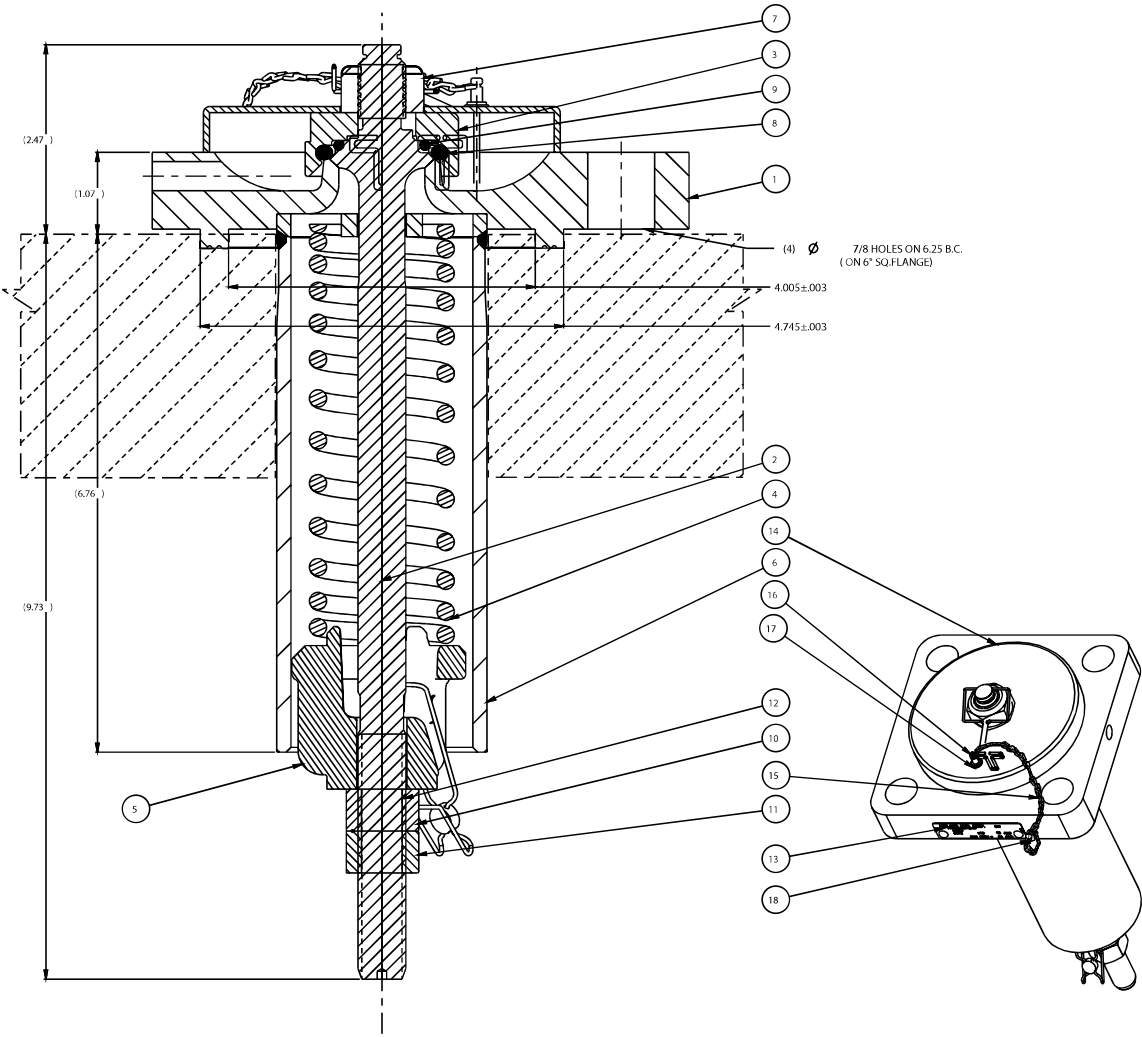
A-1079-JCP thru A-1379-JCP			
Valve No.	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.
A-1079-JCP	75	1,113	10-79-SS
A-1104-JCP	100	1,371	10-104-SS
A-1154-JCP	150	1,940	10-154-SS
A-1169-JCP	165	2,611	10-165-SS
A-1229-JCP	225	2,670	10-229-SS
A-1251-JCP	247.5	3,245	10-229-SS
A-1259-JCP	255	3,344	10-229-SS
A-1284-JCP	280.5	3,697	10-304-SS
A-1304-JCP	300	3,695	10-304-SS
A-1334-JCP	330	4,262	10-304-SS
A-1379-JCP	375	4,615	10-379-SS

Net Flow Area: 0.687 inches²

Valve Weight: 28 lbs.

PRESSURE RELIEF VALVES

A-1076-SS • Internal

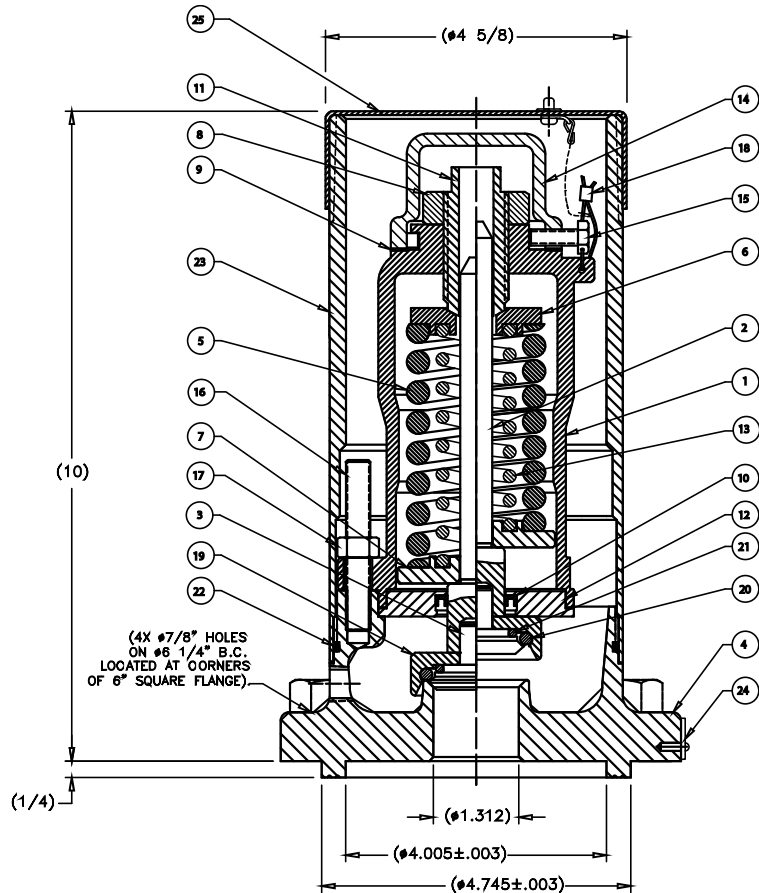


Item	Qty	Part Name	A-1076-SS Stainless Trim	
			Material	Part No.
1	1	Body	Stainless Steel	10-46-SS
2	1	Stem	Stainless Steel	10-26-SS
3	1	Retainer	Stainless Steel	10-36-SS
4	1	Spring	Stainless Steel	10-79-SS
5	1	Follower	Stainless Steel	10-6-SS
6	1	Guide	Stainless Steel	10-760-SS
7	1	Top Lock Nut	Stainless Steel	10-81-SS
8	1	Seat O-Ring	Chemraz 505 ¹	10-10-CZ-505
9	1	Stem O-Ring	Chemraz 505 ¹	10-11-CZ-505
10	1	Adjusting Nut	Stainless Steel	10-12-SS
11	1	Lock Nut	Stainless Steel	10-13-SS
12	2	Wire Seal	Stainless Steel with Lead	22-72-PB
13	1	Nameplate	Stainless Steel	12-10-SS-BLANK
14	1	Cap	Polyethylene	10-31-PE
15	1	Chain	Stainless Steel	20-2-SS
16	1	Rivet	Aluminum	630-14L-AL
17	1	Washer	Stainless Steel	E3107
18	1	Drive Screw	Stainless Steel	763-11-SS
Notes				
1. Alternate materials available				

Net Flow Area: 0.687 inches²
Valve Weight: 16 lbs.

PRESSURE RELIEF VALVES

A-1400 Series • External



Net Flow Area: 1.35 inches²
Valve Weight: 23 lbs.

Item	Qty	Part Name	A-1475 Thru A-14495 Stainless Trim		A-1479 Thru A-14499 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	14-101-CS	Stainless Steel	14-101-SS
2	1	Stem	Stainless Steel	14-2-SS	Stainless Steel	14-2-SS
3	1	Plug	Stainless Steel	14-3-SS	Stainless Steel	14-3-SS
4	1	Body	Steel	14-4-STD-SS	Stainless Steel	14-4-STD-MO
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	See Table	Stainless Steel	See Table
12	1	Seal Retainer	Steel	14-12-CS	Stainless Steel	14-12-SS
13	1	Inner Spring	Stainless Steel	See Table	Stainless Steel	See Table
14	1	Cap	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS
15	1	Hex Head Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Stud	Steel	14-16-CS	Stainless Steel	14-16-SS
17	4	Nut	Steel	14-17-CS	Stainless Steel	14-17-SS
18	1	Wire Seal	SS Wire, PB Seal	22-72-PB	SS Wire, PB Seal	22-72-PB
19	1	Retainer	Stainless Steel	14-19-SS	Stainless Steel	14-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Flue O-Ring ²	Viton A	14-22-VA	Viton A	14-22-VA
23	1	Flue ²	Plastic ²	14-24-PC	Plastic ²	14-24-PC
24	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
25	1	Protective Cap w/ Chain ²	Polyethylene, SS	14-31-PE	Polyethylene, SS	14-31-PE

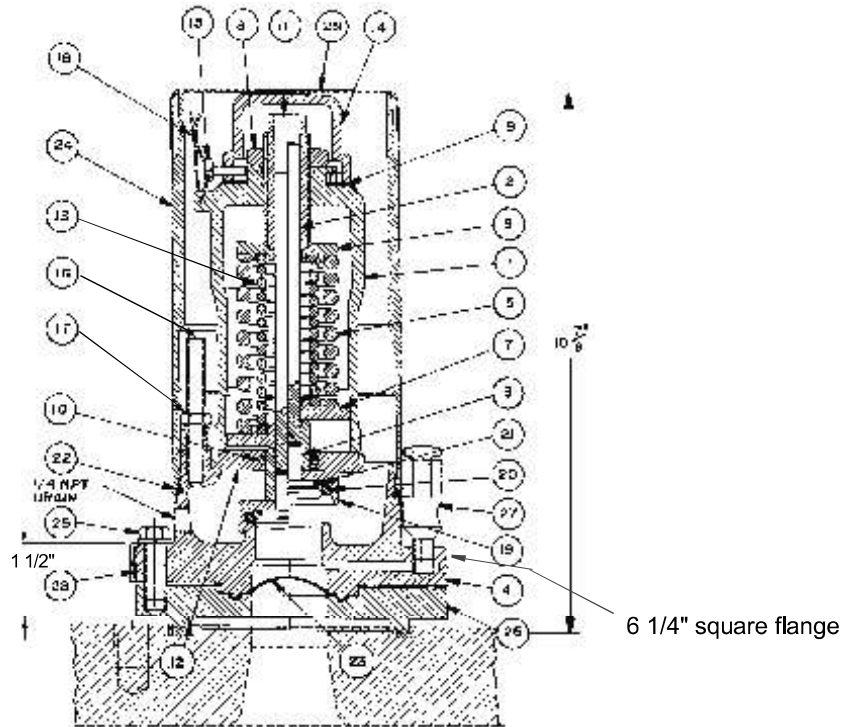
Notes

1. Alternate materials available
2. Add model number suffix -PF for plastic flue or -S for stainless flue. Items 22, 23, & 25 are included with flue.

A-1475 thru A-14499	A-1475 thru A-14499	Pressure	Flow Rate	Outer Spring	Inner Spring	Adjusting Screw
Model	Model	PSIG	SCFM (Air)	No.	No.	No.
A-1475	A-1479	75	2,027	15-150-MO	-	15-11-SS
A-14150	A-14154	150	3,582	15-150-MO	14-13-SS	15-112-SS
A-14165	A-14169	165	3,612	15-225-SS	-	15-11-SS
A-14225	A-14229	225	4,629	15-150-MO	14-13-SS	15-11-SS
A-14247	A-14251	247.5	4,786	15-300-SS	-	15-11-SS
A-14257	A-14259	255	4,606	15-300-SS	-	15-11-SS
A-14280	A-14284	280.5	5,177	15-255-SS	14-13-SS	15-11-SS
A-14300	A-14304	300	6,024	15-300-SS	14-13-SS	15-11-SS
A-14330	A-14334	330	5,085	15-300-SS	14-13-SS	15-11-SS
A-14375	A-14379	375	7,299	15-375-SS	14-13-SS	15-111-SS
A-14450	A-14454	450	6,971	15-450-SS	14-13-SS	15-111-SS
A-14495	A-14499	495	8,816	15-450-SS	14-13-SS	15-111-SS

PRESSURE RELIEF VALVES

A-14000-T Series • External Combination Device



Valve	Valve	Pressure (PSIG)	Flow Rate (SCFM)	Outer Spring	Inner Spring	Adjusting Screw
A-14150-T	A-14154-T	150	3,582	15-150-MO	14-13-SS	15-112-SS
A-14165-T	A-14169-T	165	3,612	15-225-SS		15-11-SS
A-14225-T	A-14229-T	225	4,629	15-150-MO	14-13-SS	15-11-SS
A-14247-T	A-14251-T	247.5	4,786	15-300-SS		15-11-SS
A-14255-T	A-14259-T	255	4,606	15-300-SS		15-11-SS
A-14280-T	A-14284-T	280.5	5,177	15-225-SS	14-13-SS	15-11-SS
A-14300-T	A-14304-T	300	6,024	15-300-SS	14-13-SS	15-11-SS
A-14330-T	A-14334-T	330	5,085	15-300-SS	14-13-SS	15-11-SS
A-14375-T	A-14379-T	375	7,299	15-375-SS	14-13-SS	15-111-SS
A-14450-T	A-14454-T	450	6,971	15-450-SS	14-13-SS	15-111-SS
A-14495-T	A-14499-T	495	8,616	15-450-SS	14-13-SS	15-111-SS

Item	Qty	Part Name	A-14150-T thru A-14495-T Stainless Trim		A-14154 thru A-14499-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	14-101-CS	Stainless Steel	14-101-SS
2	1	Stem	Stainless Steel	14-2-SS	Stainless Steel	14-2-SS
3	1	PLUG	Stainless Steel	14-3-SS	Stainless Steel	14-3-SS
4	1	Body	Steel	14-48-CS	316 Stainless Steel	14-48-MO
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw ⁴	Stainless Steel	See Table	Stainless Steel	See Table
12	1	Seal Retainer	Steel	14-12-CS	Stainless Steel	14-12-SS
13	1	Inner Spring	Stainless Steel	See Table	Stainless Steel	See Table
14	1	Cap	Stainless Steel	14-14-CS	Stainless Steel	14-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Stud ²	Steel	14-16-CS	Stainless Steel	14-16-SS
17	4	Nut ²	Steel	14-17-CS	Stainless Steel	14-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Stainless Steel	14-19-SS	Stainless Steel	14-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Flue O-Ring	Buna N ¹	14-22-BN	Buna N ¹	14-22-BN
23	1	Rupture Disc	Stainless Steel ¹	14-23-SS	Stainless Steel ¹	14-23-SS
24	1	Flue	Plastic	14-24-PC	Plastic	14-24-PC
25	4	Rupture Disc Flange Bolts	Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Rupture Disc Flange	Steel	14-34-CS	Stainless Steel	14-34-SS
27	1	1/8" Needle Valve	Stainless Steel	A-251-BN	Stainless Steel	A-251-BN
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Protective Cap with Chain	Polyethylene ³	14-31-PE	Polyethylene	14-31-PE

Notes

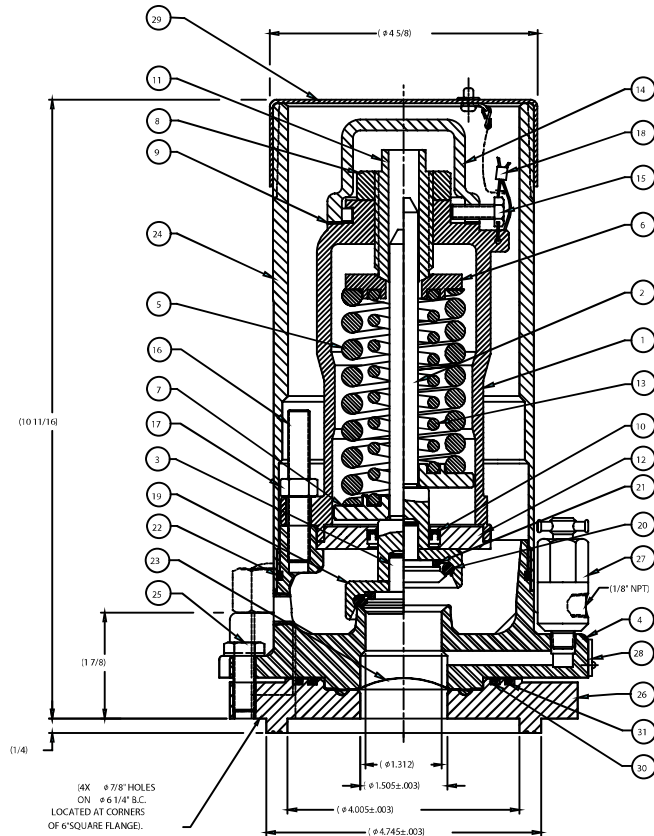
1. Alternate materials are available
2. Valves with pressure settings less than 225 PSIG have bolts (15-16-CS or -SS) instead of studs and nuts.
3. Optional. Add model number suffix -PF for plastic flue or -S for stainless flue. Items 22 & 29 are included with flue
4. For A-14375-T thru A-14499-T use part number 15-111 adjustment screw

Net Flow Area: 1.35 inches²

Valve Weight: 30 lbs.

PRESSURE RELIEF VALVES

A-14000-T-A Series • External Combination Device



A-14150-T-A thru A-14495-T-A Stainless Trim	A-14154-T-A thru A-14499-T-A Stainless Trim	Pressure	Flow Rate	Outer Spring	Inner Spring	Adjusting Screw
Model	Model	PSIG	SCFM (Air)	No.	No.	No.
A-14150-T-A	A-14154-T-A	150	3,582	15-150-MO	14-13-SS	15-112-SS
A-14165-T-A	A-14169-T-A	165	3,612	15-225-SS	-	15-116-SS
A-14225-T-A	A-14229-T-A	225	4,629	15-150-MO	14-13-SS	15-11-SS
A-14247-T-A	A-14245-T-A	247.5	4,786	15-300-SS	-	15-11-SS
A-14255-T-A	A-14259-T-A	255	4,606	15-300-SS	-	15-11-SS
A-14280-T-A	A-14284-T-A	280.5	5,177	15-255-SS	14-13-SS	15-11-SS
A-14300-T-A	A-14304-T-A	300	6,024	15-300-SS	14-13-SS	15-11-SS
A-14330-T-A	A-14334-T-A	330	5,085	15-300-SS	14-13-SS	15-11-SS
A-14375-T-A	A-14379-T-A	375	7,299	15-375-SS	14-13-SS	15-112-SS
A-14450-T-A	A-14454-T-A	450	6,971	15-450-SS	14-13-SS	15-111-SS
A-14495-T-A	A-14499-T-A	495	8,816	15-450-SS	14-13-SS	15-111-SS

Item	Qty	Part Name	A-14150-T-A thru A-14495-T-A Stainless Trim		A-14154-T-A thru A-14499-T-A Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	14-101-SS	Stainless Steel	14-101-SS
2	1	Stem	Stainless Steel	14-2-SS	Stainless Steel	14-2-SS
3	1	Plug	Stainless Steel	14-3-SS	316 Stainless Steel	14-3-MO
4	1	Body	Steel	14-48-CS	316 Stainless Steel	14-48-MO
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	See Table	Stainless Steel	See Table
12	1	Seal Retainer	Steel	14-12-CS	Stainless Steel	14-12-CS
13	1	Inner Spring	Stainless Steel	See Table	Stainless Steel	See Table
14	1	Cap	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS
15	1	Hex Head Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Stud	Steel	14-16-CS	Stainless Steel	14-16-SS
17	4	Nut	Steel	14-17-CS	Stainless Steel	14-17-SS
18	1	Wire Seal	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	14-19-SS	316 Stainless Steel	14-19-MO
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Flue O-Ring	Viton A ¹	14-22-VA	Viton A N ¹	14-22-VA
23	1	Rupture Disc	316 Stainless Steel	14-23-MO	316 Stainless Steel	14-23-MO
24	1	Flue	Plastic	14-24-PC	Plastic	14-24-PC
25	4	Rupture Disc Flange Bolts	Stainless Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Rupture Disc Flange	Steel	14-342-CS	316 Stainless Steel	14-342-MO
27	1	1/8" Needle Valve	Stainless Steel	A-251-SS-BN	Stainless Steel	A-251-SS-BN
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Protective Cap w/ Chain	Polyethylene, SS	14-311-PE-SS	Polyethylene, SS	14-311-PE-SS
30	1	Flange O-Ring, Inner	Buna N ¹	31-11-BN	Buna N ¹	31-11-BN
31	1	Flange O-Ring Outer	Buna N ¹	14-331-BN	Buna N ¹	14-331-BN

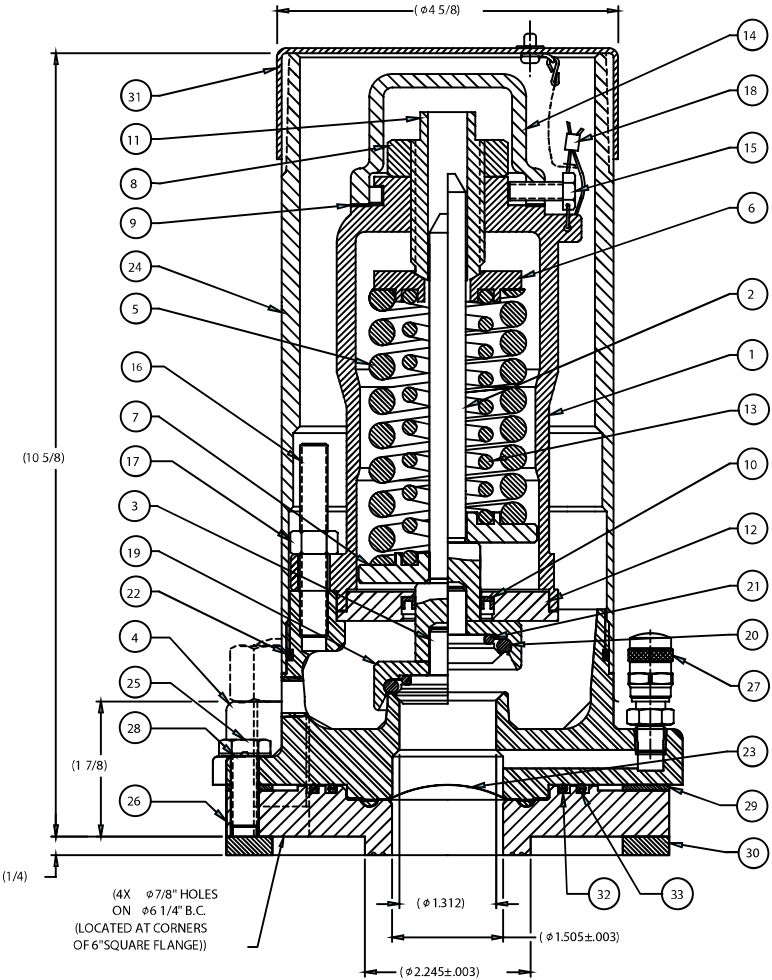
Notes

1. Alternative Materials Available

Net Flow Area: 1.35 inches²
Valve Weight: 30 lbs.

PRESSURE RELIEF VALVES

A-1402-A Series • External Combination Device



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Stainless Steel	14-101-SS
2	1	Stem	Hastelloy C/Monel	14-2-XC
3	1	Plug	Hastelloy C	14-3-HC
4	1	Body	Hastelloy C	14-480-HC
5	1	Outer Spring	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton ¹	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS ³
12	1	Seal Retainer	Monel	14-12-ML
13	1	Inner Spring	Stainless Steel	See Table
14	1	Cap	Stainless Steel	14-14-SS
15	1	Seal Screw	Steel, Plated	15-15-CS
16	4	Stud	Monel	14-16-ML
17	4	Nut	Monel	14-17-ML
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Hastelloy C	14-19-HC
20	1	Seat O-Ring	Viton ¹	10-10-VL
21	1	Plug O-Ring	Viton ¹	10-11-VL
22	1	Flue O-Ring	Viton ¹	14-22-VA
23	1	Rupture Disc	Tantalum	See Table
24	1	Flue	Plastic ²	14-24-PC
25	4	Rupture Disc Flange Bolts	Stainless Steel	15-16-SS
26	1	Rupture Disc Flange	Monel	14-37-ML
27	1	Purge Valve	Monel	17-240-ML
28	1	Nameplate	Monel	12-10-ML-BLANK
29	1	Upper Filler	Viton ¹	14-29-VA
30	1	Lower Filler	Viton ¹	14-30-VA
31	1	Protective Cap with Chain	Polyethylene/SS	14-311-PE-SS
32	1	Inner Flange O-Ring	Viton ¹	32-11-VL
33	1	Outer Flange O-Ring	Viton ¹	14-331-VL

Notes

1. Alternate materials are available

2. For stainless steel flue, add suffix -S to model number

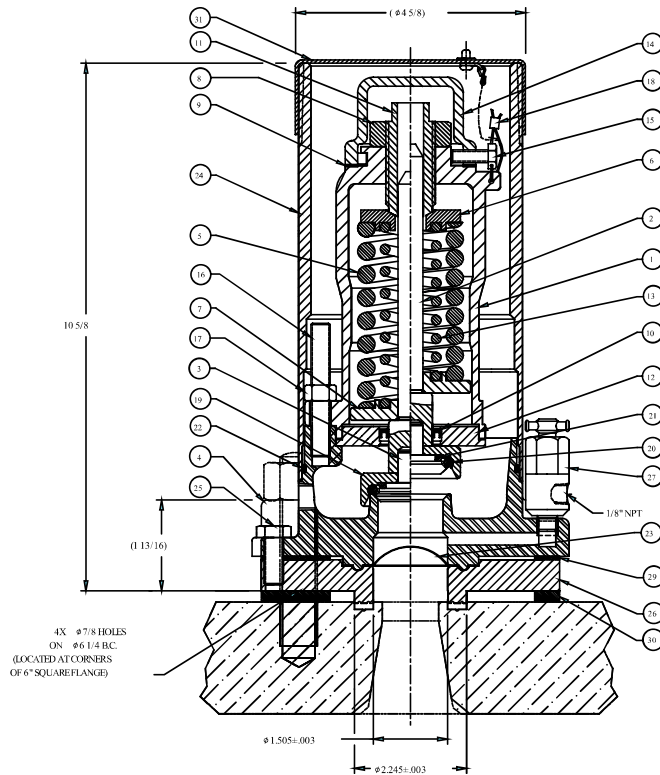
3. 15-112-SS adjustment screw is used on A-14377-ML and A-14502-ML.

A-1402 series valves can be rebuilt to A-1402-A series valves

Valve No.	Rupture Disc Setting (PSIG)	Valve Pressure Setting (PSIG)	Outer Spring	Inner Spring	Rupture Disc
A-14227-ML-A	225	210	15-150-MO	14-13-SS	14-23-TA-225
A-14377-ML-A	375	351	15-375-SS	14-13-SS	14-23-TA-375
A-14502-ML-A	500	470	15-450-SS	14-13-SS	14-23-TA-500

PRESSURE RELIEF VALVES

A-14152-HC, A-14452-HC, & A-14497-HC Series • External Combination Device



Net Flow Area: 1.35 inches²
Valve Weight: 30 lbs.

Item	Qty	Part Name	A-14152-HC Hastelloy C Trim		A-14452-HC Hastelloy C Trim		A-14497-HC Hastelloy C Trim	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	14-101-SS	Stainless Steel	14-101-SS	Stainless Steel	14-101-SS
2	1	Stem	Hastelloy C/Monel	14-2-XC	Hastelloy C/Monel	14-2-XC	Hastelloy C/Monel	14-2-XC
3	1	Plug	Hastelloy C	14-3-HC	Hastelloy C	14-3-HC	Hastelloy C	14-3-HC
4	1	Body	Hastelloy C	14-480-HC	Hastelloy C	14-480-HC	Hastelloy C	14-480-HC
5	1	Outer Spring	Stainless Steel	15-150-SS	Stainless Steel	15-450-SS	Stainless Steel	15-450-SS
6	1	Follower	Stainless Steel	14-6-SS	Stainless Steel	14-6-SS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS	Stainless Steel	15-8-SS	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton ¹	15-9-VA	Viton ¹	15-9-VA	Viton ¹	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-111-SS	Stainless Steel	15-111-SS	Stainless Steel	15-111-SS
12	1	Seal Retainer	Monel	14-12-ML	Monel	14-12-ML	Monel	14-12-ML
13	1	Inner Spring	Stainless Steel	14-13-SS	Stainless Steel	14-13-SS	Stainless Steel	14-13-SS
14	1	Cap	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS	Steel	15-15-CS
16	4	Stud	Monel	14-16-ML	Monel	14-16-ML	Monel	14-16-ML
17	4	Nut	Monel	14-17-ML	Monel	14-17-ML	Monel	14-17-ML
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Hastelloy C	14-19-HC	Hastelloy C	14-19-HC	Hastelloy C	14-19-HC
20	1	Seat O-Ring	Viton ¹	10-10-VL	Viton ¹	10-10-VL	Viton ¹	10-10-VL
21	1	Plug O-Ring	Viton ¹	10-11-VL	Viton ¹	10-11-VL	Viton ¹	10-11-VL
22	1	Flue O-Ring	Viton ¹	14-22-VA	Viton ¹	14-22-VA	Viton ¹	14-22-VA
23	1	Rupture Disc	Tantalum	See Table	Tantalum	See Table	Tantalum	See Table
24	1	Flue	Plastic ²	14-24-PC	Plastic ²	14-24-PC	Plastic ²	14-24-PC
25	4	Rupture Disc Flange Bolts	Stainless Steel	15-16-SS	Stainless Steel	15-16-SS	Stainless Steel	15-16-SS
26	1	Rupture Disc Flange	Hastelloy C	14-37-HC	Hastelloy C	14-37-HC	Hastelloy C	14-37-HC
27	1	1/8" Needle Valve	Monel	A-251-VG	Monel	A-251-VG	Monel	A-251-VG
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Upper Filler	Viton ¹	14-29-VA	Viton ¹	14-29-VA	Viton ¹	14-29-VA
30	1	Lower Filler	Viton ¹	14-30-VA	Viton ¹	14-30-VA	Viton ¹	14-30-VA
31	1	Protective Cap with Chain	Polyethylene Stainless Steel	14-31-PE	Polyethylene Stainless Steel	14-31-PE	Polyethylene Stainless Steel	14-31-PE

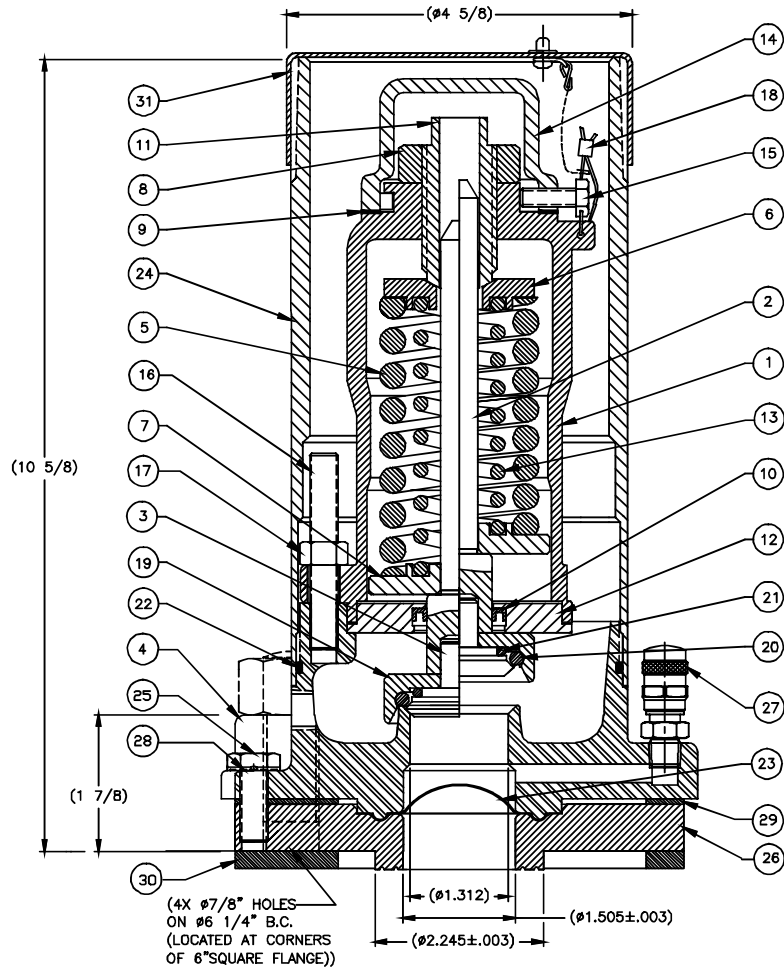
Notes

1. Alternate materials are available
2. For stainless steel flue, add -S to the model number

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Rupture Disc
A-14152-HC	150	3,582	14-23-TA-150
A-14452-HC	450	6,971	14-23-TA-450
A-14497-HC	495	8,616	14-23-TA-495

PRESSURE RELIEF VALVES

A-14227-ML, A-14277-ML, & A-14502-ML Series • External Combination Device



Net Flow Area: 1.35 inches²
Valve Weight: 30 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Stainless Steel	14-101-SS
2	1	Stem	Hastelloy C/Monel	14-2-XC
3	1	Plug	Hastelloy C	14-3-HC
4	1	Body	Hastelloy C	14-480-HC
5	1	Outer Spring	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton ¹	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF
11	1	Adjusting Screw ³	Stainless Steel	15-11-SS
12	1	Seal Retainer	Monel	14-12-ML
13	1	Inner Spring	Stainless Steel	14-13-SS
14	1	Cap	Stainless Steel	14-14-SS
15	1	Seal Screw	Steel, Plated	15-15-CS
16	4	Stud	Monel	14-16-ML
17	4	Nut	Monel	14-17-ML
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Hastelloy C	14-19-HC
20	1	Seat O-Ring	Viton ¹	10-10-VL
21	1	Plug O-Ring	Viton ¹	10-11-VL
22	1	Flue O-Ring	Viton ¹	14-22-VA
23	1	Rupture Disc	Tantalum	See Table
24	1	Flue	Plastic ²	14-24-PC
25	4	Rupture Disc Flange Bolts	Stainless Steel	15-16-SS
26	1	Rupture Disc Flange	Monel	14-37-ML
27	1	Purge Valve	Monel	A-251
28	1	Nameplate	Monel	12-10-ML-BLANK
29	1	Upper Filler	Viton ¹	14-29-VA
30	1	Lower Filler	Viton ¹	14-30-VA
31	1	Protective Cap with Chain	Polyethylene/SS	14-31-PE-SS

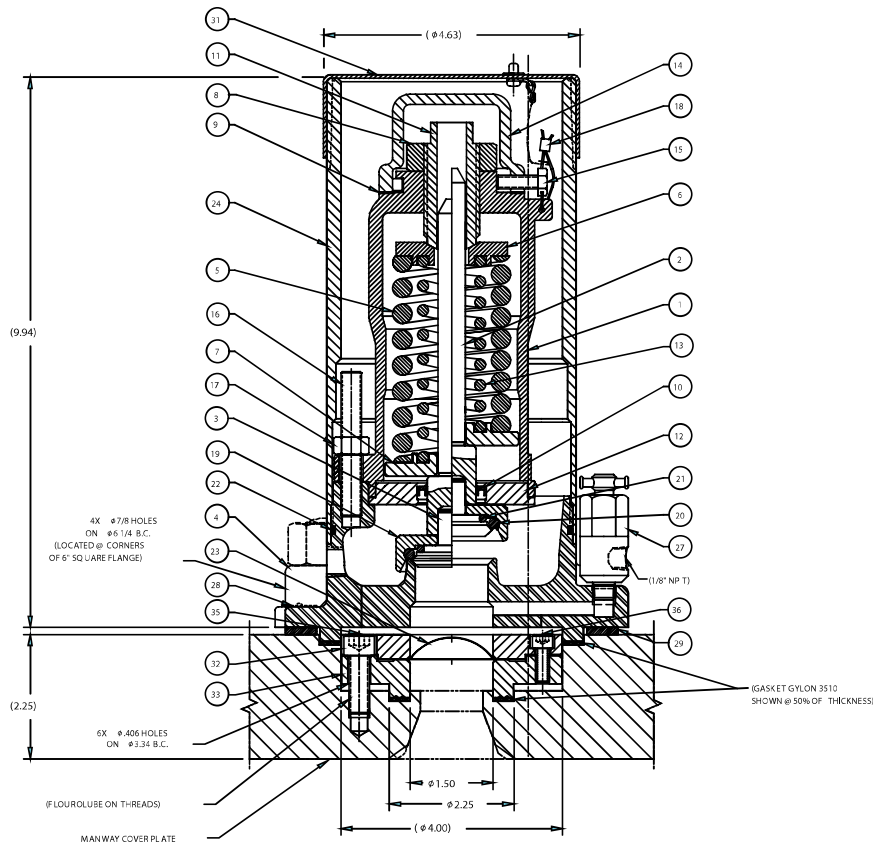
Notes

1. Alternate materials are available
2. For stainless steel flue, add suffix -S to model number
3. 15-112-SS Adjusting Screw is used on A-14377-ML & A-14502-ML

Valve No.	Rupture Disc Setting (PSIG)	Flow Rate (SCFM)	Outer Spring	Rupture Disc
A-14227-ML	225	4,629	15-150-MO	14-23-TA-225
A-14377-ML	375	7,299	15-375-SS	14-23-TA-375
A-14502-ML	500	8,616	15-450-SS	14-23-TA-500

PRESSURE RELIEF VALVES

A-14378 Series • External with Rupture Disc Holder



Net Flow Area: 1.35 inches²

Valve Weight: 30 lbs.

Item	Qty	Part Name	A-14378-SS Stainless Trim		A-14378-ML Stainless Trim	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	14-101-SS	Stainless Steel	14-101-SS
2	1	Stem	Stainless Steel	14-2-SS	Hastelloy C/Monel	14-2-XC
3	1	Plug	Stainless Steel	14-3-SS	Hastelloy C	14-3-HC
4	1	Body	Stainless Steel	14-478-SS	Hastelloy C	14-478-HC
5	1	Outer Spring	Stainless Steel	15-375-SS	Stainless Steel	15-375-SS
6	1	Follower	Stainless Steel	14-6-SS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton	15-9-VA	Viton	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-112-SS	Stainless Steel	15-112-SS
12	1	Seal Retainer	Stainless Steel	14-12-SS	Monel	14-12-ML
13	1	Inner Spring	Stainless Steel	14-13-SS	Stainless Steel	14-13-SS
14	1	Cap	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS
15	1	Seal Screw	Steel, Plated	15-15-CS	Steel, Plated	15-15-CS
16	4	Stud	Stainless Steel	14-16-SS	Monel	14-16-ML
17	4	Nut	Stainless Steel	14-17-SS	Monel	14-17-ML
18	1	Wire Seal	Stainless Steel with Lead	22-72-SS	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Stainless Steel	14-19-SS	Hastelloy C	14-19-HC
20	1	Seat O-Ring	EPDM ¹	10-10-EPDM	Viton ¹	10-10-VA
21	1	Plug O-Ring	EPDM ¹	10-11-EPDM	Viton ¹	10-11-VA
22	1	Flue O-Ring	Viton	14-22-VA	Viton	14-22-VA
23	1	Rupture Disc	Stainless Steel	14-23-MO-375-F	Tantalum	14-23-TA-375-F
24	1	Flue	Plastic	14-24-PC	Plastic	14-24-PC
27	1	1/8" Valve	Stainless Steel	A-251-SS-EPDM	Monel	17-240-ML
28	1	Nameplate	Stainless Steel	14-223-SS	Monel	14-378-ML
29	1	Flange Gap Filler	Viton	14-291-VA	Viton	14-291-VA
31	1	Protective Cap with Chain	Polyethylene/SS	14-311-PE-SS	Polyethylene/SS	14-311-PE-SS
32	1	Rupture Disc Holder Top Flange	Stainless Steel	4378-10-SS	Monel	4378-110-ML
33	1	Rupture Disc Holder Bottom Flange	Stainless Steel	4378-120-SS	Monel	4378-120-ML
35	6	Cap Screw Mounting	Stainless Steel	4378-113-SS	Monel	4378-113-ML
36	6	Cap Screw Rupture Disc Holder	Stainless Steel	4378-112-SS	Monel	4378-112-ML
37	1	Placard				

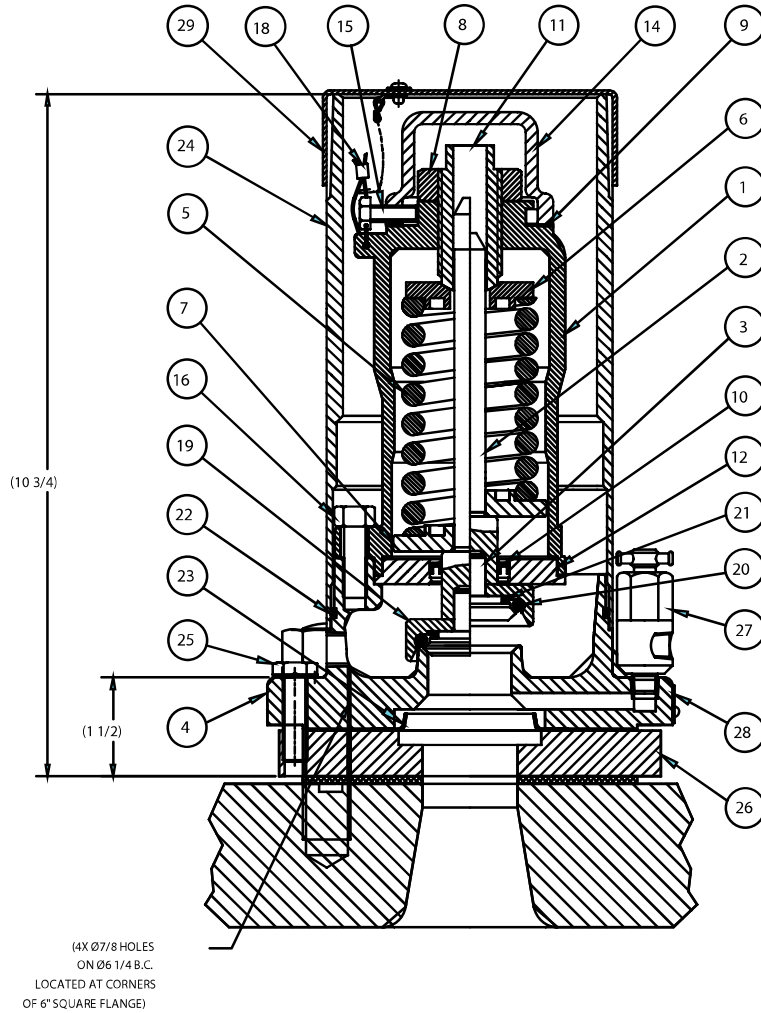
Notes

1. Alternate materials are available
2. For stainless steel flue, add -S suffix to model number.

Rupture Disc Setting (psig)	Flow Rate (SCFM)	Pressure Setting (psig)	Vapor Tight Pressure (psig)
375	7,229	351	336

PRESSURE RELIEF VALVES

A-1475-T & A-1479-T • External Combination Device



Pressure Setting: 75 PSIG
Flow Rate: 1,816 SCFM
Net Flow Area: 1.35 inches²
Valve Weights: 30 lbs.

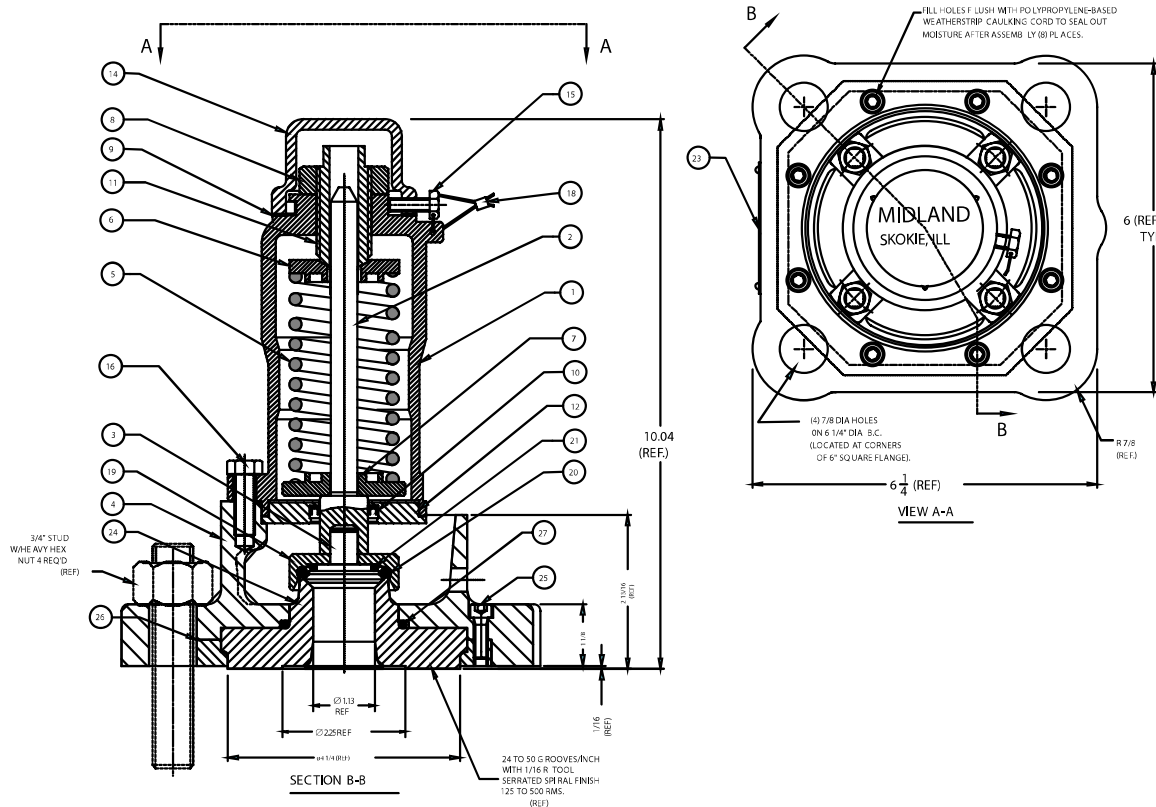
Item	Qty	Part Name	A-1475-T Stainless Trim		A-1479-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	14-101-CS	Stainless Steel	14-101-SS
2	1	Stem	Stainless Steel	14-2-SS	Stainless Steel	14-2-SS
3	1	Plug	Stainless Steel	14-3-SS	Stainless Steel	14-3-SS
4	1	Body	Steel	14-423-CS	Stainless Steel	14-423-MO
5	1	Spring	Stainless Steel	15-150-MO	Stainless Steel	15-150-MO
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-CS	Stainless Steel	14-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	14-12-CS	Stainless Steel	14-12-SS
13	-	-				
14	1	Cap	Stainless Steel	14-14-SS	Stainless Steel	14-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	-	-				
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	14-19-SS	Stainless Steel	14-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Flue O-Ring	Buna N ¹	14-22-BN	Buna N ¹	14-22-BN
23	1	Rupture Disc	Stainless Steel	425-3-MO-75	Stainless Steel	425-3-MO-75
24	1	Flue	Plastic	14-24-PC	Plastic	14-24-PC
25	4	Rupture Disc Flange Bolts	Stainless Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Rupture Disc Flange	Steel	14-33-CS	Stainless Steel	14-33-SS
27	1	1/8" Needle Valve	Stainless Steel	A-251-SS-BN ¹	Stainless Steel	A-251-SS-BN ¹
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Protective Cap/Chain	Polyethylene, SS	14-31-PE	Polyethylene, SS	14-31-PE

Notes

1. Alternate materials are available
2. Standard Plating is Zinc

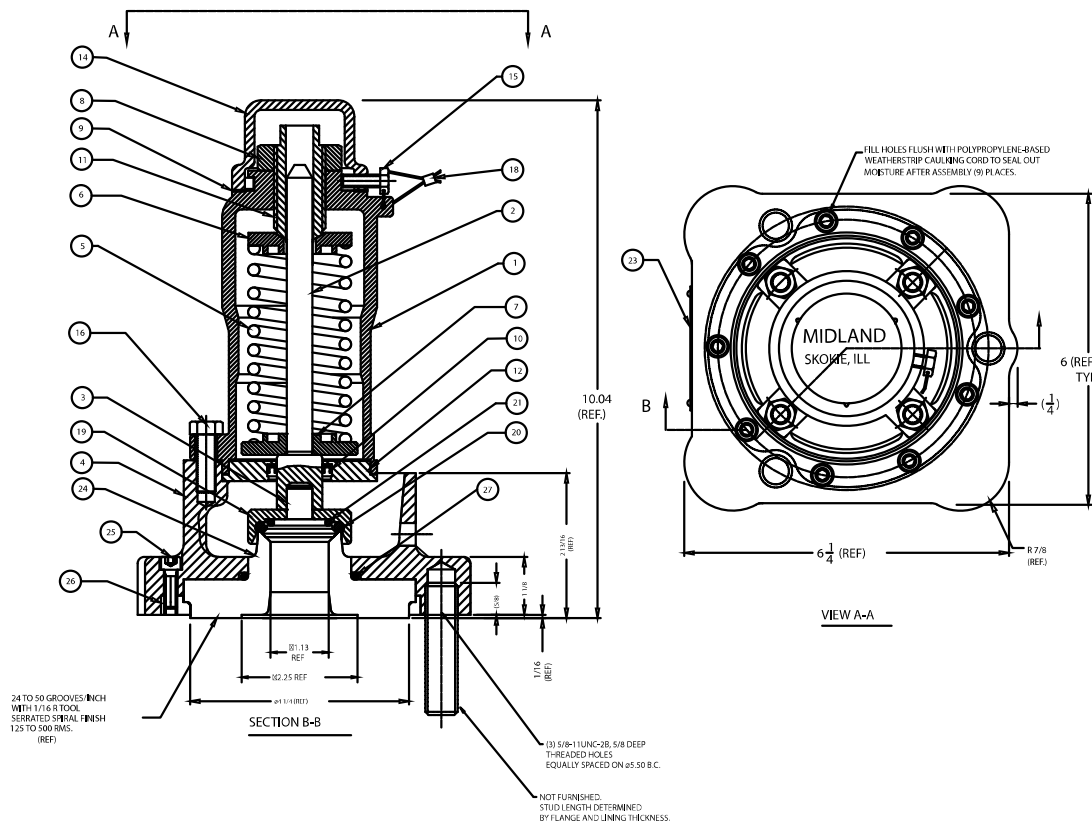
PRESSURE RELIEF VALVES

A-1477-KY & A-14167-KY • External



PRESSURE RELIEF VALVES

A-1477-3KY & A-14167-3KY • External



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide ²	Stainless Steel	14-101-SSTF
2	1	Stem	Hastelloy B/ML	14-2-XB
3	1	Plug	Kynar	14-3-KY
4	2	Body ²	Stainless Steel	14-401-MOL
5	1	Spring	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton ¹	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF
11	1	Adjusting Screw ⁴	Stainless Steel	See Table
12	1	Seal Retainer ²	Kynar	14-12-KY
13	--			
14	2	Cap ²	Stainless Steel	14-14-SSTF
15	2	Seal Screw ²	Stainless Steel	15-15-CSPTFE
16	4	Cap Screw	316 Stainless Steel	15-160-MO
17	--			
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Hastelloy B	14-19-HB
20	1	Seat O-Ring	Viton ¹	10-10-VG
21	1	Plug O-Ring	Viton ¹	10-11-VG
22	--			
23	1	Nameplate	Stainless Steel	12-10-SS-BLANK
24	1	Body Insert	Kynar	14-240-KY
25	8	Socked Head Cap Screw	316 Stainless Steel ³	14-250-MOTF
26	1	Ring ²	Stainless Steel	14-261-SS
27	1	O-Ring (-226)	Viton	14-27-VA

Notes

1. Alternate materials are available
2. Green ETFE coated.
3. Black PTFE coated.
4. Use 15-116-SS screw for A-14167 valve.

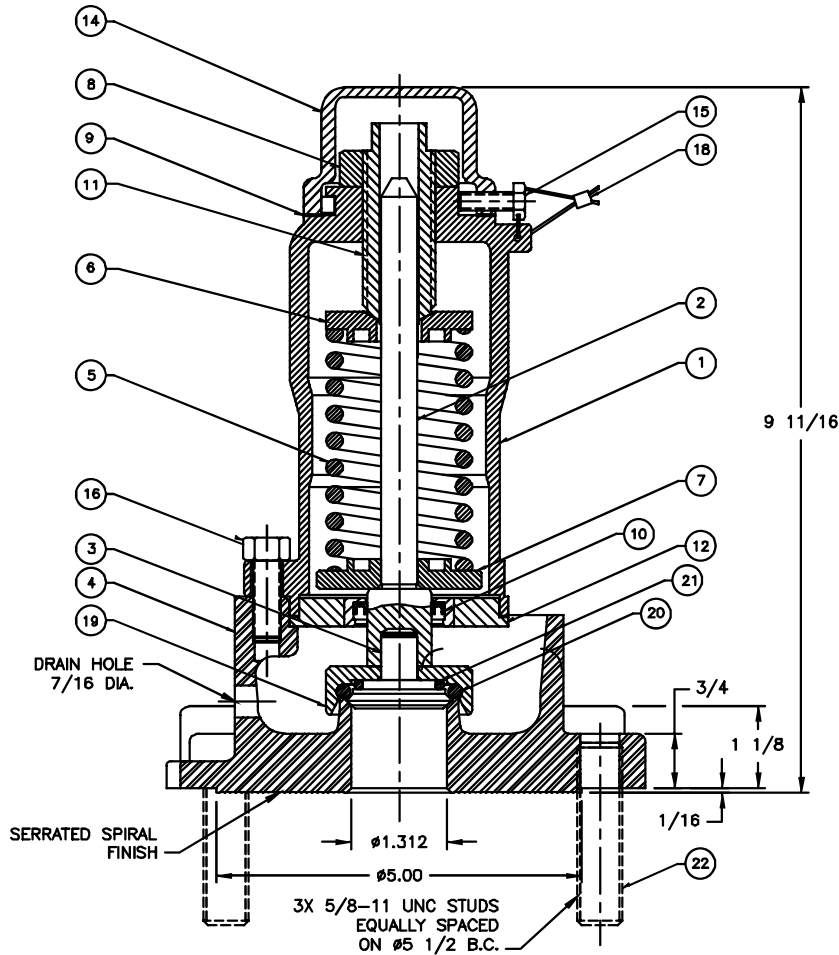
Net Flow Area: 1.00 inches²

Valve Weight: 30 lbs.

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring	Adjusting Screw
A-1477-3KY	75	2,027	15-150-SS	15-11-SS
A-14167-3KY	165	3,612	15-225-SS	15-116-SS

PRESSURE RELIEF VALVES

A-1479-JCP-HB & A-14169-JCP-HB Series • External



Item	Qty	Part Name	A-1479-JCP-HB		A-14169-JCP-HB	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel, Coated ¹	14-101-SSPTFE	Stainless Steel, Coated ¹	14-101-SSPTFE
2	1	Stem	Monel, Hastelloy B	14-2-XB	Monel, Hastelloy B	14-2-XB
3	1	Plug	Hastelloy B, Coated	14-3-HB	Hastelloy B, Coated	14-3-HB
4	1	Body	Hastelloy B, Coated	14-4872-HB	Hastelloy B, Coated	14-4872-HB
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Viton	15-9-VA	Viton	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-116-SS	Stainless Steel	15-116-SS
12	1	Seal Retainer	Hastelloy B	14-12-HB	Hastelloy B	14-12-HB
13	--					
14	1	Cap	Stainless Steel, Coated ¹	14-14-SSPTFE	Stainless Steel, Coated ¹	14-14-SSPTFE
15	1	Cap Screw	Stainless Steel, Coated ¹	15-15-CSPTFE	Stainless Steel, Coated ¹	15-15-CSPTFE
16	4	Bolt	Stainless Steel	15-16-SS	Stainless Steel	15-16-SS
17	--					
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Hastelloy B	14-19-HB	Hastelloy B	14-19-HB
20	1	Seat O-Ring	Viton	10-10-VG	Viton	10-10-VG
21	1	Plug O-Ring	Viton	10-11-VG	Viton	10-11-VG
22	--					
23	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

- Items 1, 14, and 15 are coated per drawing 14-141
- To be furnished by the customer

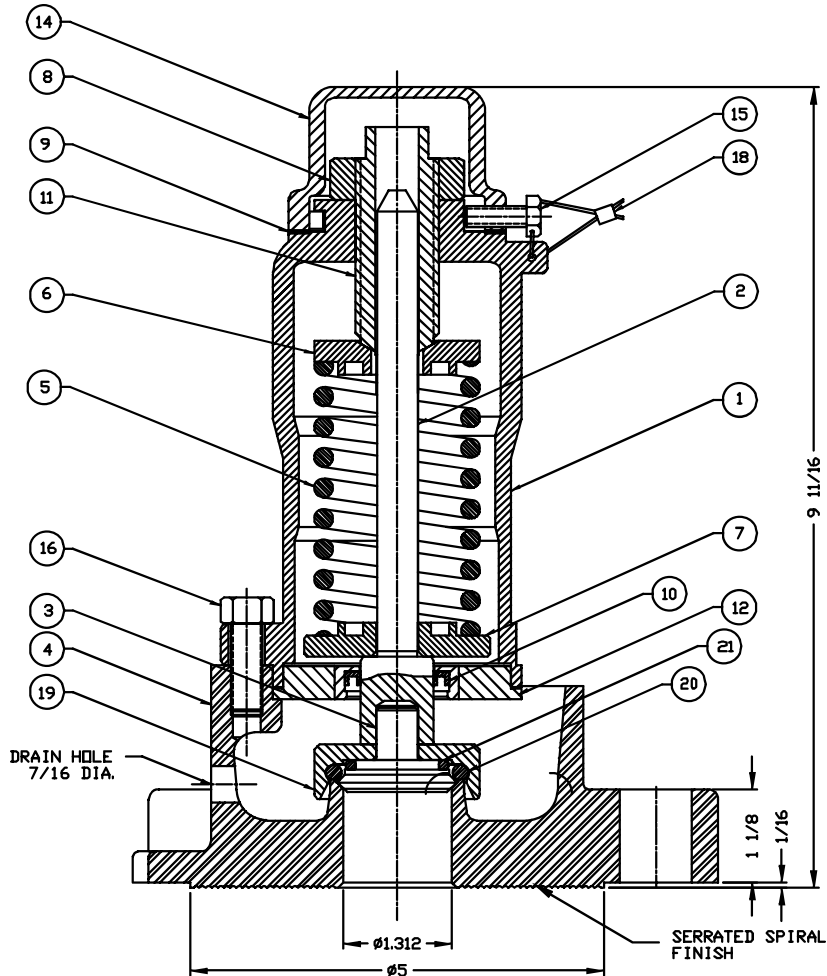
Net Flow Area: 1.35 inches²

Valve Weights: 22 lbs.

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1479-JCP-HB	75	2,027	15-150-MO
A-14169-JCP-HB	165	3,612	15-225-SS

PRESSURE RELIEF VALVES

A-1479-P-HB & A-14169-P-HB Series • External



Net Flow Area: 1.35 inches²

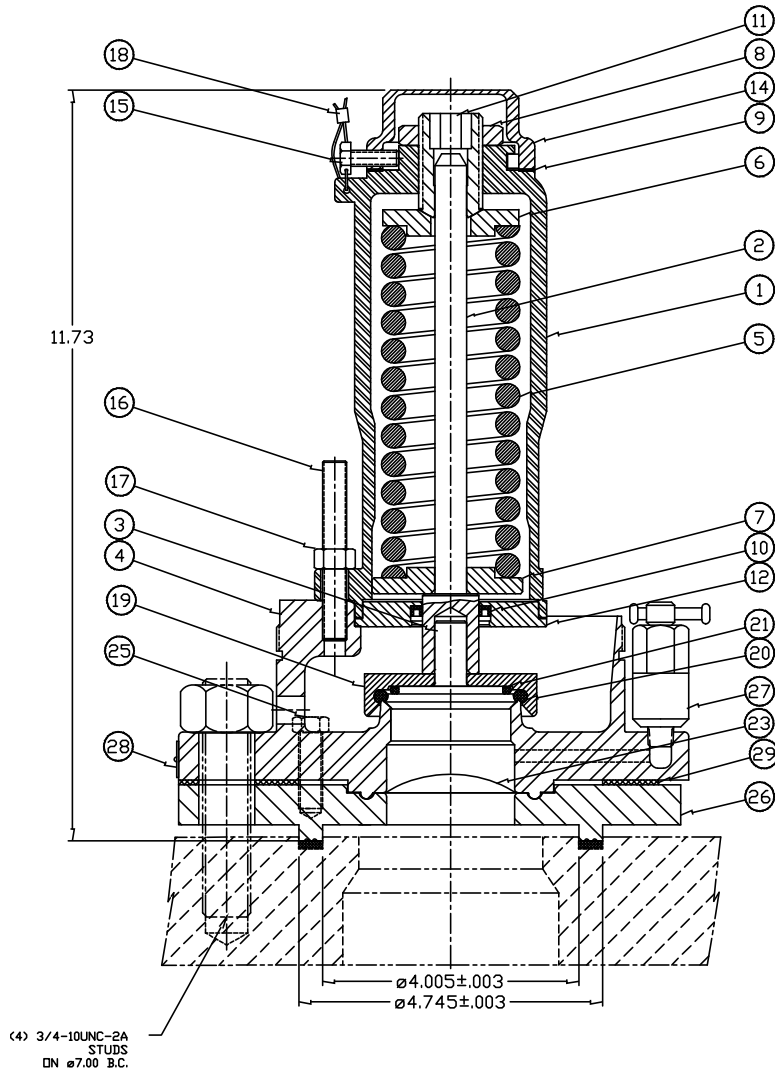
Valve Weights: 22 lbs.

Item	Qty	Part Name	A-1479-P-HB		A-14169-P-HB	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel, Coated ¹	14-101-SSPTFE	Stainless Steel, Coated ¹	14-101-SSPTFE
2	1	Stem	Monel, Hastelloy B	14-2-XB	Monel, Hastelloy B	14-2-XB
3	1	Plug	Hastelloy B, Coated	14-3-HB	Hastelloy B, Coated	14-3-HB
4	1	Body	Hastelloy B, Coated	14-487-HB	Hastelloy B, Coated	14-487-HB
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	14-7-SS	Stainless Steel	14-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS	Stainless Steel	15-8-SS
9	1	Top Gasket	Viton	15-9-VA	Viton	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-116-SS
12	1	Seal Retainer	Hastelloy B	14-12-HB	Hastelloy B	14-12-HB
13	--					
14	1	Cap	Stainless Steel, Coated ¹	14-14-SSPTFE	Stainless Steel, Coated ¹	14-14-SSPTFE
15	1	Cap Screw	Stainless Steel, Coated ¹	15-15-CSPTFE	Stainless Steel, Coated ¹	15-15-CSPTFE
16	4	Bolt	Stainless Steel	15-16-SS	Stainless Steel	15-16-SS
17	--					
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Hastelloy B	14-19-HB	Hastelloy B	14-19-HB
20	1	Seat O-Ring	Viton	10-10-VG	Viton	10-10-VG
21	1	Plug O-Ring	Viton	10-11-VG	Viton	10-11-VG
22	--					
23	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes						
1. Items 1, 14, and 15 are ETFE coated						

Valve No.	Pressure (PSIG)	Flow Rate (SCFW)	Spring No.	Adjusting Screw
A-1479-P-HB	75	2,027	15-150-MO	15-11-SS
A-14169-P-HB	165	3,612	15-225-SS	15-116-SS

PRESSURE RELIEF VALVES

A-15000-T SERIES • External



Net Flow Area: 2.76 inches²

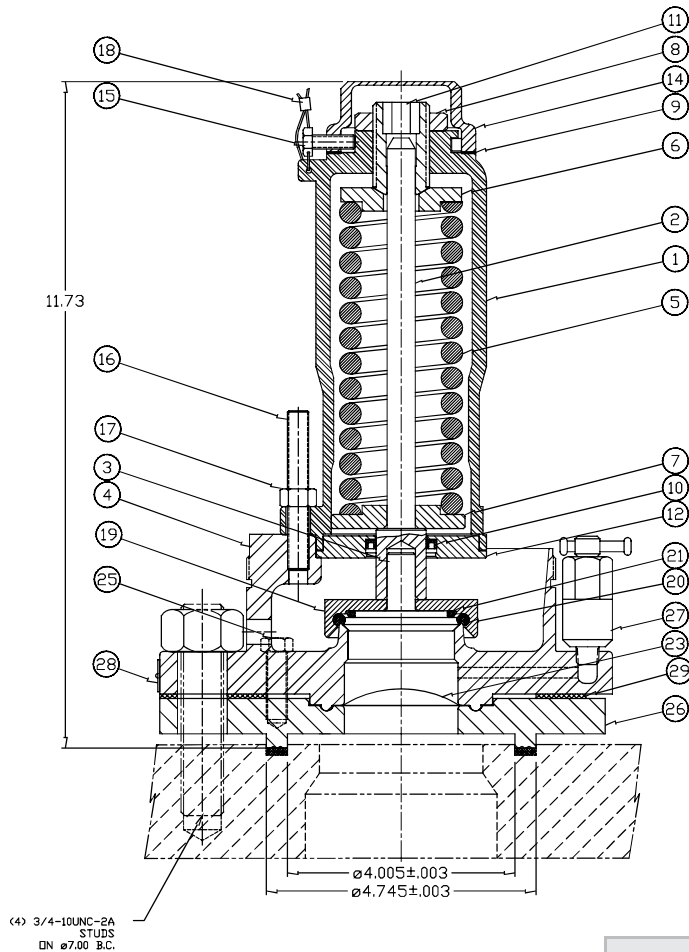
Valve Weight: 47 lbs.

Item	Qty	Part Name	A-15165-T & A-15225-T Stainless Trim		A-15169-T & A-15229-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Carbon Steel	15-001-CS	Stainless Steel	15-001-SS
2	1	Stem	Stainless Steel	15-002-SS	Stainless Steel	15-002-SS
3	1	Plug	Stainless Steel	15-003-SS	Stainless Steel	15-003-SS
4	1	Body	Carbon Steel	15-004-CS	Stainless Steel	15-004-SS
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Stainless Steel	15-006-SS	Stainless Steel	15-006-SS
7	1	Guide	Stainless Steel	15-007-SS	Stainless Steel	15-007-SS
8	1	Top Nut	Stainless Steel	15-008-SS	Stainless Steel	15-008-SS
9	1	Top Gasket	Buna N	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-011-SS	Stainless Steel	15-011-SS
12	1	Seal Retainer	Carbon Steel	14-12-CS	Stainless Steel	14-12-CS
13	--					
14	1	Cap	Carbon Steel	15-014-CS	Stainless Steel	15-014-SS
15	1	Set Screw	Carbon Steel	14-15-CS	Steel	15-15-CS
16	4	Stud	Carbon Steel	14-16-CS	Stainless Steel	15-16-SS
17	4	Nut	Carbon Steel	14-17-CS	Stainless Steel	14-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Stainless Steel	15-019-SS	Stainless Steel	15-019-SS
20	1	Seat O-Ring	Buna N	15-020-BN	Buna N ¹	15-020-BN
21	1	Plug O-Ring	Buna N	15-021-BN	Buna N ¹	15-021-BN
22	--					
23	1	Rupture Disc	Stainless Steel	15-023-SS	Stainless Steel ¹	15-023-SS
24	--	Flue ²			Plastic	
25	4	Bolt	Stainless Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Adapter Flange	Steel	15-026-CS	Stainless Steel	15-026-SS
27	1	Needle Valve	Stainless Steel	A-251-SS	Stainless Steel	A-251-SS
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Upper Filler	Viton	15-029-VA	Viton	15-029-VA
Notes						
1. Alternate materials are available						
2. Furnished on request						

Valve	Pressure (PSIG)	Flow Rate (SCFM)	Spring
A-15165-T	165	9,222	15-0165-SS
A-15169-T	165	9,222	15-0165-SS
A-15225-T	225	12,034	15-0225-SS
A-15229-T	225	12,034	15-0225-SS

PRESSURE RELIEF VALVES

A-15300-T, A-15375-T, & A-15450-T Series • External Combination Device

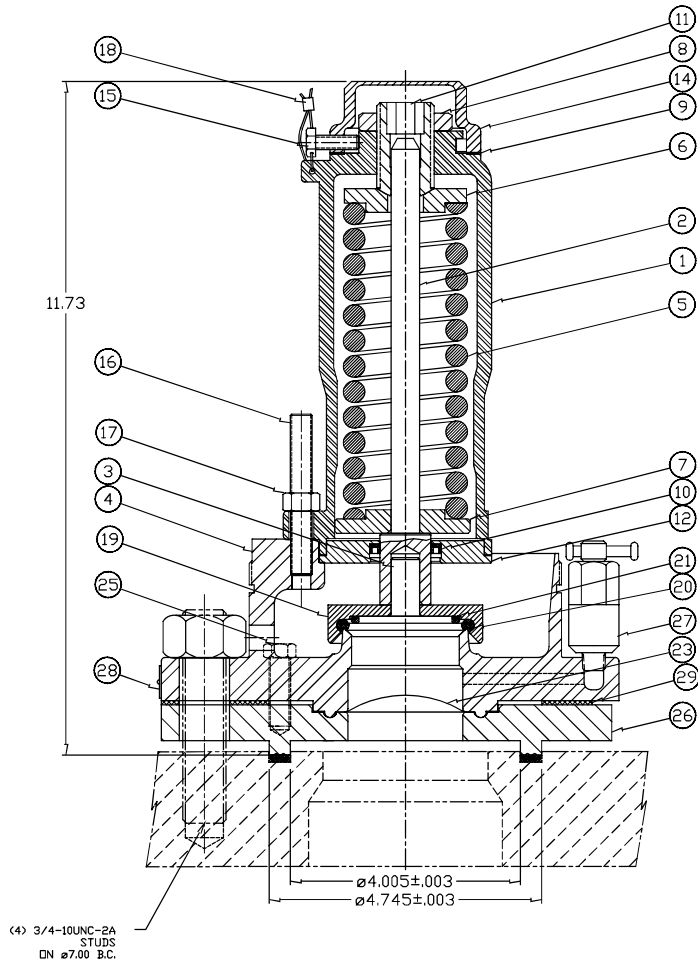


Item	Qty	Part Name	A-15300-T, A-15375-T & A-15450-T Stainless Trim		A-15304-T, A-15379-T & A-15454-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Carbon Steel	See Table	Stainless Steel	See Table
2	1	Stem	Stainless Steel	See Table	Stainless Steel	See Table
3	1	Plug	Stainless Steel	15-003-SS	Stainless Steel	15-003-SS
4	1	Body	Carbon Steel	14-0043-CS	Stainless Steel	14-0043-SS
5	1	Outer Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Stainless Steel	See Table	Stainless Steel	See Table
7	1	Guide	Stainless Steel	See Table	Stainless Steel	See Table
8	1	Top Nut	Stainless Steel	15-008-SS	Stainless Steel	15-008-SS
9	1	Top Gasket	Buna N	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	See Table	Stainless Steel	See Table
12	1	Seal Retainer	Carbon Steel	15-012-CS	Stainless Steel	15-012-SS
13	1	Inner Spring	Stainless Steel	See Table	Stainless Steel	See Table
14	1	Cap	Carbon Steel	15-0141-CS	Stainless Steel	15-0141-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Stud	Carbon Steel	14-16-CS	Stainless Steel	14-16-SS
17	4	Nut	Carbon Steel	14-17-CS	Stainless Steel	14-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Stainless Steel	15-019-SS	Stainless Steel	15-019-SS
20	1	Seat O-Ring	Buna N	15-020-BN	Buna N ¹	15-020-BN
21	1	Plug O-Ring	Buna N	15-021-BN	Buna N ¹	15-021-BN
22	--				Buna N ¹	
23	1	Rupture Disc	Stainless Steel	See Table	Stainless Steel ¹	See Table
24	--				Plastic	
25	4	Rupture Disc Flange Bolts	Stainless Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Rupture Disc Flange	Steel	15-026-CS	Stainless Steel	15-026-SS
27	1	Needle Valve	Stainless Steel	A-251-SS	Stainless Steel	A-251-SS
28	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
29	1	Filler	Viton	15-029-VA	Viton	15-029-VA
Notes						
1. Alternate materials are available						

Valve	Pressure (PSIG)	Flow Rate (SCFM)	Outer Spring	Inner Spring	Top Guide	Stem	Follower	Guide	Adjusting Screw	Rupture Disc
A-15300-T	300	16,503	15-0300-SS	15-0301-SS	15-0011-CS	15-0023-SS	15-0061-SS	15-0071-SS	15-113-SS	15-023-SS-300
A-15375-T	375	20,554	15-0375-SS	15-0376-SS	15-0011-CS	15-0023-SS	15-0062-SS	15-0072-SS	15-0111-SS	15-023-SS-375
A-15450-T	450	24,490	15-0450-SS	15-0451-SS	15-0012-CS	15-0022-SS	15-0063-SS	15-0073-SS	15-115-SS	15-023-SS-450
A-15304-T	300	16,503	15-0300-SS	15-0301-SS	15-0011-CS	15-0023-SS	15-0061-SS	15-0071-SS	15-113-SS	15-023-SS-300
A-15379-T	375	20,554	15-0375-SS	15-0376-SS	15-0011-CS	15-0023-SS	15-0062-SS	15-0072-SS	15-0111-SS	15-023-SS-375
A-15454-T	450	24,490	15-0450-SS	15-0451-SS	15-0012-CS	15-0022-SS	15-0063-SS	15-0073-SS	15-115-SS	15-023-SS-450

PRESSURE RELIEF VALVES

A-15302, A-15377, & A-15452 Series • External Combination Device



Net Flow Area: 2.76 inches²
Valve Weight: 47 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Stainless Steel	15-0011-SS
2	1	Stem	Hastelloy C	15-0023-XC
3	1	Plug	Hastelloy C	15-003-HC
4	1	Body	Hastelloy C	15-0043-HC
5	1	Outer Spring	Stainless Steel	See Table
6	1	Follower	Stainless Steel	See Table
7	1	Guide	Stainless Steel	See Table
8	1	Top Nut	Stainless Steel	15-008-SS
9	1	Top Gasket	Viton ¹	15-9-VA
10	1	Shaft Seal	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	See Table
12	1	Seal Retainer	Monel	15-012-ML
13	1	Inner Spring	Stainless Steel	See Table
14	1	Cap	Stainless Steel	15-0141-SS
15	1	Seal Screw	Steel	15-15-CS
16	4	Stud	Monel	14-16-ML
17	4	Nut	Monel	14-17-ML
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Hastelloy C	15-019-HC
20	1	Seat O-Ring	Viton ¹	15-020-VG
21	1	Plug O-Ring	Viton ¹	15-021-VG
22	--			
23	1	Rupture Disc	Tantalum	See Table
24	--			
25	4	Bolts	Stainless Steel	17-31-SS
26	1	Adapter Flange	Hastelloy C	15-026-HC
27	1	Needle Valve	Monel	A-251-ML
28	1	Nameplate	Monel	12-10-ML-BLANK
29	1	Filler	Viton ¹	15-029-VA

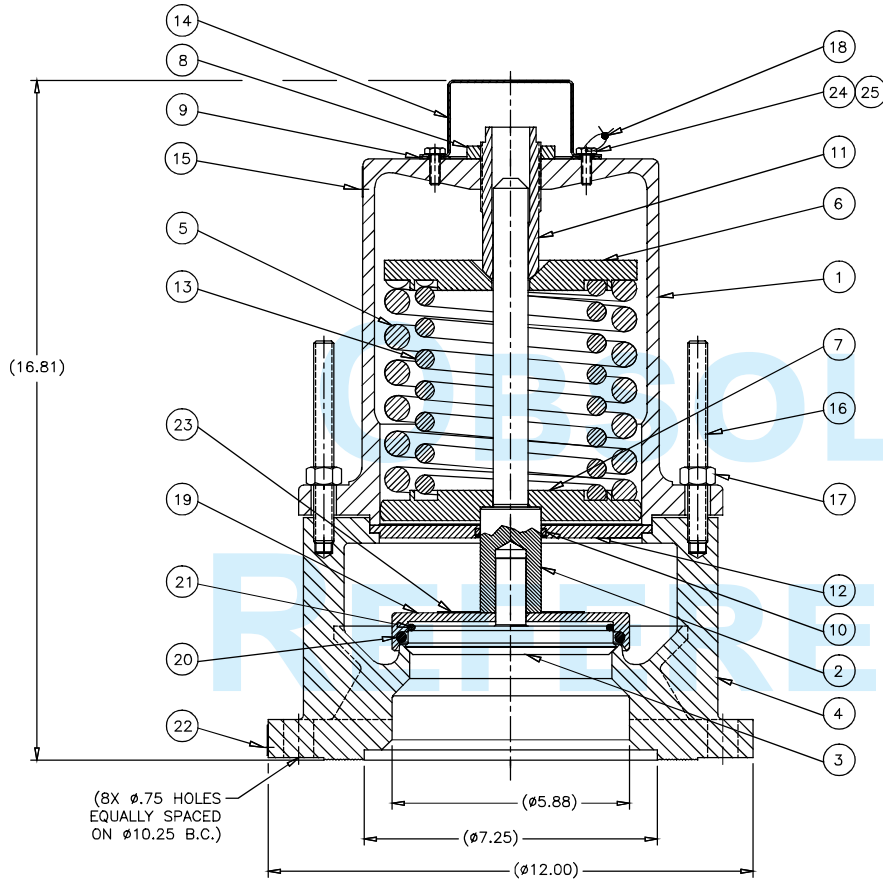
Notes

1. Alternate materials are available

Valve	Pressure (PSIG)	Flow Rate (SCFM)	Outer Spring	Inner Spring	Top Guide	Stem	Follower	Guide	Adjusting Screw	Rupture Disc
A-15302-HC	300	16,503	15-0300-SS	15-0301-SS	15-0011-CS	15-0023-SS	15-0061-SS	15-0071-SS	15-113-SS	15-023-TA-300
A-15377-HC	375	20,554	15-0375-SS	15-0375-SS	15-0011-CS	15-0023-SS	15-0062-SS	15-0072-SS	15-0111-SS	15-023-TA-375
A-15452-HC	450	24,490	15-0450-SS	15-0451-SS	15-0012-CS	15-0022-SS	15-0063-SS	15-0073-SS	15-115-SS	15-023-TA-450

PRESSURE RELIEF VALVES

A-1675 & A-1679 Series • External Not for New Car Construction



Item	Qty	Part Name	A-1675 Stainless Trim		A-1679 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	16-1-CS	Stainless Steel	16-1-SS
2	1	Stem	Stainless Steel	16-2-SS	Stainless Steel	16-2-SS
3	1	Plug	Stainless Steel	16-3-SS	Stainless Steel	16-3-SS
4	1	Body	Steel	16-4-SS	Stainless Steel	16-4-SS
5	1	Outer Spring	Steel	36-5-AS	Stainless Steel	36-5-SS
6	1	Follower	Steel	16-6-CS	Stainless Steel	16-6-SS
7	1	Guide	Stainless Steel	16-7-XS	Stainless Steel	16-7-SS
8	1	Top Nut	Steel	730-21-CS	Steel	730-21-SS
9	1	Top Gasket	Buna N ¹	19-9-BN	Buna N ¹	19-9-BN
10	1	Shaft Seal	PTFE	19-10-TF	PTFE	19-10-TF
11	1	Adjusting Screw	Stainless Steel	16-11-CS	Stainless Steel	16-11-SS
12	1	Seal Retainer	Steel	16-12-CS	Stainless Steel	16-12-SS
13	1	Inner Spring	Steel	16-13-SS	Stainless Steel	16-13-SS
14	1	Cap	Stainless Steel	19-14-SS	Stainless Steel	19-14-SS
15	1	Instruction Plate	Stainless Steel	19-15-SS	Stainless Steel	19-15-SS
16	4	Stud	Steel	31-14-AS	Stainless Steel	23-14-SS
17	4	Nut	Steel	10-15-CS	Stainless Steel	10-15-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	19-18-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	16-19-SS	Stainless Steel	16-19-SS
20	1	Seat O-Ring	Buna N ¹	16-20-BN	Buna N ¹	16-20-BN
21	1	Plug O-Ring	Buna N ¹	16-21-BN	Buna N ¹	16-21-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	1	Bumper	Neoprene ¹	9-25-NE	Neoprene ¹	9-25-NE
24	2	Bolt	Steel	15-15-CS	Steel	15-15-CS
25	2	Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO

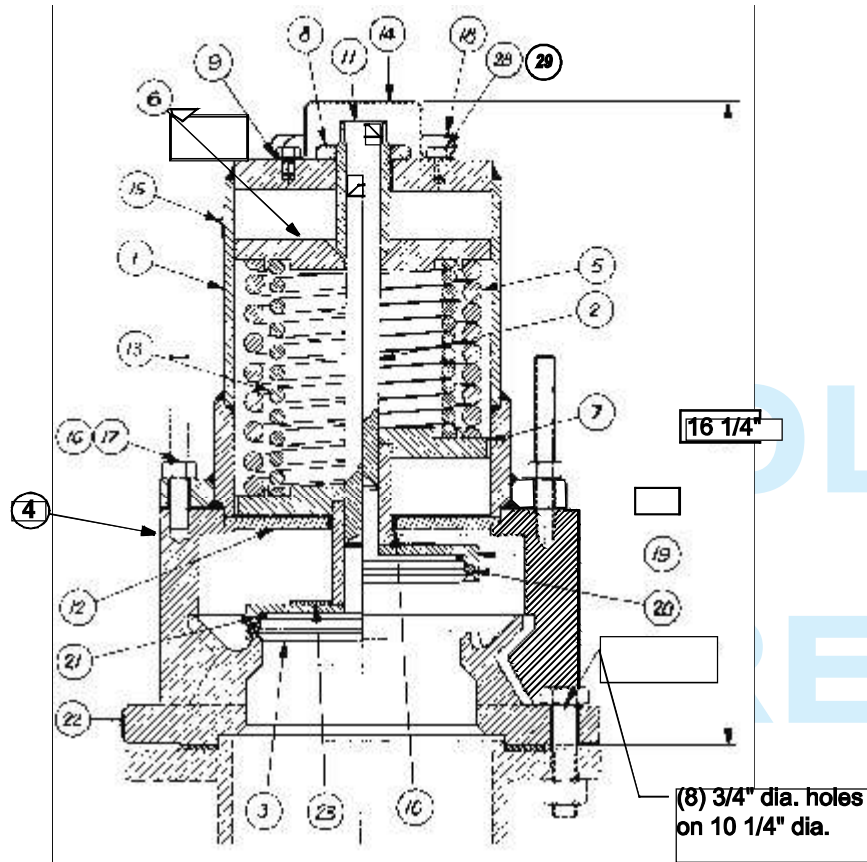
Notes
1. Alternate materials are available

Net Flow Area: 19.63 inches²
Weight: 100 LBS.

Valve	Pressure (PSIG)	Flow Rate (SCFW)
A-1675	75	15,246
A-1679	75	15,719

PRESSURE RELIEF VALVES

A-1677 & A-1681 Series • External Combination Device Not for New Car Construction



Item	Qty	Part Name	A-1677 Stainless Trim		A-1681 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	16-1-CS	Stainless Steel	16-1-SS
2	1	Stem	Stainless Steel	16-2-SS	Stainless Steel	16-2-SS
3	1	Plug	Stainless Steel	16-3-SS	Stainless Steel	16-3-SS
4	1	Body	Steel	16-41-CS	Stainless Steel	16-41-SS
5	1	Outer Spring	Steel	36-5-AS	Stainless Steel	36-5-SS
6	1	Follower	Steel	16-6-CS	Stainless Steel	16-6-SS
7	1	Guide	Stainless Steel	16-7-XS	Stainless Steel	16-7-SS
8	1	Top Nut	Steel	19-8-CS	Steel	19-8-CS
9	1	Top Gasket	Buna N ¹	19-9-BN	Buna N ¹	19-19-BN
10	1	Shaft Seal	PTFE	19-10-TF	PTFE	19-10-TF
11	1	Adjusting Screw	Stainless Steel	16-11-SS	Stainless Steel	16-11-SS
12	1	Seal Retainer	Steel	16-12-CS	Stainless Steel	16-12-SS
13	1	Inner Spring	Steel	16-13-SS	Stainless Steel	16-13-SS
14	1	Cap	Stainless Steel	19-14-SS	Stainless Steel	19-14-SS
15	1	Instruction Plate	Stainless Steel	19-15-SS	Stainless Steel	19-15-SS
16	4	Stud	Steel	23-14-AS	Stainless Steel	23-14-SS
17	4	Nut	Steel	10-15-CS	Stainless Steel	10-15-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	19-18-PB	SS Wire, Lead Seal	19-18-PB
19	1	Retainer	Stainless Steel	16-19-SS	Stainless Steel	16-19-SS
20	1	Seat O-Ring	Buna N ¹	16-20-BN	Buna N ¹	16-20-BN
21	1	Plug O-Ring	Buna N ¹	16-21-BN	Buna N ¹	16-21-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	1	Rupture Disc	Stainless Steel	16-24-SS	Stainless Steel	16-24-SS
24	2	Needle Valve, Nipple	Stainless Steel	A-253-BN 42-SS	Stainless Steel	A-253-BN 42-SS
25	1	Bumper	Neoprene ¹	19-25-NE	Neoprene ¹	19-25-NE
26	1	Rupture Disc Flange	Steel	16-26-CS	Stainless Steel	16-26-SS
27	1	Set Screw	Stainless Steel	16-27-SS	Stainless Steel	16-27-SS
28	2	Seal Bolt	Stainless Steel	19-28-SS	Stainless Steel	19-28-SS

Notes

1. Alternate materials are available

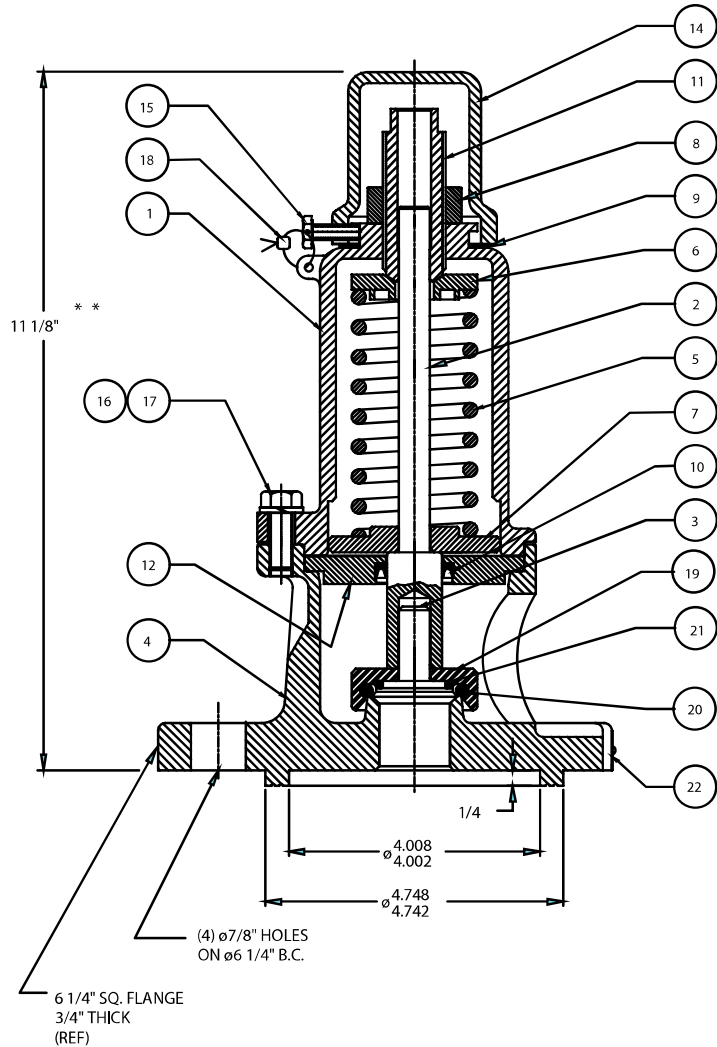
Net Flow Area: 19.63 inches²

Weight: 100 LBS.

Valve	Pressure (PSIG)	Flow Rate (SCFW)
A-1677	75	15,246
A-1681	75	15,719

PRESSURE RELIEF VALVES

A-1700 Series • External



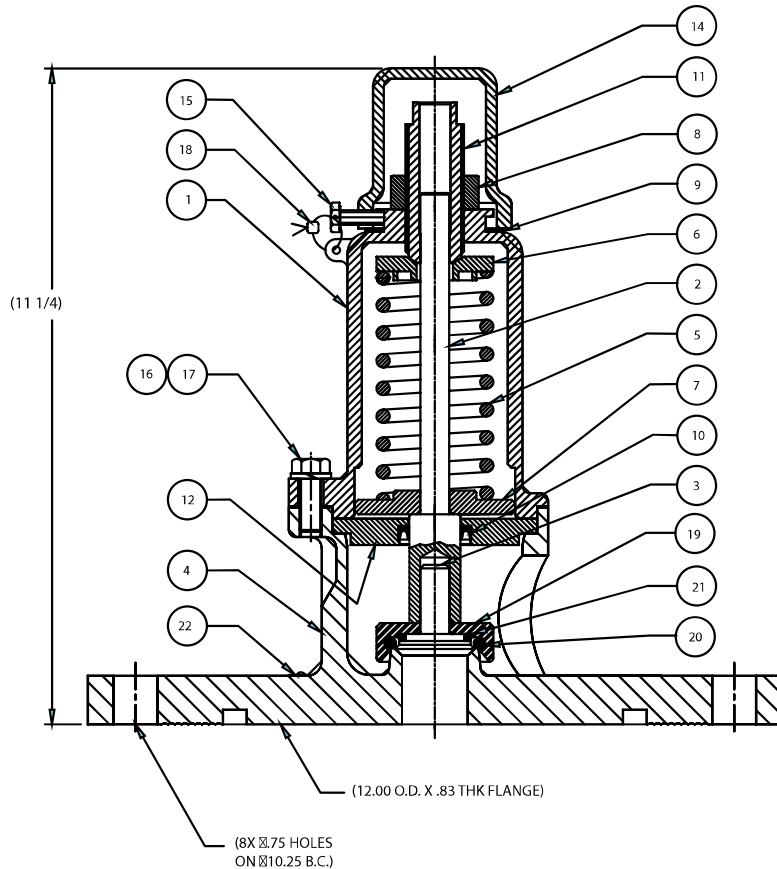
Net Flow Area: 0.994 inches²
Valve Weight: 22 lbs.

Item	Qty	Part Name	A-1775 thru A-17450 Stainless Trim		A-1779 thru A-17454 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-4-STD-CS	316 Stainless Steel	15-4-STD-MO
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	—	—				
14	1	Cap	Steel	15-14-CS	Stainless Steel	15-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes						
1. Alternate materials are available						

A-1700 Series				
Valve No.		Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1775	A-1779	75	1,340	15-75-MO
A-17150	A-17154	150	1,960	15-150-SS
A-17165	A-17169	165	2,827	15-165-SS
A-17225	A-17229	225	3,250	15-225-SS
A-17247	A-17241	247.5	3,368	15-300-SS
A-17255	A-17259	255	3,933	15-255-SS
A-17280	A-17284	280.5	3,782	15-300-SS
A-17300	A-17304	300	4,002	15-300-SS
A-17330	A-17334	330	3,935	15-375-SS
A-17375	A-17379	375	3,646	15-375-SS
A-17450	A-17454	450	4,198	15-450-SS

PRESSURE RELIEF VALVES

A-1700-G Series • External



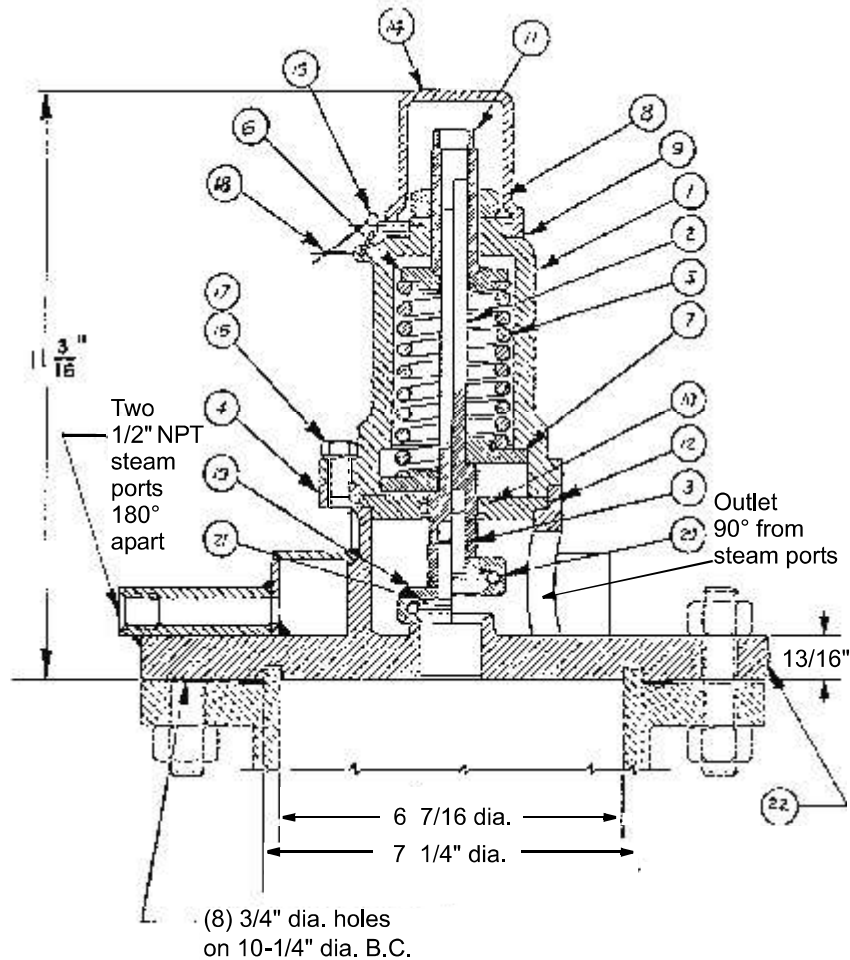
Item	Qty	Part Name	A-1775-G, A-17150-G, A-17165-G Stainless Trim		A-1779-G, A-17154-G, A-17169-G Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-45-CS	Stainless Steel	15-45-SS
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Stainless Steel	15-8-SS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--					
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes						
1. Alternate materials are available						
For serrated flat-face without groove, use suffix "GP"						

Net Flow Area: 0.994 inches²
Valve Weight: 40 lbs.

A-1700-G Series				
Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring No.	
A-1775-G	75	1,340	15-75-MO	
A-17150-G	150	1,960	15-150-MO	
A-17165-G	165	2,827	15-165-SS	

PRESSURE RELIEF VALVES

A-1700-G-SJ Series • External with Steam Jacket



Item	Qty	Part Name	A-1775-G-SJ, A-17150-G-SJ, A17165-G-SJ		A-1779-G-SJ, A-17154-G-SJ, A17169-G-SJ	
			Stainless Trim		Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-451-CS	Stainless Steel	15-451-SS
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	-					
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	4	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

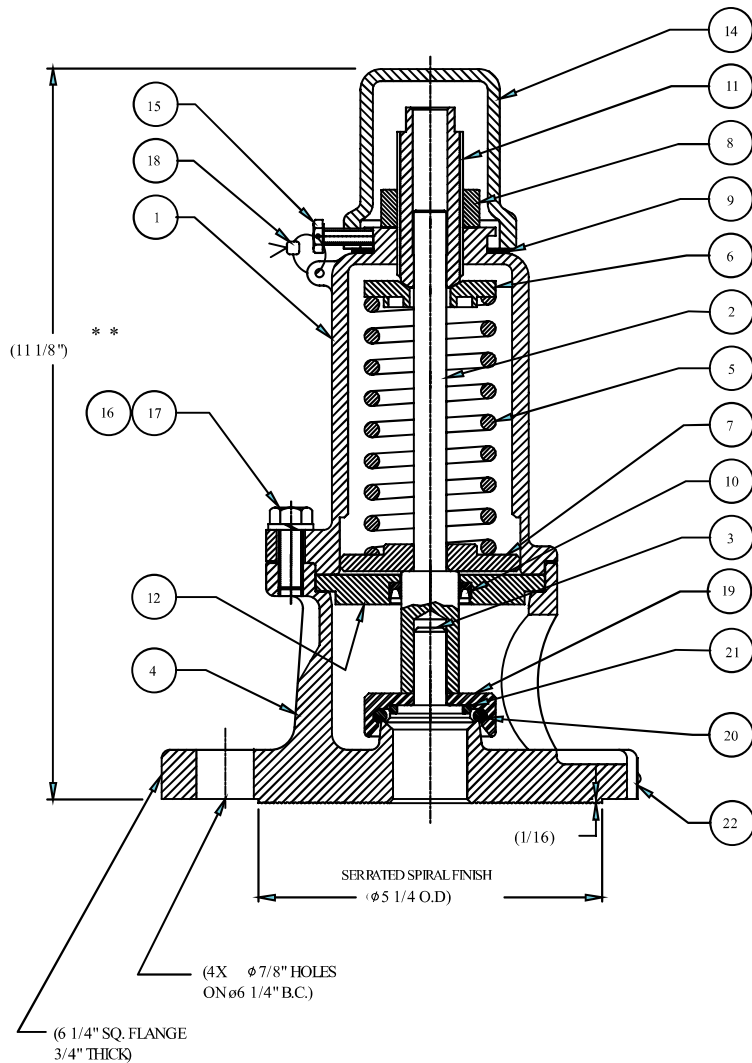
1. Alternate materials are available

Net Flow Area: 0.994 inches²
Weight: 43 LBS.

Valve	Pressure (PSIG)	Flow Rate (SCFW)	Spring
A-1775-G-SJ, A-1779-G-SJ	75	1,340	15-75-MO
A-17150-G-SJ, A-17154-G-SJ	150	1,960	15-150-SS
A-17165-G-SJ, A-17169-G-SJ	165	2,827	15-165-SS

PRESSURE RELIEF VALVES

A-1700-P Series • External



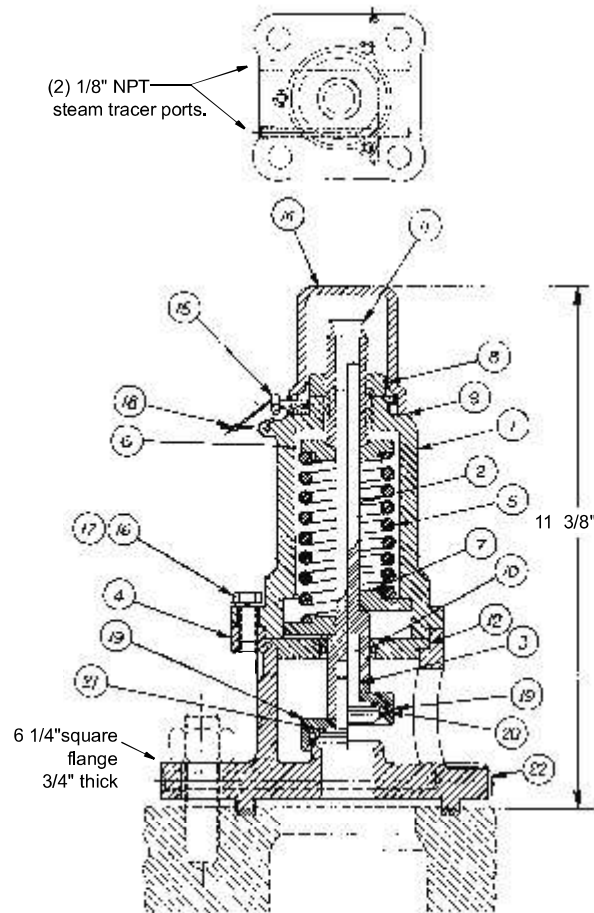
Net Flow Area: 0.994 inches²
Valve Weight: 22 lbs.

Item	Qty	Part Name	A-1775-P thru A-17165-P Stainless Trim		A-1779-P thru A-17169-P Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-4-FF-CS	Stainless Steel	15-4-FF-MO
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--	-				
14	1	Cap	Steel	15-14-CS	Steel	15-14-CS
15	1	Cap Screw	Steel	15-15-CS	Stainless Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes						
1. Alternate materials are available						

A-1700-P Series				
Valve No.		Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1775	A-1779	75	1,340	15-75-MO
A-17150	A-17154	150	1,960	15-150-MO
A-17165	A-17169	165	2,827	15-165-SS

PRESSURE RELIEF VALVES

A-1700-SJ & A-1704-SJ Series • External with Steam Jacket



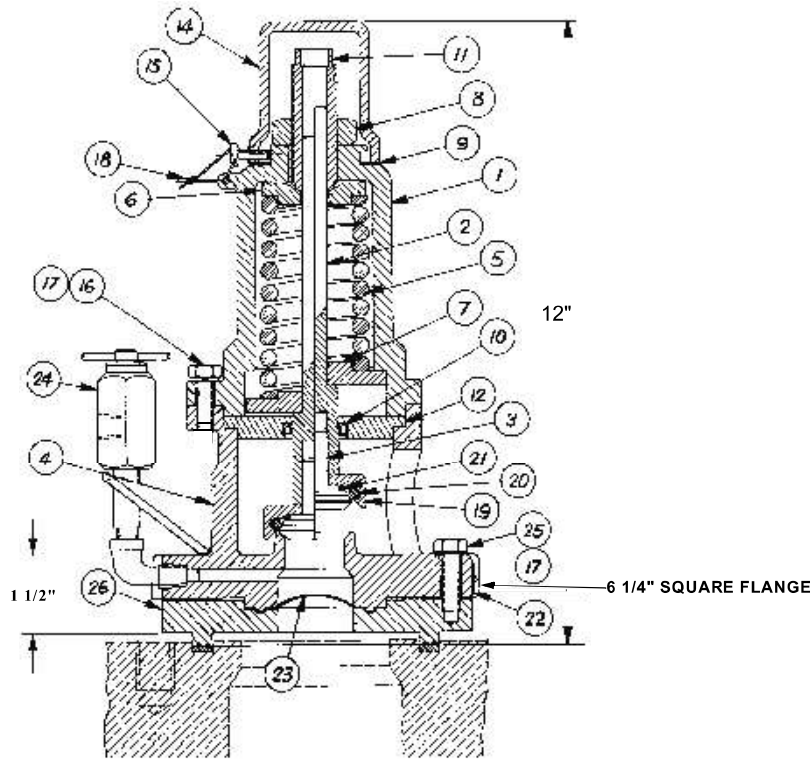
Item	Qty	Part Name	A-1700-SJ Series Stainless Trim		A-1704-SJ Series Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-442-CS	Stainless Steel	15-442-MO
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-CS
13	-					
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	4	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	4	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes						
1. Alternate materials are available						

Pressure (PSIG)	Flow Rate (SCFW)	Spring
75	1,340	15-75-MO
150	1,960	15-150-SS
165	2,827	15-165-SS
225	3,250	15-225-SS
247.5	3,368	15-300-SS
255	3,490	15-300-SS
280.5	3,782	15-300-SS
300	4,020	15-300-SS
330	3,935	15-375-SS
375	3,646	15-375-SS
450	4,198	15-450-SS

Net Flow Area: 0.994 inches²
Weight: 22 LBS.

PRESSURE RELIEF VALVES

A-17150-T Thru A-17454-T Series • External Combination Device



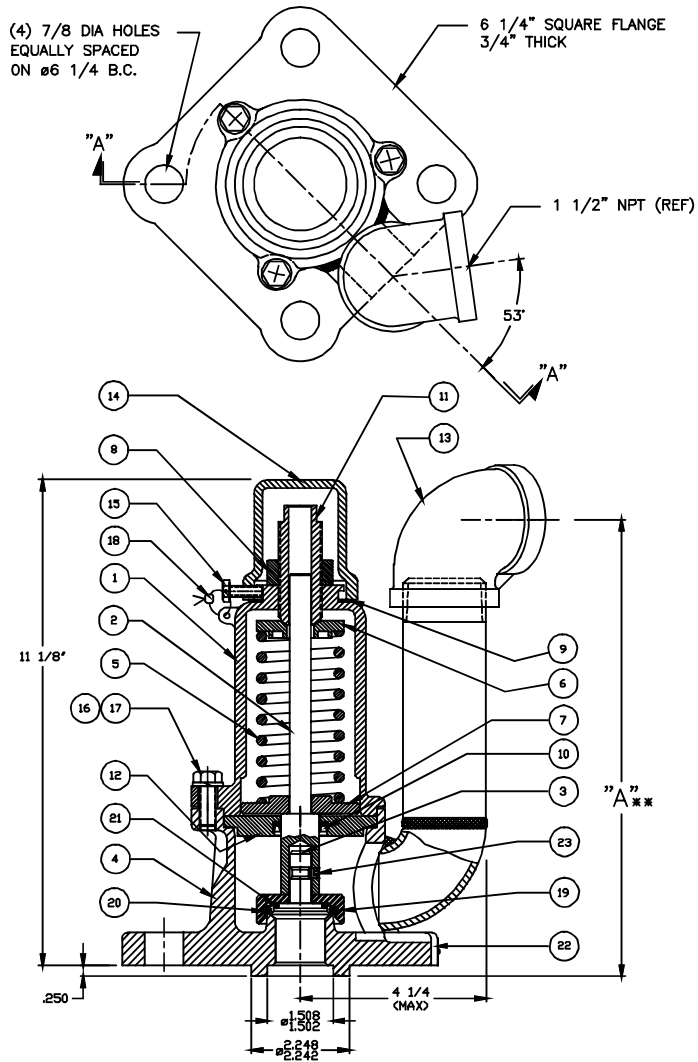
Valve	Valve	Pressure (PSIG)	Flow Rate (SCFM)	Spring
A-17150-T	A-1715-T	150	1,960	15-150-SS
A-17165-T	A-17169-T	165	2,827	15-165-SS
A-17225-T	A-17229-T	225	3,250	15-225-SS
A-17247-T	A-17251-T	247.5	3,368	15-300-SS
A-17255-T	A-17259-T	255	3,490	15-300-SS
A-17280-T	A-17284-T	280.5	3,782	15-300-SS
A-17300-T	A-17304-T	300	4,020	15-300-SS
A-17330-T	A-17334-T	330	3,935	15-375-SS
A-17375-T	A-17379-T	375	3,646	15-375-SS
A-17450-T	A-17454-T	450	4,198	15-450-SS

Item	Qty	Part Name	A-17150-T thru A-17450-T Stainless Trim		A-17154-T thru A-17454-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-44-CS	Stainless Steel	15-44-MO
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-S
13	—					
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	5	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	1	Rupture Disc	Stainless Steel	As Specified	Stainless Steel	As Specified
24	1	Needle Valve Nipple & Elbow	Stainless Steel	A-253-BN 421-SS	Stainless Steel	A-253-BN 421-SS
25	2	Bolts	Steel	17-31-SS	Stainless Steel	17-31-SS
26	1	Rupture Disc Flange	Steel	17-34-SS	Stainless Steel	17-34-SS
Notes						
1. Alternate materials are available						

Net Flow Area: 0.994 inches²
Valve Weight: 25 lbs.

PRESSURE RELIEF VALVES

A-17375-RS-1 & -2, A-17379-RS-1 & -2 Series • External



Net Flow Area: 0.994 inches²
Valve Weight: 25 lbs.
Pressure: 375 PSIG
Flow Rate: 3,646 SCFM

Item	Qty	Part Name	A-17375-RS-1 & A-17375-RS-2 Stainless Trim		A-17379-RS-1 & A-17379-RS-2 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-201-SS	Stainless Steel	17-201-SS
3	1	Plug	Stainless Steel	17-301-SS	Stainless Steel	17-301-SS
4	1	Body	Steel	See Table	Stainless Steel	See Table
5	1	Spring	Stainless Steel	15-375-SS	Stainless Steel	15-375-SS
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	1	Elbow	Malleable Iron	17-13-MI	Malleable Iron	17-13-MI
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-CS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Steel	15-19-SS	Stainless Steel	15-19-SS
20	1	Seal O-Ring	Parco 5778-70 ¹	10-10-EPFG	Buna N ¹	10-10-EPFG
21	1	Plug O-Ring	Parco 5778-70 ¹	10-11-EPFG	Buna N ¹	10-11-EPFG
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	2	Set Screw	Stainless Steel	17-302-SS	Stainless Steel	17-302-SS

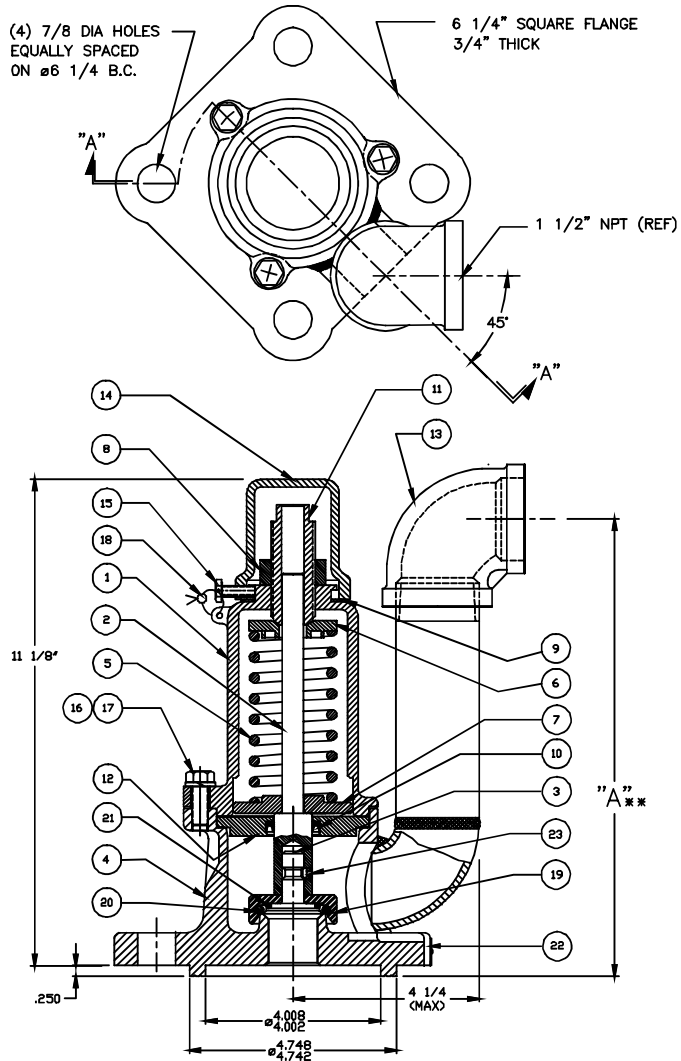
Notes

1. Alternate materials are available

Valve	Dimension A (inches)	Body	Application
A-17375-RS-1	10.5	15-405-CS	Trinity
A-17379-RS-1	10.5	15-405-SS	Trinity
A-17375-RS-2	10.125	15-407-CS	UTC
A-17379-RS-2	10.125	15-407-SS	UTC

PRESSURE RELIEF VALVES

A-17375-S-1 & -2, A-17379-S-1 & -2 Series • External



Net Flow Area: 0.994 inches²

Valve Weight: 25 lbs.

Pressure: 375 PSIG

Flow Rate: 3,646 SCFM

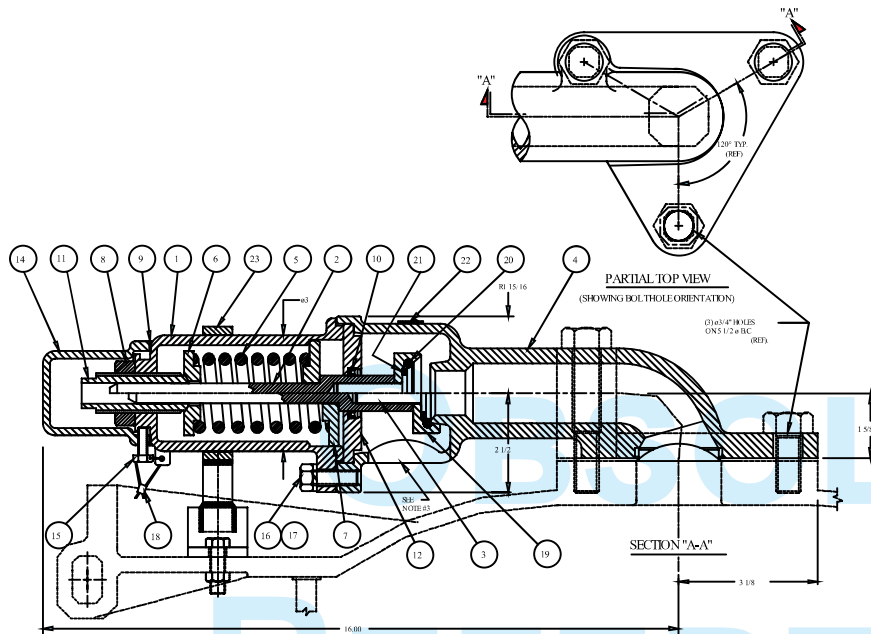
Item	Qty	Part Name	A-17375-S-1 & A-17375-S-2 Stainless Trim		A-17379-S-1 & A-17379-S-2 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-201-SS	Stainless Steel	17-201-SS
3	1	Plug	Stainless Steel	17-301-SS	Stainless Steel	17-301-SS
4	1	Body	Steel	See Table	Stainless Steel	See Table
5	1	Spring	Stainless Steel	15-375-SS	Stainless Steel	15-375-SS
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	1	Elbow	Malleable Iron	17-13-MI	Malleable Iron	17-13-MI
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
19	1	Retainer	Steel	15-19-SS	Stainless Steel	15-19-SS
20	1	Seal O-Ring	Parco 5778-70 ¹	10-10-EPFG	Parco 5778-70 ¹	10-10-BN
21	1	Plug O-Ring	Parco 5778-70 ¹	10-11-EPFG	Parco 5778-70 ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	2	Set Screw	Stainless Steel	17-302-SS	Stainless Steel	17-302-SS

Notes

1. Alternate materials are available

Valve	Dimension A (inches)	Body	Application
A-17375-S-1	10.5	15-406-CS	Trinity
A-17379-S-1	10.5	15-406-SS	Trinity
A-17375-S-2	10.125	15-408-CS	UTC
A-17379-S-2	10.125	15-408-SS	UTC

A-1735-TU & A-1739-TU Series • External Combination Device

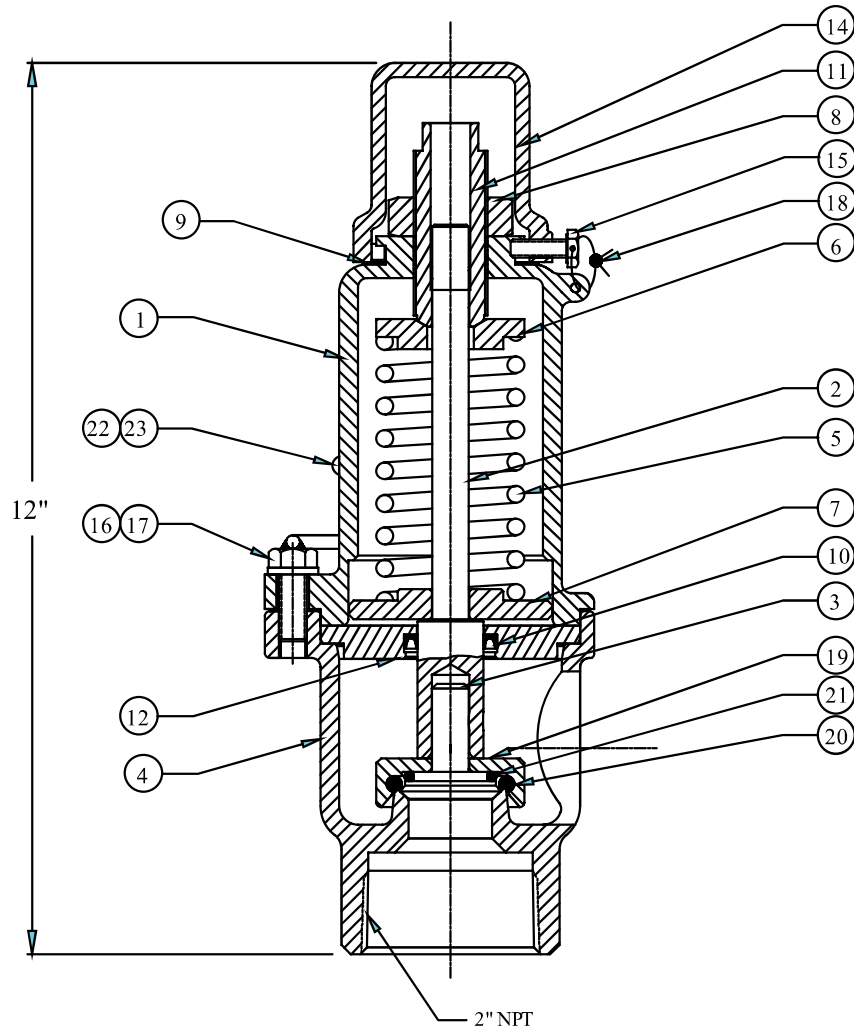


A-1700-TU Series			
Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1735-TU	35	730	15-35-SS
A-1775-TU	75	1,340	15-75-SS
A-1739-TU	35	730	10-154-SS
A-1779 -TU	75	1,340	10-165-SS

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PRESSURE RELIEF VALVES

A-1775-Q & A-1779-Q Series • External



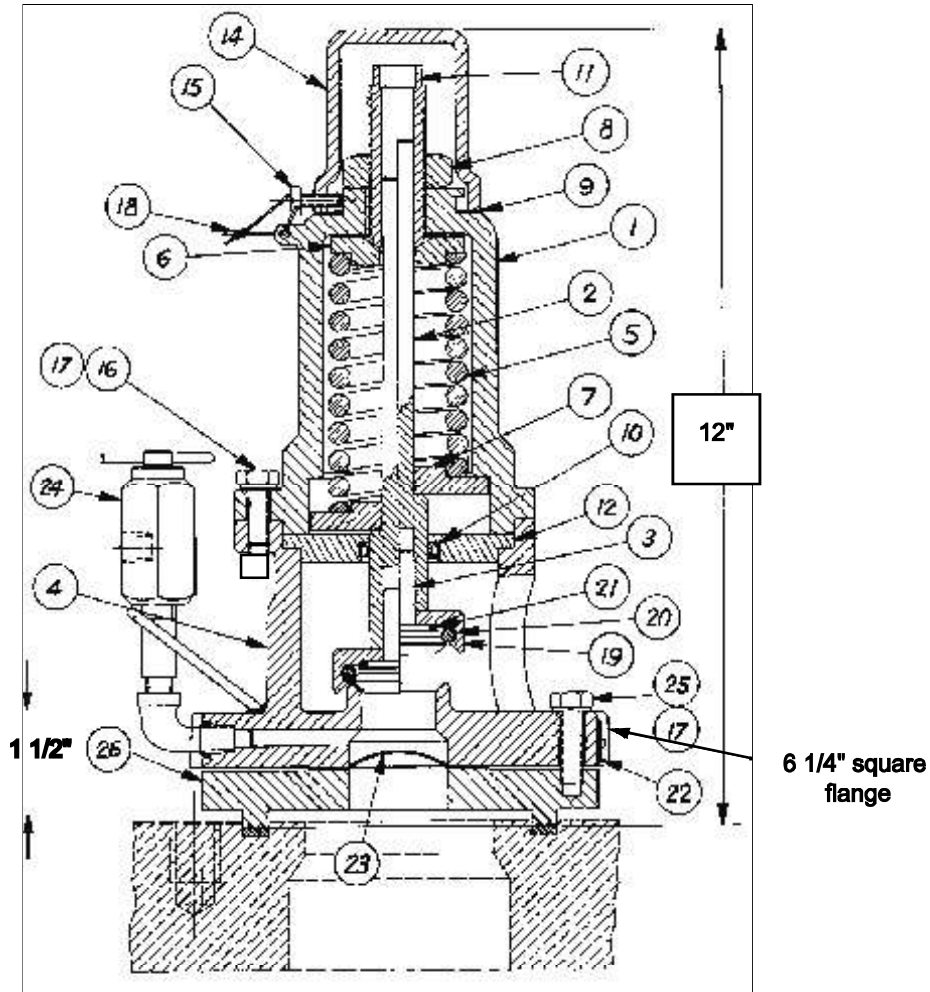
Item	Qty	Part Name	A-1775-Q Stainless Trim		A-1779-Q Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	15-2-SS	Stainless Steel	15-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-462-CS	Stainless Steel	15-462-SS
5	1	Spring	316 Stainless Steel	See Table	316 Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--	-				
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	2	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS
Notes						
1. Alternate materials are available						

Net Flow Area: 0.994 inches²
Valve Weight: 20 lbs.

A-1700-Q Series				
Valve No.		Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1775-Q	A-1779-Q	75	1,340	15-75-SS
A-17150-Q	A-17154-Q	150	1,960	15-150-SS
A-17165-Q	A-17169-Q	165	2,827	15-165-SS

PRESSURE RELIEF VALVES

A-1775-T & A-1779-T Series • External Combination Device



Item	Qty	Part Name	A-1775-T Stainless Trim		A-1779-T Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-422-CS	316 Stainless Steel	15-422-MO
5	1	Spring	316 Stainless Steel	15-75-MO	316 Stainless Steel	15-75-MO
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--	-				
14	1	Cap	Stainless Steel	15-14-SS	Stainless Steel	15-14-SS
15	1	Set Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	2	Rupture Disc	Stainless Steel	425-3-STD-MO-75	Stainless Steel	425-3-STD-MO-75
24	1	Needle Valve Nipple & Elbow	Stainless Steel	A-253-SS-BN 421-SS	Stainless Steel	A-253-SS-BN 421-SS
25		Bolts	Steel	17-31-SS	Stainless Steel	17-31-SS
26		Rupture Disc Flange	Steel	17-33-CS	Stainless Steel	17-33-SS

Notes

1. Alternate materials are available

Net Flow Area: 0.994 inches²

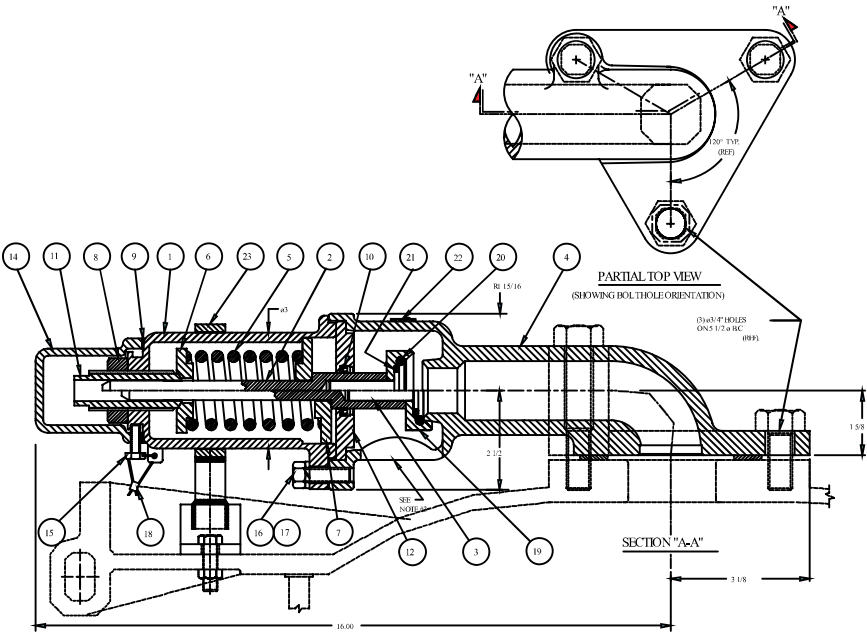
Valve Weight: 25 lbs.

Pressure: 75 PSIG

Flow Rate: 1,340 SCFM

PRESSURE RELIEF VALVES

A-1775-U thru A-17169-U Series • External



Item	Qty	Part Name	A-1775-U Stainless Trim		A-1779-U Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-47-CS	316 Stainless Steel	15-47-MO
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--	-				
14	1	Cap	Steel	15-14-CS	Stainless Steel	15-14-SS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Stainless Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Buna N ¹	10-10-BN	Buna N ¹	10-10-BN
21	1	Plug O-Ring	Buna N ¹	10-11-BN	Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
23	1	Brace ²	Steel	17-50-CS	Steel	17-50-CS

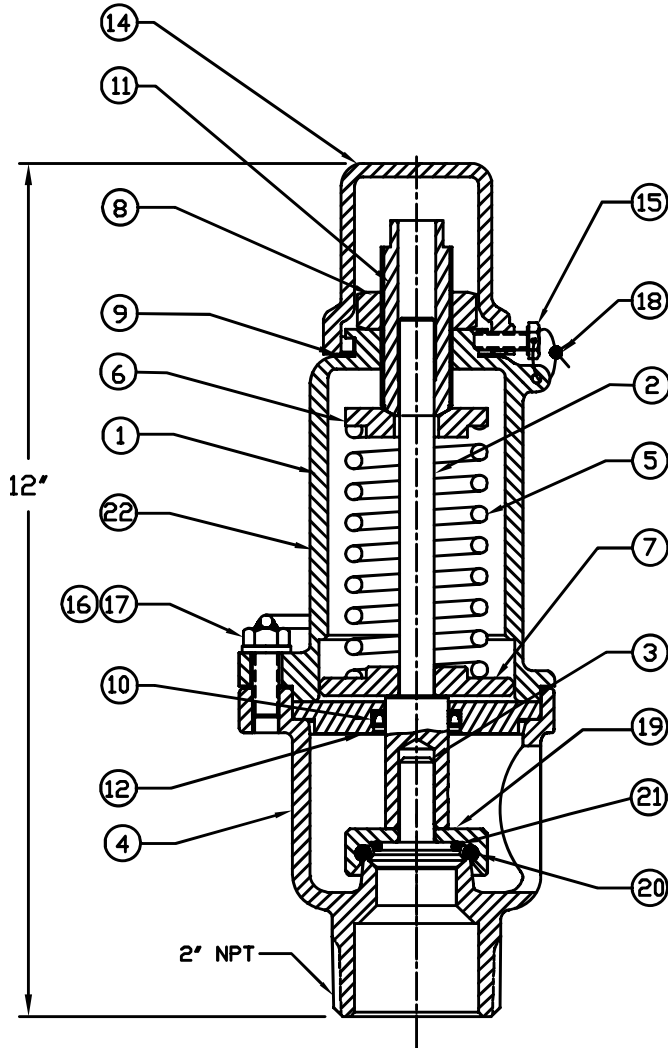
- Notes
1. Alternate materials are available
2. Brace to be ordered separately
For Bee Screen on outlet, add "S" to suffix

Net Flow Area: 0.994 inches²
Valve Weight: 27 lbs.

A-1700-U Series			
Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1775-U	75	1,340	15-75-MO
A-17150-U	150	1,960	15-150-MO
A-17165-U	165	2,827	15-165-SS
A-1779-U	75	1,340	15-75-MO
A-17154-U	150	1,960	15-150-MO
A-17169 -U	165	2,827	15-165-SS

PRESSURE RELIEF VALVES

A-1775-Y A-1779-Y Series • External



Net Flow Area: 0.994 inches²
Valve Weight: 20 lbs.

Item	Qty	Part Name	A-1775-Y Stainless Trim		A-1779-Y Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	15-1-CS	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel	17-3-SS	Stainless Steel	17-3-SS
4	1	Body	Steel	15-463-CS	Steel	15-463-SS
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel	14-6-CS	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS	Stainless Steel	15-7-SS
8	1	Top Nut	Steel	15-8-CS	Steel	15-8-CS
9	1	Top Gasket	Buna N ¹	15-9-BN	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS	Stainless Steel	15-11-SS
12	1	Seal Retainer	Steel	17-12-CS	Stainless Steel	17-12-SS
13	--					
14	1	Cap	Steel	15-14-SS	Steel	15-14-CS
15	1	Cap Screw	Steel	15-15-CS	Steel	15-15-CS
16	3	Bolt	Steel	15-16-CS	Steel	15-16-SS
17	3	Lock Washer	Steel	15-17-CS	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Retainer	Stainless Steel	17-19-SS	Stainless Steel	17-19-SS
20	1	Seat O-Ring	Food-grade Buna N ¹	10-10-BNFG	Food-grade Buna N ¹	10-10-BN
21	1	Plug O-Ring	Food-grade Buna N ¹	10-11-BNFG	Food-grade Buna N ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

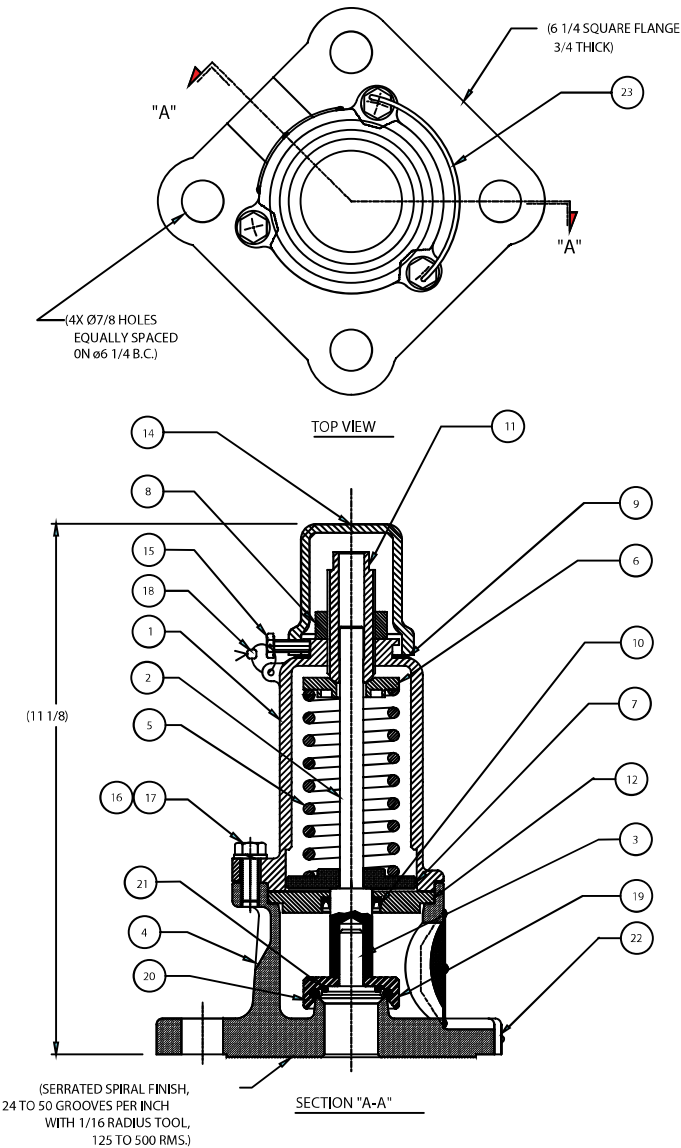
Notes

1. Alternate materials are available

A-1700-Y Series				
Valve No.		Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1775-Y	A-1779-Y	75	1,340	15-75-SS
A-17150-Y	A-17154-Y	150	1,960	15-150-SS
A-17165-Y	A-17169-Y	165	2,827	15-165-SS

PRESSURE RELIEF VALVES

A-1779-PSN & A-17169-PSN Series • External



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Stainless Steel	15-1-SS
2	1	Stem	Stainless Steel	17-2-SS
3	1	Plug	Stainless Steel, Passivated	17-3-MO-PA
4	1	Body	Stainless Steel, Passivated	15-434-MP-PA
5	1	Spring	Stainless Steel	See Table
6	1	Follower	Stainless Steel	14-6-SS
7	1	Guide	Stainless Steel	15-7-SS
8	1	Top Nut	Stainless Steel	15-8-SS
9	1	Top Gasket	Buna N ¹	15-9-BN
10	1	Shaft Seal	PTFE	17-10-TF
11	1	Adjusting Screw	Stainless Steel	15-11-SS
12	1	Seal Retainer	Stainless Steel	17-12-SS
13	--	-		
14	1	Cap	Stainless Steel	15-14-SS
15	1	Cap Screw	Stainless Steel	15-15-SS
16	3	Bolt	Stainless Steel	15-16-SS
17	3	Lock Washer	Stainless Steel	15-17-SS
18	1	Wire Seal Kit	Stainless Steel	22-72-SS
19	1	Retainer	Stainless Steel, Passivated	17-19-MO-PA
20	1	Seat O-Ring	White Neoprene ¹	10-10-BN
21	1	Plug O-Ring	White Neoprene ¹	10-11-BN
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK
23	1	Bolt w/ Seal Wire	Stainless Steel	17-231-SS

Notes

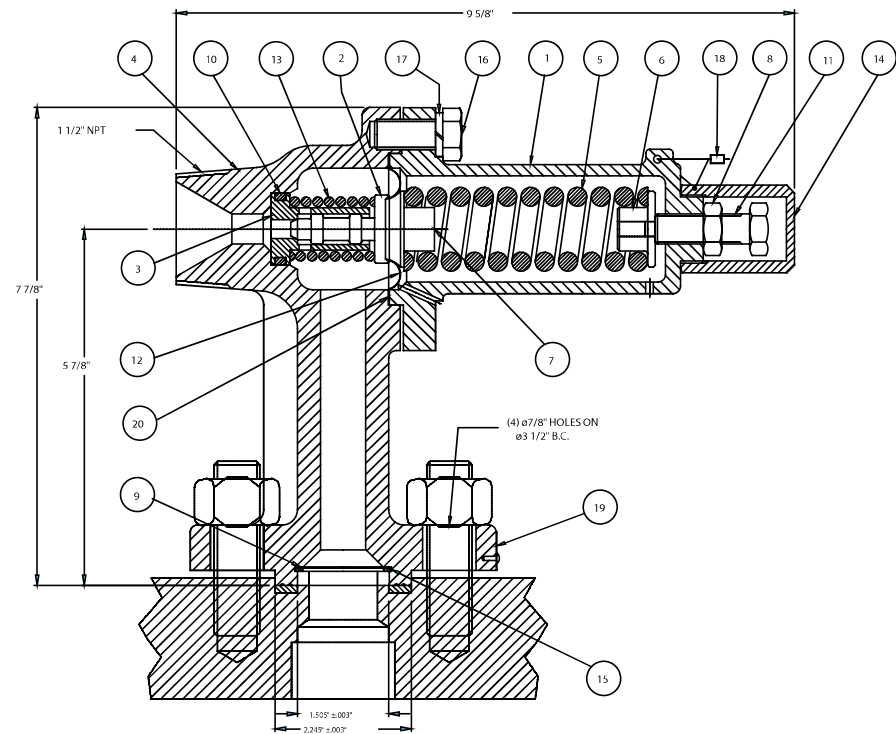
1. Alternate materials are available

Net Flow Area: 0.994 inches²
Valve Weight: 22 lbs.

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring No.
A-1779-PSN	75	1,340	15-75-MO
A-17169-PSN	165	2,927	15-165-SS

PRESSURE RELIEF VALVES

A-1800 & A-1804 Series • External Combination Device



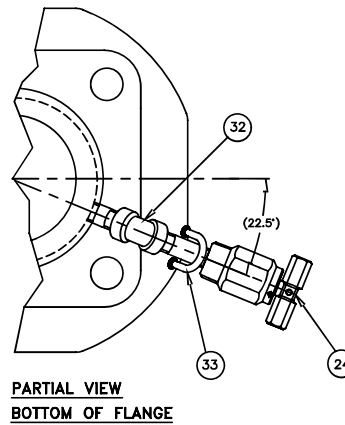
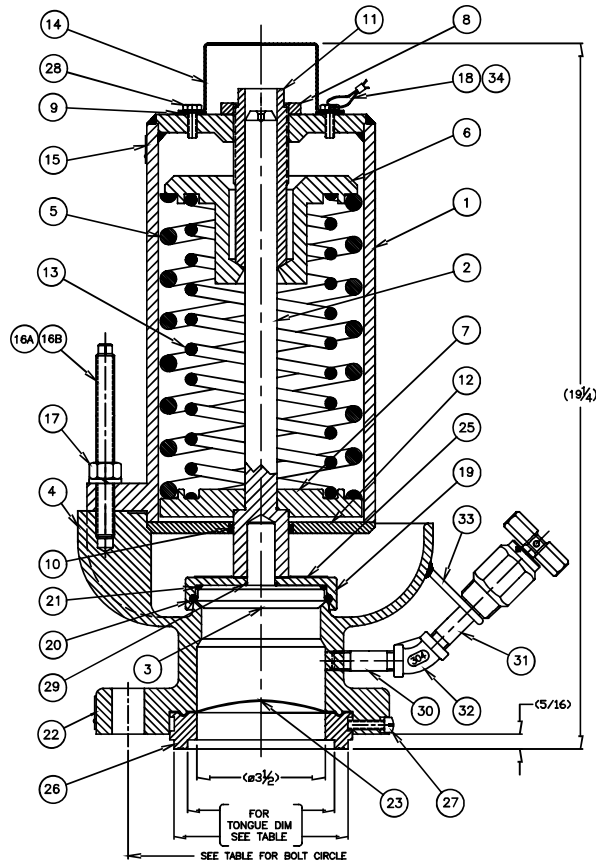
Item	Qty	Part Name	A-1800 Stainless Trim		A1804 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel, Plated	18-1-CS	Stainless Steel	18-1-SS
2	1	Stem	Stainless Steel	18-2-SS	Stainless Steel	18-2-SS
3	1	Seat	Brass	18-3-BR	Brass	18-3-BR
4	1	Body	Steel, Plated	18-4-CS	Stainless Steel	18-4-SS
5	1	Spring	Alloy Steel	18-5-ASAL	Stainless Steel	18-5-SS
6	1	Follower	Steel, Plated	18-6-CS	Stainless Steel	18-6-SS
7	1	Guide	Steel, Plated	18-7-CS	Stainless Steel	18-7-SS
8	1	Top Nut	Steel, Plated	18-8-CS	Steel, Plated	18-8-CS
9	1	Screen	Stainless Steel	18-9-SS	Stainless Steel	18-9-SS
10	1	O-Ring	Buna N ¹	18-10-BN	Buna N ¹	18-10-BN
11	1	Adjusting Screw	Steel, Plated	18-11-CS	Steel, Plated	18-11-CS
12	1	Diaphragm	Ni Span	18-12-NS	Ni Span	18-12-NS
13	1	Spring	Stainless Steel	18-13-SS	Stainless Steel	18-13-SS
14	1	Cap	Steel, Plated	18-14-CS	Stainless Steel	18-14-SS
15	1	Retaining Ring	Stainless Steel	18-15-SS	Stainless Steel	18-15-SS
16	4	Bolt	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS
17	4	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS
18	1	Wire Seal Kit	SS Wire, Lead Seal	22-72-PB	SS Wire, Lead Seal	22-72-PB
19	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
20	2	Gasket	Aluminum	18-20-AL	Aluminum	18-20-AL
Notes						
1. Alternate materials are available						

Net Flow Area: 0.076 inches²
Valve Weight: 16 lbs.

Valve No.		Pressure (PSIG)
A-18300	A-18304	300
A-18333	A-18337	333
A-18340	A-18344	340
A-18350	A-18354	350

PRESSURE RELIEF VALVES

A-1900 Series • External Not for New Car Construction



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel	19-1-CS
2	1	Stem	Stainless Steel	19-2-SS
3	1	Plug	Stainless Steel	19-3-SS
4	1	Body	Steel	19-41-CS
5	1	Outer Spring	Steel	See Table
6	1	Follower	Steel	19-6-CS
7	1	Guide	Stainless Steel	19-7-SS
8	1	Top Nut	Steel	734-21-SS
9	1	Top Gasket	Buna N ¹	19-9-BN
10	1	Shaft Seal	PTFE	19-10-TF
11	1	Adjusting Screw	Stainless Steel	19-112-SS
12	1	Seal Retainer	Steel	19-12-CS
13	1	Inner Spring	Steel	See Table
14	1	Cap	Stainless Steel	19-14-SS
15	1	Instruction Plate	Stainless Steel	19-15-SS
16A	2	Stud	Steel	31-14-AS
16B	2	Stud with Hole	Steel	31-141-AS
17	4	Nut, Plated	Steel	10-15-CS
18	1	Wire Seal Kit	Stainless Steel, Lead	22-72-PB
19	1	Retainer	Stainless Steel	19-19-SS
20	4	Seat O-Ring	Buna N ¹	31-10-BN
21	1	Plug O-Ring	Buna N ¹	31-11-BN
22	1	Nameplate	Stainless Steel	20-100-SS-BLANK
25	1	Bumper	Neoprene	19-25-NE
28	2	Bolt	Stainless Steel	545-251-MO
29	2	Bolt with Hole	Steel	15-15-CS
30	1	Stem Seal	Buna N ¹	720-12-BN

Notes

1. Alternate materials are available

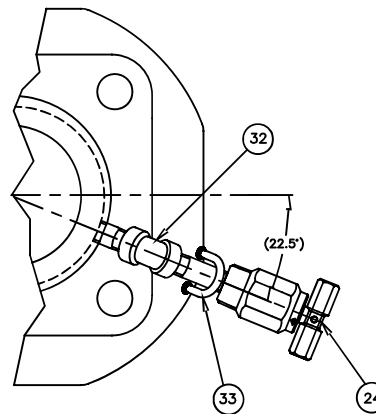
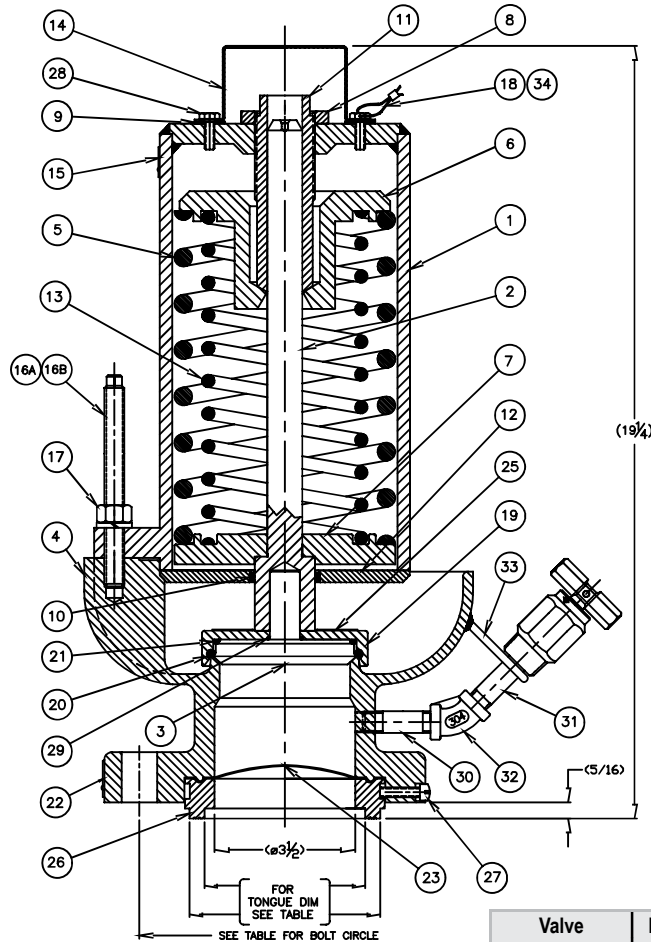
Net Flow Area: 8.295 inches²

Valve Weight: 92 lbs.

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Stainless Steel Spring	
			Outer	Inner
A-1975	75	11,900	19-57-AS	
A-19150	150	17,600	19-53-AS	19-133-AS
A-19225	225	24,800	19-52-AS	19-132-AS
A-19247	247	26,450	19-255-AS	19-132-AS
A-19255	255	27,800	19-255-AS	19-132-AS
A-19280	278	30,000	19-5-AS	19-132-AS
A-19300	300	32,150	19-5-AS	19-13-AS

PRESSURE RELIEF VALVES

A-1902 Series • External with Frangible Disc



**PARTIAL VIEW
BOTTOM OF FLANGE**

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Stainless Steel Spring	
			Outer	Inner
A-1977	75	11,300	19-75-AS	19-70-AS
A-19152	150	17,600	19-53-AS	19-133-AS
A-19227	225	24,800	19-255-AS	19-133-AS
A-19249	247	26,450	19-255-AS	19-133-AS
A-19257	255	27,800	19-255-AS	19-133-AS
A-19282	278	30,000	19-5-AS	19-133-AS
A-19302	300	32,150	19-5-AS	19-133-AS

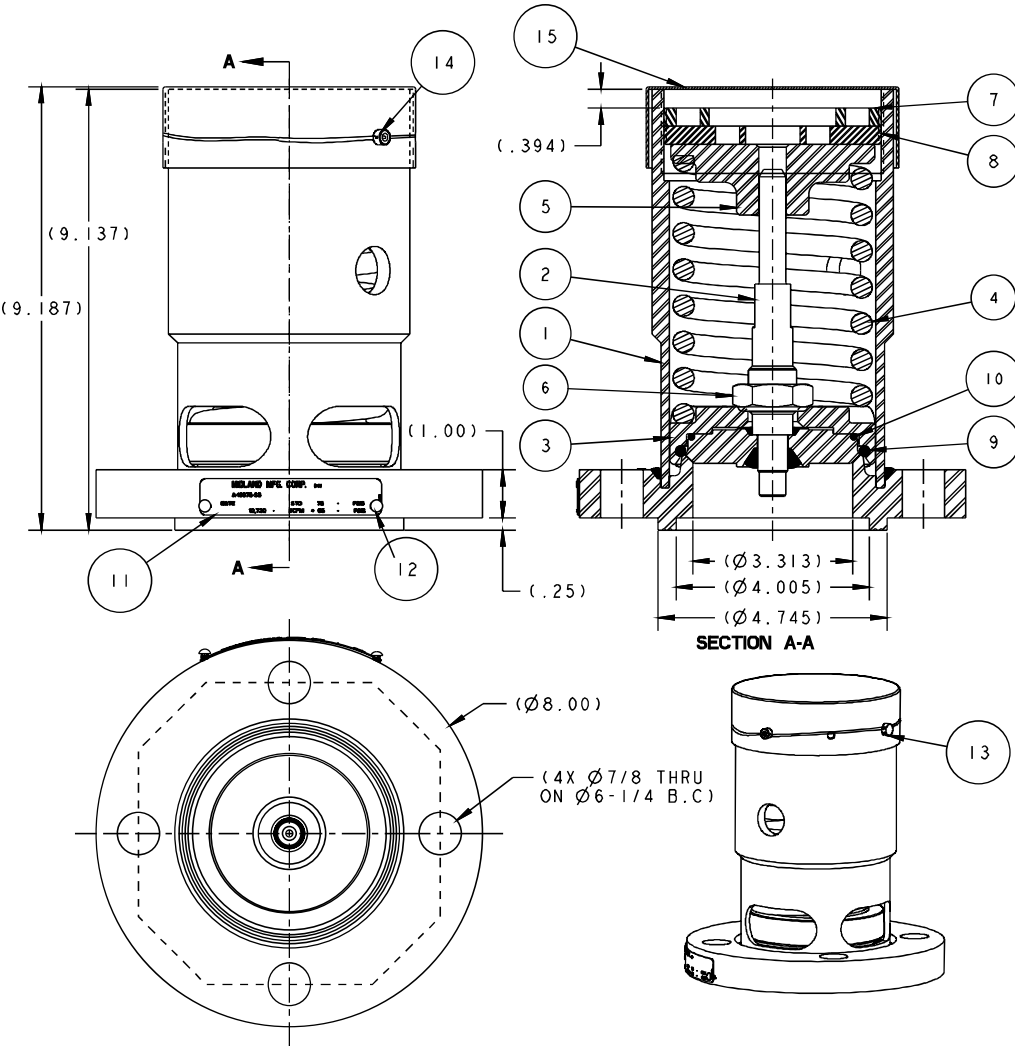
Net Flow Area: 8.295 inches²
Valve Weight: 92 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel	19-1-CS
2	1	Stem	Stainless Steel	19-2-SS
3	1	Seat	Stainless Steel	19-3-SS
4	1	Body	Steel	19-43-CS
5	1	Outer Spring	Steel	See Table
6	1	Follower	Steel	19-6-CS
7	1	Guide	Stainless Steel	19-7-SS
8	1	Top Nut	Steel	734-21-SS
9	1	Top Gasket	Buna N ¹	19-9-BN
10	1	Shaft Seal	PTFE	19-10-TF
11	1	Adjusting Screw	Stainless Steel	19-112-SS
12	1	Seal Retainer	Steel	19-12-CS
13	1	Inner Spring	Steel	See Table
14	1	Cap	Stainless Steel	19-14-SS
15	1	Instruction Plate	Stainless Steel	19-15-SS
16A	2	Stud	Steel	31-14-AS
16B	2	Stud	Steel	31-141-AS
17	4	Nut, Plated	Steel	10-15-CS
18	1	Wire Seal Kit	Stainless Steel, Lead	22-72-PB
19	1	Retainer	Stainless Steel	19-19-SS
20	2	Seat O-Ring	Buna N ¹	27-11-BN
21	1	Plug O-Ring	Buna N ¹	31-11-BN
22	1	Nameplate	Stainless Steel	20-100-SS-BLANK
23	1	Rupture Disc	Stainless Steel	19-23-MO
24	1	Needle Valve	Stainless Steel	A-253-SS-BN
25	1	Bumper	Neoprene	19-25-NE
26	1	Rupture Disc Flange	Steel	19-265-CS
27	2	Set Screw	Steel	19-27-SS
28	2	Bolt	316 Stainless Steel	545-51-MO
29	1	Stem Seal	Buna N ¹	720-12-BN
30	1	Nipple	Stainless Steel	41-SS
31	1	Nipple	Stainless Steel	42-SS
32	1	45° Elbow	316 Stainless Steel	257-204-MO
33	1	"U" Bend	Steel	17-18-CS
34	2	HHCS with Hole	Steel	15-15-CS

Notes

1. Alternate materials are available

PRESSURE RELIEF VALVES
A-19075 • External

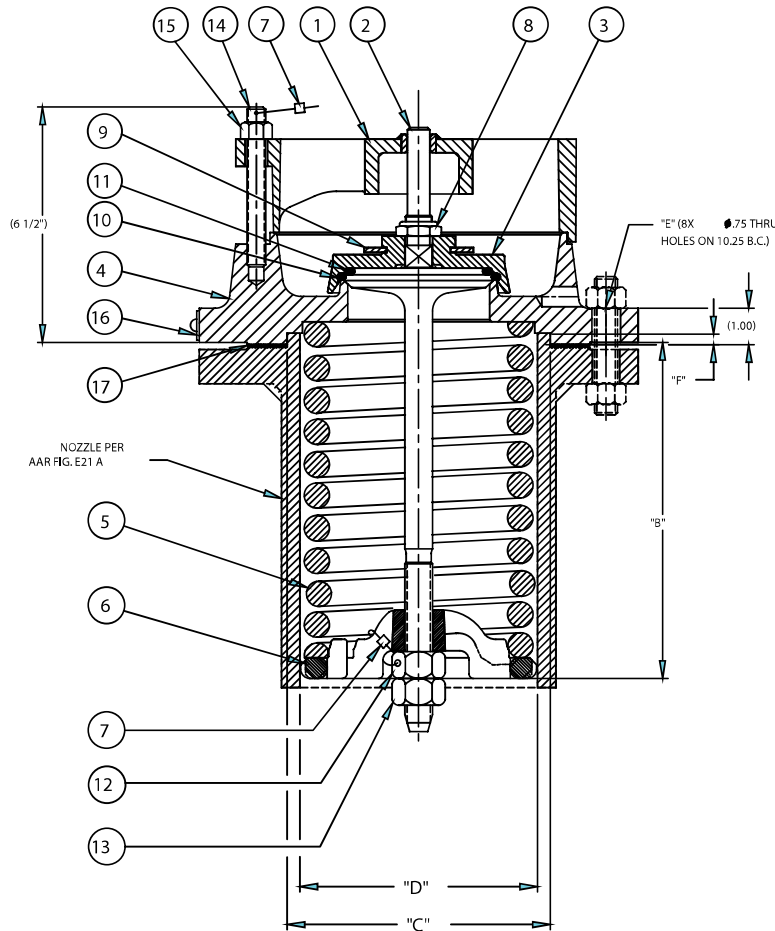


Item	Qty	Part Name	A-19075 Stainless Trim	
			Material	Part No.
1	1	Body	Stainless Steel	19075-42-SS
2	1	Stem	Stainless Steel	19075-2-SS
3	1	Retainer	Stainless Steel	19075-3-SS
4	1	Spring	Stainless Steel	19075-5-SS
5	1	Follower	Stainless Steel	19075-6-SS
6	1	Nylon Insert Lock Nut	Stainless Steel	22039-9-SS
7	1	Locking Ring	Stainless Steel	19075-8-SS
8	1	Locking Ring	Stainless Steel	19075-13-SS
9	1	O-Ring	Viton ¹	19075-10-VB
10	1	O-Ring	Viton ¹	19075-11-VB
11	1	Nameplate	Stainless Steel	12-10-SS-BLANK
12	2	Drive Screw	Stainless Steel with Lead	763-11-SS
13	1	Wire Seal	Stainless Steel with Lead	22-72-PB
14	2	Bolt	Stainless Steel	19075-7-SS
15	1	Weather Cap	Polyethylene	19075-9-PE
16	2	Decal	Vinyl	19075-008-PL

Notes
1. Alternate materials available

PRESSURE RELIEF VALVES

A-2035 & A-2085 Series • Internal



Item	Qty	Part Name	Carbon Steel with Stainless Trim		Stainless Steel		
			Material	A-2085	Material	A-2089	A-2089-MO
1	1	Top Guide	Steel w/ Stainless Steel Insert	23-1-XS	Stainless Steel	23-1-SS	23-1-SS
2	1	Stem	Stainless Steel	272-SS	Stainless Steel	27-2-SS	27-2-SS
3	1	Retainer	Steel, Plated ²	27-3-CS	Stainless Steel	27-3-SS	27-3-MO
4	1	Body	Steel	27-4-CS	Stainless Steel	27-4-SS	27-4-MO
5	1	Spring	Alloy Steel, Plated ²	23-5-AS	Stainless Steel	28-5-MO	28-5-MO
6	1	Follower	Steel, Plated ²	27-6-CS	Stainless Steel	27-6-SS	27-6-MO
7	2	Seal	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB ⁴	22-72-PB ⁴
8	1	Top Nut	Steel, Plated ²	23-8-CS	Stainless Steel	23-8-SS	23-8-SS
9	1	Washer	Neoprene	23-9-NE	Neoprene ¹	29-9-NE	29-9-NE
10	1	Seat O-Ring	Buna N ¹	23-10-BN	Buna N ¹	27-10-BN	27-10-BN
11	1	Stem O-Ring	Buna N ¹	23-11-BN	Buna N ¹	27-11-BN	27-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS	Stainless Steel	23-12-SS	23-12-MO
13	1	Lock Nut	Steel, Plated ²	23-13-CS	Stainless Steel	23-13-SS	23-13-MO
14A	2	Stud	Alloy Steel	23-14-AS	Stainless Steel	23-14-SS	23-14-SS
14B	2	Stud with Hole	Alloy Steel	23-141-AS	Stainless Steel	23-141-SS	23-141-SS
15	1	Nut	Steel	10-15-CS	Stainless Steel	10-15-SS	10-15-SS
16	1	Nameplate	Stainless Steel		Stainless Steel		
17	1	Gasket ²	Durabla Black ¹	27-237-AB	Durabla Black ¹	27-17-AB	27-17-AB

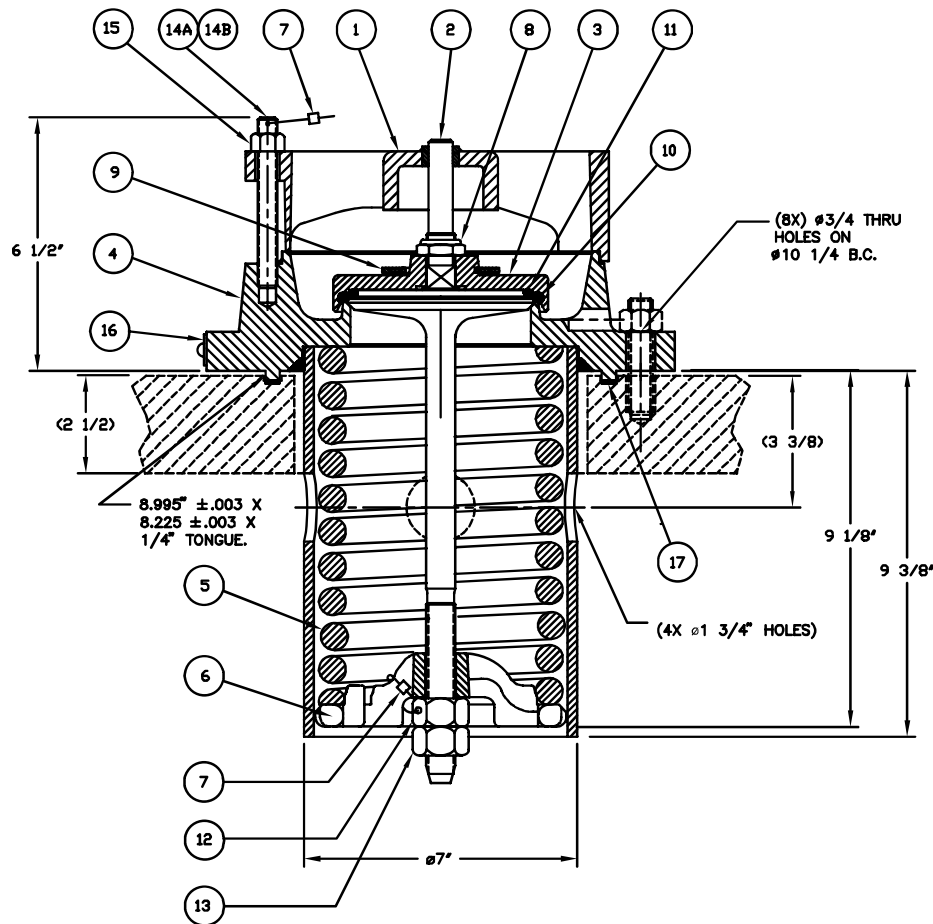
Notes

1. Alternate materials are available
2. Furnished on request
3. Standard Plating is Zinc.
4. For food-grade models, use 22-723-SS

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	DIA of Port (inches)	"B" Approximate (inches)	Valve Weight	Net Flow Area (inches ²)
A-2085	75	17,830	3-7/8	9-1/4	76	11.38
A-2089	75	18,062	3-7/8	9-1/8	76	11.38
A-2089-MO	75	18,062	3-7/8	9-1/8	76	11.38

PRESSURE RELIEF VALVES

A-2089-PI-MO Series • Internal



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Stainless Steel	23-1-SS
2	1	Stem	Stainless Steel	27-2-SS
3	1	Retainer	316 Stainless Steel	27-3-MO
4	1	Body	316 Stainless Steel	27-41-MO
5	1	Spring	316 Stainless Steel	28-5-MO
6	1	Follower	316 Stainless Steel	27-6-MO
7	2	Seal	Stainless Steel with Lead	22-72-PB
8	1	Top Nut	Stainless Steel	23-8-SS
9	1	Washer	Neoprene ¹	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-10-BN
11	1	Stem O-Ring	Buna N ¹	27-11-BN
12	1	Adjusting Nut	316 Stainless Steel	23-12-MO
13	1	Lock Nut	316 Stainless Steel	23-13-MO
14A	2	Stud	Stainless Steel	23-14-SS
14B	2	Stud	Stainless Steel	23-141-SS
15	1	Nut	Stainless Steel	10-15-SS
16	1	Nameplate	Stainless Steel	200-100-SS-BLANK
17	1	Gasket ²	Comp. Asb.	27-17-AB

Notes

1. Alternate materials are available
2. Furnished on request

Net Flow Area: 11.35 inches²

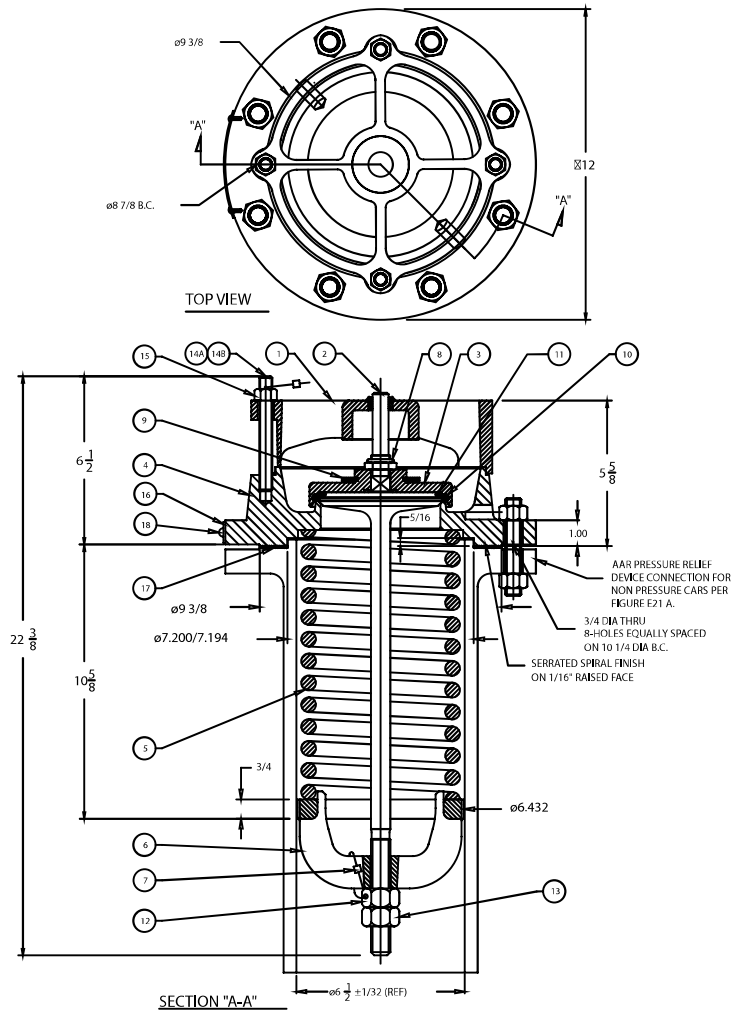
Valve Weight: 80 lbs.

Pressure Setting: 75 PSIG

Flow Rate: 18,062 SCFM

PRESSURE RELIEF VALVES

A-2095, A-2097, & A-2099 Series • Internal



Net Flow Area: 16.36 inches²
Valve Weight: 85 lbs.

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)
A-2095	75	20,464
A-2097	75	21,602
A-2099	75	20,555

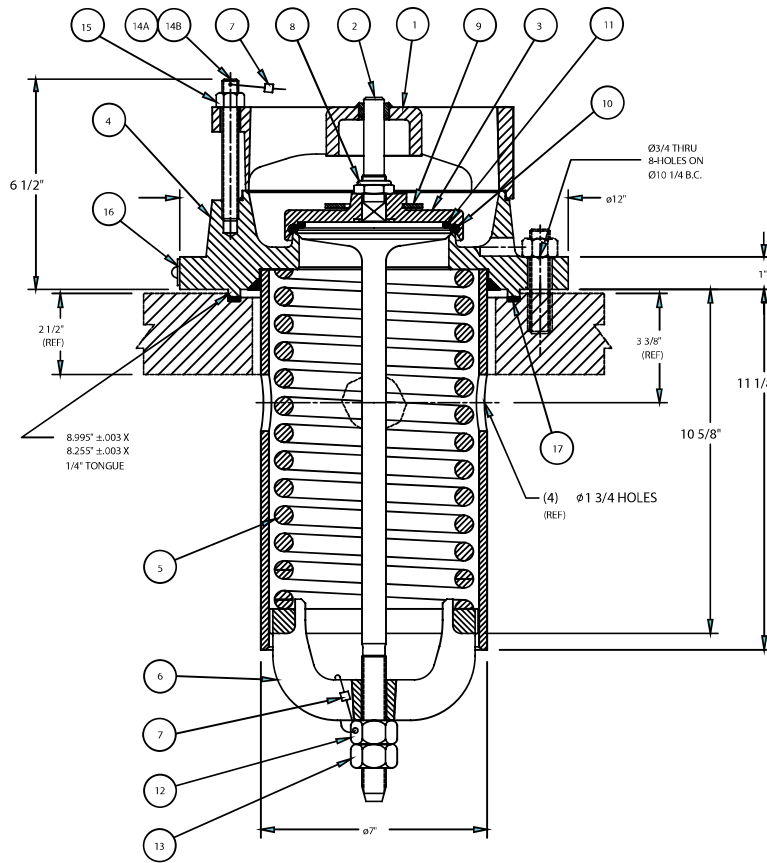
Item	Qty	Part Name	A-2095 Stainless Trim		A-2097 Stainless Trim		A-2099 Stainless Steel	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel with SS Insert	23-1-XS	Steel with SS Insert	29-1-XS	Stainless Steel	23-1-SS
2	1	Stem	Stainless Steel	29-2-SS	Stainless Steel	29-2-SS	Stainless Steel	29-2-SS
3	1	Seat	Steel Plated ³	29-3-CS	Steel Plated ³	29-3-CS	Stainless Steel	29-3-SS
4	1	Body	Steel	29-4-CS	Steel	29-4-CS	316 Stainless Steel	29-4-MO
5	1	Spring	Alloy Steel Plated ³	29-5-AS	Alloy Steel Plated ³	29-5-AS	Stainless Steel	29-5-SS
6	1	Follower	Steel Plated ³	29-6-CS	Steel Plated ³	29-6-CS	Stainless Steel	29-6-SS
7	1	Seal	Stainless Steel with Lead	22-72-PB ⁴	Stainless Steel with Lead	22-72-PB ⁴	Stainless Steel with Lead	22-72-PB ⁴
8	1	Top Nut	Steel Plated ³	23-8-CS	Steel Plated ³	23-8-CS	Stainless Steel	23-8-SS
9	1	Washer	Neoprene	23-9-NE	Neoprene	23-9-NE	Stainless Steel	23-9-NE
10	1	Seat O-Ring	Buna N	29-10-BN	Buna N	29-10-BN	Buna N ¹	29-10-BN
11	1	Stem O-Ring	Buna N	29-11-BN	Buna N	29-11-BN	Stainless Steel	29-11-BN
12	1	Adjusting Nut	Steel Plated ³	23-12-CS	Steel Plated ³	23-12-CS	Stainless Steel	23-12-SS
13	1	Lock Nut	Steel Plated ³	23-13-CS	Steel Plated ³	23-13-CS	Stainless Steel	23-13-SS
14A	2	Stud	Alloy Steel	23-14-AS	Alloy Steel	23-14-AS	Stainless Steel	23-14-SS
14B	2	Stud with Hole	Alloy Steel	23-141-AS	Alloy Steel	23-141-AS	Stainless Steel	23-141-SS
15	4	Nut	Steel	10-15-CS	Steel	10-15-CS	Stainless Steel	10-15-SS
16	1	Nameplate	Stainless Steel	20-100-SS-BLANK	Stainless Steel	20-100-SS-BLANK	Stainless Steel	20-100-SS-BLANK
17	1	Gasket ²	Composite ASB	27-17-AB	Composite ASB	27-17-AB	Composite ASB	27-17-AB
18	2	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Notes

1. Alternate materials are available
2. Furnished on request
3. Standard plating for general service is zinc. Plating can be changed or eliminated per customer's specifications.
4. For food-grade models, use 22-72-SS

PRESSURE RELIEF VALVES

A-2099-PI-MO Series • Internal



Item	Qty	Part Name	Material	Part Number			
				A-2099-PI-MO	A-2099-PI-MO-PRA	A-2099-PI-MO-PA	A-2099-PI-MO-PRA-PA
1	1	Top Guide	Stainless Steel	23-1-SS	23-1-SS	23-1-SS	23-1-SS
2	1	Stem ³	Stainless Steel	29-2-SS	29-2-SS	29-2-SS	29-2-SS-PA ⁵
3	1	Sea ³	316 Stainless Steel	29-3-MO	29-3-MO-PRA ⁴	29-3-MO-PA ⁵	29-3-MO-PRA-PA ^{4,5}
4	1	Body ³	316 Stainless Steel	29-41-MO	29-41-MO-PRA ⁴	29-41-MO-PA ⁵	29-41-MO
5	1	Spring ³	Stainless Steel	29-5-SS	29-5-SS	29-5-SS	29-5-SS
6	1	Follower ³	316 Stainless Steel	29-6-MO	29-6-MO-PRA ⁴	29-6-MO-PA ⁵	29-6-MO-PRA-PA ^{4,5}
7	2	Seal	Stainless Steel	22-72-SS	22-72-SS	22-72-SS	22-72-SS
8	1	Top Nut	Stainless Steel	23-8-SS	23-8-SS	23-8-SS	23-8-SS
9	1	Washer	Neoprene	23-9-NE	23-9-NE	23-9-NE	23-9-NE
10	1	Seat O-Ring	Buna N ¹	29-10-BN	29-10-BN	29-10-BN	29-10-BN
11	1	Stem O-Ring	Buna N ¹	29-11-BN	29-11-BN	29-11-BN	29-11-BN
12	1	Adjusting Nut ³	316 Stainless Steel	23-12-MO	23-12-MO-PRA ⁴	23-12-MO-PA ⁵	23-12-MO-PRA-PA ^{4,5}
13	1	Lock Nut ³	316 Stainless Steel	23-13-MO	23-13-MO-PRA ⁴	23-13-MO-PA ⁵	23-13-MO-PRA-PA ^{4,5}
14A	2	Stud	Stainless Steel	23-14-SS	23-14-SS	23-14-SS	23-14-SS
14B	2	Stud with Hole	Stainless Steel	23-141-SS	23-141-SS	23-141-SS	23-141-SS
15	4	Nut	Stainless Steel	23-15-SS	23-15-SS	23-15-SS	23-15-SS
16	1	Nameplate	Stainless Steel	20-100-SS-BLANK	20-100-SS-BLANK	20-100-SS-BLANK	20-100-SS-BLANK
17	1	Gasket ²	Gylon	27-17-GY	27-17-GY	27-17-GY	27-17-GY

Notes

1. Alternate materials are available
2. Furnished on request
3. Wetted Parts
4. Parts to be Practice A Certified
5. Parts to be Passivated and Tested

Net Flow Area: 16.36 inches²

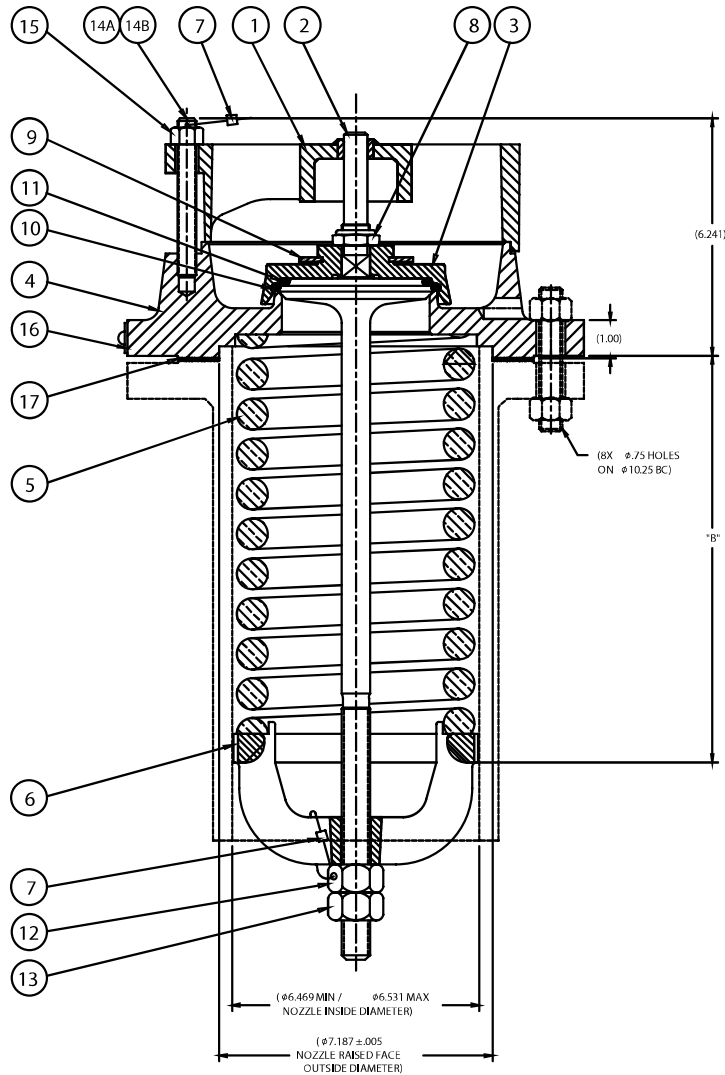
Valve Weight: 92 lbs.

Pressure Setting: 75 PSIG

Flow Rate: 20,555 SCFM

PRESSURE RELIEF VALVES

A-2100 thru A-2169 Series • Internal



Net Flow Area: 11.38 inches²
Valve Weight: 78 lbs.

Item	Qty	Part Name	A-2100, A-2150, A-2165 Stainless Trim		A-2154, A-2169 Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel with SS Insert	23-1-XS	Stainless Steel	23-1-SS
2	1	Stem	Stainless Steel	21-2-SS	Stainless Steel	21-2-SS
3	1	Retainer	Steel Plated ³	21-31-CS	Stainless Steel	21-31-SS
4	1	Body	Steel	27-4-CS	Stainless Steel	27-4-SS
5	1	Spring	Alloy Steel Plated ³	See Table	Stainless Steel	See Table
6	1	Follower	Steel Plated ³	21-61-CS	Stainless Steel	21-61-SS
7	2	Wire Seal	Stainless Steel with Lead	22-72-PB ⁴	Stainless Steel with Lead	22-72-PB ⁴
8	1	Top Nut	Steel Plated ³	23-8-CS	Stainless Steel	23-8-SS
9	1	Washer	Neoprene ¹	23-9-NE	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-10-BN	Buna N ¹	27-10-BN
11	1	Stem O-Ring	Buna N ¹	27-11-BN	Buna N ¹	27-11-BN
12	1	Adjusting Nut	Steel Plated ³	23-12-CS	Stainless Steel	23-12-SS
13	1	Lock Nut	Steel Plated ³	23-13-CS	Stainless Steel	23-13-SS
14A	2	Stud	Alloy Steel	23-14-AS	Stainless Steel	23-14-SS
14B	2	Stud	Alloy Steel	23-141-AS	Stainless Steel	23-141-SS
15	1	Nut	Steel	10-15-CS	Stainless Steel	10-15-SS
16	4	Nameplate	Stainless Steel	20-100-SS-BLANK	Stainless Steel	20-100-SS-BLANK
17	4	Gasket	Composite ASB ²	27-17-AB	Composite ASB ²	27-17-AB

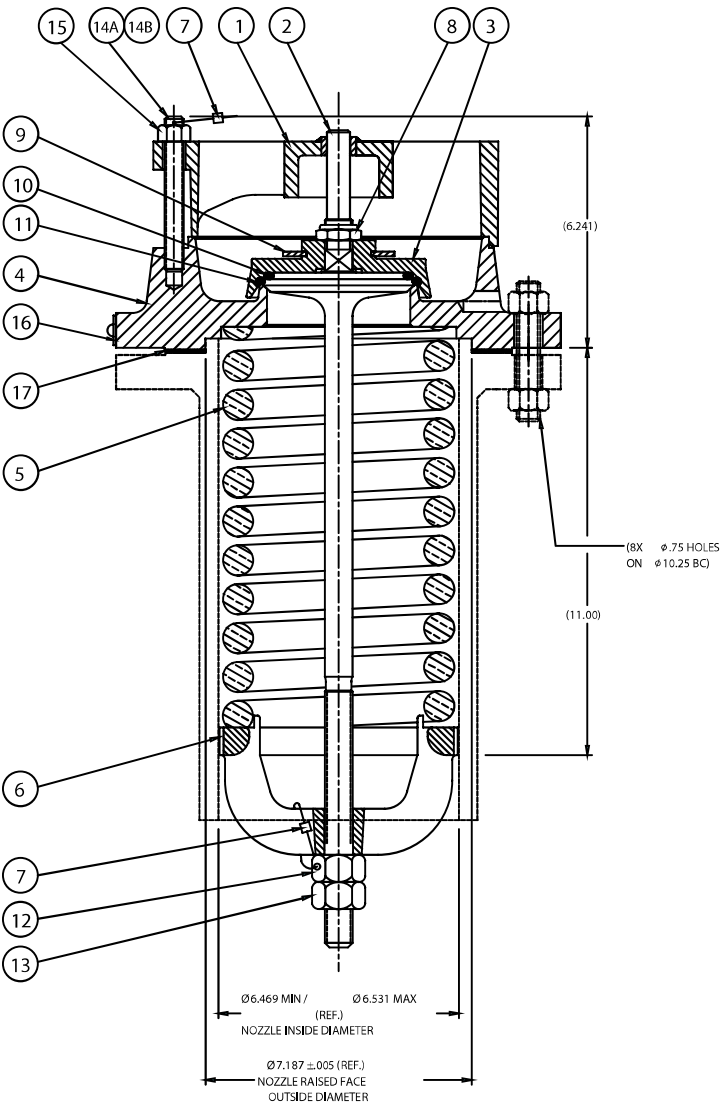
Notes

1. Alternate materials are available
2. Furnished on request
3. Standard plating for general service is zinc. Plating can be changed or eliminated per customer's specifications.
4. A-2104 & A-2104-XS are shown on separate page

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring	Dimension "D" (inches)
A-2100	100	21,812	29-5-AS	11.0
A-2150	150	31,919	21-165-AS	11.25
A-2154	150	32,401	21-165-SS	11.25
A-2165	165	35,608	21-165-AS	10.88
A-2169	165	35,527	21-165-SS	10.88

PRESSURE RELIEF VALVES

A-2104 • Internal



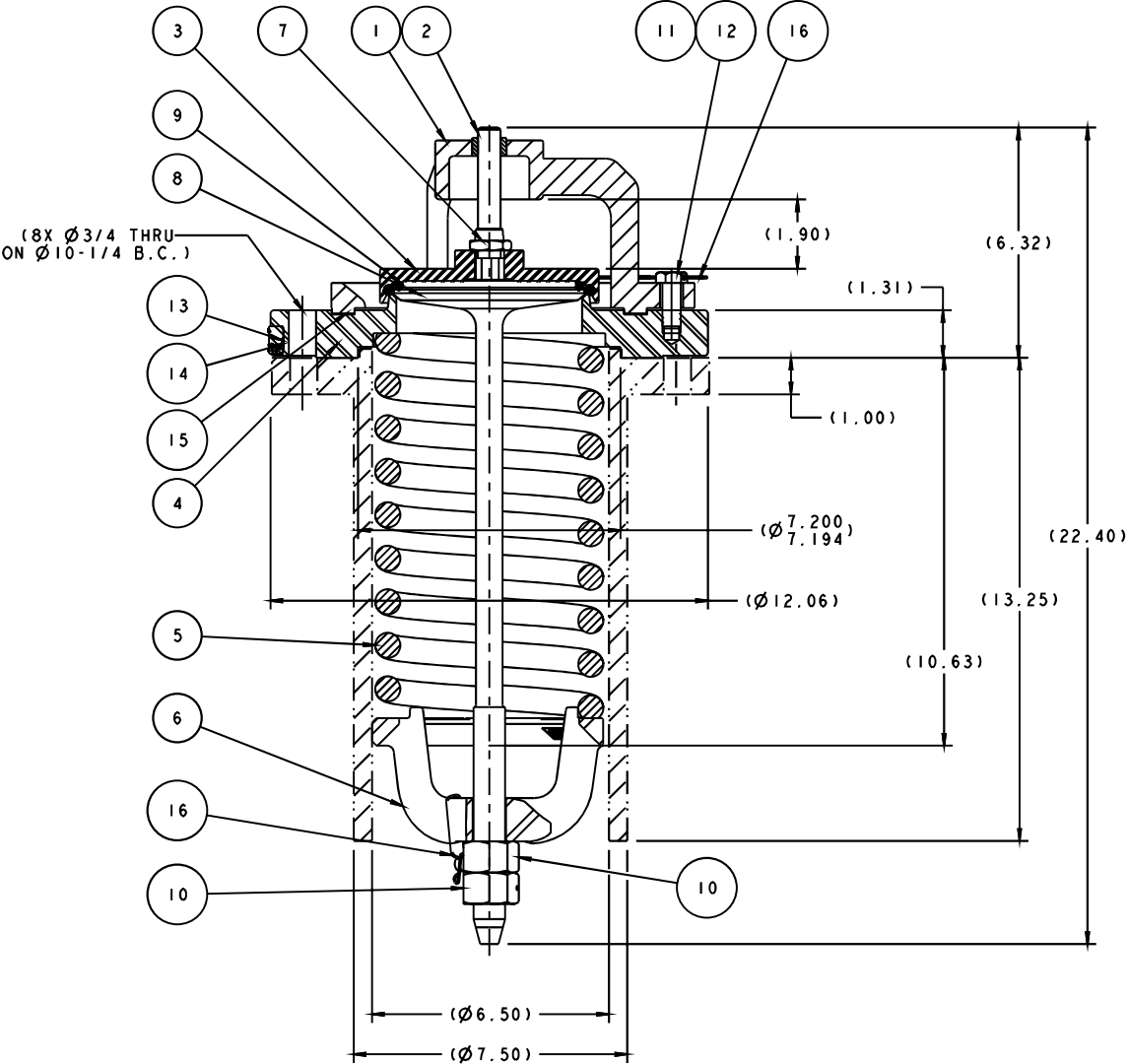
Item	Qty	Part Name	A-2104 Stainless Trim	
			Material	Part No.
1	1	Top Guide	Stainless Steel	29-1-SS
2	1	Stem	Stainless Steel	21-2-SS
3	1	Retainer	Stainless Steel	21-31-SS
4	1	Body	Stainless Steel	27-4-SS
5	1	Spring	Stainless Steel	29-5-SS
6	1	Follower	Stainless Steel	29-6-SS
7	2	Wire Seal	Stainless Steel with Lead	22-72-PB
8	1	Top Nut	Stainless Steel	23-8-SS
9	1	Washer	Neoprene ¹	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-10-BN
11	1	Stem O-Ring	Buna N ¹	21-11-BN
12	1	Adjusting Nut	Stainless Steel	23-12-SS
13	1	Lock Nut	Stainless Steel	23-13-SS
14A	2	Stud	Stainless Steel	23-14-SS
14B	2	Stud with Hole	Stainless Steel	23-141-SS
15	4	Nut	Stainless Steel	10-15-SS
16	1	Nameplate	Stainless Steel	20-100-SS-BLANK
17	1	Gasket ²	Durabla Black	27-17-AB

- Notes
- 1. Alternate materials are available
 - 2. Furnished on request
 - 3. Standard plating for general service is zinc.
Plating can be changed or eliminated per customer's specifications.

Net Flow Area: 11.38 inches²
Valve Weight: 78 lbs.
Pressure: 100 PSIG
Flow Rate: 22,266 SCFM

PRESSURE RELIEF VALVES

A-22075 • Internal

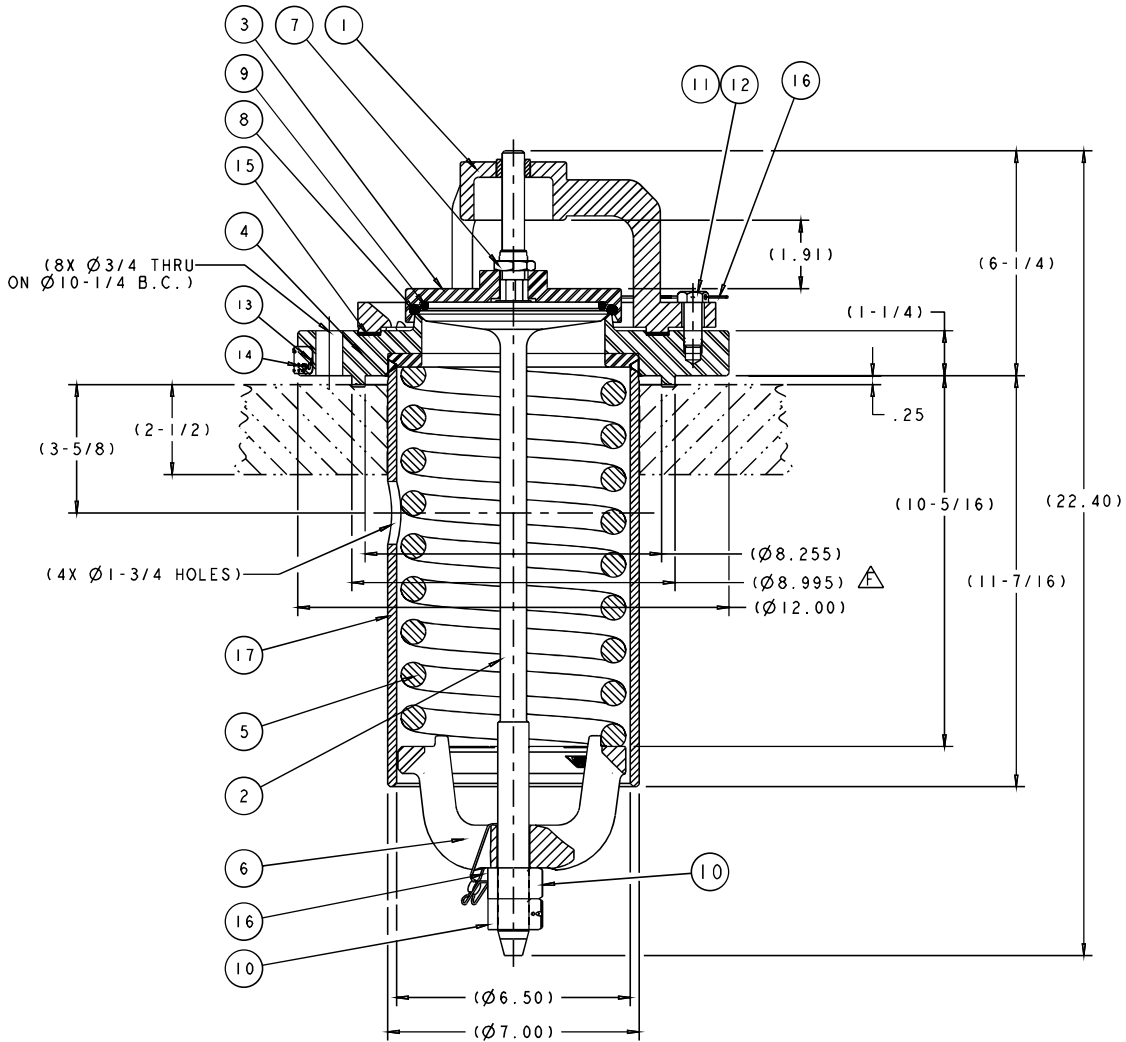


Item	Qty	Part Name	A-22075 Stainless Trim	
			Material	Part No.
1	1	Top Guide	Carbon Steel	29-01-XS
2	1	Stem	Stainless Steel	29-02-SS
3	1	Retainer	Carbon Steel	29-0301-CS
4	1	Body	Carbon Steel	29-042-CS
5	1	Spring	Alloy Steel, Plated	29-51-AS
6	1	Follower	Carbon Steel	29-06-CS
7	1	Top Lock Nut		
8	1	O-Ring	Buna N ¹	29-010-BN
9	1	O-Ring	Buna N ¹	29-011-BN
10	1	Hex Nut	Carbon Steel	29-012-CS
11	1	Hex Cap Screw	Alloy Steel	29-014-AS
12	1	Hex Cap Screw	Alloy Steel	29-0141-AS
13	1	Nameplate	Stainless Steel	12-10-SS-BLANK
14	2	Drive Screw	Stainless Steel	763-11-SS
15	4	Gasket	PTFE	29-170-PTFE
16	2	Wire Seal	Stainless Steel with Lead	22-72-PB

Notes

1. Alternate materials are available

A-22075-PI

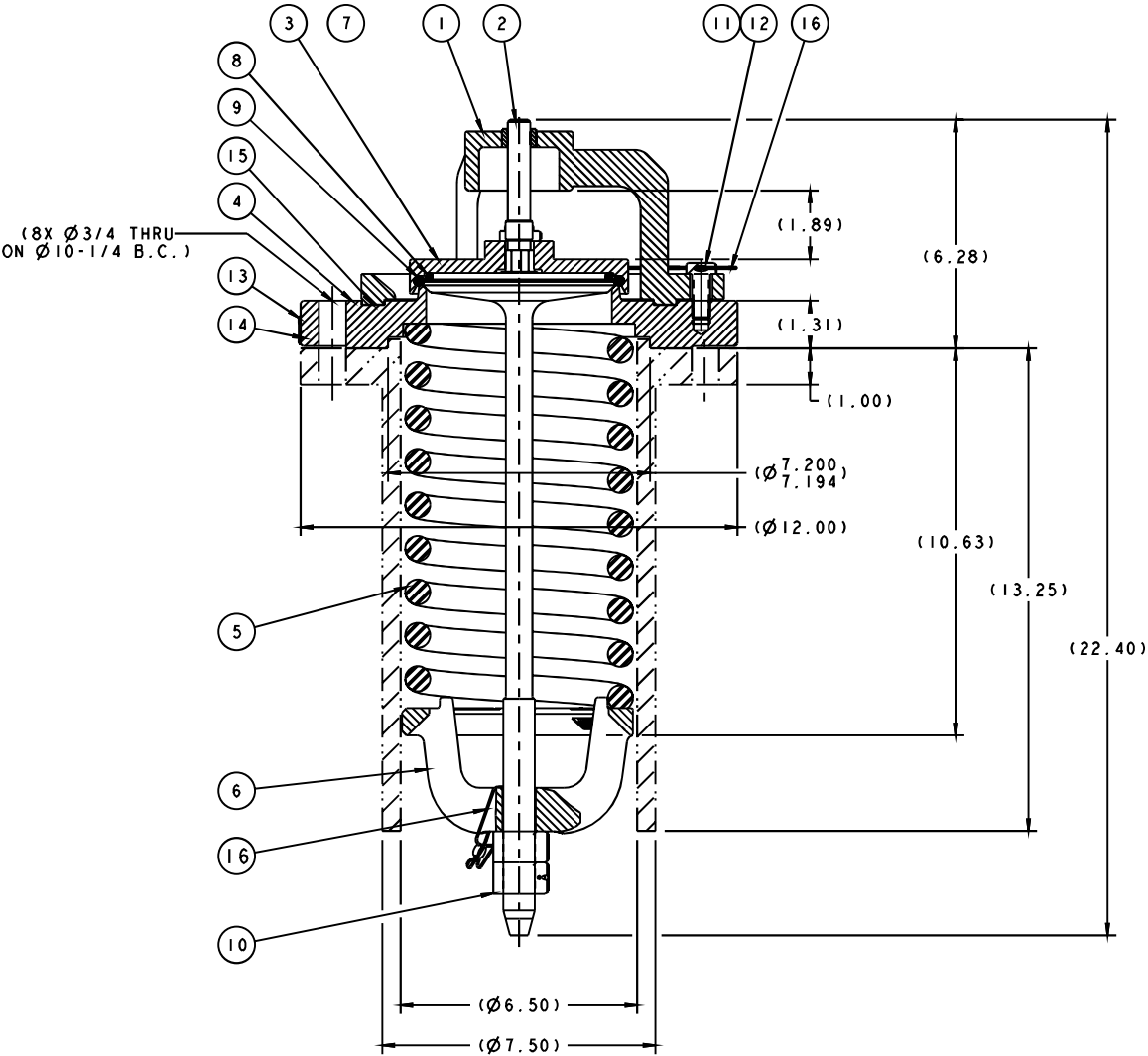


			A-22075-PI	
Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Carbon Steel	29-01-XS
2	1	Stem	Stainless Steel	29-02-XS
3	1	Retainer	Carbon Steel	29-0301-CS
4	1	Body	Carbon Steel	29-041-CS
5	1	Spring	Alloy Steel	29-51-AS
6	1	Follower	Carbon Steel	29-06-CS
7	1	Top Lock Nut		
8	1	O-Ring	Buna N ¹	219-010-BN
9	1	O-Ring	Buna N ¹	29-011-BN
10	2	Hex Nut	Stainless Steel	29-012-MO
11	2	Hex Head Cap Screw	Alloy Steel	29-014-AS
12	2	Hex Head Cap Screw	Alloy Steel	29-0141-AS
13	1	Nameplate	Stainless Steel	12-10-SS-BLANK
14	2	Drive Screw	Alloy Steel	763-11-SS
15	1	Gasket	PTFE	29-170-PTFE
16	2	Wire Seal	Stainless Steel with Lead	22-72-PB
17	1	Tube Assembly	Carbon Steel	29-07-CS
Notes				
1. Alternate materials are available.				

Pressure: 75 PSI
Flow Rate: 29,550 SCFM
Net Flow Area: 20.0 inches²
Valve Weight: 74 lbs.

PRESSURE RELIEF VALVES

A-22076 • Internal



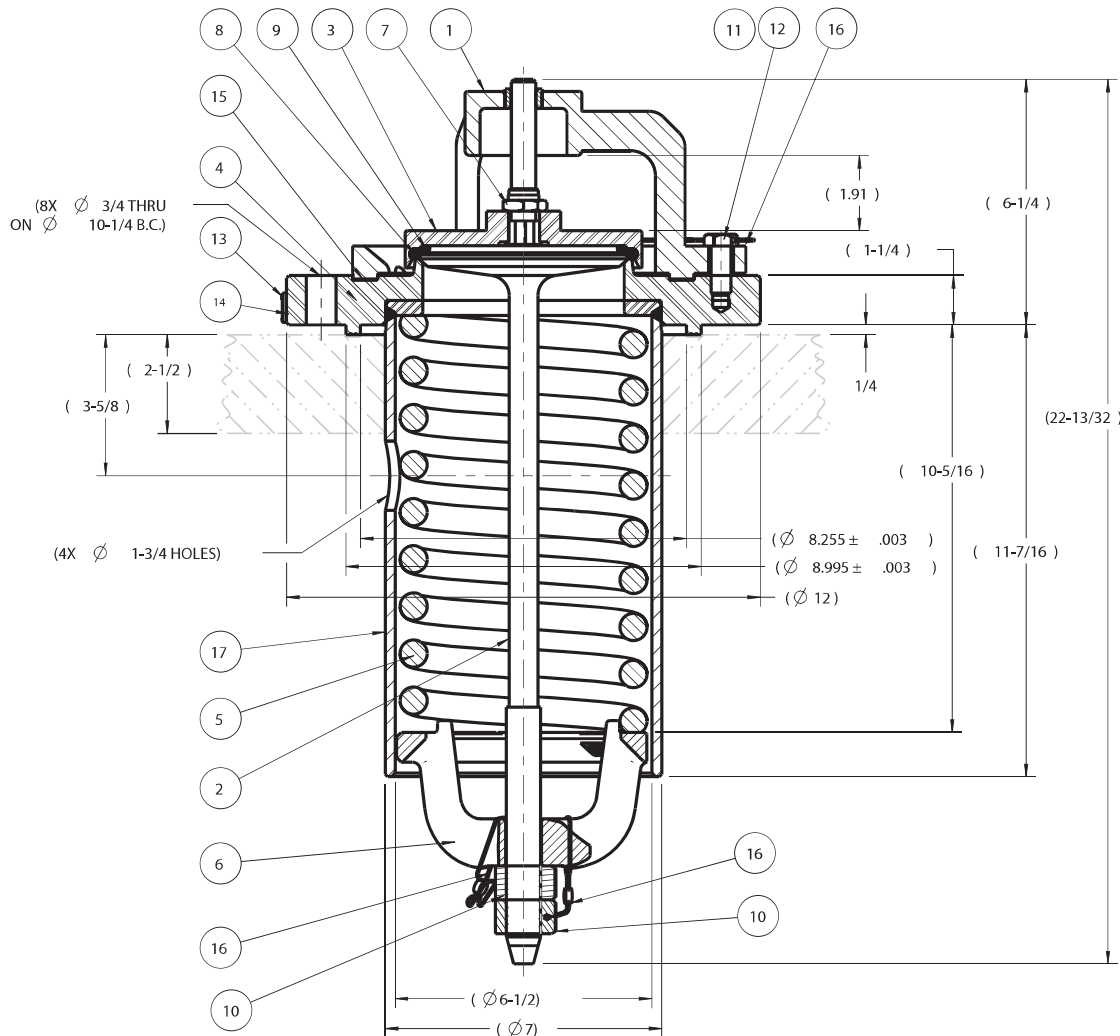
Item	Qty	Part Name	A-22076 Stainless Trim	
			Material	Part No.
1	1	Top Guide	Carbon Steel	29-01-XS-P
2	1	Stem	Stainless Steel	29-02-SS
3	1	Retainer	Steel, Plated	29-0301-CS-NI
4	1	Body	Steel, Plated	29-042-CS-NI
5	1	Spring	Stainless Steel	29-51-SS
6	1	Follower	Steel, Plated	29-06-CS-NI
7	1	Top Lock Nut		
8	1	O-Ring	Buna N ¹	29-010-BN
9	1	O-Ring	Buna N ¹	29-011-BN
10	1	Hex Nut	Stainless Steel	29-012-MO
11	1	Hex Cap Screw	Stainless Steel	29-014-SS
12	1	Hex Cap Screw	Stainless Steel	29-0141-SS
13	1	Nameplate	Stainless Steel	12-10-SS-BLANK
14	2	Drive Screw	Stainless Steel	763-11-SS
15	4	Gasket	PTFE	29-170-PTFE
16	2	Wire Seal	Stainless Steel	22-72-SS

Notes

1. Alternate materials are available

PRESSURE RELIEF VALVES

A-22076-PI • Internal



A-22076-PI				
Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Carbon Steel	29-01-XS-P
2	1	Stem	Stainless Steel	29-02-SS
3	1	Retainer	Carbon Steel, Nickel Plated	29-0301-CS-NI
4	1	Body	Carbon Steel, Nickel Plated	29-041-CS-NI
5	1	Spring	Stainless Steel	29-51-SS
6	1	Follower	Carbon Steel, Nickel Plated	29-06-CS-NI
7	1	Top Lock Nut		
8	1	O-Ring	Buna N ¹	219-010-BN
9	1	O-Ring	Buna N ¹	29-011-BN
10	2	Hex Nut	Stainless Steel	29-012-MO
11	2	Hex Head Cap Screw	Stainless Steel	29-014-SS
12	2	Hex Head Cap Screw	Stainless Steel	29-0141-SS
13	1	Nameplate	Stainless Steel	12-10-SS-BLANK
14	2	Drive Screw	Stainless Steel	763-11-SS
15	1	Gasket	PTFE	29-170-PTFE
16	2	Wire Seal	Stainless Steel	22-72-SS
17	1	Tube Assembly	Carbon Steel, Nickel Plated	29-07-CS-NI

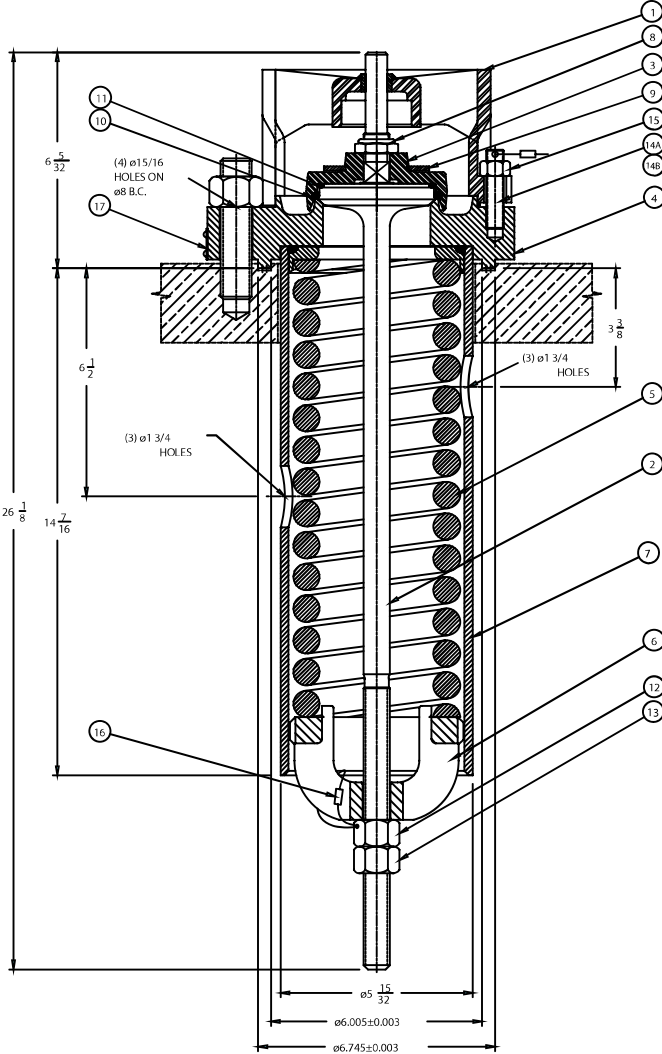
Notes

1. Alternate materials are available.

Pressure: 75 PSI
 Flow Rate: 29,550 SCFM
 Net Flow Area: 20.0 inches²
 Valve Weight: 74 lbs.

PRESSURE RELIEF VALVES

A-3200 Series • Internal Not for New Car Construction



Net Flow Area: 6.91 inches²
Valve Weight: 74 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel with SS Insert	32-1-XS
2	1	Stem	Stainless Steel	32-2-SS
3	1	Retainer	Steel Plated ³	32-3-CS
4	1	Body	Steel	32-4-CS
5	1	Spring	Alloy Steel ³	See Table
6	1	Follower	Steel Plated ²	32-6-CS
7	1	Spring Guide	Steel	32-7-CS
8	1	Top Nut	Steel Plated ²	23-8-CS
9	1	Washer	Neoprene ¹	23-9-NE
10	1	Seat O-Ring	Buna N ¹	32-10-BN
11	1	Stem O-Ring	Buna N ¹	32-11-BN
12	1	Adjusting Nut	Steel Plated ²	23-12-CS
13	1	Lock Nut	Steel Plated ²	23-13-CS
14A	2	Stud	Alloy Steel	10-14-AS
14B	2	Stud with Hole	Alloy Steel ³	10-141-AS
15	4	Nut	Alloy Steel ³	10-15-CS
16	2	Wire Seal	Stainless Steel with Lead	22-72-PB
17	1	Nameplate	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternate materials are available

2. Standard plating is Zinc

3. Standard plating is zinc with dichromate.

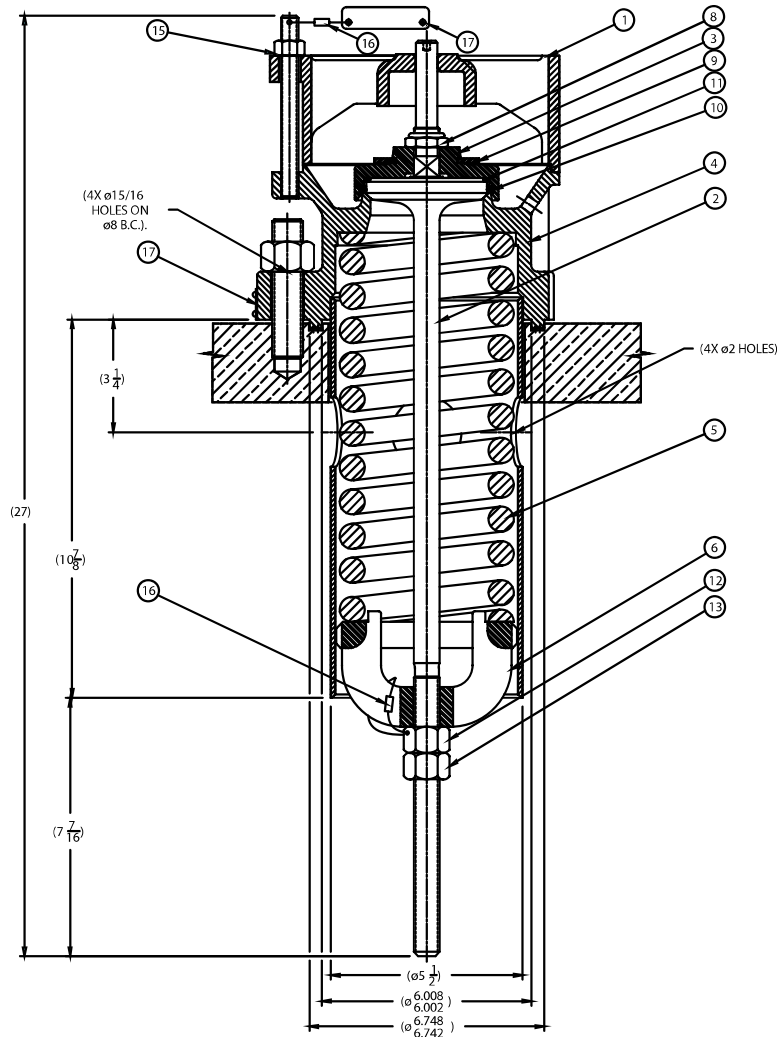
For aluminum-coated spring, specify AS/AL.

For Stainless Steel Spring, specify -SS

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring
A-3250	150	17,050	32-150-AS
A-32220	220	19,047	325-5-AS
A-3225	225	19,455	325-5-AS
A-3247	247.5	19,547	325-5-AS
A-3255	255	22,642	325-5-AS
A-3280	280.5	20,606	32-5-AS
A-3200	300	22,802	32-5-AS

PRESSURE RELIEF VALVES

A-3400 & A-3404 Series • Internal Not for New Car Construction



Item	Qty	Part Name	A-3400		A-3404	
			Stainless Trim		Stainless Steel	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel with Stainless Steel Insert	34-1-XS	Stainless Steel	34-1-SS
2	1	Stem	Stainless Steel	31-2-SS	Stainless Steel	31-2-SS
3	1	Retainer	Steel, Plated ¹	31-3-CS	Stainless Steel	31-3-SS
4	1	Body	Steel	34-410-CS	Stainless Steel	34-410-SS
5	1	Spring	Alloy Steel ³	See Table	Stainless Steel	See Table
6	1	Follower	Steel, Plated ¹	34-6-CS	Stainless Steel	34-6-SS
7	--					
8	1	Top Nut	Steel, Plated	23-8-CS	Stainless Steel	23-8-SS
9	1	Washer	Neoprene ¹	23-9-NE	Neoprene ¹	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-11-BN	Buna N ¹	27-11-BN
11	1	Stem O-Ring	Buna N ¹	31-11-BN	Buna N ¹	31-11-BN
12	1	Adjusting Nut	Steel, Plated ¹	23-12-CS	Stainless Steel	23-12-SS
13	1	Lock Nut	Steel, Plated ¹	23-13-CS	Stainless Steel	23-13-SS
14	--					
15	4	Nut	Steel, Plated ¹	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel with Lead ⁵	22-72-PB	Stainless Steel with Lead ⁵	22-72-PB
17	2	Nameplate	Stainless Steel ⁴	12-10-SS-BLANK	Stainless Steel ⁴	12-10-SS-BLANK

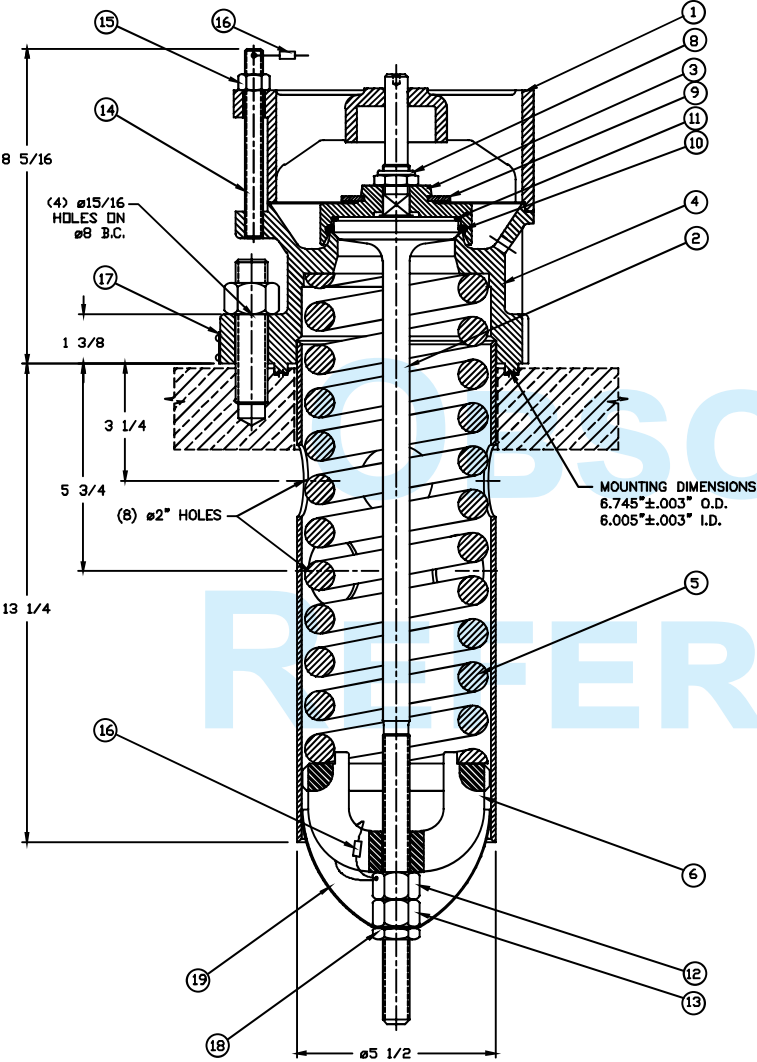
Notes

1. Alternate materials are available
 2. Standard plating is zinc
 3. For aluminum-coated spring, specify ASAL
 4. Attach second Nameplate to the top wire seal
 5. For food-grade models, use 22-72-SS
- For higher capacities, see A-3700 Series

		A-3400		A-3404	
Pressure (PSIG)	Flow Rate (SCFM)	Valve	Spring	Valve	Spring
150	20,500	A-3450	34-150-AS	A-3454	34-150-SS
225	25,063	A-34225	34-225-AS	A-34229	34-225-SS
247.5	22,598	A-34247	34-225-AS	A-34251	34-225-SS
255	26,167	A-3455	34-225-AS	A-3459	34-225-SS
280.5	24,440	A-3480	34-280-AS	A-3484	34-280-AS
300	27,930	A-3400	34-280-AS	A-3404	34-280-AS
330	31,771	A-3430	34-280-AS	A-3434	34-280-AS

PRESSURE RELIEF VALVES

A-3400-XL Series • Internal



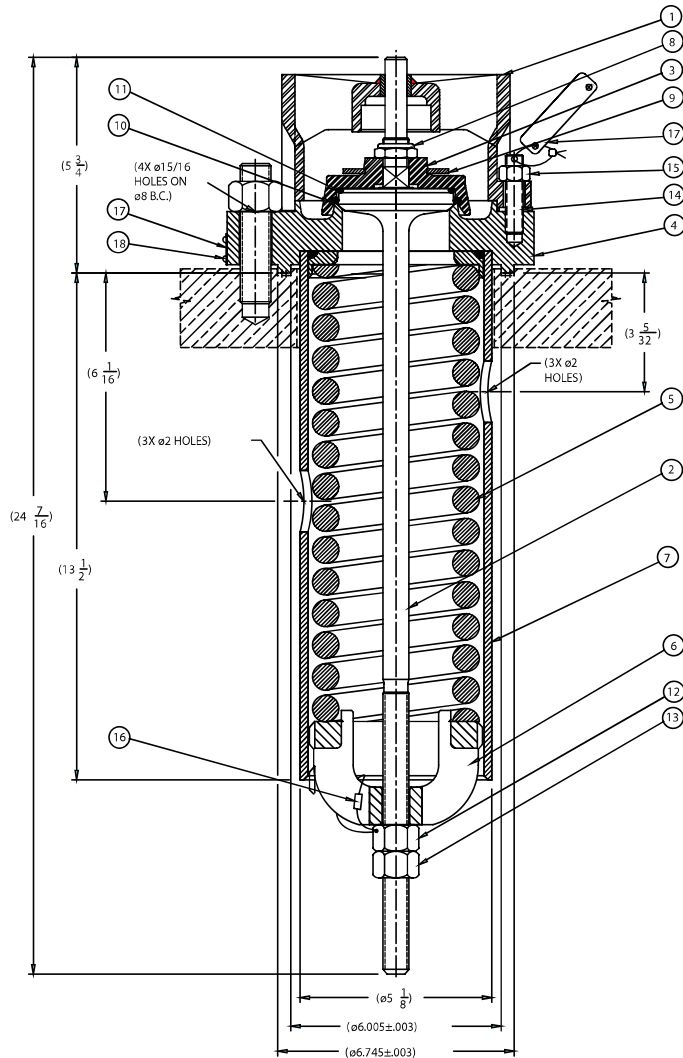
Net Flow Area: 7.85 inches²
Valve Weight: 72 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel with SS Insert	34-1-XS
2	1	Stem	Stainless Steel	31-2-SS
3	1	Retainer	Steel Plated ³	31-3-CS
4	2	Body & Guide	Steel	34-411-CS
5	1	Spring	Alloy Steel, Plated ³	34-150-AS
6	1	Follower	Steel Plated ²	34-6-CS
7	--			
8	1	Top Nut	Steel Plated ²	23-8-CS
9	1	Washer	Neoprene ¹	23-9-NE
10	1	Seat O-Ring	Buna N ¹	31-10-BN
11	1	Stem O-Ring	Buna N ¹	31-11-BN
12	1	Adjusting Nut	Steel Plated ²	23-12-CS
13	1	Lock Nut	Steel Plated ²	23-13-CS
14	4	Stud	Alloy Steel	31-14-AS
15	5	Nut	Steel	23-15-AS
16	2	Wire Seal	Stainless Steel with Lead	23-7-PB
17	1	Nameplate	Stainless Steel	12-10-SS-BLANK
18	1	Cover Lock Nut	Steel, Plated	34-7-CS
19	1	Cover	Stainless Steel	34-66-SS
Notes				
1. Alternate materials are available				
2. Standard plating is Zinc				
3. Standard plating is zinc with dichromate.				
For aluminum-coated spring, specify AS/AL.				
For Stainless Steel Spring, spec.				

Valve No.	Pressure (PSIG)	Flow Rate (SCFM)	Spring
A-3450-XL	220	20,500	34-150-AS

PRESSURE RELIEF VALVES

A-35000 Series • Internal



Net Flow Area: 6.91 inches²
Valve Weight: 74 lbs.

Item	Qty	Part Name	A-35000		A-35004	
			Material	Part No.		
1	1	Top Guide	Steel with Stainless Steel Insert	32-1-XS	Stainless Steel	32-1-SS
2	1	Stem	Stainless Steel ⁴	32-2-SS	Stainless Steel	32-2-SS
3	1	Retainer	Steel, Plated ^{2,4}	32-3-CS	Stainless Steel	32-3-SS
4	1	Body	Alloy Steel ^{3,4}	32-4-CS	Stainless Steel	32-4-SS
5	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
6	1	Follower	Steel, Plated ²	32-6-CS	Stainless Steel	32-6-SS
7	1	Spring Guide	Carbon Steel	32-7-CS	Stainless Steel	32-7-SS
8	1	Lock Nut	Steel, Plated ²	23-8-CS	Stainless Steel	23-8-SS
9	1	Washer	Neoprene	23-9-NE	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	32-10-BN	Buna N ¹	32-10-BN
11	1	Stem O-Ring	Buna N ¹	32-11-BN	Buna N ¹	32-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS	Stainless Steel	23-12-SS
13	1	Lock Nut	Steel, Plated ²	23-13-CS	Stainless Steel	23-13-SS
14A	2	Stud	Alloy Steel	10-14-AS	Stainless Steel	10-14-SS
14B	2	Stud with Hole	Alloy Steel	10-141-AS	Stainless Steel	10-141-SS
15	4	Nut	Steel, Plated ²	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel with Lead ⁵	22-72-PB	Stainless Steel with Lead ⁵	22-72-PB
17	2	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
18	2	Drive Screws	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

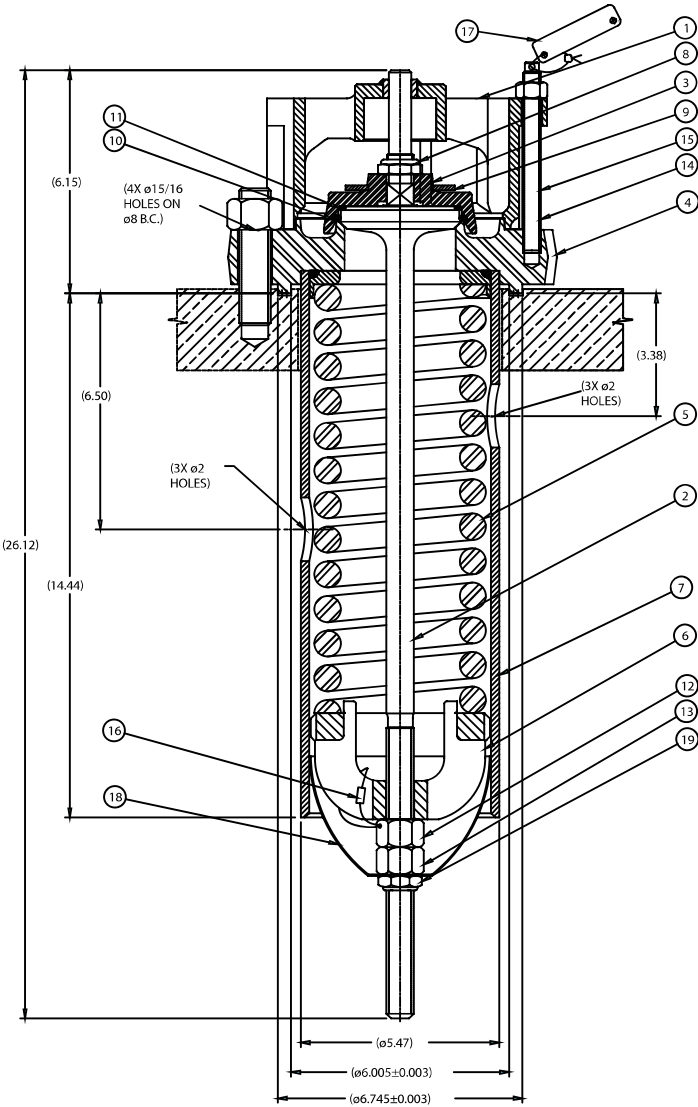
Notes

1. Alternate materials are available.
 2. Standard plating is zinc.
 3. For aluminum-coated spring specify ASAL; for zinc specify AS.
 4. For stainless retainer & stainless body, add XS.
 5. For food-grade models, use 22-72-SS.
- Attach second Nameplate to the top wire seal.

Valve	Spring	Valve	Spring	Pressure (PSIG)	Flow Rate (SCFM)
		A-35079	35-75-SS	75	9,940
A-35220	325-5-AS			220	22,682
A-35225	325-5-AS	A-35229	35-225-SS	225	23,198
A-35247	325-5-AS	A-35251	325-5-SS	247.5	26,433
A-35255	325-5-AS	A-35259	325-5-SS	255	27,808
A-35280	32-5-AS	A-25284	32-5-SS	280.5	28,245
A-35300	32-5-AS	A-35304	32-5-SS	300	31,036
A-35330	32-5-AS	A-35334	32-5-SS	330	35,107

PRESSURE RELIEF VALVES

A-35280-XL • Internal



Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel with Stainless Steel Insert	35-101-XS
2	1	Stem	Stainless Steel ²	32-2-XS
3	1	Retainer	Steel, Plated ^{2,4}	35-3-CS
4	1	Body	Carbon Steel	35-41-CS
5	1	Spring	Alloy Steel ³	35-280-AS
6	1	Follower	Steel, Plated ²	32-6-CS
7	1	Spring Guide	Carbon Steel	32-7-CS
8	1	Lock Nut	Steel, Plated ²	23-8-CS
9	1	Washer	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	32-10-BN
11	1	Stem O-Ring	Buna N ¹	32-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS
13	1	Lock Nut	Steel, Plated ²	23-13-CS
14A	2	Stud	Alloy Steel	31-14-AS
14B	2	Stud	Alloy Steel	31-141-AS
15	4	Nut	Steel, Plated ²	10-15-CS
16	2	Wire Seal	Stainless Steel with Lead ⁵	22-72-PB
17	2	Nameplate	Stainless Steel	12-10-SS-BLANK
18	1	Cover	Stainless Steel	32-66-SS
19	1	Cover Lock Nut	Steel, Plated	310-5-CS

Notes

1. Alternate materials are available.

2. Standard plating is zinc.

3. For aluminum-coated spring specify ASAL

4. For stainless retainer & stainless body, add XS.

5. For food-grade models, use 22-72-SS.

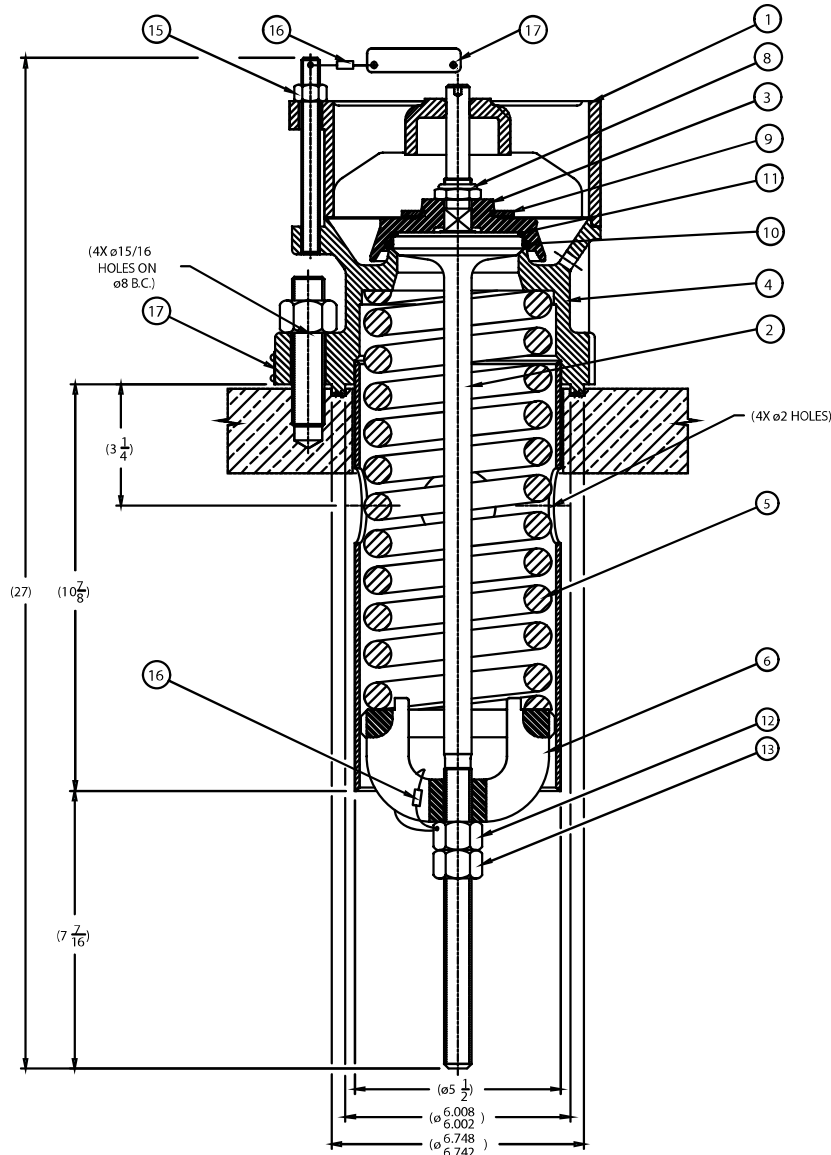
Attach second Nameplate to the top wire seal.

These valves replace A-3200-XL Series valves

Net Flow Area: 6.91 inches²
Valve Weight: 74 lbs.
Pressure: 280.5 psig
Flow Rate: 33,122 SCFM

PRESSURE RELIEF VALVES

A-37000 & A-37004 Series • Internal



Net Flow Area: 7.85 inches²

Valve Weight: 70 lbs.

Item	Qty	Part Name	A-37000		A-37004	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Steel with Stainless Steel Insert	34-1-XS	Stainless Steel	34-1-SS
2	1	Stem	Stainless Steel ²	31-2-SS	Stainless Steel	31-2-SS
3	1	Retainer	Steel, Plated ^{2,4}	37-3-CS	Stainless Steel	37-3-SS
4	1	Body	Steel	34-410-CS	Stainless Steel	34-410-SS
5	1	Spring	Alloy Steel ³	See Table	Stainless Steel	See Table
6	1	Follower	Steel, Plated ²	32-6-CS	Stainless Steel	32-6-SS
7	--					
8	1	Lock Nut	Steel, Plated ²	23-8-CS	Stainless Steel	23-8-SS
9	1	Washer	Neoprene	23-9-NE	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-11-BN	Buna N ¹	27-11-BN
11	1	Stem O-Ring	Buna N ¹	31-11-BN	Buna N ¹	31-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS	Stainless Steel	23-12-SS
13	1	Lock Nut	Steel, Plated ²	23-13-CS	Stainless Steel	23-13-SS
14	--					
15	4	Nut	Steel, Plated ²	10-15-CS	Stainless Steel	10-15-SS
16	2	Wire Seal	Stainless Steel with Lead	22-72-PB		22-72-PB
17	2	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

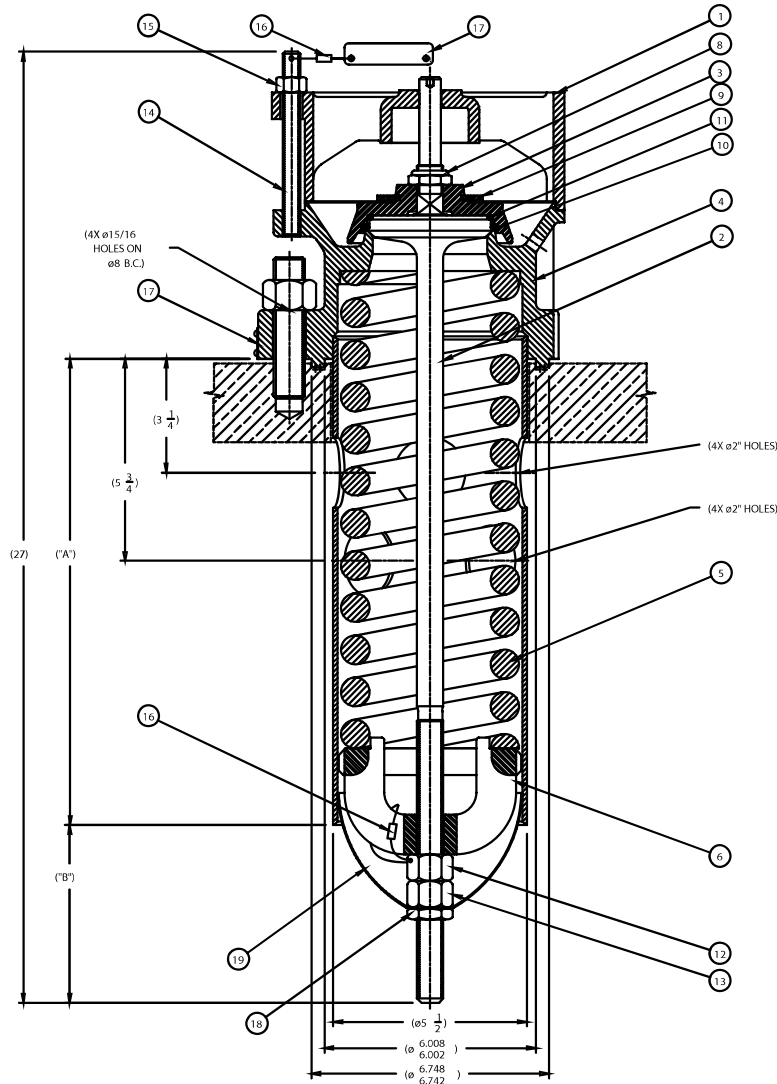
Notes

- Alternate materials are available.
- Standard plating is Zinc
- Stand coating is zinc with dichromate.
For aluminum-coated spring, specify aluminum-coated spring specify ASAL.
For stainless steel spring, specify SS.
- For stainless retainer & stainless body, add XS.

Valve	Spring	Valve	Spring	Pressure (PSIG)	Flow Rate (SCFM)
A-37225	34-225-AS	A-37229	34-229-SS	225	34,713
A-37247	34-255-AS	A-37251	34-259-SS	247.5	37,254
A-37255	34-255-AS	A-37259	34-259-SS	255	38,528
A-37280	34-280-AS	A-37284	34-280-SS	280.5	39,612
A-37300	34-280-AS	A-37304	34-280-SS	300	44,614
A-37330	34-280-AS	A-37334	34-280-SS	330	49,912

PRESSURE RELIEF VALVES

A-37000-XL Series • Internal



Net Flow Area: 7.85 inches²

Valve Weight: 70 lbs.

Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel with Stainless Steel Insert	34-1-XS
2	1	Stem	Stainless Steel	31-2-SS
3	1	Retainer	Steel, Plated ²	37-3-CS
4	1	Body	Steel	See Table
5	1	Spring	Alloy Steel ³	See Table
6	1	Follower	Steel, Plated ²	34-6-CS
7	--			
8	1	Lock Nut	Steel, Plated ²	23-8-CS
9	1	Washer	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-11-BN
11	1	Stem O-Ring	Buna N ¹	31-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS
13	1	Lock Nut	Steel, Plated ²	23-13-CS
14	--			
15	4	Nut	Steel, Plated ²	10-15-CS
16	2	Wire Seal	Stainless Steel with Lead	22-72-PB
17	2	Nameplate	Stainless Steel	12-10-SS-BLANK
18	1	Cover Lock Nut	Steel, Plated ²	310-5-CS
19	1	Cover	Stainless Steel	34-66-SS

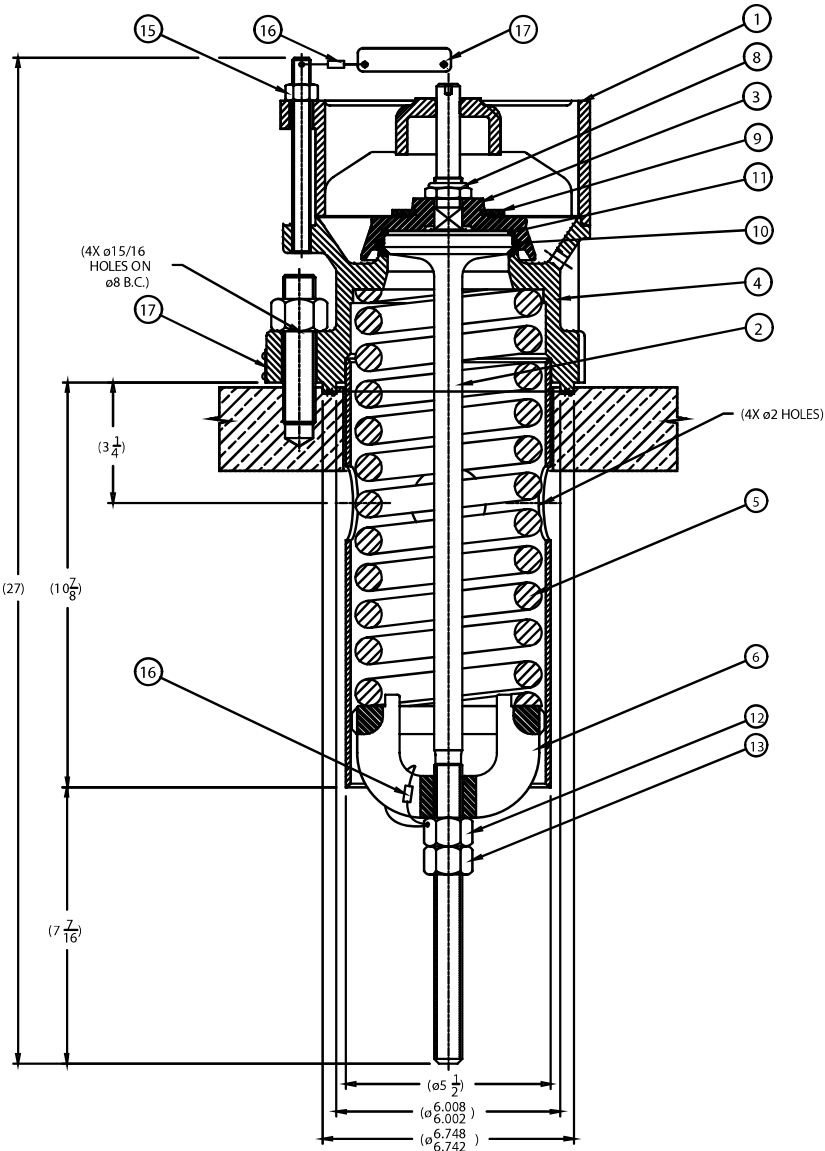
Notes

- Alternate materials are available.
- Standard plating is Zinc
- Stand coating is zinc with dichromate.
For aluminum-coated spring, specify aluminum-coated spring specify ASAL.
For stainless steel spring, specify SS.
- For stainless retainer, stainless body, and aluminum-coated spring, add XS.
These valves replace A-3400-XL and A-3404-XL Series valves.

Valve	Pressure (PSIG)	Flow Rate (SCFM)	Spring	Body	Dimension A (inches)	Dimension B (inches)
A-37247-XL	247.5	34,079	34-255-AS	37-410-CS	10.87	7.44
A-37255-XL	255	35,680	34-255-AS	37-410-CS	10.87	7.44
A-37280-XL	280.5	38,483	34-5-AS	37-411-CS	13.25	5.06

PRESSURE RELIEF VALVES

A-37000-XS Series • Internal



Net Flow Area: 7.85 inches²
Valve Weight: 70 lbs.

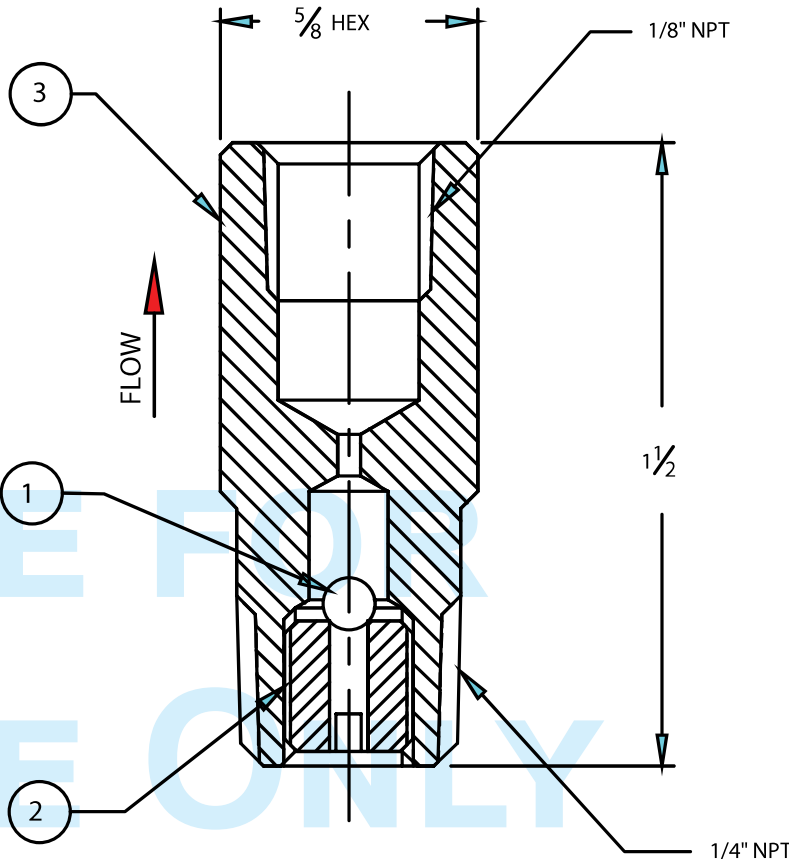
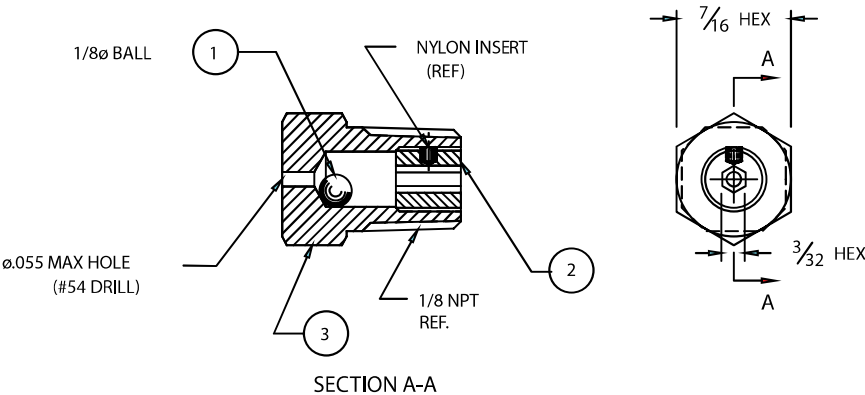
Item	Qty	Part Name	Material	Part No.
1	1	Top Guide	Steel with Stainless Steel Insert	34-1-XS
2	1	Stem	Stainless Steel	31-2-SS
3	1	Retainer	Stainless Steel	37-3-CS
4	1	Body & Guide Assembly	Steel with Monel Seat	34-410-XS
5	1	Spring	Alloy Steel ³	See Table
6	1	Follower	Steel, Plated ²	34-6-CS
7	--			
8	1	Lock Nut	Steel, Plated ²	23-8-CS
9	1	Washer	Neoprene	23-9-NE
10	1	Seat O-Ring	Buna N ¹	27-11-BN
11	1	Stem O-Ring	Buna N ¹	31-11-BN
12	1	Adjusting Nut	Steel, Plated ²	23-12-CS
13	1	Lock Nut	Steel, Plated ²	23-13-CS
14	--			
15	4	Nut	Steel, Plated ²	10-15-CS
16	2	Wire Seal	Stainless Steel with Lead ⁴	22-72-PB
17	2	Nameplate	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternate materials are available.
2. Standard plating is Zinc
3. For aluminum-coated spring, specify ASAL.
For Xylan-coated spring, specify ASXY.
4. For food-grade models, specify 22-72-SS.
Attach second Nameplate to the top wire

Valve	Pressure (PSIG)	Flow Rate (SCFM)	Spring ³
A-37225	225	34,713	34-225-XXXX
A-37247	247.5	37,254	34-255-XXXX
A-37255	255	38,528	34-255-XXXX
A-37280	280.5	39,612	34-280-XXXX
A-37300	300	44,614	34-280-XXXX
A-37330	330	49,912	34-280-XXXX

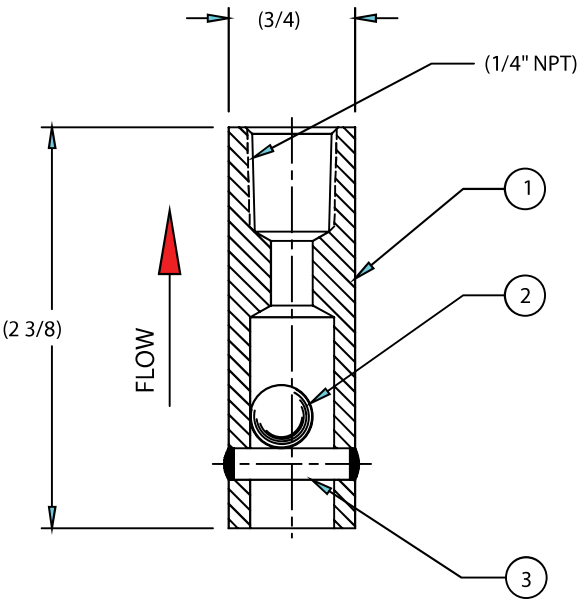
EXCESS FLOW CHECK VALVES A-101 & A-103 • 1/8"



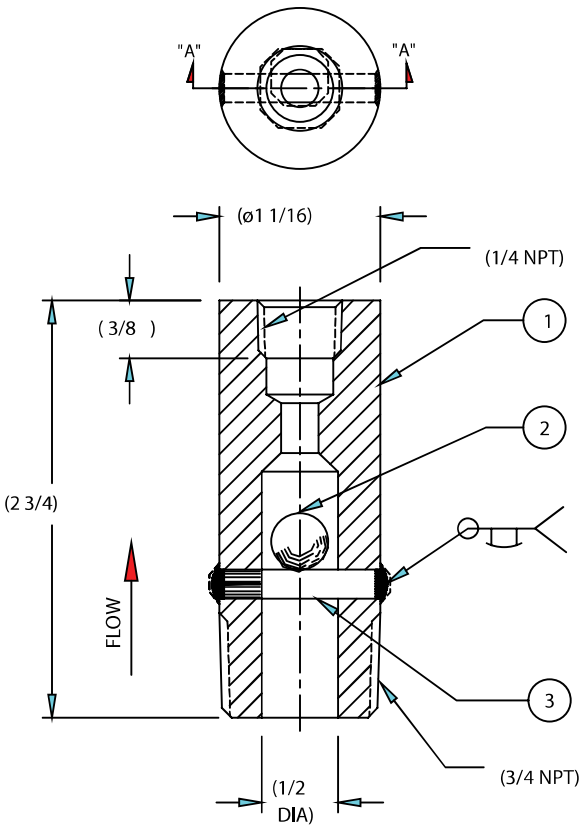
A-101 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Viton A ¹	101-1-VA
2	1	Plug	Stainless Steel with Nylon Insert	101-2-SS
3	1	Body	Stainless Steel	101-3-SS
Notes				
1. Alternative material available				

A-103 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	TFE ¹	103-1-TF
2	1	Plug	Monel	103-2-ML
3	1	Body	Monel	103-3-ML
Notes				
1. Alternative material available				
Install valve so that flow is vertically upward.				
Nominal flow rate to make valve check is 2 oz/minute				
Alternate flow rates are available.				

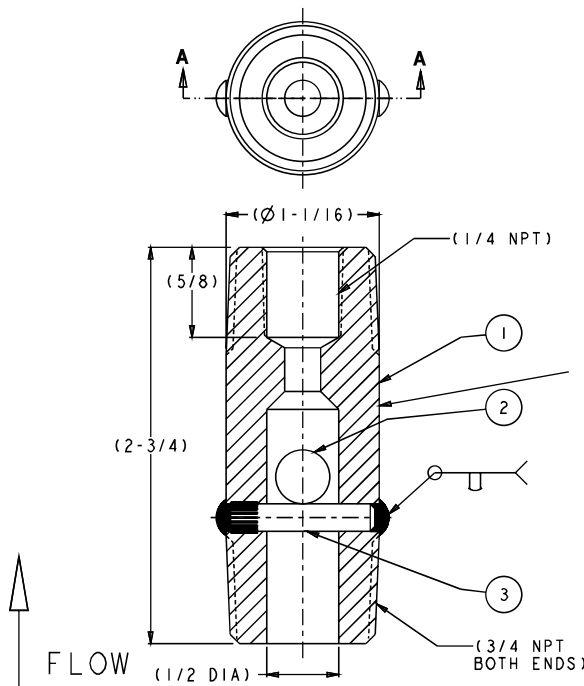
EXCESS FLOW CHECK VALVES **A-112 & A-114 • 1/4"**



A-112 (Vapor)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Stainless Steel	112-1-SS
2	1	Plug	Stainless Steel	111-1-SS
3	1	Pin	Stainless Steel	112-2-SS

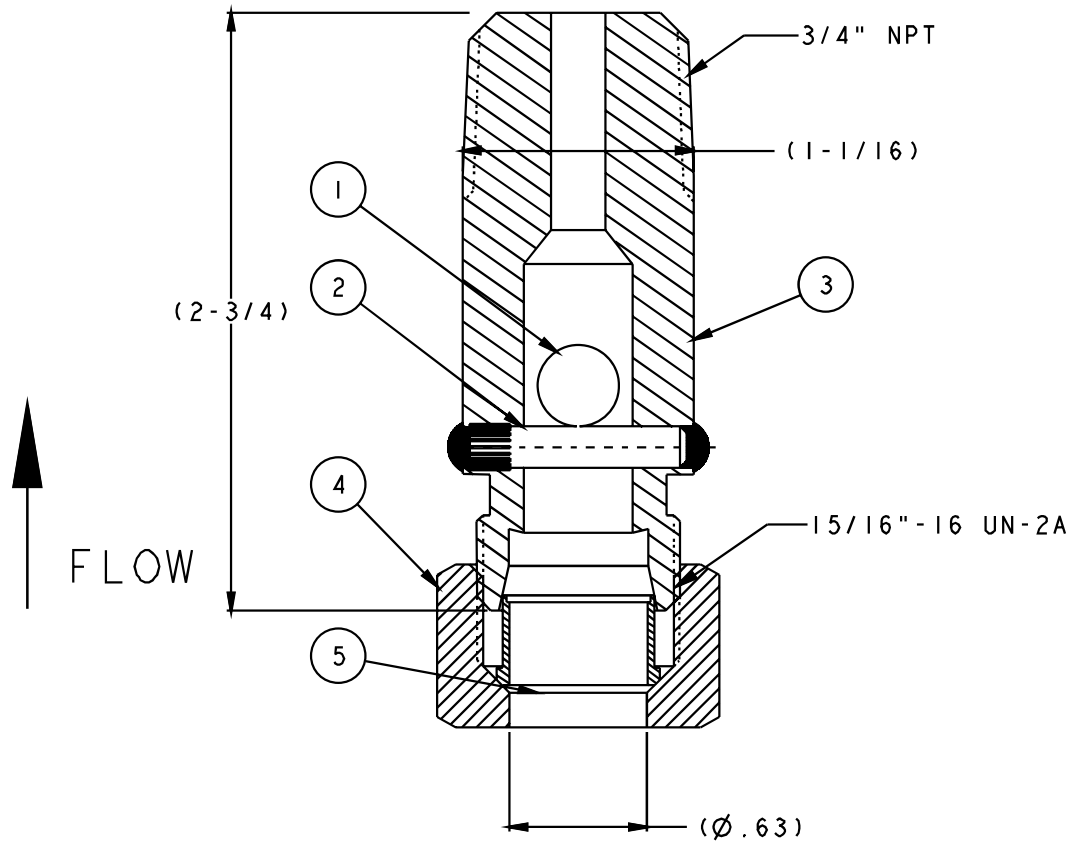


A-114 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Stainless Steel	114-1-SS
2	1	Plug	Stainless Steel	111-1-SS
3	1	Pin	Stainless Steel	114-3-SS



A-114-T (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Stainless Steel	114-1-SS
2	1	Plug	Stainless Steel	111-1-SS
3	1	Pin	Stainless Steel	114-3-SS

A-115 • 5/8" Ermeto Connection

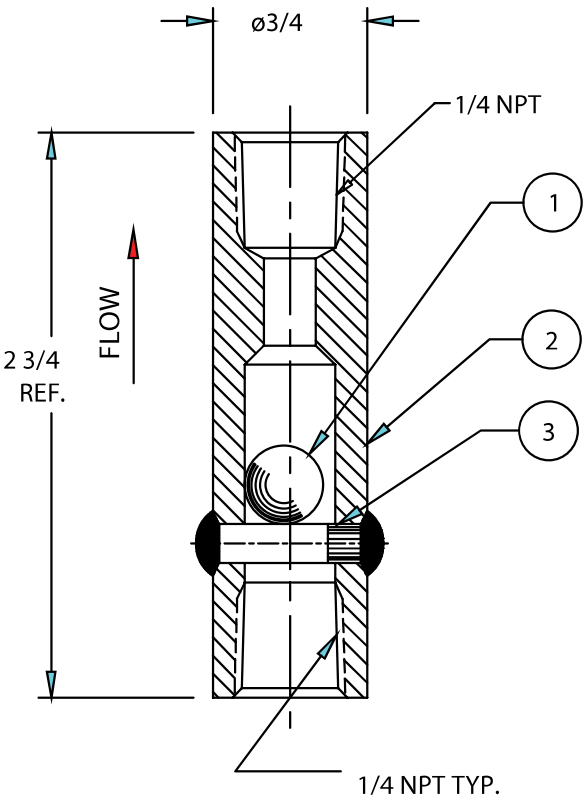


FOR SAMPLE LINE

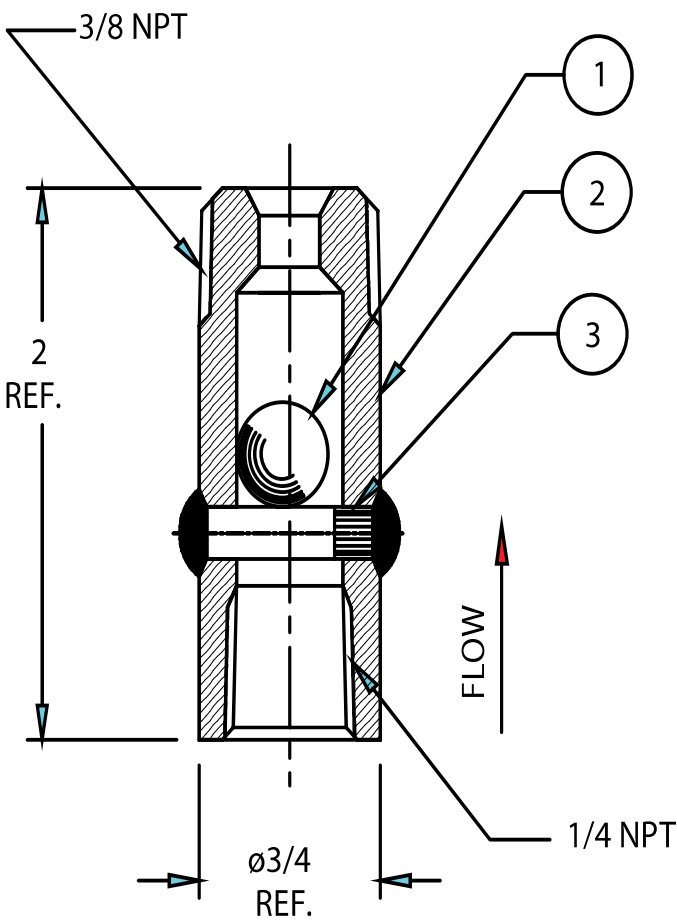
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All designs subject to change without notice. Installation dimensions and mounting arrangements are for general information.
Certified drawings are available upon request.

EXCESS FLOW CHECK VALVES

A-116 & A-116-3 • 1/4"

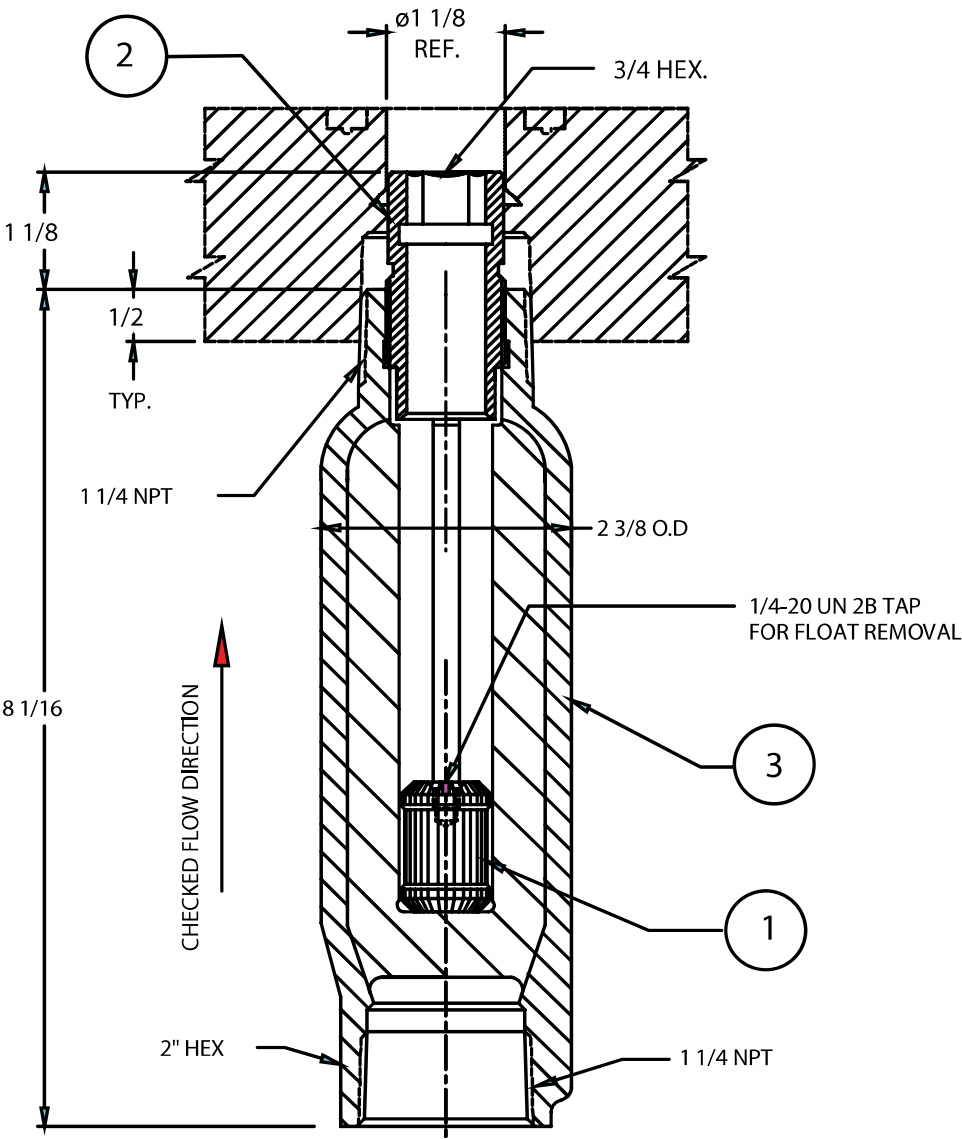


A-116 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Stainless Steel	111-1-SS
2	1	Body	Stainless Steel	116-1-SS
3	1	Pin	316 Stainless Steel	119-2-MO



A-116-3 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Stainless Steel	111-1-SS
2	1	Plug	Stainless Steel	116-2-SS
3	1	Pin	316 Stainless Steel	119-2-MO

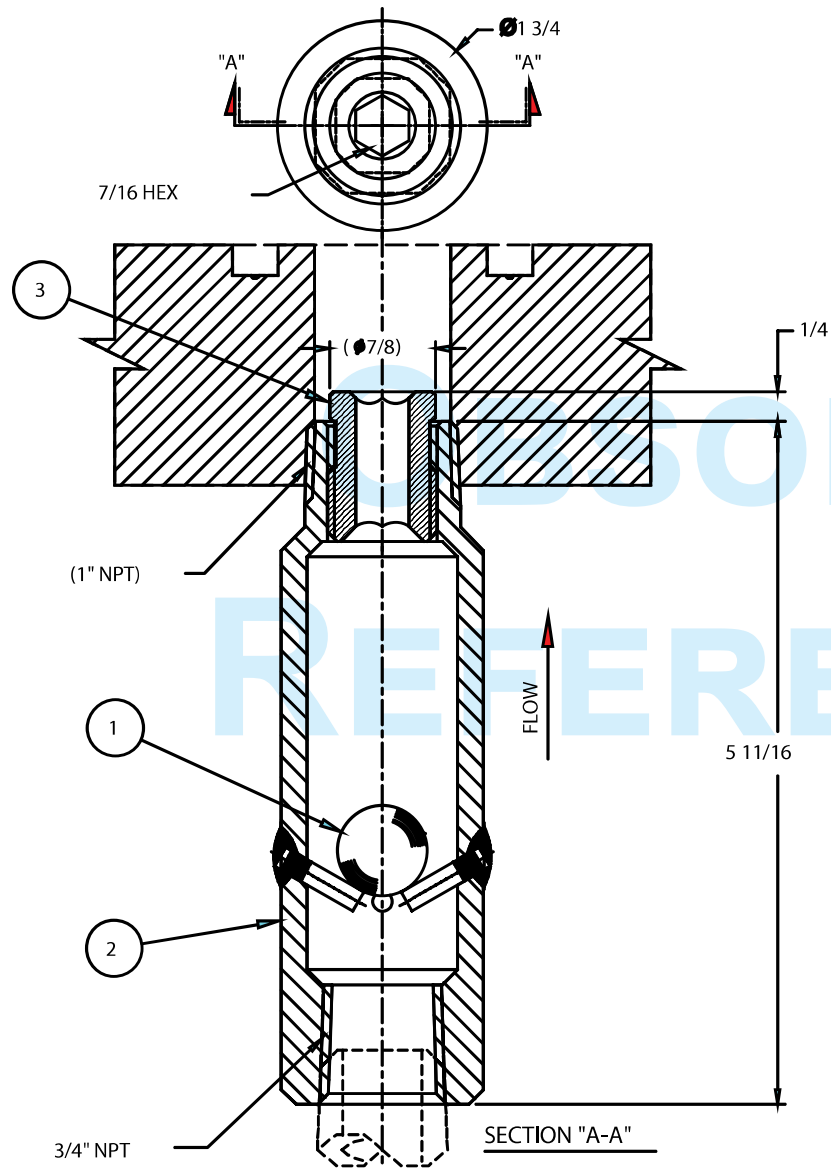
EXCESS FLOW CHECK VALVES **A-117-SS & A-117-ML • 1 1/4"**



Item	Qty	Part Name	A-117-SS (Liquid)		A-117-ML (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Float	Stainless Steel	117-1-SS	Monel	117-1-ML
2	1	Seat	Stainless Steel	120-2-SS	Monel	120-2-ML
3	1	Body	Stainless Steel	117-3-SS	Monel	117-3-ML

Model	Maximum Flow Rate (lbs. of water per hour)
A-117-SS	16,400
A-117-ML	18,345

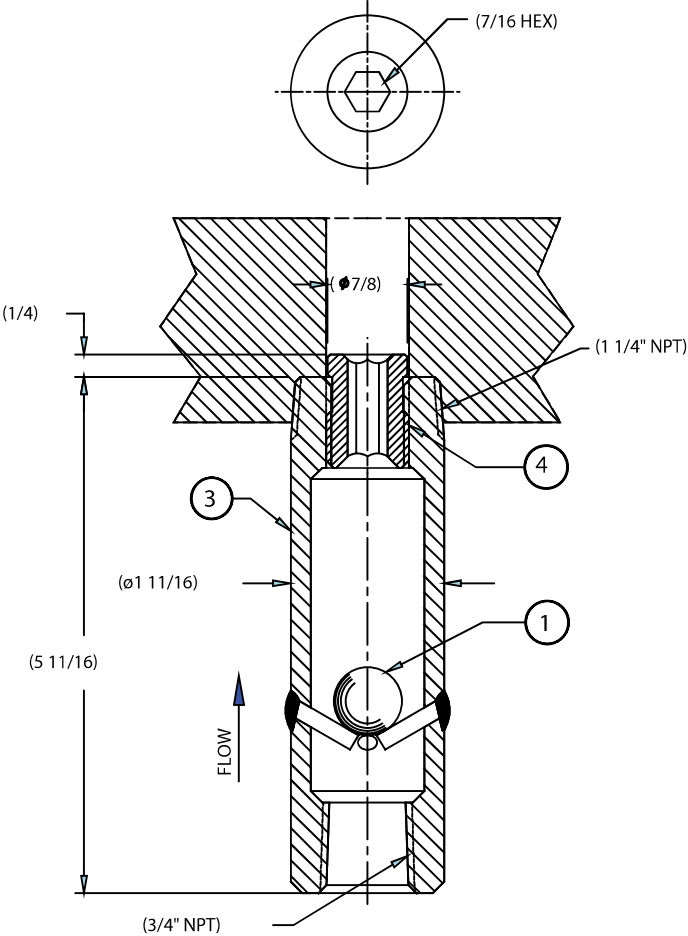
A-118 • 3/4"



Maximum flow rate is 18 gallons of water per hour.

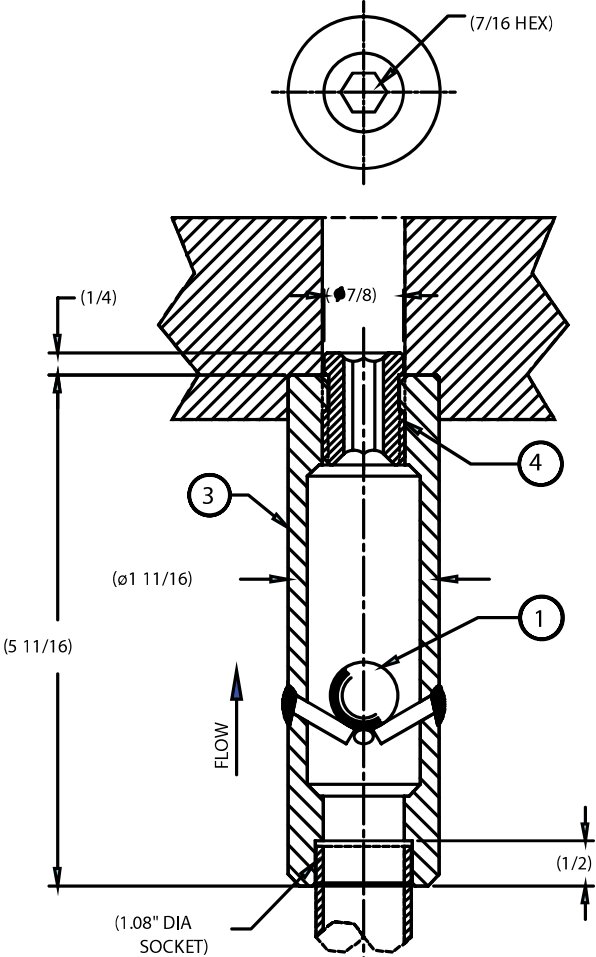
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EXCESS FLOW CHECK VALVES
A-119, A-119-MO, A-119-W, & A-119-W-MO • 3/4"



Maximum flow rate is 18 gallons of
 water per minute.

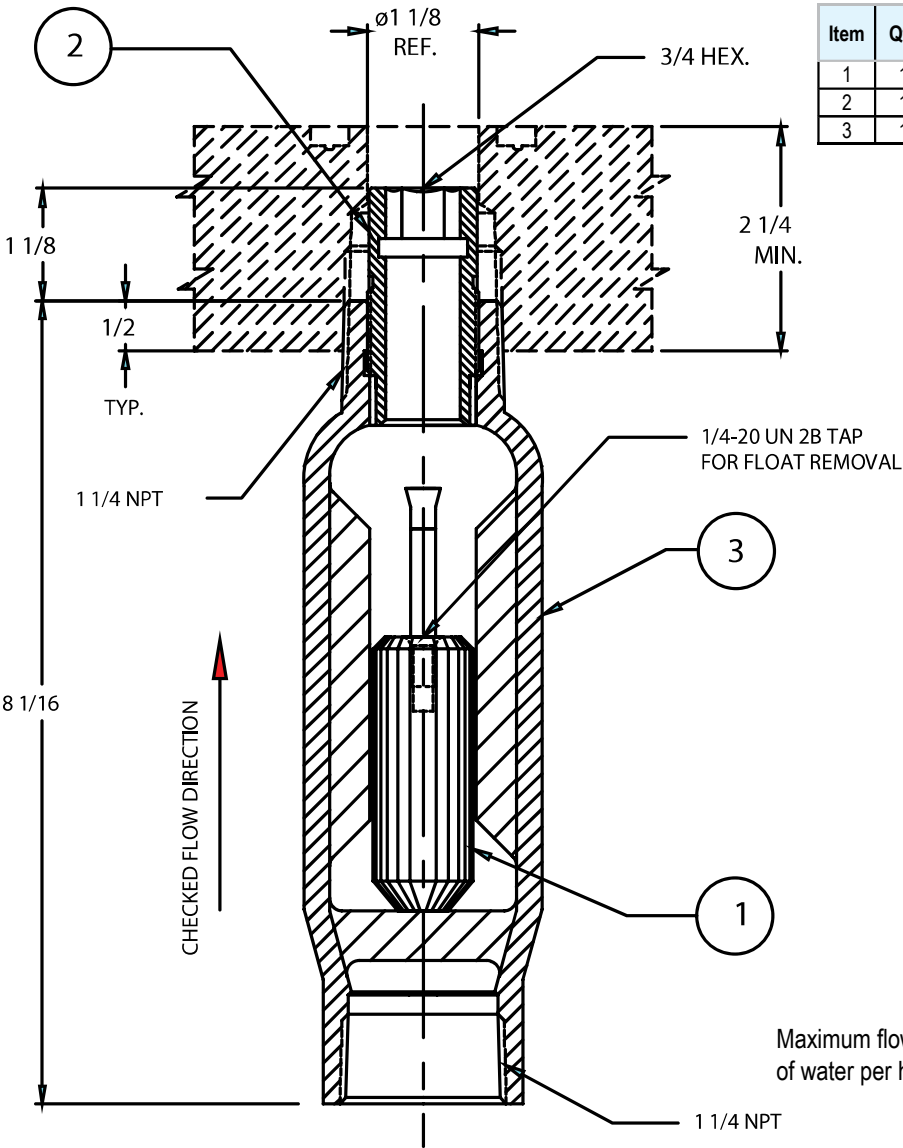
Item	Qty	Part Name	A-119 (Liquid)		A-119-MO (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Float	Stainless Steel	119-1-SS	316 Stainless Steel	119-1-MO
2	--					
3	1	Body	Stainless Steel	119-3-SS	316 Stainless Steel	119-3-MO
4	1	Plug	Stainless Steel	119-4-SS	316 Stainless Steel	119-4-MO



Item	Qty	Part Name	A-119-W (Liquid)		A-119-W-MO (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Float	Stainless Steel	119-1-SS	316 Stainless Steel	119-1-MO
2	--					
3	1	Body	Stainless Steel	119-311-SS	316 Stainless Steel	119-311-MO
4	1	Plug	Stainless Steel	119-4-SS	316 Stainless Steel	119-4-MO

EXCESS FLOW CHECK VALVES

A-120-CS, A-120-SS, & A-120-ML• 1¼"



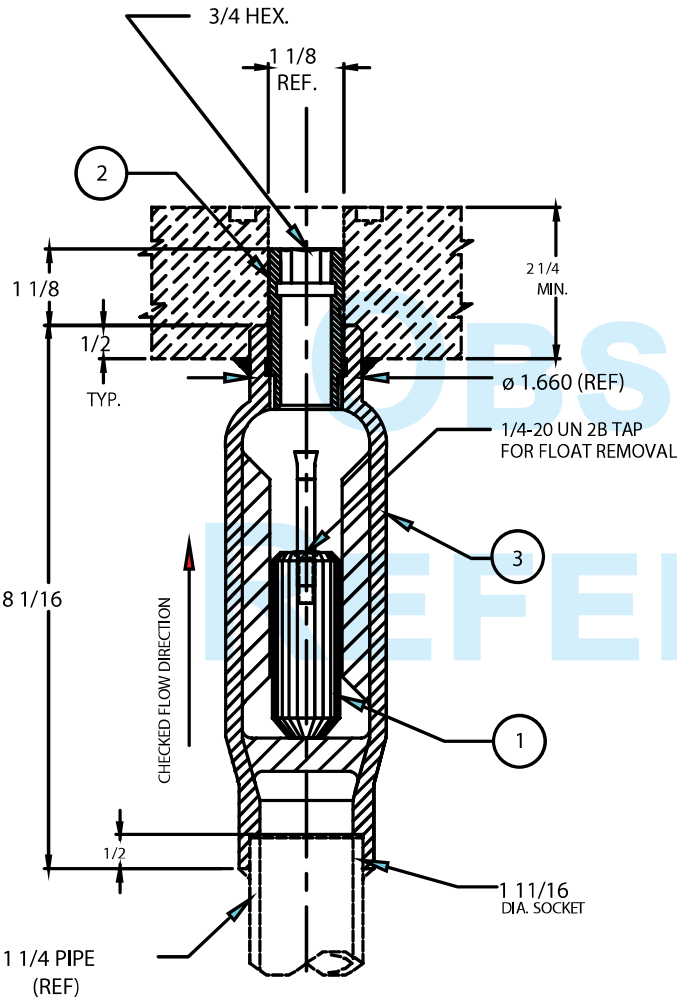
Item	Qty	Part Name	A-120 (Liquid)		A-120-SS (Liquid)		A-120-ML (Liquid)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Steel	120-1-CS	Stainless Steel	120-1-SS	Monel	120-1-ML
2	1	Seat	Steel	120-2-CS	Stainless Steel	120-2-SS	Monel	120-2-ML
3	1	Body	Steel	120-3-CS	Stainless Steel	120-3-SSL	Monel	120-3-ML

Maximum flow rate is 32,000 pounds of water per hour

EXCESS FLOW CHECK VALVES



A-121-CN, A-121-CS, A-121-SS, A-121-ML-A, & A-121-ML-B

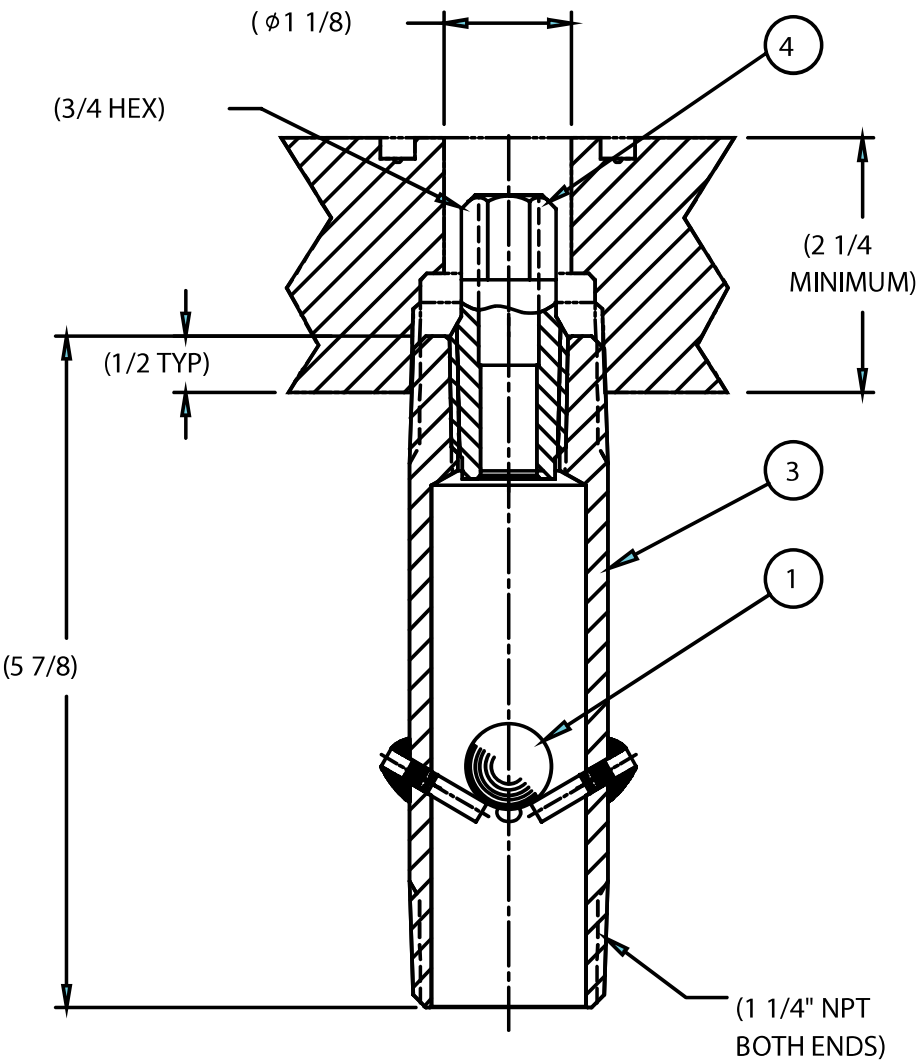


Maximum flow rate is 32,000 pounds of water per hour

Item	Qty	Part Name	A-121-CN (Liquid)		A-121-CS (Liquid)		A-121-SS (Liquid)		A-121-ML-A (Liquid)		A-121-ML-B (Liquid)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Alloy 20	120-1-CN	Steel	120-1-CS	Stainless Steel	120-1-SS	Monel	120-1-ML	Monel	120-1-ML
2	1	Seat	Alloy 20	120-2-CN	Steel	120-2-CS	Stainless Steel	120-2-SS	Monel	120-2-ML	Monel	120-2-ML
3	1	Body	Alloy 20	121-3-CN	Steel	121-3-CS	Stainless Steel	121-3-SS	Stainless Steel	121-3-SS	Monel	121-3-ML

EXCESS FLOW CHECK VALVES

A-126 • 1 1/4"

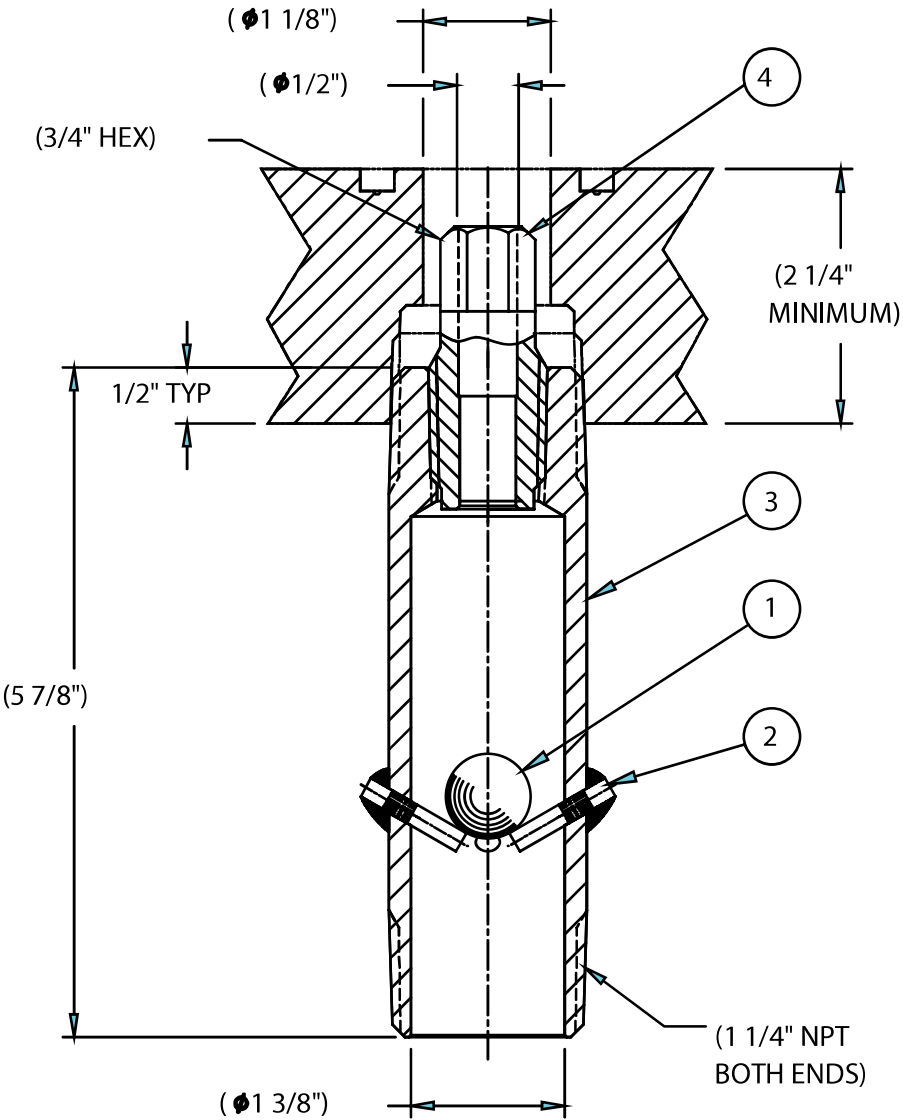


A-126 (Liquid)				
Item	Qty	Name	Material	Part No.
1	1	Ball	Tungsten Carbide	127-1-TC
2	--			
3	1	Body	Monel	129-3-ML
4	1	Seat	Monel K500	129-4-ML

Maximum flow rate is 11,000 pounds of chlorine per hour
Conforms to Chlorine Institute Drawing No. 163, Latest Revision

Excess Flow Check Valves

A-127 • 1 1/4"

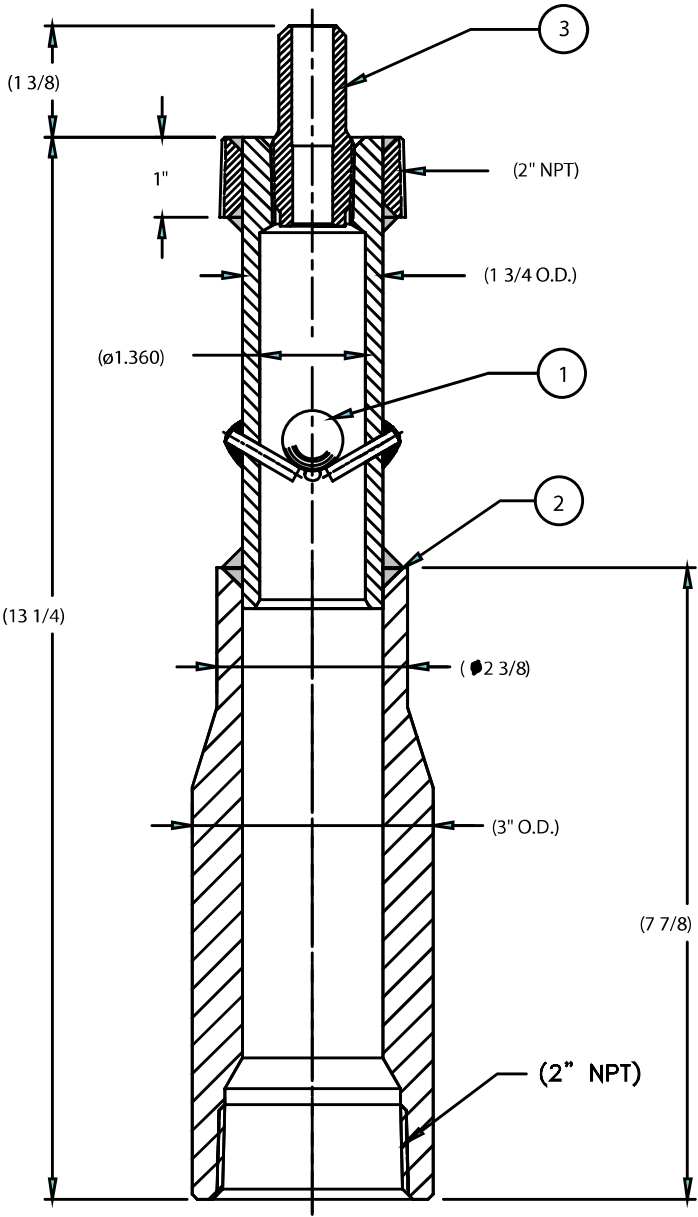


A-127 (Liquid)				
Item	Qty	Name	Material	Part No.
1	1	Ball	Tungsten Carbide	127-1-TC
2	--			
3	1	Body	Monel	127-3-ML
4	1	Seat	Monel K500	129-4-ML

Chlorine Institute Flow Rated at 15,000 LBS/HR of liquid chlorine.
 Conforms to Chlorine Institute Drawing No. 114, Issue 2.

EXCESS FLOW CHECK VALVES

A-127-H • 2"



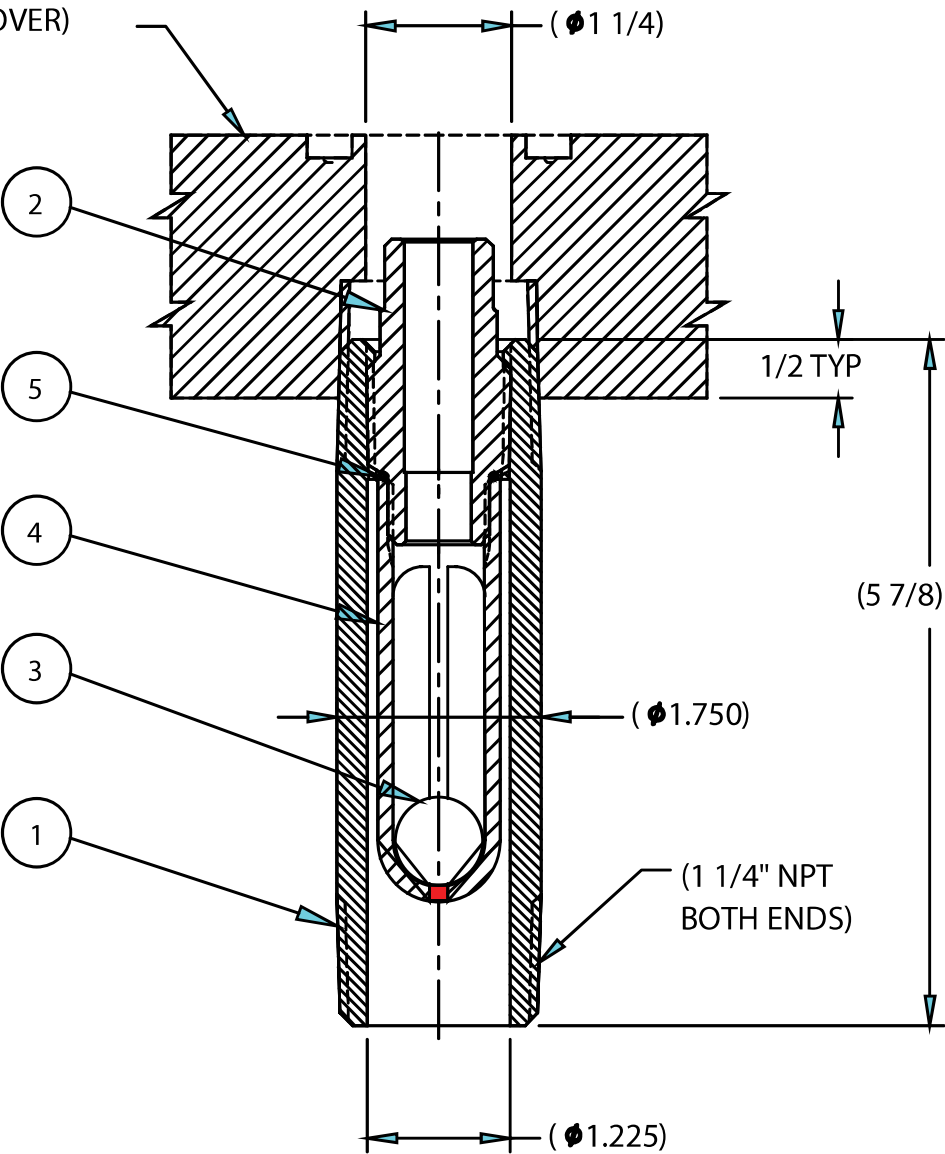
A-127-H (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Tungsten Carbide	127-1-TC
2	1	Body	Monel	127-332-ML
3	1	Seat	K Monel	129-4-ML

Chlorine Institute Flow Rated at 15,000 LBS/HR of liquid chlorine.
Conforms to Chlorine Institute Drawing No. 114, Issue 2.

Excess Flow Check Valves

A-128 • 1 1/4"

(MANWAY COVER)

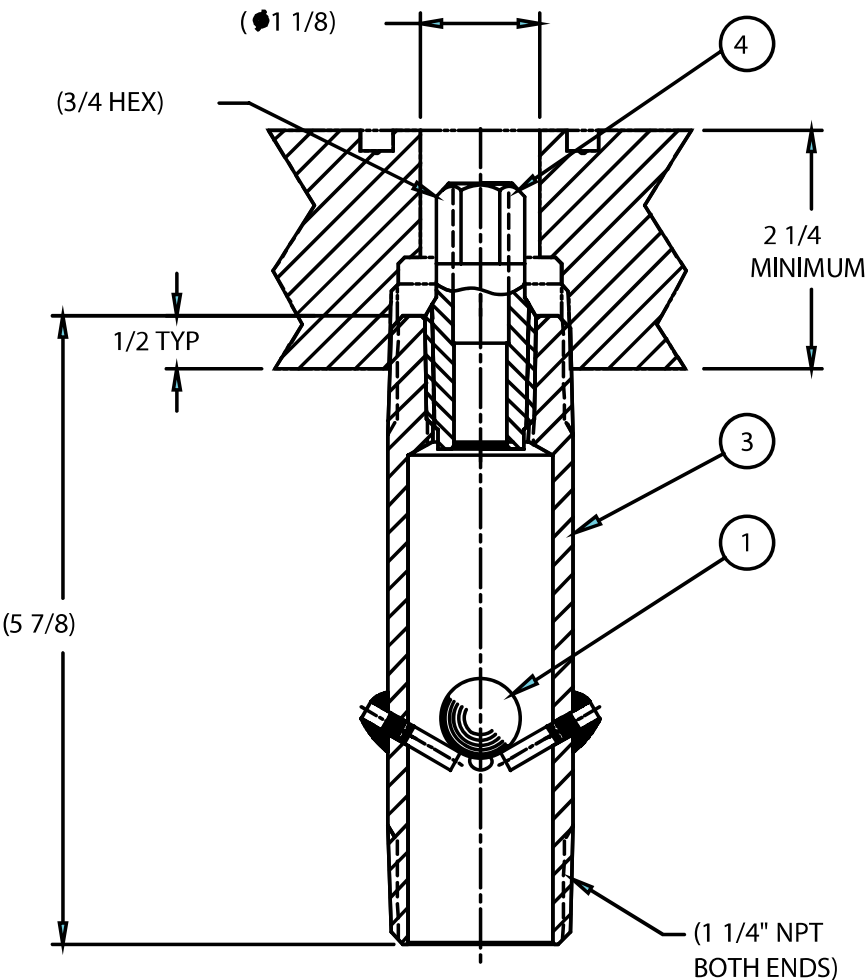


A-128 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Body	Monel	128-3-ML
2	1	Seat	Monel	128-4-ML
3	1	Ball	Monel	129-1-ML
4	1	Basket	Monel	128-2-ML
5	1	O-Ring	Stainless Steel	128-5-SS

Reference Chlorine Institute Drawing No. 106. Issue 5.

EXCESS FLOW CHECK VALVES

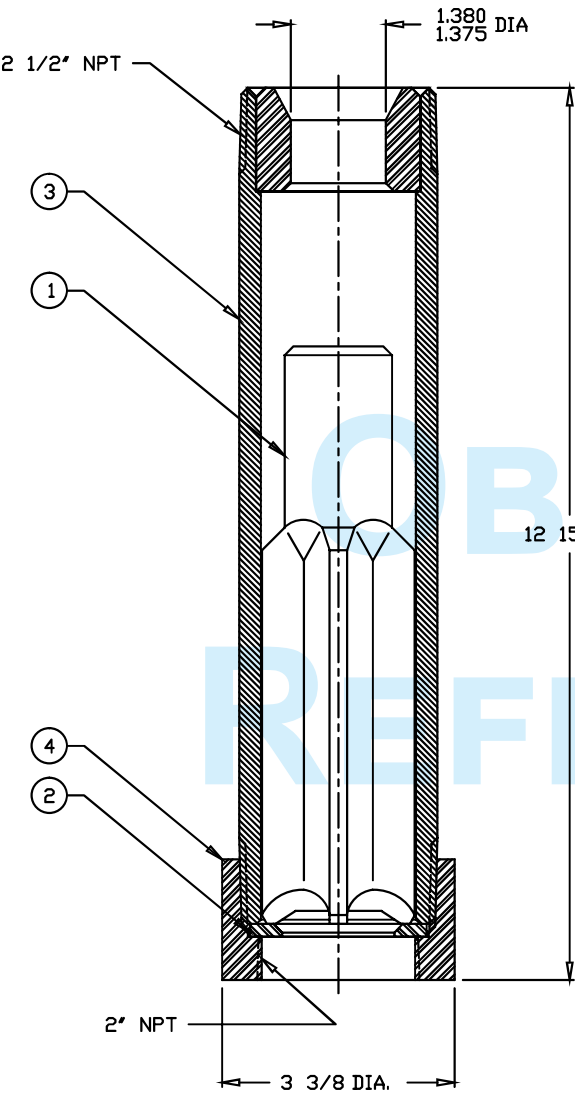
A-129 • 1 1/4"



A-129 (Liquid)				
Item	Qty	Part Name	Material	Part No.
1	1	Ball	Monel K500	129-1-ML
2	--			
3	1	Body	Monel	129-3-ML
4	1	Seat	Monel K500	129-4-ML

Chlorine Institute Flow Rated at 7,000 LBS/HR of liquid chlorine.
Conforms to Chlorine Institute Drawing No. 101, Latest Revision

EXCESS FLOW CHECK VALVES
A-130 & A-132 • 2"

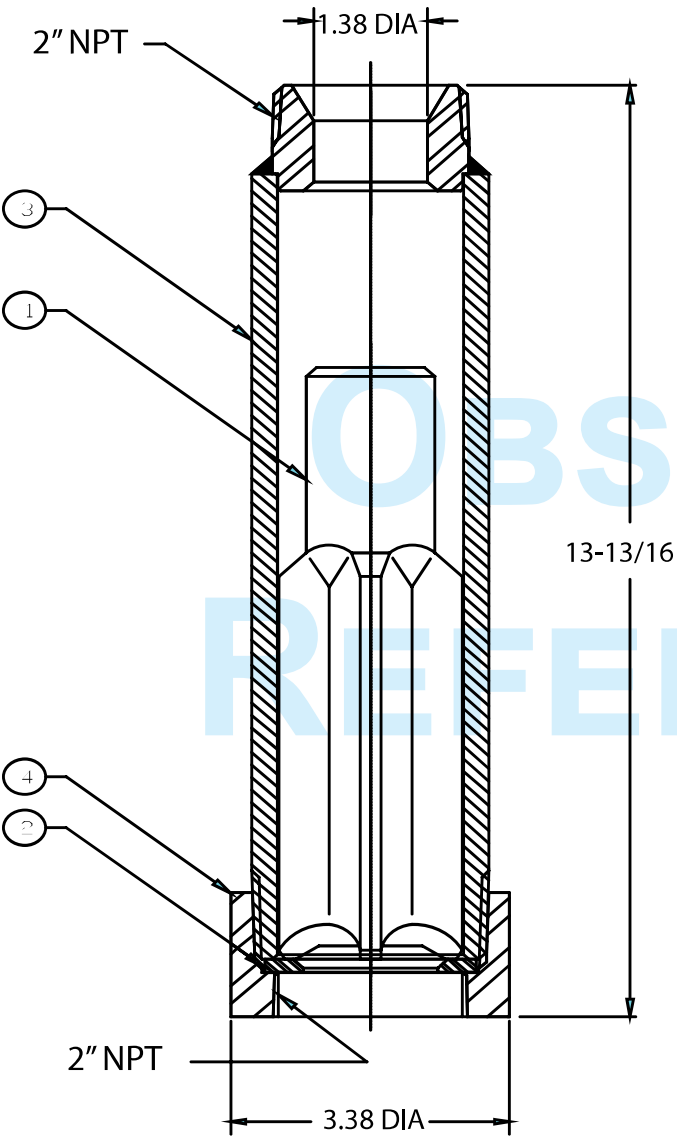


Item	Qty	Part Name	A-130 (Liquid)		A-132 (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Float	Malleable Iron	130-1-MI	Stainless Steel	132-1-SS
2	1	Washer	Steel	130-2-CS	Stainless Steel	132-2-SS
3	1	Body	Steel	130-3-CS	Stainless Steel	132-3-SS
4	1	Coupling	Steel	130-4-CS	Stainless Steel	132-4-SS

Maximum operating flow rate 180 gallons of liquid propane per minute.

EXCESS FLOW CHECK VALVES

A-131, A-133, & A-133-ML • 2"

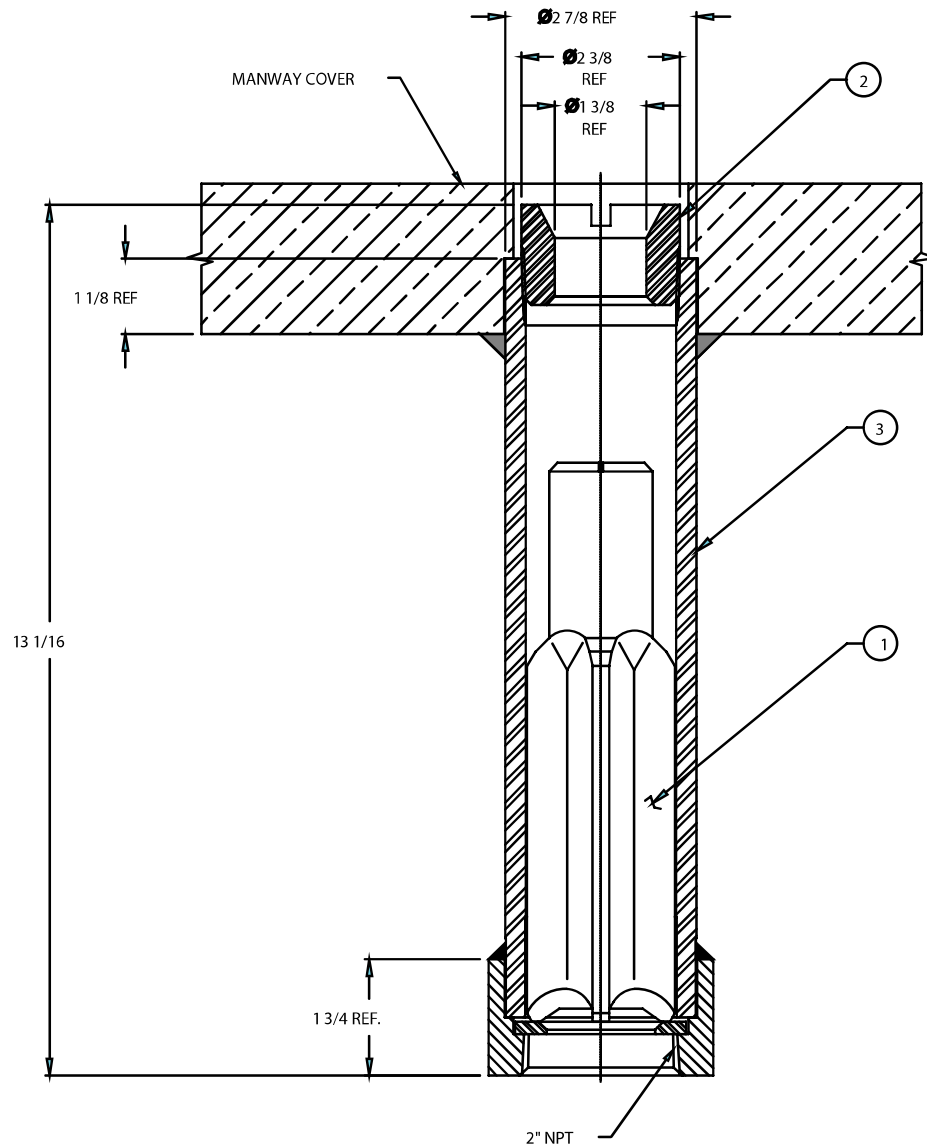


Item	Qty	Part Name	A-131 (Liquid)		A-133 (Liquid)		A-133-ML (Liquid)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Malleable Iron	130-1-MI	Stainless Steel	132-1-SS	Monel	132-1-ML
2	1	Washer	Steel	130-2-CS	Stainless Steel	132-2-SS	Monel	132-2-ML
3	1	Body	Steel	131-3-CS	Stainless Steel	133-3-SS	Steel, Monel Seat	133-3-XS
4	1	Coupling	Steel	130-4-CS	Stainless Steel	132-4-SS	Monel	132-4-ML

OBsolete FOR
REFERENCE ONLY

Maximum operating flow rate 180 gallons of liquid propane per minute.
Float weight: 3.8 lbs.

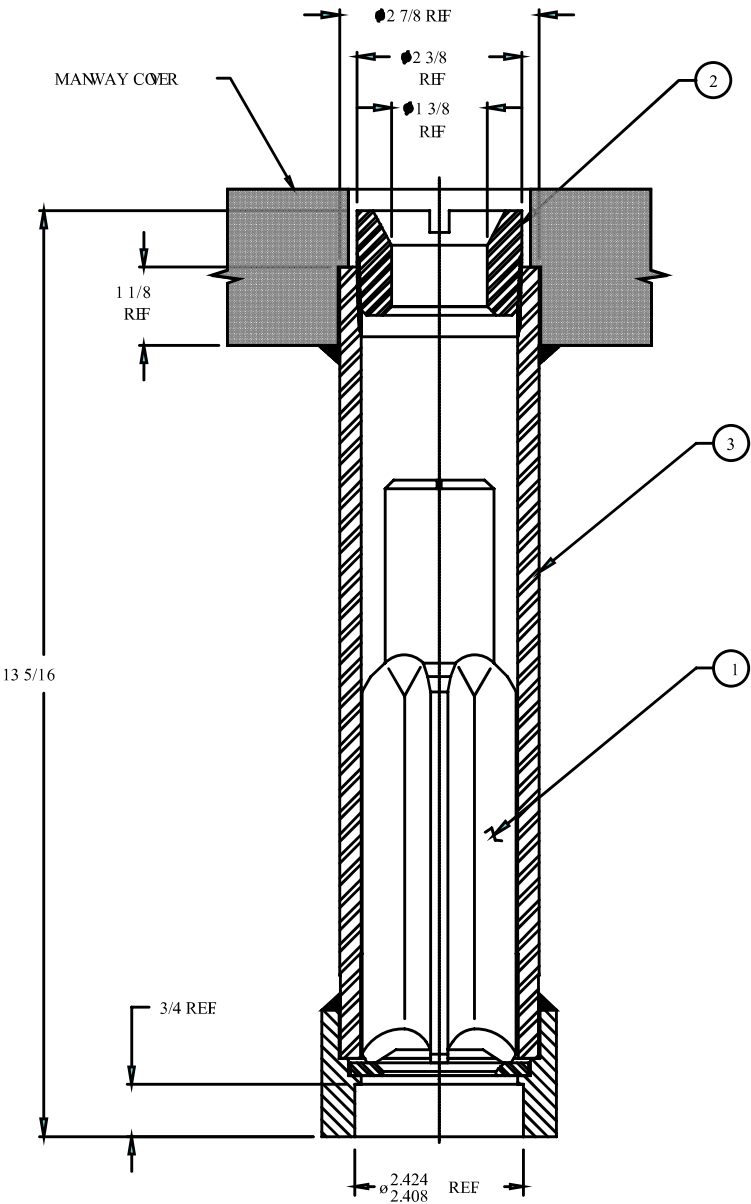
A-134 & A-136 • 2"



Maximum operating flow rate 180 gallons of liquid propane per minute.
Float weight: 3.8 lbs.
Use wrench T-312-CS to install or remove plug.
For nitronic 60 plug add suffix -N60 to A-136 (I.E. A-136-N60).

EXCESS FLOW CHECK VALVES

A-134-W, A-136-W, & 136-W-MO • 2"

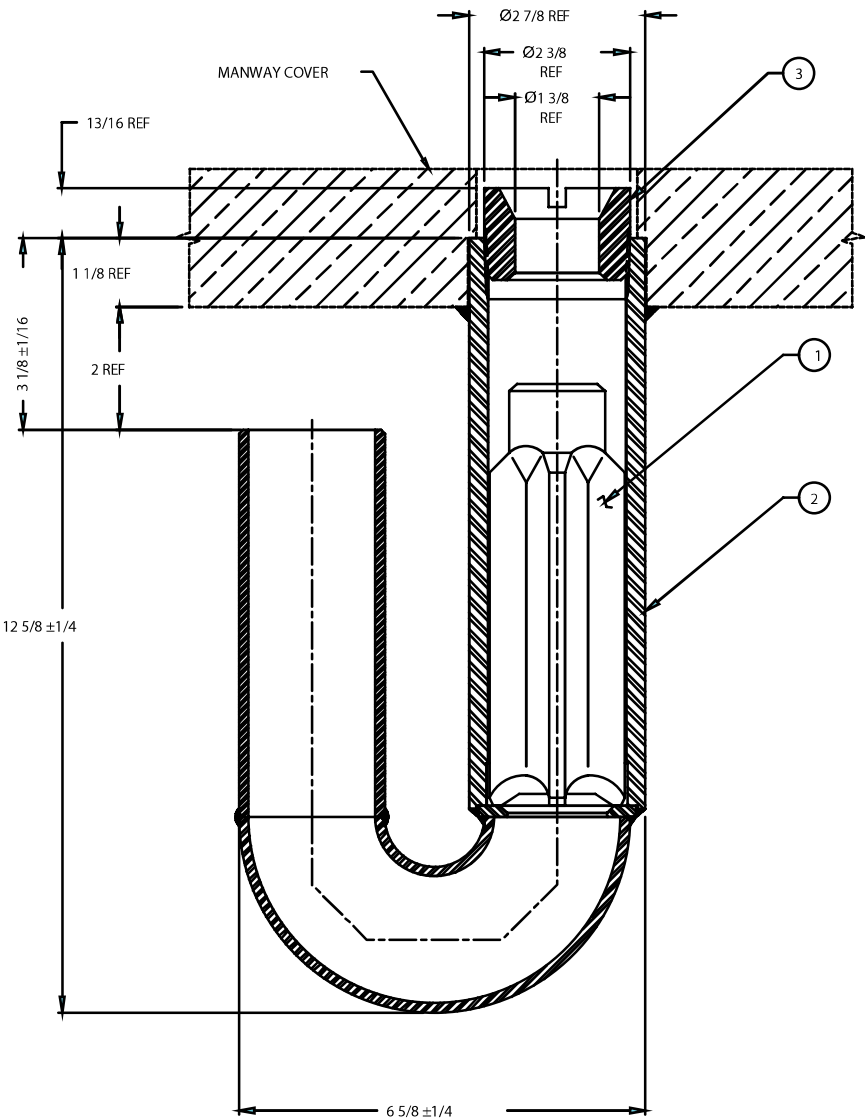


Item	Qty	Part Name	A-134-W (Vapor)		A-136-W (Vapor)		A-136-W-MO (Vapor)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Malleable Iron	130-1-MI	Stainless Steel	132-1-SS	316 Stainless Steel	132-1-MO
2	1	Plug	Steel	134-5-CS	Stainless Steel	136-5-SS	316 Stainless Steel	136-5-MO
3	1	Body	Steel	134-32-CS	Stainless Steel	136-32-SS	316 Stainless Steel	136-32-MO

Maximum operating flow rate 180 gallons of liquid propane per minute.
 Use wrench T-312-CS to install or remove plug.
 For nitronic 60 plug add suffix -N60 to A-136 (I.E. A-136-N60)

EXCESS FLOW CHECK VALVES

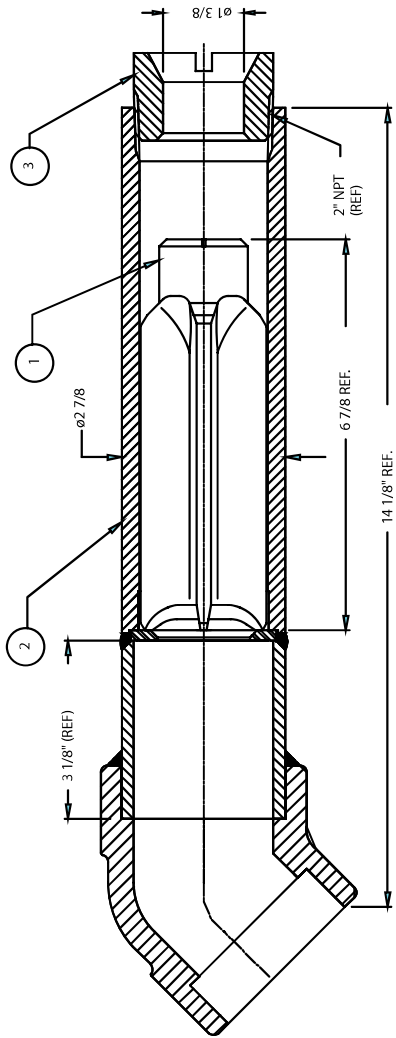
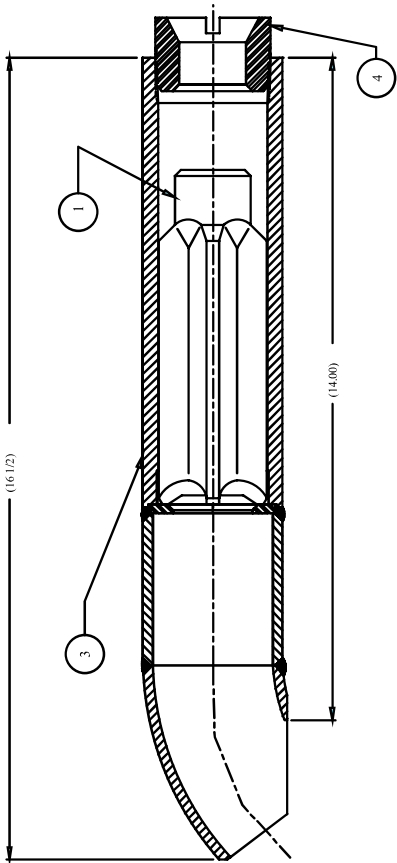
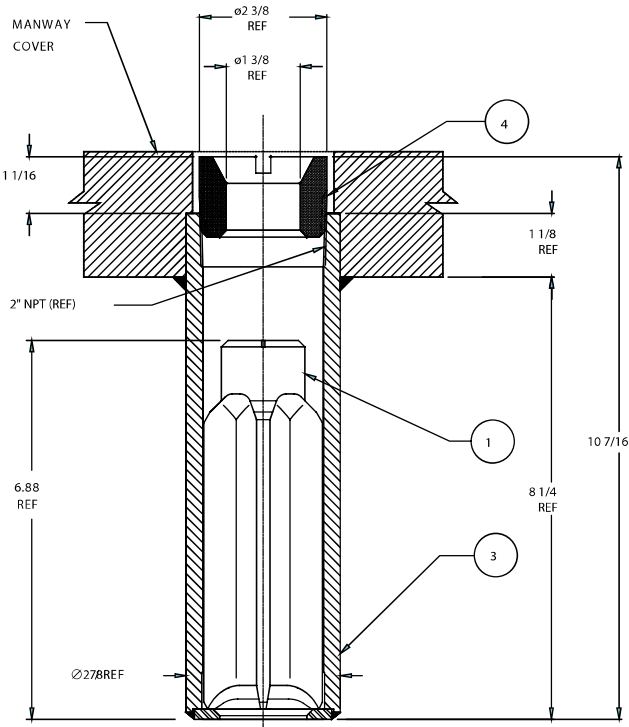
A-144-E & A-146-E • Excess Flow



Item	Qty	Part Name	A-144-E (Vapor)		A-146-E (Vapor)	
			Material	Part No.	Material	Part No.
1	1	Float	Malleable Iron	144-1-MI	Stainless Steel	146-1-SS
2	1	Body	Steel	144-33-CS	Stainless Steel	146-33-SS
3	1	Plug	Steel	134-5-CS	Stainless Steel	136-32-SS

Use wrench T-312-CS to install or remove plug.

EXCESS FLOW CHECK VALVES **A-144, A-144-P, A-144-W, A-146, & A-146-MO • 2"**

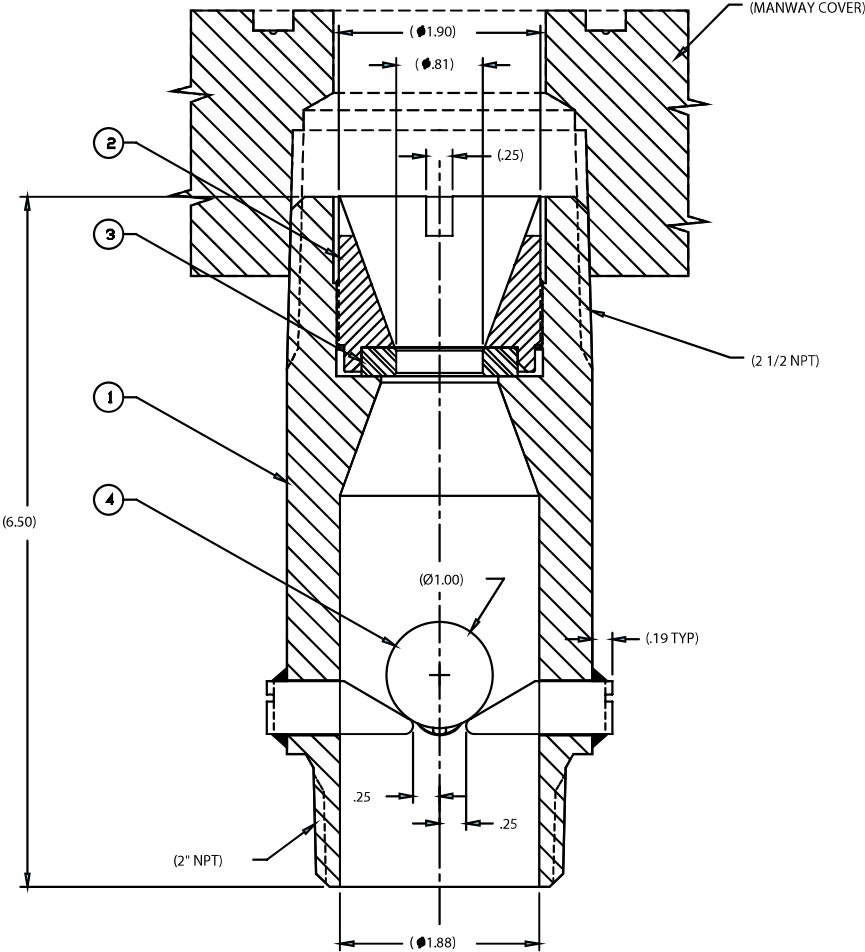


Use wrench T-312-CS to install or remove plug.
 For nitronic 60 plug add suffix -N60 to A-136 (I.E. A-136-N60)

Item	Qty	Part Name	A-144 (Vapor)		A-146 (Vapor)		A-146-MO (Vapor)		A-144-P (Vapor)		A-144-W (Vapor)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Malleable Iron	144-1-MI	Stainless Steel	146-1-SS	316 Stainless Steel	146-1-MO	Malleable Iron	144-1-MI	Malleable Iron	144-1-MI
2	1	Body	Steel	144-30-CS	Stainless Steel	146-30-SS	316 Stainless Steel	146-30-MO	Steel	144-31-CS	Steel	144-32-CS
3	1	Plug	Steel	134-5-CS	Stainless Steel	136-5-SS	316 Stainless Steel	136-5-MO	Steel	134-5-CS	Steel	134-5-CS

EXCESS FLOW CHECK VALVES

A-162 • Per Chlorine Institute Drawing 162

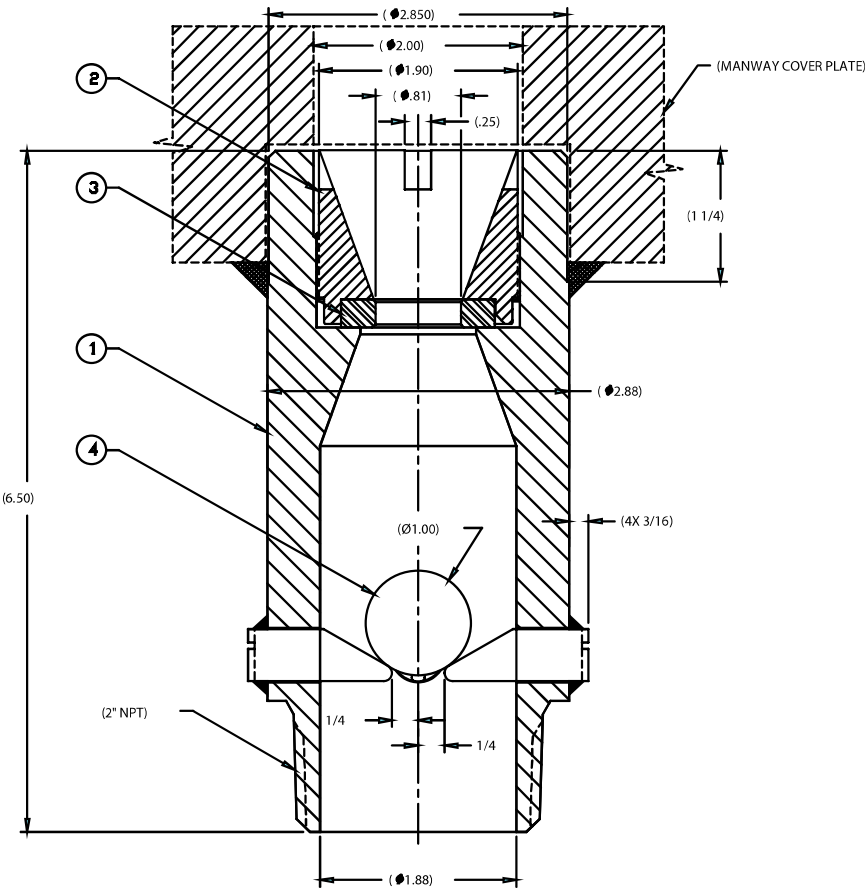


Item	Qty	Part Name	A-162-MO (Liquid)		A-162-ML (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Body	316 Stainless Steel	162-10-MO	Monel	162-10-ML
2	1	Seat Holder	316 Stainless Steel	162-2-MO	Monel	162-2-ML
3	1	Seat	316 Stainless Steel	162-3-MO	Monel	162-3-ML
4	1	Ball	Carboloy	162-4-TC	Carboloy	162-4-TC

Maximum operating flow rate 30,000 LBS liquid chlorine per hour.
Use wrench T-312-CS to install or remove plug.

EXCESS FLOW CHECK VALVES

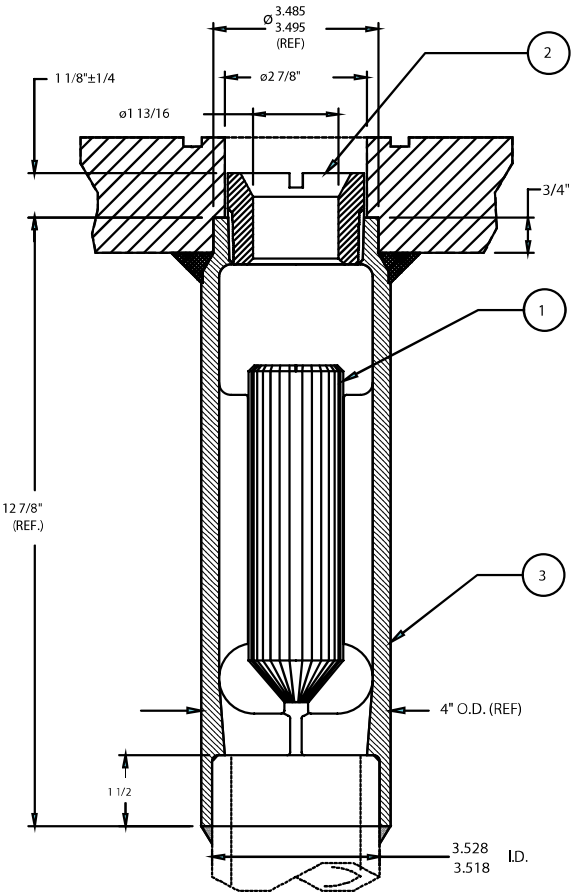
A-162-W • Per Chlorine Institute Drawing 162, with Removable Seat



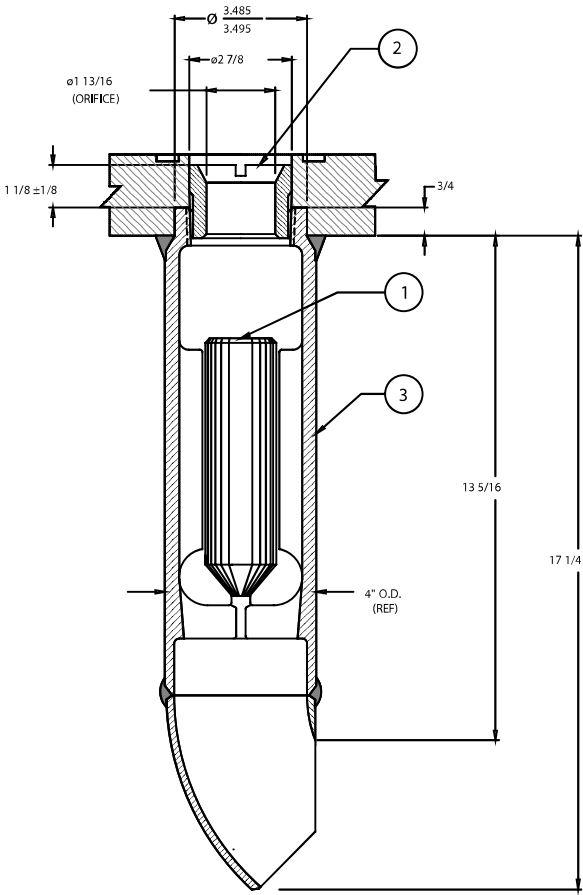
Item	Qty	Part Name	A-162-W-MO (Liquid)		A-162-W-ML (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Body	316 Stainless Steel	162-11-MO	Monel	162-11-ML
2	1	Seat Holder	316 Stainless Steel	162-2-MO	Monel	162-2-ML
3	1	Seat	316 Stainless Steel	162-3-MO	Monel	162-3-ML
4	1	Ball	Carboloy	162-4-TC	Carboloy	162-4-TC

Maximum operating flow rate 30,000 LBS liquid chlorine per hour.
Use wrench T-312-CS to install or remove plug.

EXCESS FLOW CHECK VALVES
A-164, A-164-P, & A-167 • 3"



A-164, A-167: Maximum flow rate is 350 gallons of liquid per minute.
 Use wrench T-312-CS to install or remove plug.
 For nitronic 60 plug, add suffix -N60 to A-167 (I.E. A-167-N60).

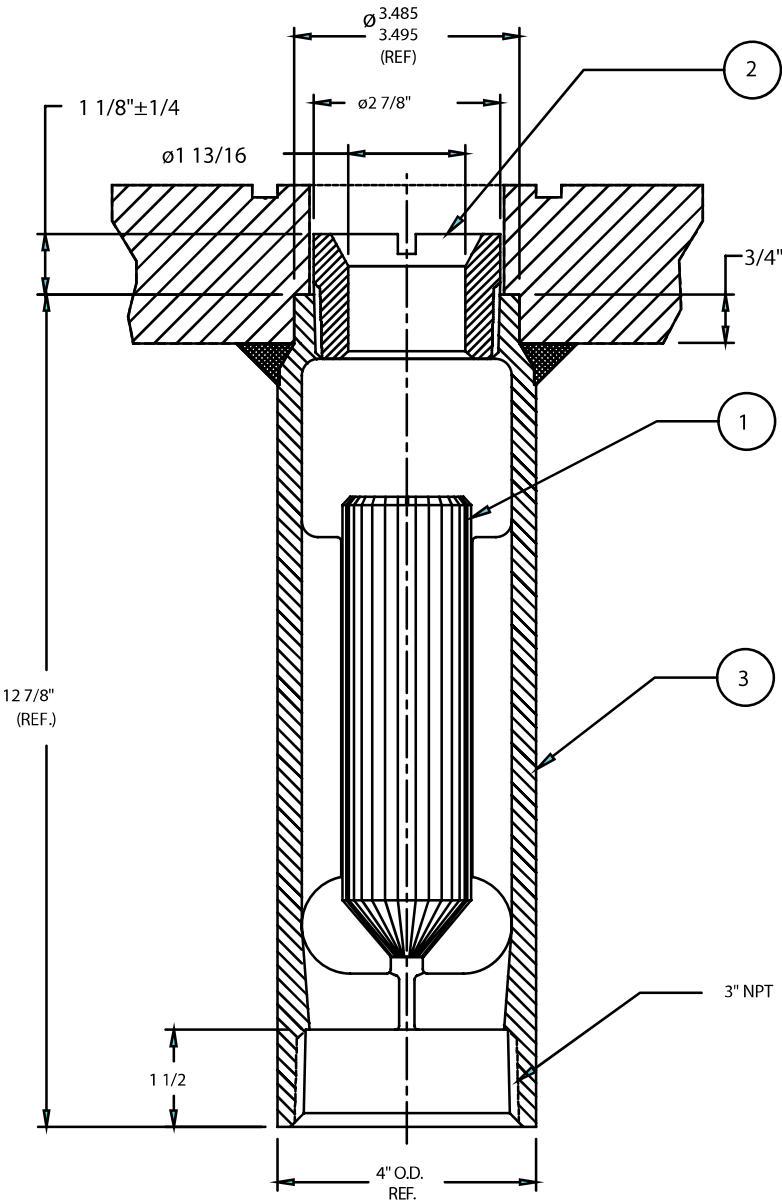


A-164-P: Use wrench T-312-CS to install or remove plug.

Item	Qty	Part Name	A-164 (Liquid)		A-167 (Liquid)		A-164-P (Vapor)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Steel	164-1-CS	Stainless Steel	167-1-SS	Steel	164-1-CS
2	1	Plug	Steel	164-2-CS	Stainless Steel	167-2-SS	Steel	164-2-CS
3	1	Body	Steel	164-3-CS	Stainless Steel	167-3-SS	Steel	164-31-CS

EXCESS FLOW CHECK VALVES

A-165 & A-168 • 3"

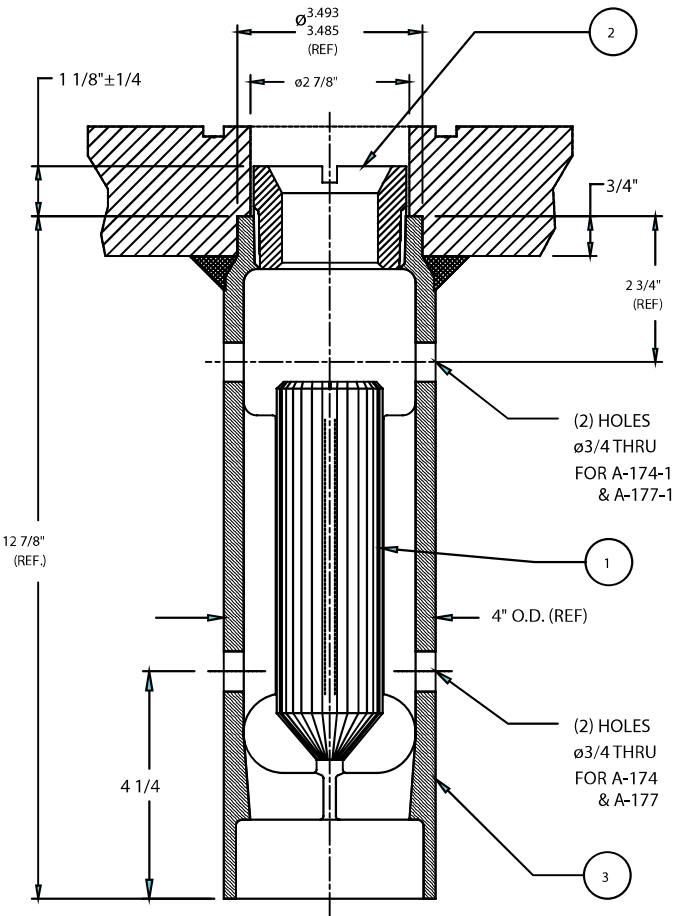


Item	Qty	Part Name	A-165 (Liquid)		A-168 (Liquid)	
			Material	Part No.	Material	Part No.
1	1	Float	Steel	164-1-CS	Stainless Steel	167-1-SS
2	1	Plug	Steel	164-2-CS	Stainless Steel	167-2-SS
3	1	Body	Steel	165-3-CS	Stainless Steel	168-3-SS

Maximum flow rate is 350 gallons of liquid per minute.
Use wrench T-312-CS to install or remove plug.
For nitronic 60 plug, add suffix -N60 to A-16 (I.E. A-168-N60).

EXCESS FLOW CHECK VALVES

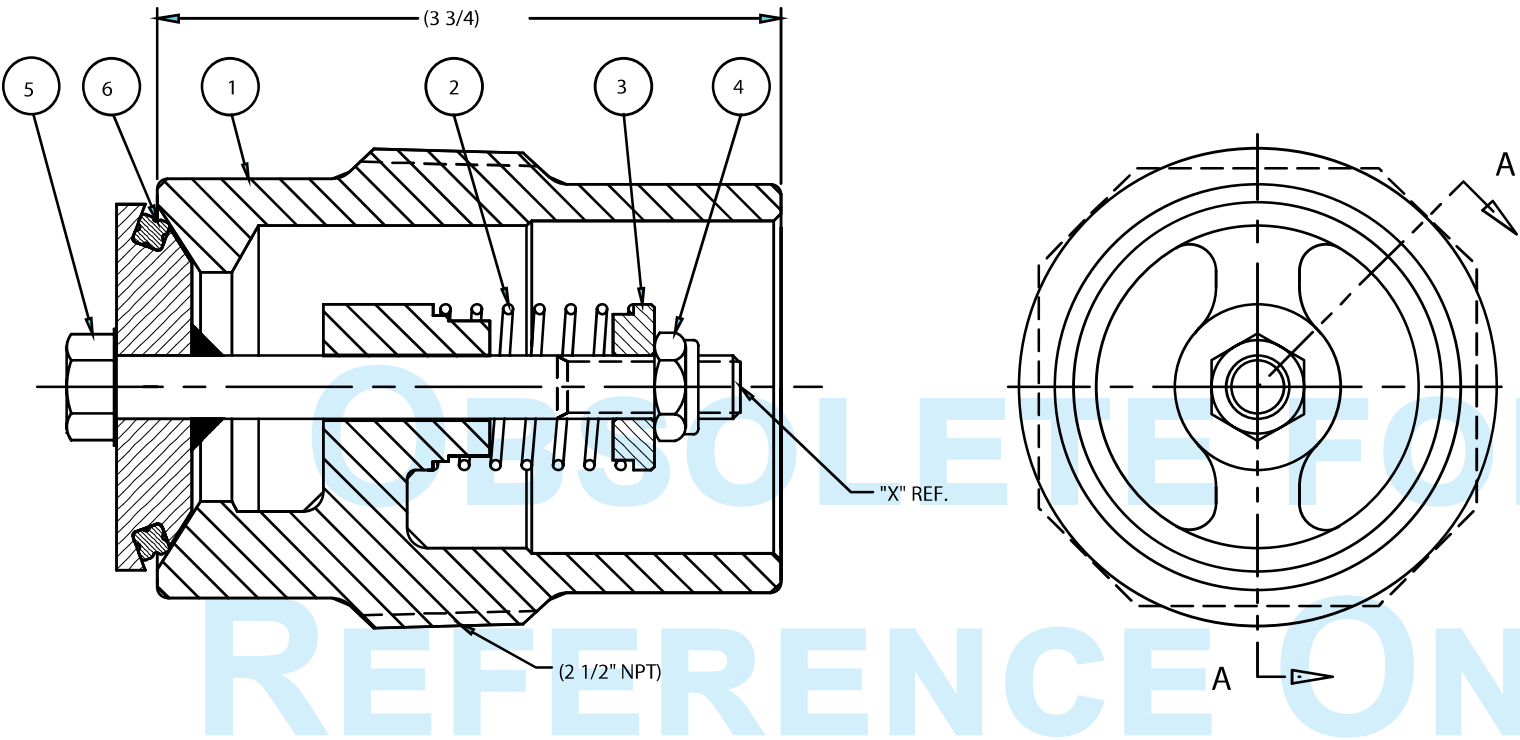
A-174, A-177, A-174-1, & A-177-1 • 3"



Item	Qty	Part Name	A-174 (Vapor)		A-177 (Vapor)		A-174-1 (Vapor)		A-177-1 (Vapor)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Float	Steel	164-1-CS	Stainless Steel	167-1-SS	Steel	164-1-CS	Stainless Steel	167-1-SS
2	1	Plug	Steel	164-2-CS	Stainless Steel	167-2-SS	Steel	164-2-CS	Stainless Steel	167-2-SS
3	1	Body	Steel	174-3-CS	Stainless Steel	177-3-SS	Steel	174-31-CS	Stainless Steel	177-31-SS

Use wrench T-312-CS to install or remove plug.
For Nitronic 60 Plug, add suffix -N60 to A-177 & 177-1 (i.e. A-177-N60 & A-177-1-N60).

VACUUM RELIEF VALVES
A-207 & A-207-MO • 2½" NPT

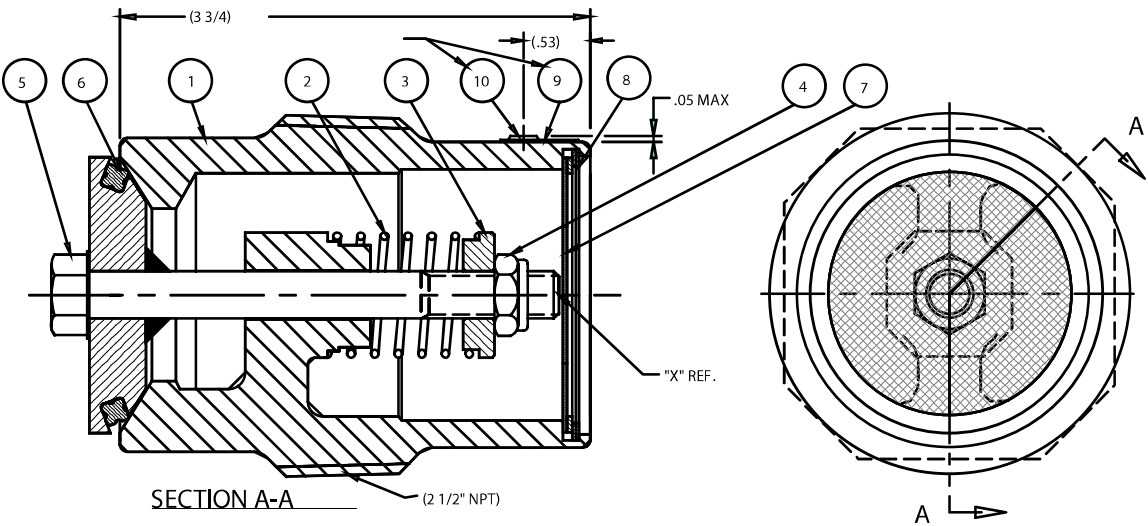


Net flow area: 1.12 inches²

Item	Qty	Part Name	A-207		A-207-MO	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	207-1-SS	CF8M Stainless	207-1-MO
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Spring Seat	Stainless Steel	207-3-SS	Stainless Steel	207-3-SS
4	1	Lock Nut	Stainless Steel	207-4-SS	316 Stainless Steel	207-4-SS
5	1	Stem	316 Stainless Steel	207-52-MO	316 Stainless Steel	207-52-MO
6	1	Pressure Seal	White Neoprene ¹	205-6-WNE	Buna N ¹	205-6-BN
Notes						
1. Alternative materials available. Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum. Available in 3 PSI as well. Alternate start-to-discharge pressure settings are available.						

VACUUM RELIEF VALVES

A-207-S & A-207-S-MO • 2½" NPT

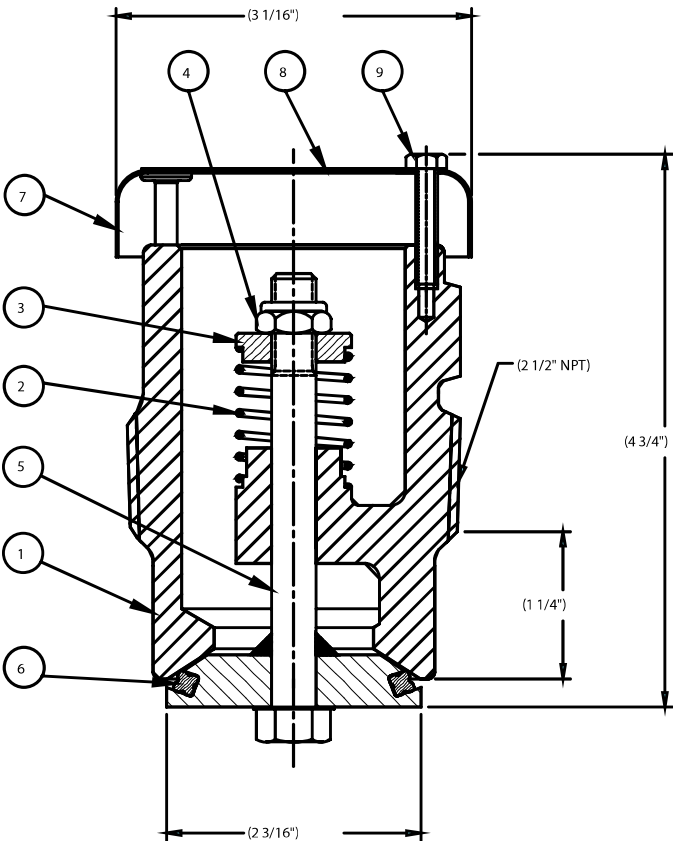


Net flow area: 1.12 inches²
 Valve Weight: 3 lbs.

Item	Qty	Part Name	A-207-S-PA		A-207-S-MO	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel Passivated	207-11-SS-PA	Stainless Steel Passivated	207-11-SS-PA
2	1	Spring	Stainless Steel	207-2-MO (0.75 PSI)	Stainless Steel	207-21-MO (3 PSI)
3	1	Spring Seat	Stainless Steel	207-3-SS	Stainless Steel	207-3-SS
4	1	Lock Nut	Stainless Steel	207-41-SS	Stainless Steel	207-41-SS
5	1	Stem	Stainless Steel Passivated	207-52-MO-PA	Stainless Steel Passivated	207-52-MO-PA
6	1	Pressure Seal	Buna N ¹	205-6-BN	White Neoprene ¹	205-6-WNE
7	1	Screen Assembly	Stainless Steel	207-7-SS	Stainless Steel	207-7-SS
8	1	Retainer Ring	Stainless Steel	207-8-SS	Stainless Steel	207-8-SS
9	1	Nameplate	Stainless Steel	207-90-SS	Stainless Steel	207-90-SS
10	2	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS
Notes 1. Alternative materials available. Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum. 3.0 PSI available as well. Alternate start-to-discharge pressure settings are available. A-207-S-PA has replaced the A-207-S and A-207-S-MO series.						

VACUUM RELIEF VALVES

A-209-W-NS & A-209-W-NS-MO • 2½" NPT



Item	Qty	Part Name	A-209-W-NS		A-209-W-NS-MO	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	209-14-SS	316 Stainless Steel	209-14-MO
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Spring Seat	Stainless Steel	207-3-SS	Stainless Steel	207-3-SS
4	1	Lock Nut	Stainless Steel	207-41-SS	Stainless Steel	207-41-SS
5	1	Stem	316 Stainless Steel	207-52-MO	316 Stainless Steel	207-52-MO
6	1	Pressure Seal	Buna N ¹	205-6-BN	Buna N ¹	205-6-BN
7	1	Weather Cap	Stainless Steel	209-7-SS	Stainless Steel	209-7-SS
8	1	Nameplate	Stainless Steel	209-88-SS	Stainless Steel	209-88-SS
9	3	Cap Screw	Stainless Steel	208-9-SS	Stainless Steel	208-9-SS

Notes

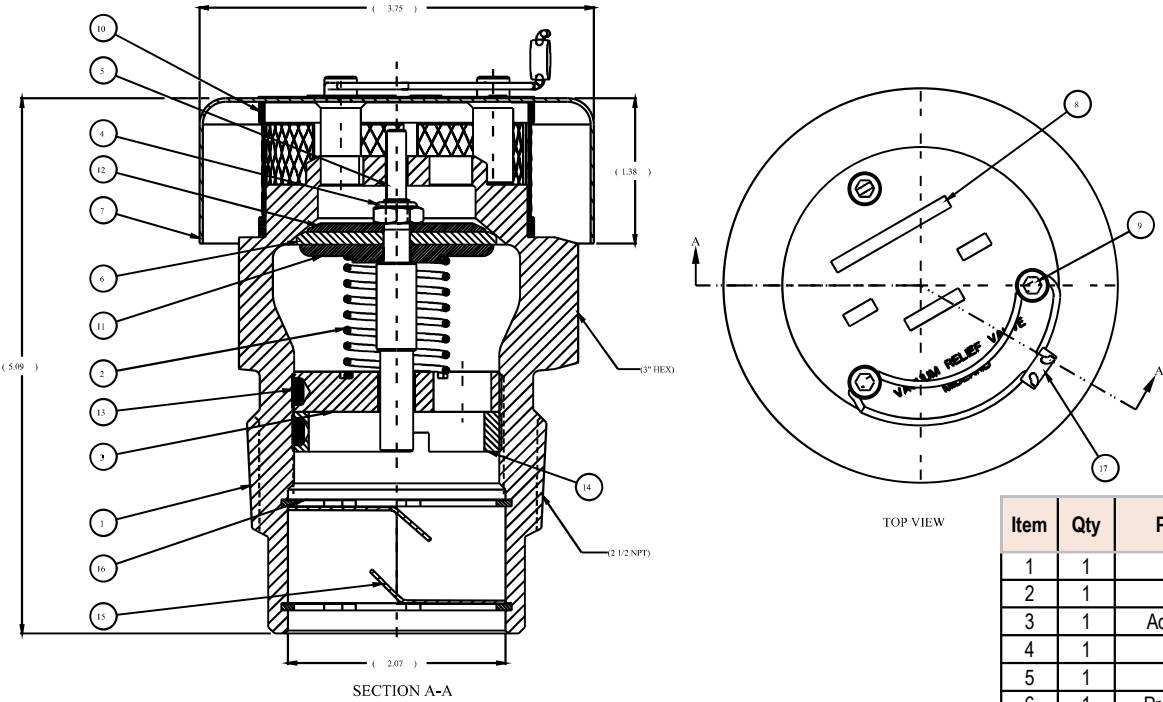
1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available
The A-208-W-NS, A-209-W-NS, and A-209-W-NS-MO have replaced the A-208-W, A-209-W, and A-209-W-MO series respectively

Vacuum Setting (PSI)	Spring
0.75	207-2-MO
1.5	207-2-MO
3.0	207-21-MO

Net flow area: 1.12 inches²
Valve Weight: 4 lbs.

VACUUM RELIEF VALVES

A-210-FR1 & A-210-FR2 • 2½" NPT



Vacuum Setting (PSI)	Spring
0.75	207-2-MO
1.5	210-02-MO
2.0	210-02-MO
3.0	207-21-MO
4.0	212-02-MO
5.0	212-02-MO

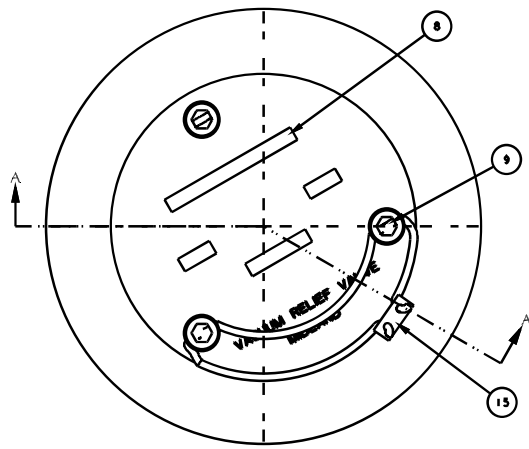
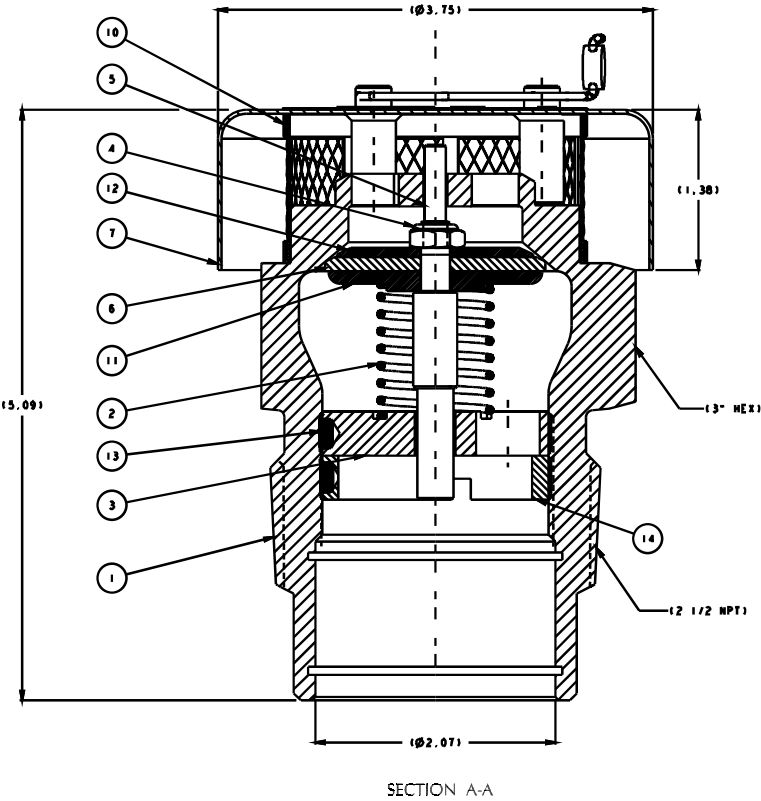
Item	Qty	Part Name	A-210-FR1		A-210-FR2	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	210-010-SS	Stainless Steel	210-010-SS
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Adjusting Nut	Stainless Steel	210-03-SS	Stainless Steel	210-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	210-05-SS	Stainless Steel	210-05-SS
6	1	Pressure Seal	Buna N ¹	210-06-BN	Buna N ¹	210-06-BN
7	1	Weather Cap	Stainless Steel	210-07-SS	Stainless Steel	210-07-SS
8	1	Nameplate	Stainless Steel	210-08-SS	Stainless Steel	210-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	210-10-SS	Stainless Steel	210-101-SS
11	1	Washer	Stainless Steel	210-11-SS	Stainless Steel	210-11-SS
12	1	Retainer	Stainless Steel	210-12-SS	Stainless Steel	210-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	210-140-SS	Stainless Steel	210-140-SS
15	1	Baffle	Stainless Steel	210-150-SS	Stainless Steel	210-150-SS
16	2	Retaining Ring	Stainless Steel	210-160-SS	Stainless Steel	210-160-SS
17	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-210-FR10 & A-210-FR20 • 2½" NPT



TOP VIEW

Vacuum Setting (PSI)	Spring
0.75	207-2-MO
1.5	210-02-MO
2.0	210-02-MO
3.0	207-21-MO
4.0	212-02-MO
5.0	212-02-MO

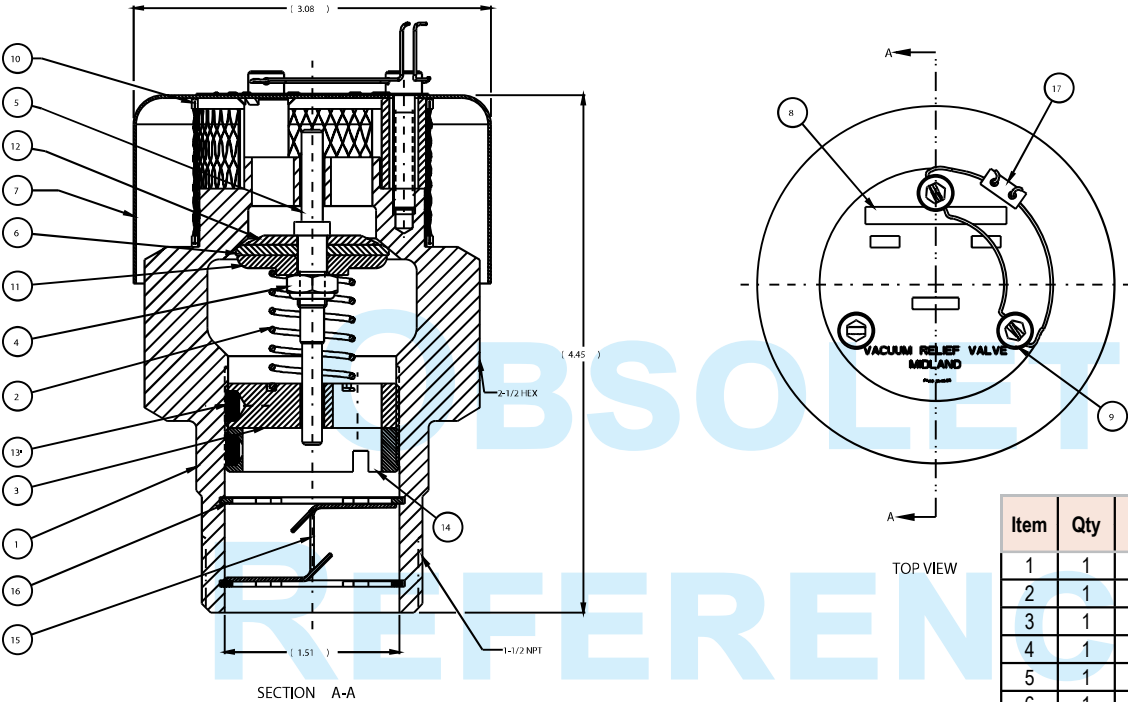
Item	Qty	Part Name	A-210-FR10		A-210-FR20	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	210-010-SS	Stainless Steel	210-010-SS
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Adjusting Nut	Stainless Steel	210-03-SS	Stainless Steel	210-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	210-05-SS	Stainless Steel	210-05-SS
6	1	Pressure Seal	Buna N ¹	210-06-BN	Buna N ¹	210-06-BN
7	1	Weather Cap	Stainless Steel	210-07-SS	Stainless Steel	210-07-SS
8	1	Nameplate	Stainless Steel	210-08-SS	Stainless Steel	210-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	210-10-SS	Stainless Steel	210-101-SS
11	1	Washer	Stainless Steel	210-11-SS	Stainless Steel	210-11-SS
12	1	Retainer	Stainless Steel	210-12-SS	Stainless Steel	210-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	210-140-SS	Stainless Steel	210-140-SS
15	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-211-FR1 & A-211-FR2 • 1½" NPT



Vacuum Setting (PSI)	Spring
0.75	215-2-MO
2.0	211-02-MO

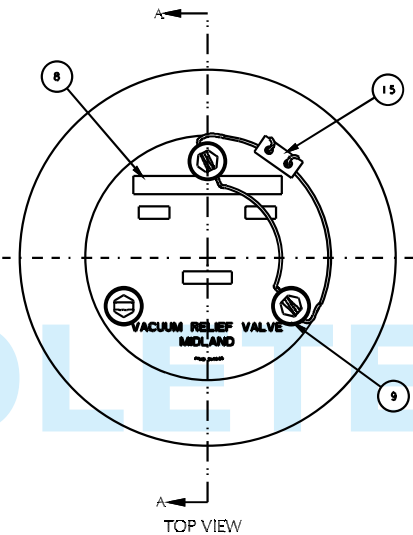
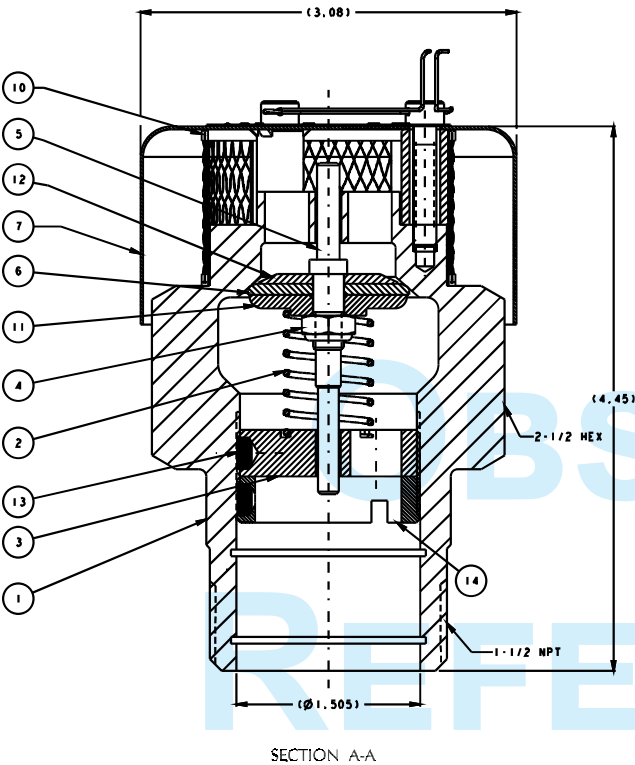
Item	Qty	Part Name	A-211-FR1		A-211-FR2	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	211-01-SS	Stainless Steel	211-01-SS
2	1	Spring	316 Stainless Steel	215-2-MO	316 Stainless Steel	215-2-MO
3	1	Adjusting Nut	Stainless Steel	211-03-SS	Stainless Steel	211-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	211-05-SS	Stainless Steel	211-05-SS
6	1	Pressure Seal	Buna N ¹	211-06-BN	Buna N ¹	211-06-BN
7	1	Weather Cap	Stainless Steel	211-07-SS	Stainless Steel	211-07-SS
8	1	Nameplate	Stainless Steel	211-08-SS	Stainless Steel	211-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	211-10-SS	Stainless Steel	211-101-SS
11	1	Washer	Stainless Steel	211-11-SS	Stainless Steel	211-11-SS
12	1	Retainer	Stainless Steel	211-12-SS	Stainless Steel	211-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	211-031-SS	Stainless Steel	211-031-SS
15	1	Baffle	Stainless Steel	211-15-SS	Stainless Steel	211-15-SS
16	2	Retaining Ring	Stainless Steel	211-16-SS	Stainless Steel	211-16-SS
17	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-211-FR10 & A-211-FR20 • 1½" NPT



Vacuum Setting (PSI)	Spring
0.75	215-2-MO
2.0	211-02-MO

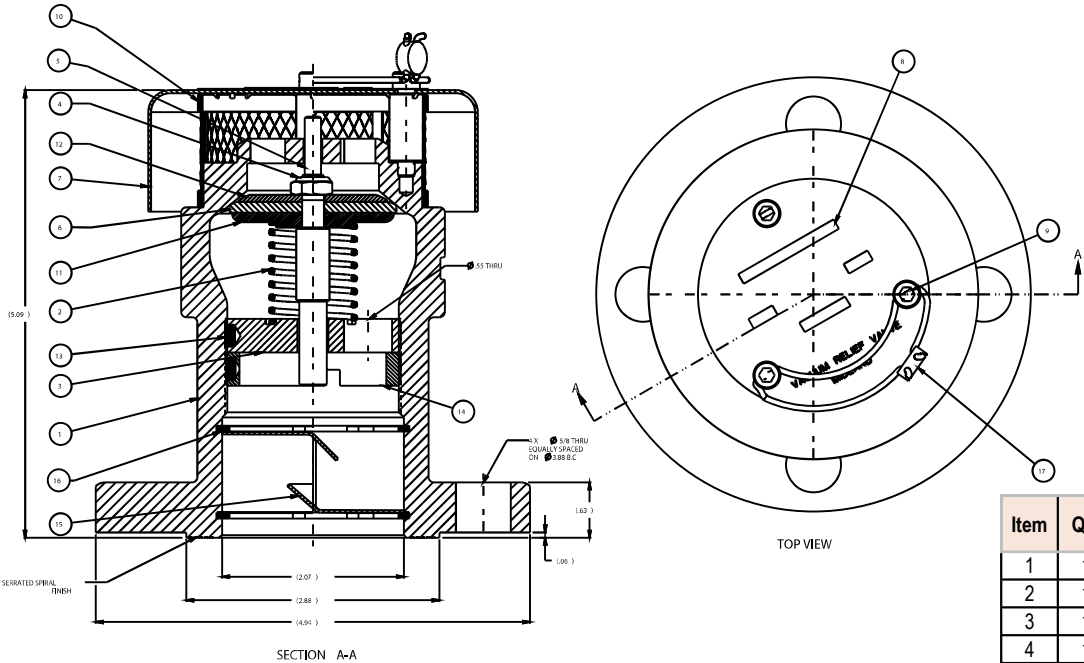
Item	Qty	Part Name	A-211-FR10		A-211-FR20	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	211-01-SS	Stainless Steel	211-01-SS
2	1	Spring	316 Stainless Steel	215-2-MO	316 Stainless Steel	215-2-MO
3	1	Adjusting Nut	Stainless Steel	211-03-SS	Stainless Steel	211-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	211-05-SS	Stainless Steel	211-05-SS
6	1	Pressure Seal	Buna N ¹	211-06-BN	Buna N ¹	211-06-BN
7	1	Weather Cap	Stainless Steel	211-07-SS	Stainless Steel	211-07-SS
8	1	Nameplate	Stainless Steel	211-08-SS	Stainless Steel	211-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	211-10-SS	Stainless Steel	211-101-SS
11	1	Washer	Stainless Steel	211-11-SS	Stainless Steel	211-11-SS
12	1	Retainer	Stainless Steel	211-12-SS	Stainless Steel	211-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	211-031-SS	Stainless Steel	211-031-SS
15	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-212-FR1 & A-212-FR2 • 2½" Flanged



Vacuum Setting (PSI)	Spring
0.75	207-2-MO
2.0	210-02-MO
3.0	207-21-MO
4.0	212-2-MO
5.0	212-2-MO

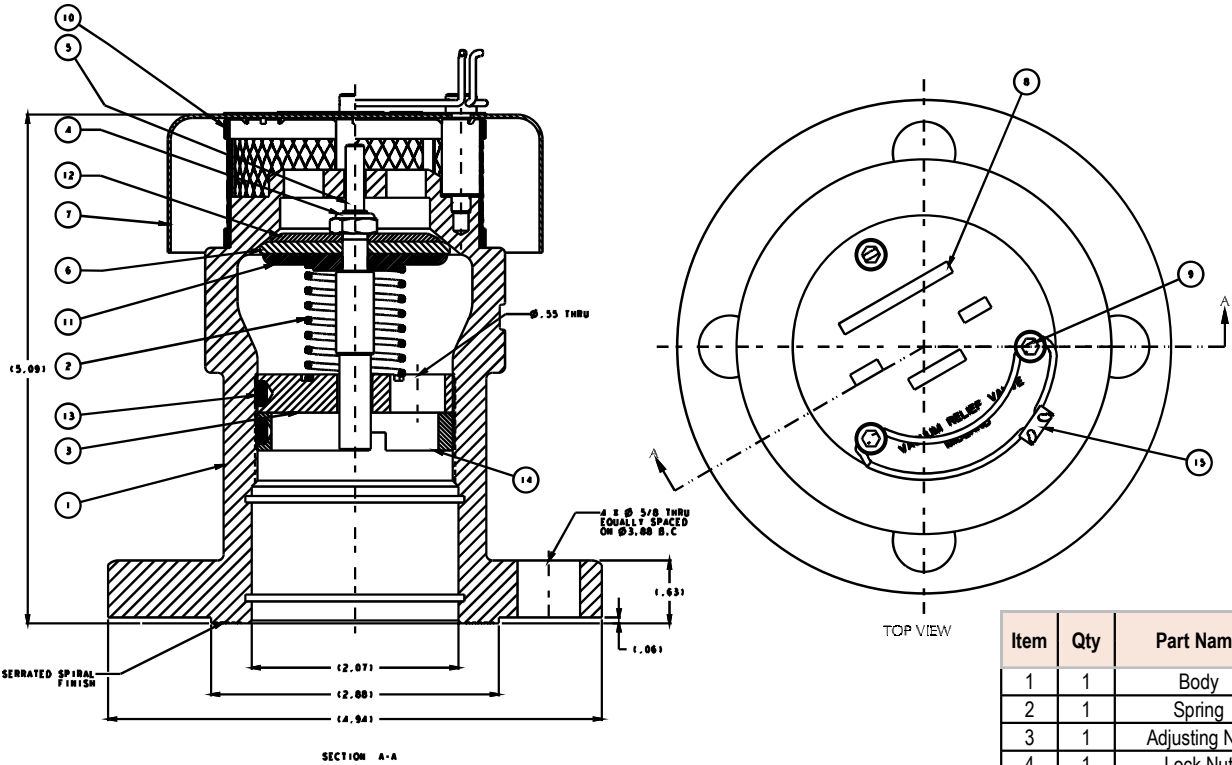
Item	Qty	Part Name	A-212-FR1		A-212-FR2	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	212-010-SS	Stainless Steel	212-010-SS
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Adjusting Nut	Stainless Steel	210-03-SS	Stainless Steel	210-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	210-05-SS	Stainless Steel	210-05-SS
6	1	Pressure Seal	Buna N ¹	210-06-BN	Buna N ¹	210-06-BN
7	1	Weather Cap	Stainless Steel	210-07-SS	Stainless Steel	210-07-SS
8	1	Nameplate	Stainless Steel	210-08-SS	Stainless Steel	210-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	210-10-SS	Stainless Steel	210-101-SS
11	1	Washer	Stainless Steel	210-11-SS	Stainless Steel	210-11-SS
12	1	Retainer	Stainless Steel	210-12-SS	Stainless Steel	210-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	211-140-SS	Stainless Steel	211-140-SS
15	1	Baffle	Stainless Steel	210-150-SS	Stainless Steel	210-150-SS
16	2	Retaining Ring	Stainless Steel	210-160-SS	Stainless Steel	210-160-SS
17	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-212-FR10 & A-212-FR20 • 2½" Flanged



Vacuum Setting (PSI)	Spring
0.75	207-2-MO
2.0	210-02-MO
3.0	207-21-MO
4.0	212-2-MO
5.0	212-2-MO

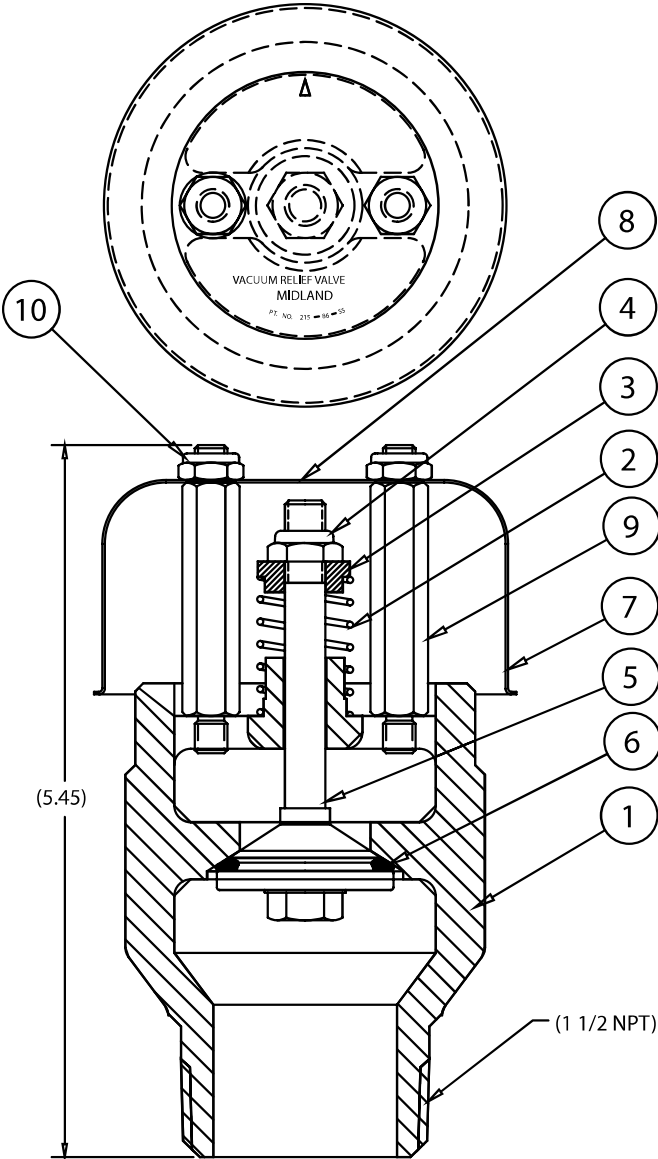
Item	Qty	Part Name	A-212-FR10		A-212-FR20	
			Material	Part No.	Material	Part No.
1	1	Body	Stainless Steel	212-010-SS	Stainless Steel	212-010-SS
2	1	Spring	316 Stainless Steel	207-2-MO	316 Stainless Steel	207-2-MO
3	1	Adjusting Nut	Stainless Steel	210-03-SS	Stainless Steel	210-03-SS
4	1	Lock Nut	Stainless Steel	210-04-SS	Stainless Steel	210-04-SS
5	1	Stem	Stainless Steel	210-05-SS	Stainless Steel	210-05-SS
6	1	Pressure Seal	Buna N ¹	220-06-BN	Buna N ¹	220-06-BN
7	1	Weather Cap	Stainless Steel	210-07-SS	Stainless Steel	210-07-SS
8	1	Nameplate	Stainless Steel	210-08-SS	Stainless Steel	210-08-SS
9	3	Cap Screw	Stainless Steel	210-09-SS	Stainless Steel	210-09-SS
10	1	Filter	Stainless Steel	210-10-SS	Stainless Steel	210-101-SS
11	1	Washer	Stainless Steel	210-11-SS	Stainless Steel	210-11-SS
12	1	Retainer	Stainless Steel	210-12-SS	Stainless Steel	210-12-SS
13	4	Insert	PTFE	210-13-TF	PTFE	210-13-TF
14	1	Locking Ring	Stainless Steel	210-140-SS	Stainless Steel	210-140-SS
15	1	Seal Wire	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB

Notes

1. Alternative materials available.
Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.
Alternate start-to-discharge pressure settings are available.

VACUUM RELIEF VALVES

A-217-W-NS • 2½" NPT, No Step



Item	Qty	Part Name	A-217-W-NS		A-217-W-NS-PRA	
			Material	Part No.	Material	Part No.
1	1	Body	316 Stainless Steel	217-100-MO	316 Stainless Steel ²	217-100-MO-PRA
2	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
3	1	Spring Seat	Stainless Steel	217-3-SS	Stainless Steel	217-3-SS
4	1	Lock Nut	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS
5	1	Stem	316 Stainless Steel	217-50-MO	316 Stainless Steel ²	217-50-MO-PRA
6	1	Pressure Seal	Buna N ¹	215-6-BN	Buna N ¹	215-6-BN
7	1	Weather Cap	Stainless Steel	215-70-SS	Stainless Steel	215-70-SS
8	1	Nameplate	Stainless Steel	217-84-SS-BLANK	Stainless Steel	217-84-SS-BLANK
9	2	Post	Stainless Steel	217-90-SS	Stainless Steel	217-90-SS
10	2	Lock Nut	Stainless Steel	720-181-SS	Stainless Steel	720-181-SS

Notes

1. Alternative materials available.

2. Parts to be certified to ASTM A262 Practice A.

Standard minimum start-to-discharge pressure setting is 0.75 PSI vacuum.

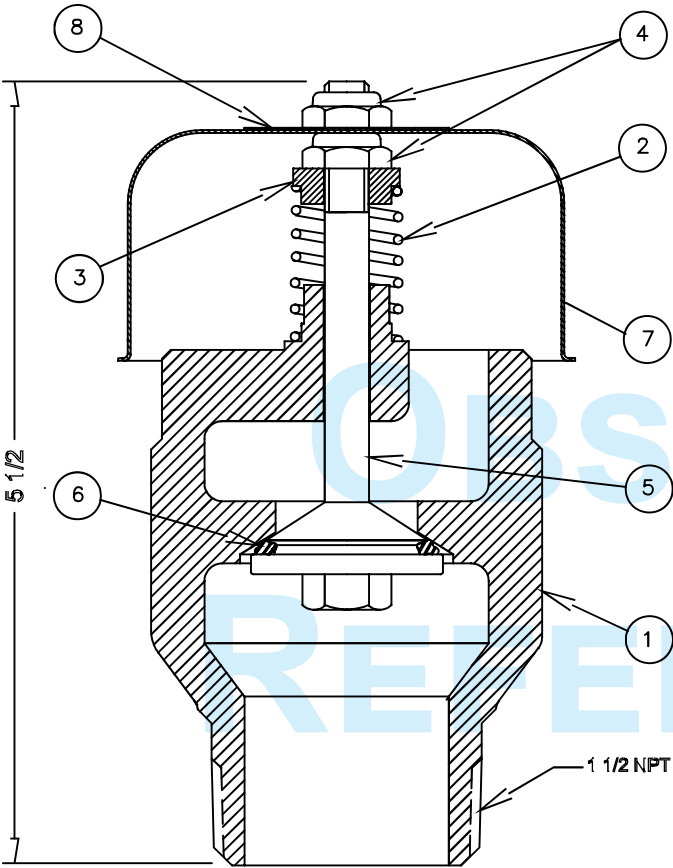
Alternate start-to-discharge pressure settings are available.

Vacuum Setting (PSI)	Spring
0.75	215-2-MO
1.5	215-2-MO
3.0	215-27-MO
4.0	215-23-MO
5.0 - 8.0	215-24-MO
10.0	215-25-MO

Net flow area: 0.71 inches²

VACUUM RELIEF VALVES

A-217-W & A-217-W-MO • 2½" NPT



Item	Qty	Part Name	A-217-W		A-217-W-MO	
			Material	Part No.	Material	Part No.
1	1	Body	316 Stainless Steel	217-1-MO	316 Stainless Steel	217-1-MO
2	1	Spring	Stainless Steel	See Table	Stainless Steel	See Table
3	1	Spring Seat	Stainless Steel	217-3-SS	Stainless Steel	217-3-SS
4	1	Lock Nut	Stainless Steel	215-4-SS	Stainless Steel	217-41-SS
5	1	Stem	Stainless Steel	217-51-SS	316 Stainless Steel	217-51-MO
6	1	Pressure Seal	Buna N ¹	215-6-BN	Buna N ¹	215-6-BN
7	1	Weather Cap	Stainless Steel	215-7-SS	Stainless Steel	215-7-SS
8	1	Cotter Pin	Stainless Steel	217-8-SS	Stainless Steel	217-8-SS
9	1	Nameplate	Stainless Steel	217-84-SS-BLANK	Stainless Steel	217-84-SS-BLANK
Notes						
Replaced by A-217-W-NS Series						

Net flow area: 0.71 inches²

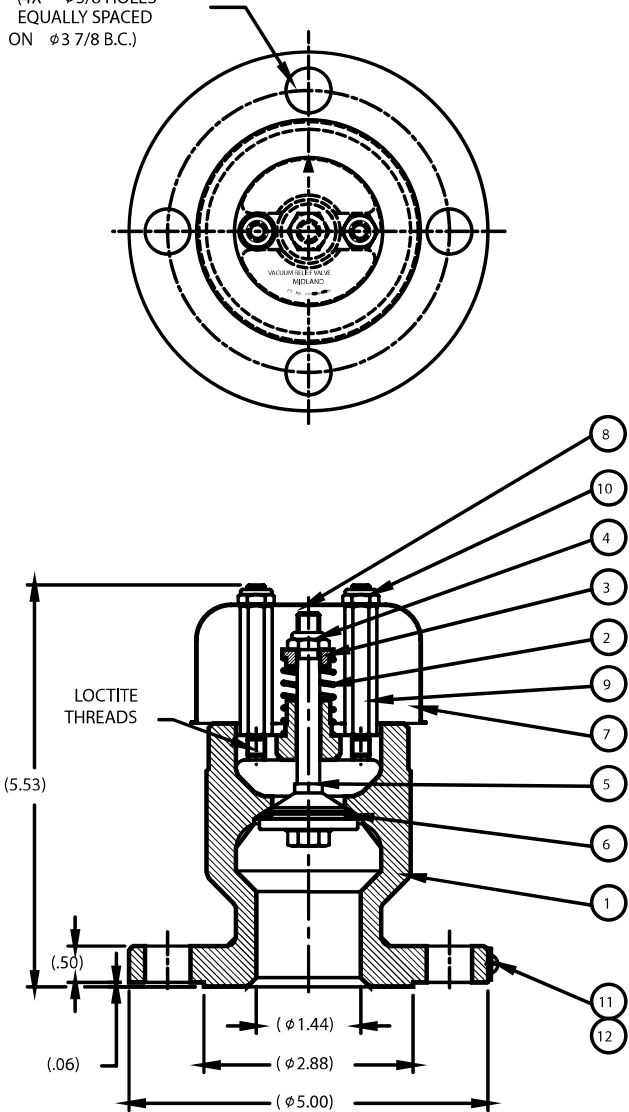
Vacuum Setting (PSI)	Spring
0.75	215-2-MO
3.0	215-27-MO
4.0	215-23-MO
5.0 - 8.0	215-24-MO
10.0	215-25-MO

VACUUM RELIEF VALVES

A-222-W-NS • 2½" Flanged



(4X ϕ 5/8 HOLES
EQUALLY SPACED
ON ϕ 3 7/8 B.C.)



Net flow area: 0.71 inches²
Valve Weight: 5 lbs.

Item	Qty	Part	A-222-W-NS	
			Material	Part No.
1	1	Body	Stainless Steel	222-105-MO
2	1	Spring	Stainless Steel	See Table
3	1	Spring Seat	Stainless Steel	217-3-SS
4	1	Lock Nut	Stainless Steel	217-41-SS
5	1	Stem	Stainless Steel	217-50-MO
6	1	Pressure Seal	Buna N ¹	215-6-BN
7	1	Weather Cap	Stainless Steel	215-70-SS
8	1	Nameplate	Stainless Steel	217-84-SS
9	2	Post	Stainless Steel	217-90-SS
10	2	Lock Nut	Stainless Steel	720-181-SS
11	1	Nameplate	Stainless Steel	222-100-SS-BLANK
12	2	Drive Screw	Stainless Steel	763-11-SS

Notes

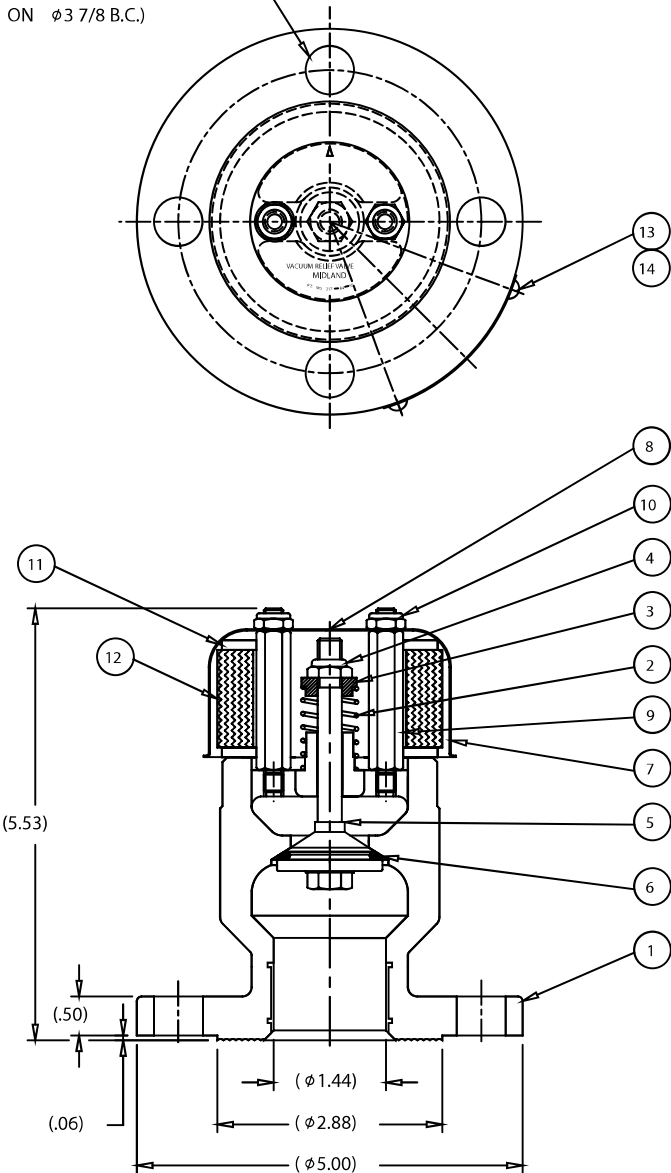
1. Alternative materials available
Practice A and Passivated options available.

Vacuum Setting (PSI)	Spring
0.75	215-2-MO
1.5	215-2-MO
3.0	215-27-MO
4.0	215-23-MO
5.0, 6.0, 7.0 & 8.0	215-24-MO
10.0	215-25-MO

VACUUM RELIEF VALVES

A-222-W-NS-FR20 • 2½" Flanged

(4X ϕ 5/8 HOLES
EQUALLY SPACED
ON ϕ 3 7/8 B.C.)



Net flow area: 0.71 inches²
Valve Weight: 5 lbs.



Item	Qty	Part Name	A-222-W-NS-FR20 Stainless Trim	
			Material	Part No.
1	1	Body	Stainless Steel	220-105-MO
2	1	Spring	Stainless Steel	See Table
3	1	Spring Seat	Stainless Steel	217-3-SS
4	1	Lock Nut	Stainless Steel	217-41-SS
5	1	Stem	Stainless Steel	217-50-MO
6	1	Seal	Buna N ¹	215-6-BN
7	1	Cap	Stainless Steel	215-70-SS
8	1	Nameplate	Stainless Steel	217-84-SS
9	2	Post	Stainless Steel	217-90-SS
10	2	Lock Nut	Stainless Steel	720-181-SS
11	2	Gasket	Neoprene	220-11-NE
12	1	Filter	Stainless Steel	211-101-SS
13	1	Nameplate	Stainless Steel	222-101-SS
14	2	Drive Screw	Stainless Steel	763-11-SS

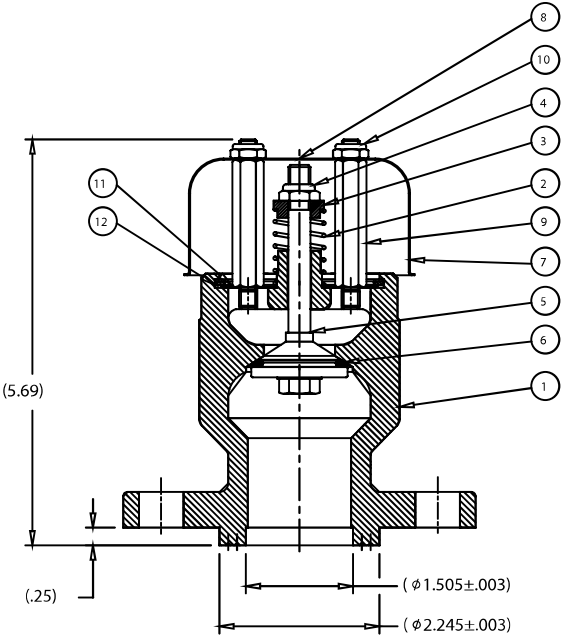
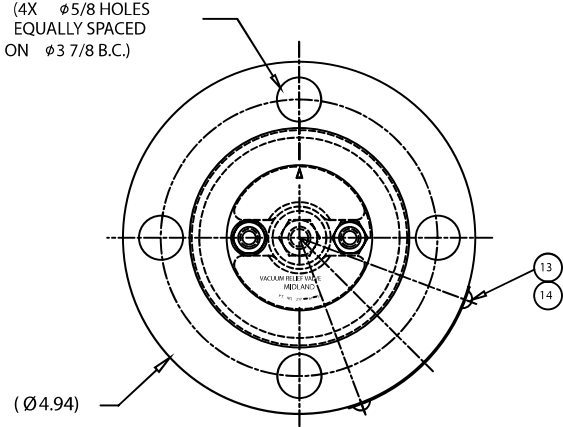
Notes

1. Alternate materials available
Practice A and Passivated options available.

Vacuum Setting (psi)	Spring
0.75	215-2-MO
1.5	215-2-MO
3.0	215-27-MO
4.0	215-23-MO
5.0	215-24-MO

VACUUM RELIEF VALVES

A-222-W-RS-NS • 2½" Flanged



Net flow area: 0.71 inches²
Valve Weight: 5 lbs.

Item	Qty	Part	A-222-W-RS-NS	
			Material	Part No.
1	1	Body	Stainless Steel	222-120-MO
2	1	Spring	Stainless Steel	See Table
3	1	Spring Seat	Stainless Steel	217-3-SS
4	1	Lock Nut	Stainless Steel	217-41-SS
5	1	Stem	Stainless Steel	217-50-MO
6	1	Pressure Seal	Buna N ¹	215-6-BN
7	1	Weather Cap	Stainless Steel	215-70-SS
8	1	Nameplate	Stainless Steel	217-84-SS
9	2	Post	Stainless Steel	217-90-SS
10	2	Lock Nut	Stainless Steel	720-181-SS
11	1	Screen Assembly	Stainless Steel	217-92-SS
12	1	Retaining Ring	Stainless Steel	207-8-SS
13	1	Nameplate	Stainless Steel	222-100-SS-BLANK
14	1	Drive Screw	Stainless Steel	761-11-SS

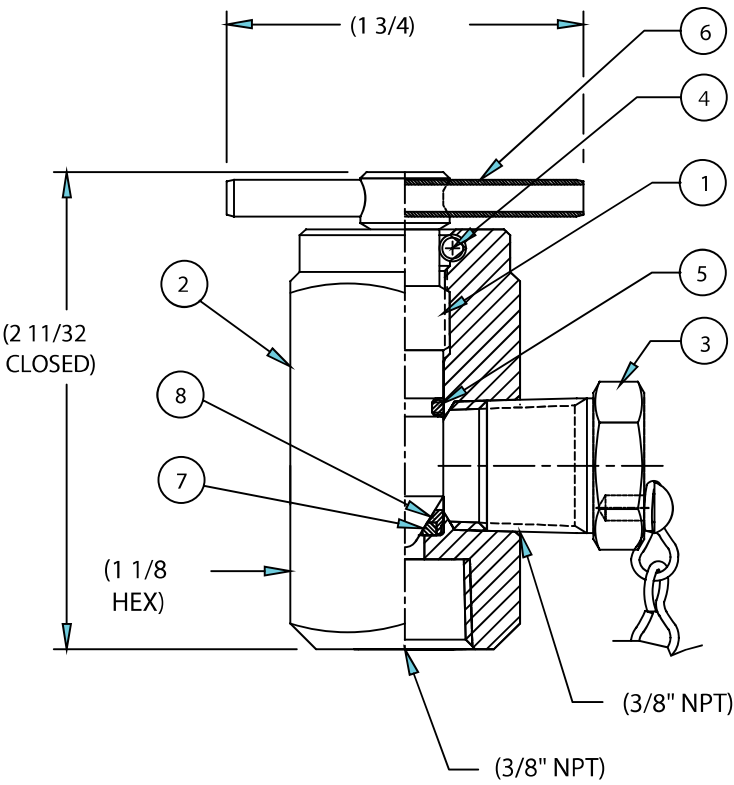
Notes

1. Alternative materials available
Practice A and Passivated options available.

Vacuum Setting (PSI)	Spring
0.75	215-2-MO
1.5	215-2-MO
3.0	215-27-MO
4.0	215-23-MO
5.0 - 8.0	215-24-MO
10.0	215-25-MO

NEEDLE VALVES

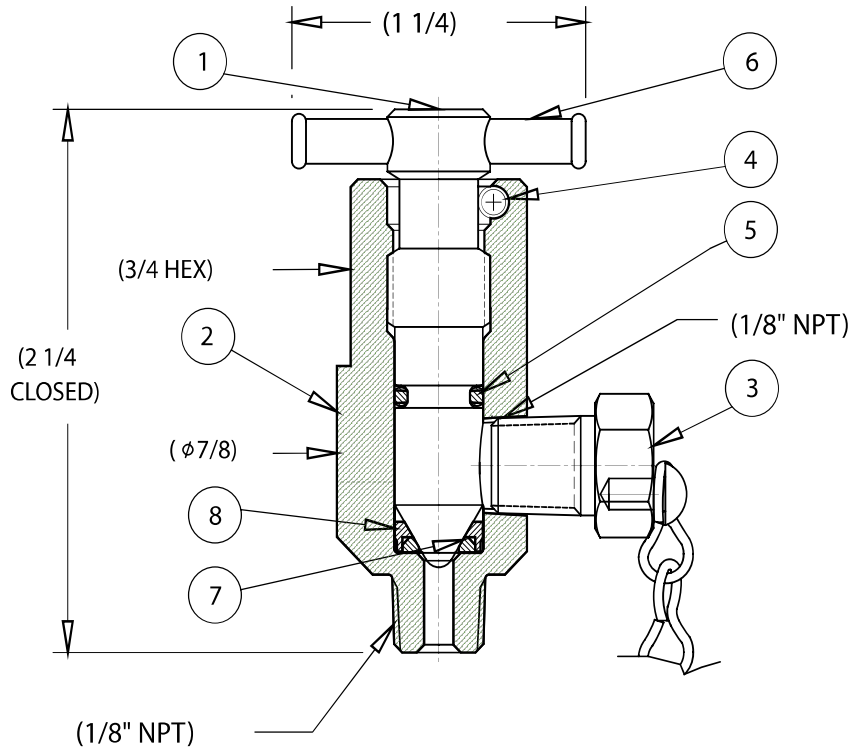
A-243-SS • 3/8" NPT



Item	Qty	Part	A-243-SS	
			Material	Part No.
1	1	Stem	Stainless Steel	253-1-SS
2	1	Body	Stainless Steel	243-2-SS
3	1	Plug	Stainless Steel	17-SS-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	243-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN
6	1	Handle	Stainless Steel	253-6-SS
7	1	Seat	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS
Notes				
1. Alternative materials available				

NEEDLE VALVES

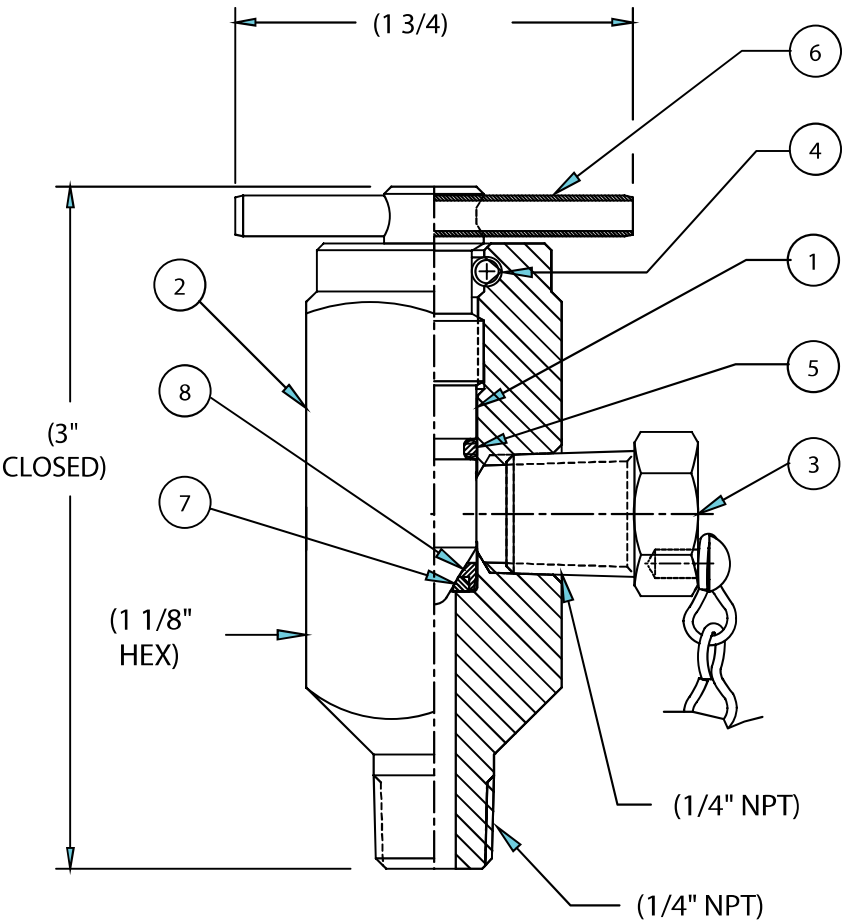
A-251-SS, A-251-ML, A-251-MO, & A-251-MO-HC • 1/8" NPT



Item	Qty	Part	A-251-SS		A-251-MO		A-251-ML		A-251-MO-HC	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Stem	Stainless Steel	253-1-SS	Stainless Steel	253-1-MO	Hastelloy C	253-1-HC	Hastelloy C	253-1-HC
2	1	Body	Stainless Steel	251-2-SS	Stainless Steel	251-2-MO	Monel	251-2-ML	Stainless Steel	251-2-MO
3	1	Plug & Chain	Stainless Steel	18-SS-19-05-6-SS-KR	Stainless Steel	18-MO-19-05-6-SS-KR	Monel	18-ML-19-05-6-SS-KR	Stainless Steel	18-MO-19-05-06-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	720-19-MO	Stainless Steel	253-4-SS	Hastelloy C	720-19-HC
5	1	O-Ring	Buna N ¹	253-5-BN	Buna N ¹	253-5-BN	Buna N ¹	253-5-BN	Viton A ¹	253-5-VA
6	1	Handle ²	Stainless Steel	251-61-SS	Stainless Steel	251-61-SS	Stainless Steel	251-61-SS	Stainless Steel	251-61-SS
7	1	Seat	PTFE	254-7-TF	PTFE	254-7-TF	PTFE	254-7-TF	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS	Stainless Steel	254-8-MO	Hastelloy C	254-8-HC	Hastelloy C	254-8-HC
Notes										
1. Alternative materials available										
2. Assemble to stem										

NEEDLE VALVES

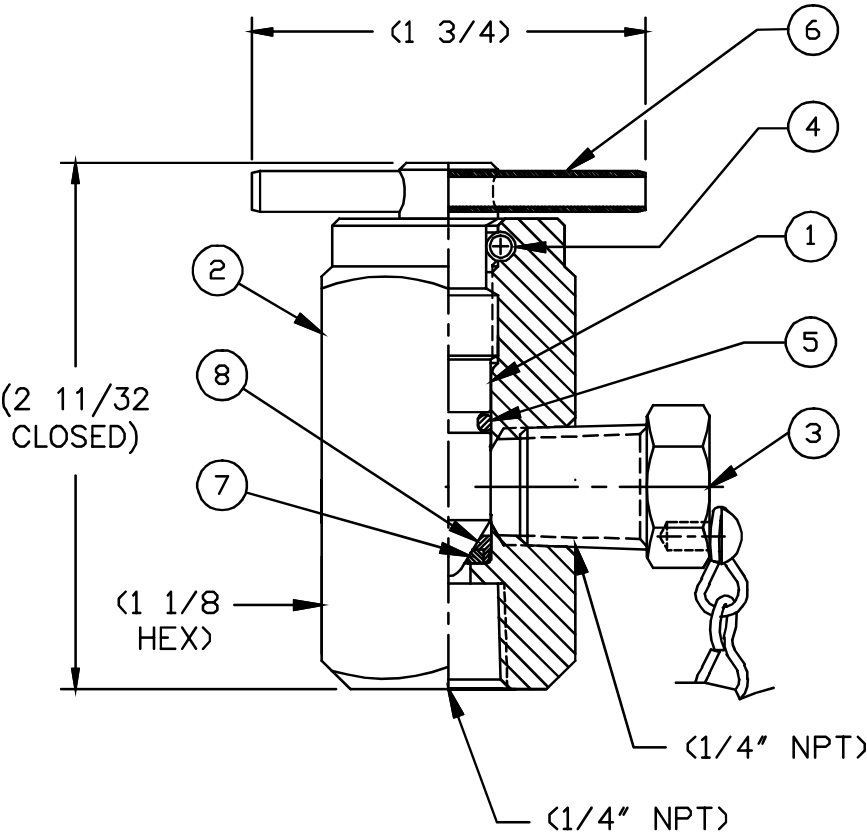
A-253-M-SS • 1/4" NPT



Item	Qty	Part	A-253-M-SS	
			Material	Part No.
1	1	Stem	Stainless Steel	253-1-SS
2	1	Body	Stainless Steel	253-21-SS
3	1	Plug	Stainless Steel	20-SS-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN
6	1	Handle	Stainless Steel	253-6-SS
7	1	Seat	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS
Notes				
1. Alternative materials available				

NEEDLE VALVES

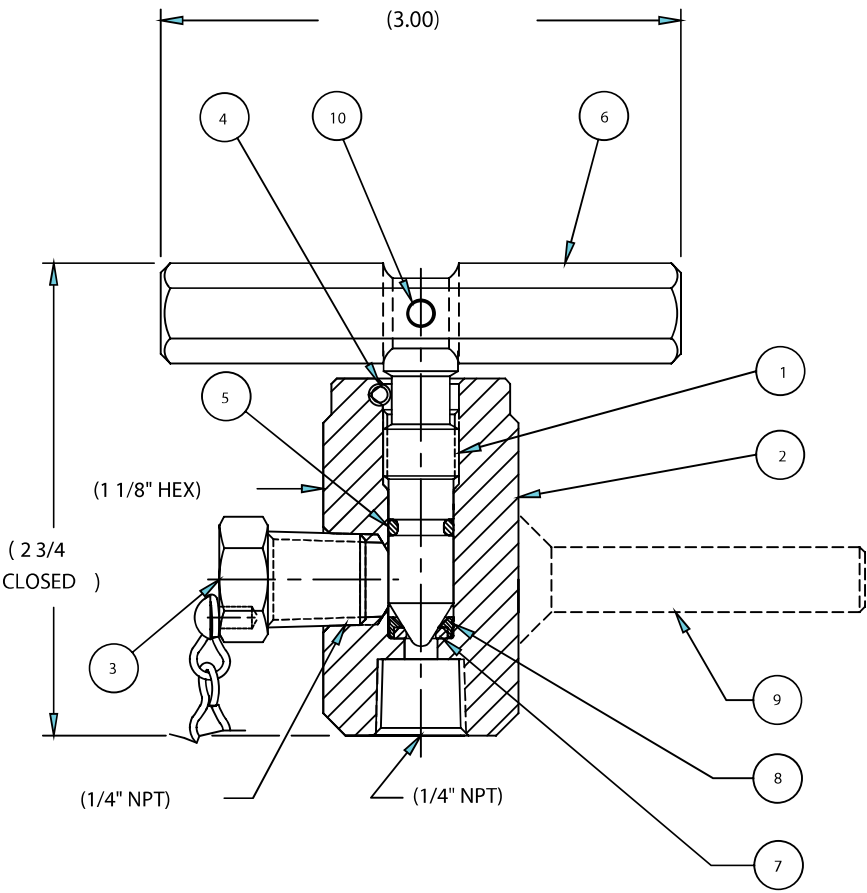
A-253-SS & A-253-MO • 1/4" NPT



Item	Qty	Part	A-253-SS		A-253-MO	
			Material	Part No.	Material	Part No.
1	1	Stem	Stainless Steel	253-1-SS	Stainless Steel	253-1-MO
2	1	Body	Stainless Steel	253-2-SS	Stainless Steel	253-2-MO
3	1	Plug	Stainless Steel	20-SS-19-05-6-SS-KR	Stainless Steel	20-MO-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN	Buna N ¹	253-5-BN
6	1	Handle	Stainless Steel	253-6-SS	Stainless Steel	253-6-SS
7	1	Seat	PTFE	254-7-TF	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS	Stainless Steel	254-8-MO
Notes						
1. Alternative materials available						

NEEDLE VALVES

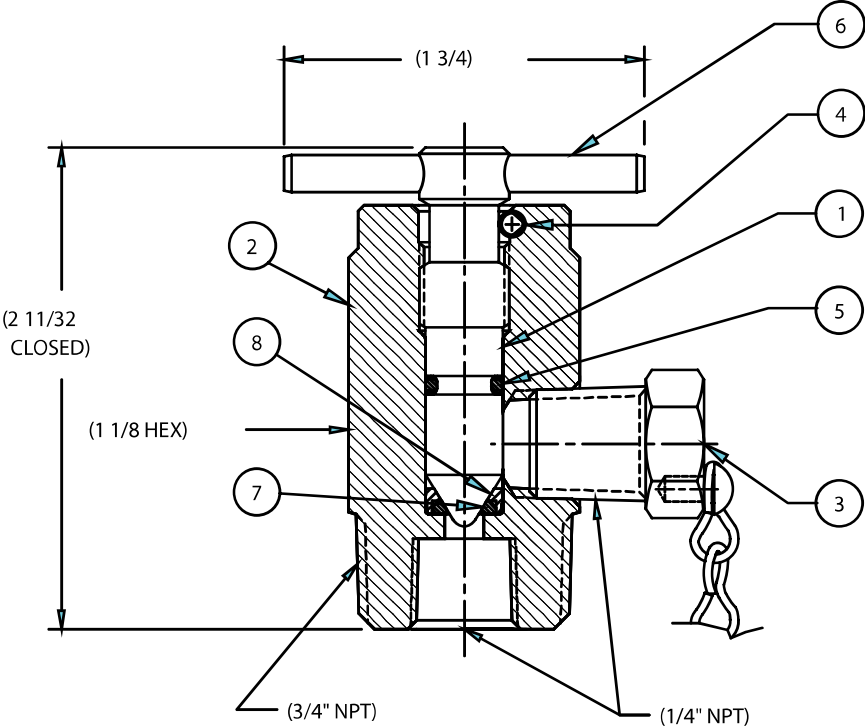
A-254-SS • 1/4" NPT



Item	Qty	Part	A-254-SS		A-254-SS-SH	
			Material	Part No.	Material	Part No.
1	1	Stem	Stainless Steel	254-1-SS	Stainless Steel	254-1-SS
2	1	Body	Stainless Steel	253-2-SS	Stainless Steel	253-2-SS
3	1	Plug	Stainless Steel	20-SS-19-05-6-SS-KR	Stainless Steel	20-SS-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN	Buna N ¹	253-5-BN
6	1	Handle	Steel	254-61-CS	Steel	254-62-CS
7	1	Seat	PTFE	254-7-TF	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS	Stainless Steel	254-8-SS
9	1	Side Handle			Steel	253-9-CS
10	1	Pin	Stainless Steel	720-19-SS	Stainless Steel	720-19-SS
Notes						
1. Alternative materials available						

NEEDLE VALVES

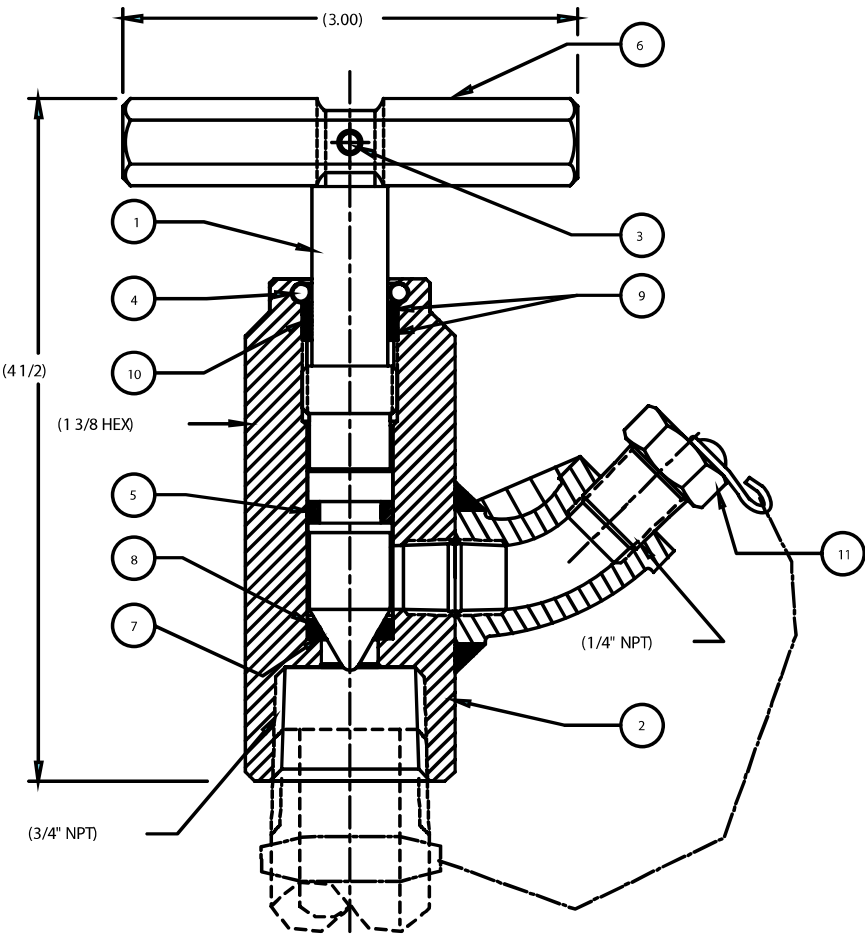
A-256-SS & A-256-MO • 1/4" NPT



Item	Qty	Part	A-256-SS		A-256-MO	
			Material	Part No.		
1	1	Stem	Stainless Steel	253-1-SS	Stainless Steel	253-1-MO
2	1	Body	Stainless Steel	256 -2-SS	Stainless Steel	256-2-MO
3	1	Plug	Stainless Steel	20-SS-19-05-6-SS-KR	Stainless Steel	20-MO-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN	Buna N ¹	253-5-BN
6	1	Handle	Stainless Steel	253-6-SS	Stainless Steel	253-6-SS
7	1	Seat	PTFE	254-7-TF	PTFE	254-7-TF
8	1	Retainer	Stainless Steel	254-8-SS	Stainless Steel	254-8-MO
Notes						
1. Alternative materials available						

NEEDLE VALVES

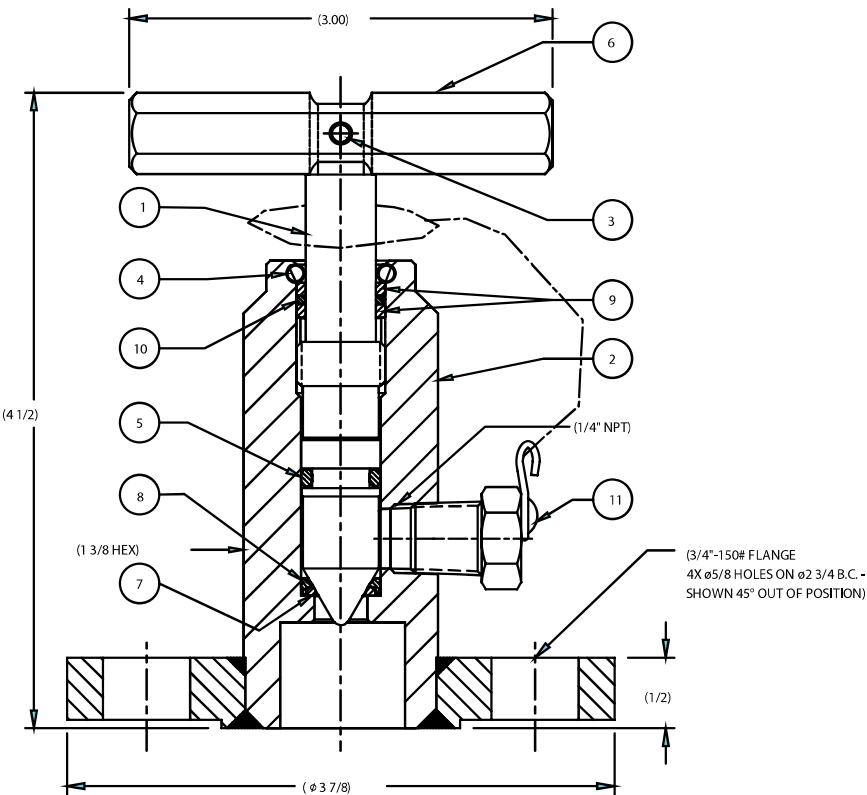
A-257-EL



Item	Qty	Part	A-257-EL	
			Material	Part No.
1	1	Stem	Stainless Steel	257-1-SS
2	1	Body	Stainless Steel	257-21-SS
3	1	Plug	Stainless Steel	720-19-SS
4	2	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	257-5-BN
6	1	Handle	Steel, Plated	254-61-CS
7	1	Seat	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	257-8-SS
9	2	Stop Ring	Stainless Steel	257-9-SS
10	1	O-Ring	Buna N ¹	257-10-BN
11	1	Plug Assembly	Stainless Steel	20-SS-19-05-6-SS-KR
Notes				
1. Alternative materials available				

NEEDLE VALVES

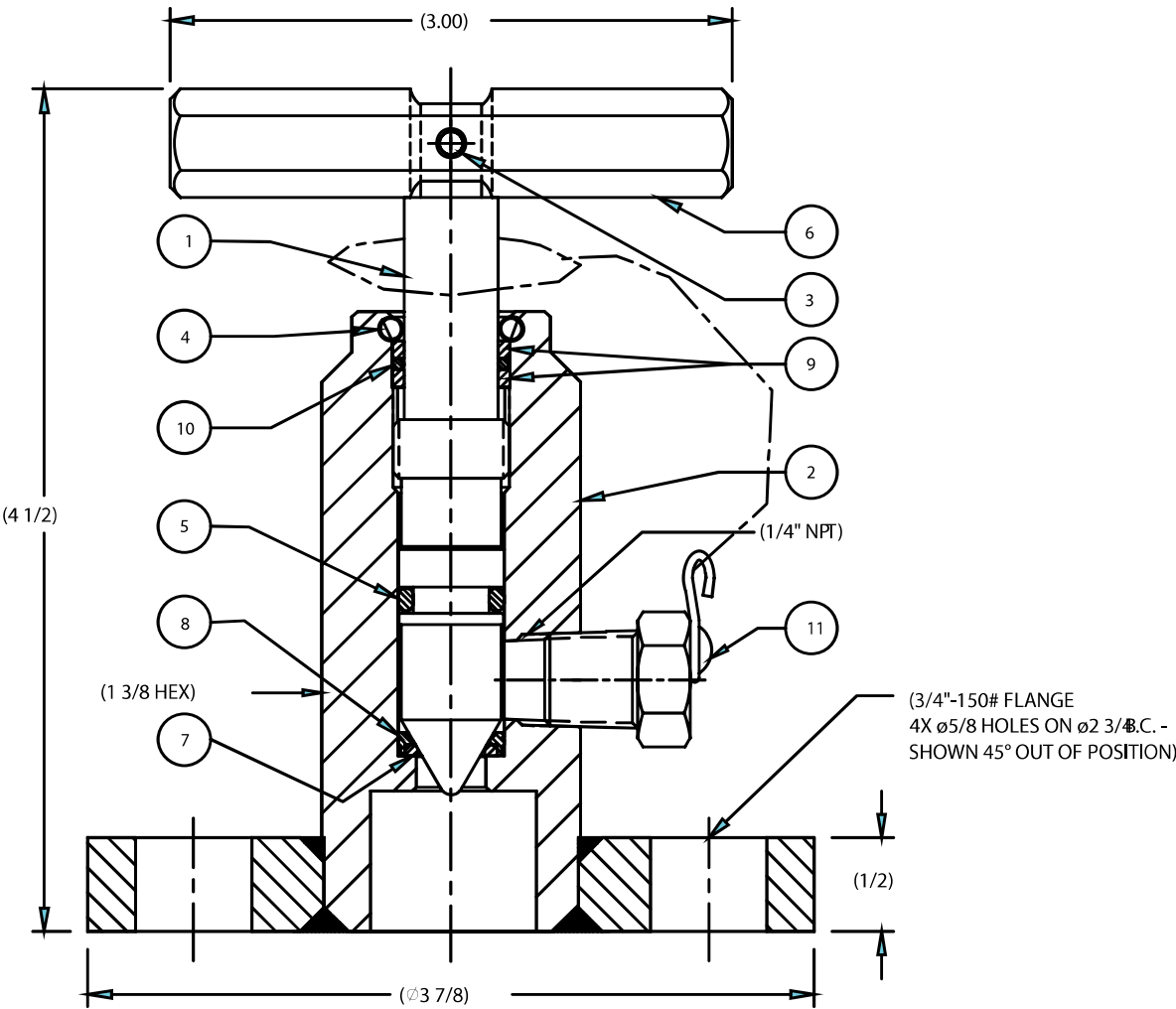
A-257-F Series • 3/4" Flange Base



Item	Qty	Part	A-257-F		A-257-F-MO	
			Material	Part No.	Material	Part No.
1	1	Stem	Stainless Steel	257-1-SS	316 Stainless Steel	257-1-MO
2	1	Body	Stainless Steel	257-23 -SS	316 Stainless Steel	257-23 -MO
3	1	Plug	Stainless Steel	720-19-SS	Stainless Steel	720-19-SS
4	2	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	257-5-BN	Buna N ¹	257-5-BN
6	1	Handle	Steel, Plated	254-61-CS	Steel, Plated	254-61-CS
7	1	Seat	PTFE	257-7-TF	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	257-8-SS	316 Stainless Steel	257-8-MO
9	2	Stop Ring	Stainless Steel	257-9-SS	Stainless Steel	257-9-SS
10	1	O-Ring	Buna N ¹	257-10-BN	Buna N ¹	257-10-BN
11	1	Plug Assembly	Stainless Steel	20-SS-19-05-6-SS-KR	Stainless Steel	20-SS-19-05-6-SS-KR
Notes						
1. Alternative materials available						

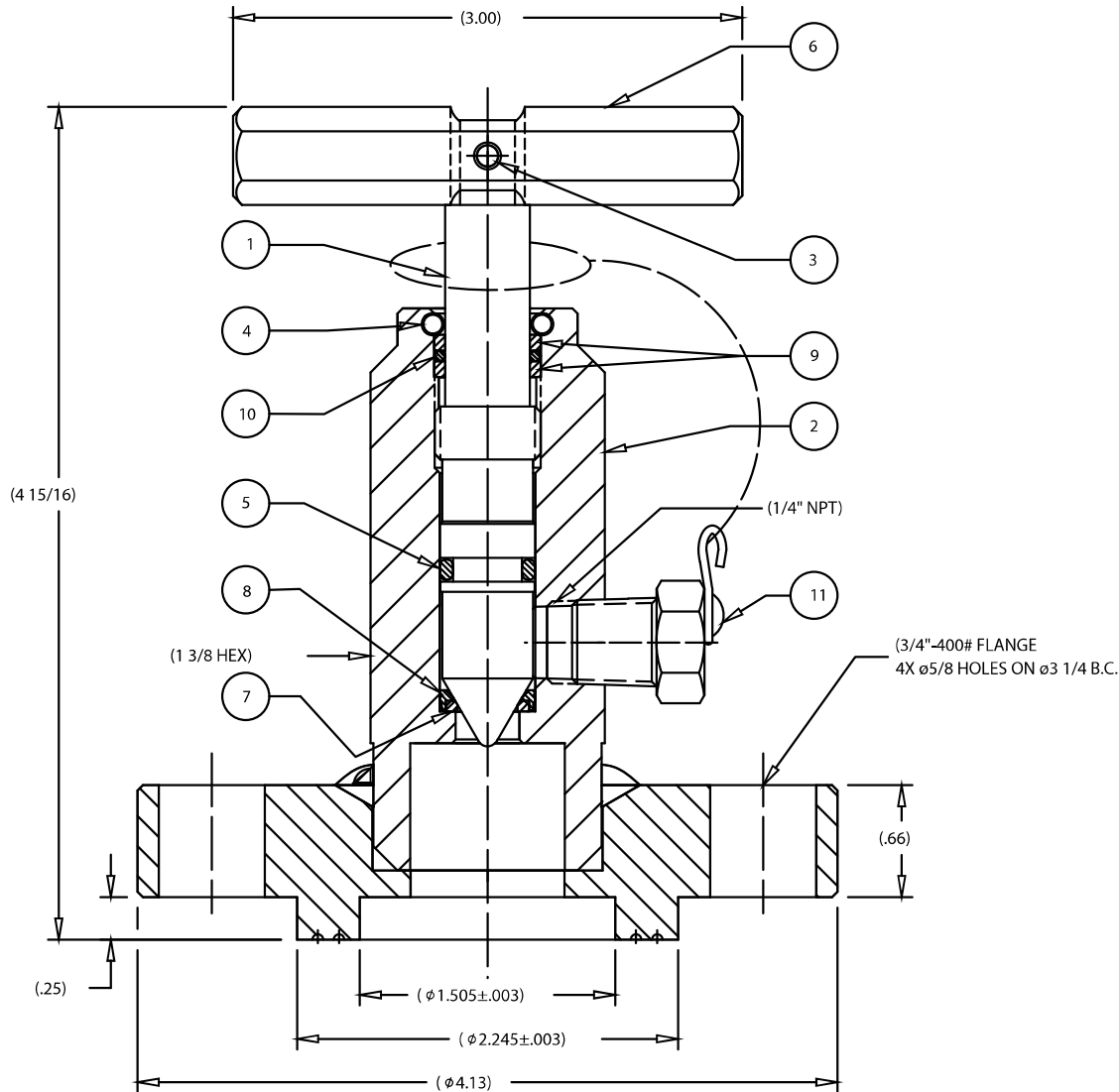
NEEDLE VALVES

A-257-F-P • 3/4" Flange, Flat-face



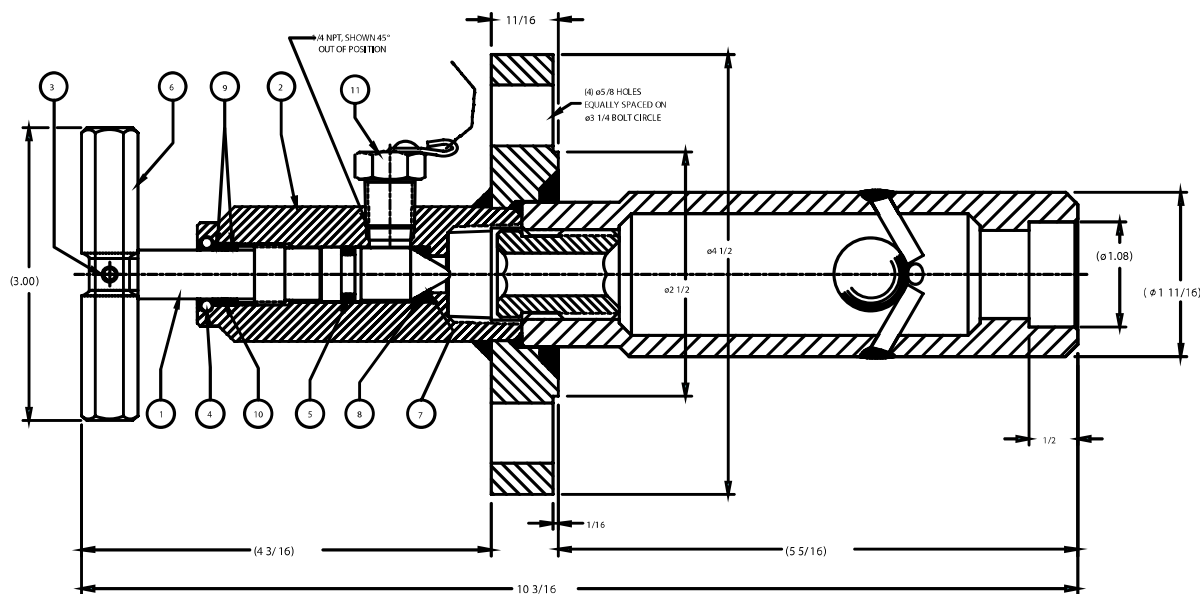
Item	Qty	Part Name	A-257-F-P Stainless Trim	
			Material	Part No.
1	1	Stem	Stainless Steel	257-1-SS
2	1	Body	Stainless Steel	257-24-SS
3	1	Pin	Stainless Steel	720-19-SS
4	1	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	257-5-BN
6	1	Handle	Steel Plated	254-61-CS
7	1	Seat	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	257-8-SS
9	1	Stop Ring	Stainless Steel	257-9-SS
10	1	O-Ring	Buna N ¹	257-10-BN
11	1	Pipe & Plug	Stainless Steel	20-SS-19-05-6-SS-KR
Notes				
1. Alternate materials are available				

A-257-FR Series • ¾" Flange Base



Notes
1. Alternate materials are available

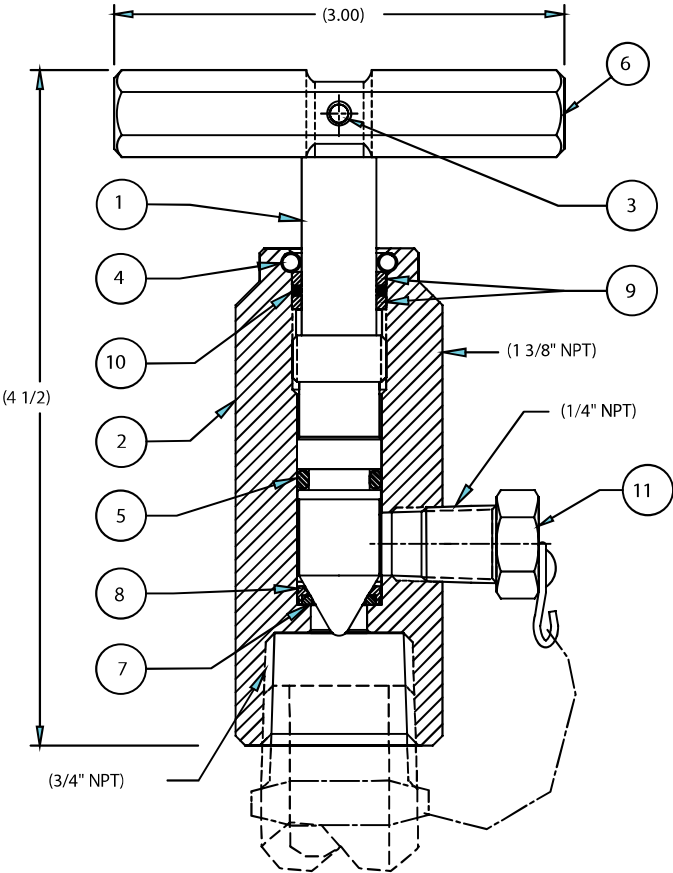
A-257-FW-SS & A-257-FW-MO



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All designs subject to change without notice. Installation dimensions and mounting arrangements are for general information.
Certified drawings are available upon request.

NEEDLE VALVES

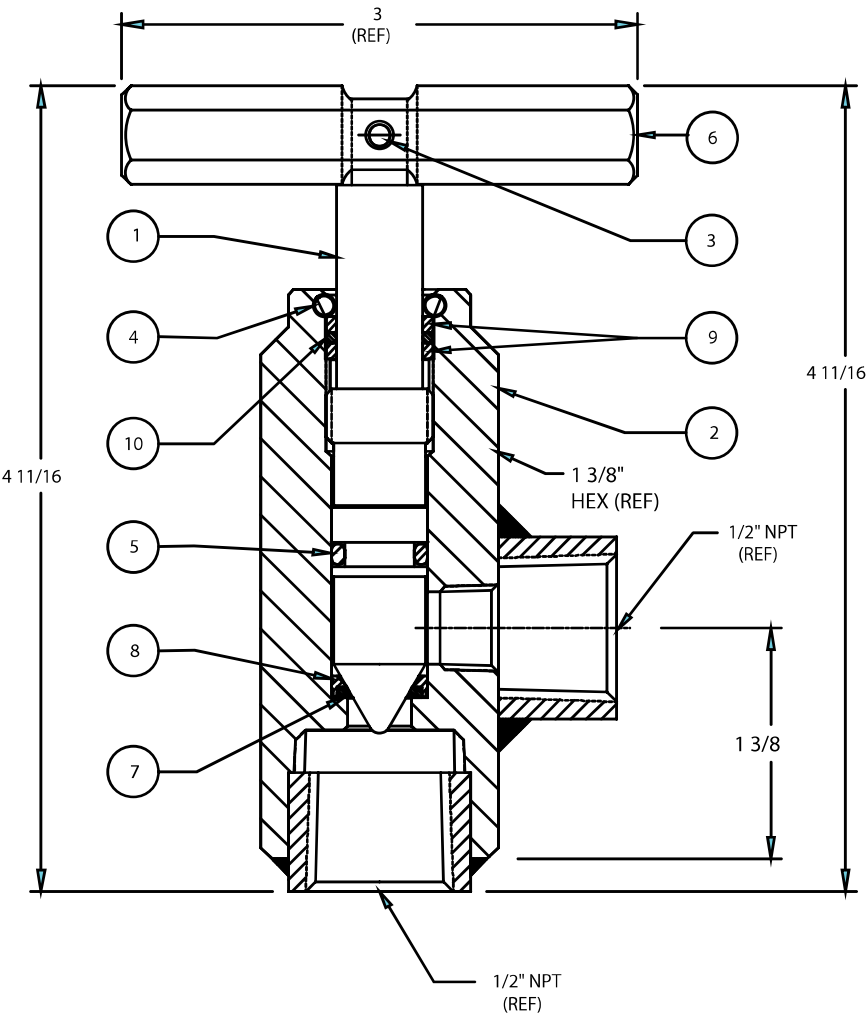
A-257-SS & A-257-MO • ¾" NPT



Item	Qty	Part	A-257-SS		A-257-MO	
			Material	Part No.	Material	Part No.
1	1	Stem	Stainless Steel	257-1-SS	Stainless Steel	257-1-MO
2	1	Body	Stainless Steel	257-2-SS	Stainless Steel	257-2-MO
3	1	Pin	Stainless Steel	720-19-SS	Stainless Steel	720-19-SS
4	2	Roll Pin	Stainless Steel	253-4-SS	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	257-5-BN	Buna N ¹	257-5-BN
6	1	Handle	Steel	254-61-CS	Steel	254-61-CS
7	1	Seat	PTFE	257-7-TF	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	257-8-SS	Stainless Steel	257-8-MO
9	2	Stop Ring	Stainless Steel	257-9-SS	Stainless Steel	257-9-SS
10	1	O-Ring	Buna N ¹	257-10-BN	Buna N ¹	257-10-BN
11	1	Plug	Stainless Steel	20-SS-19-05-6-SS-KR	Stainless Steel	20-MO-19-05-6-SS-KR
Notes						
1. Alternative materials available						

NEEDLE VALVES

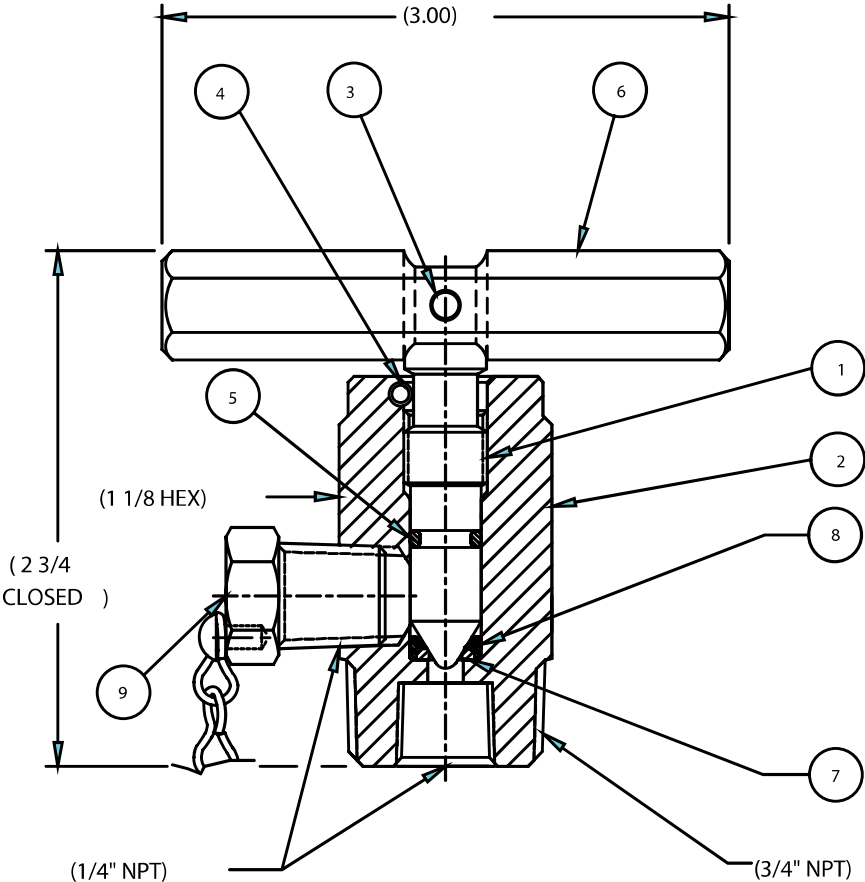
A-258 • 1/2" NPT



Item	Qty	Part	A-258	
			Material	Part No.
1	1	Stem	Stainless Steel	257-1-SS
2	1	Body	Stainless Steel	258-2-SS
3	1	Pin	Stainless Steel	254-3-SS
4	2	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	257-5-BN
6	1	Handle	Steel, Plated	254-61-CS
7	1	Seat	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	257-8-SS
9	2	Stop Ring	Stainless Steel	257-9-SS
10	1	O-Ring	Buna N ¹	257-10-BN
Notes				
1. Alternative materials available				

NEEDLE VALVES

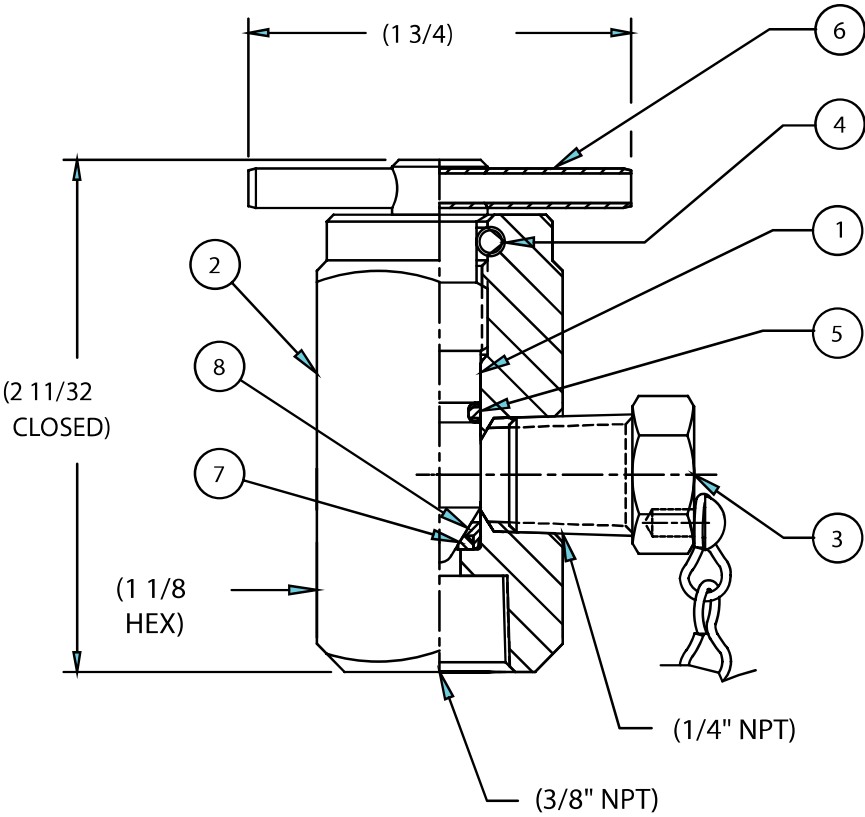
A-259 • 3/4" NPT Male, 1/4" NPT Female



Item	Qty	Part	A-259	
			Material	Part No.
1	1	Stem	Stainless Steel	254-1-SS
2	1	Body	Stainless Steel	256-2-SS
3	1	Pin	Stainless Steel	720-19-SS
4	1	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN
6	1	Handle	Steel, Plated	254-61-CS
7	1	Seat	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	254-8-SS
9	1	Plug Assembly	Stainless Steel	20-SS-19-05-06-SS-KR
Notes				
1. Alternative materials available				

NEEDLE VALVES

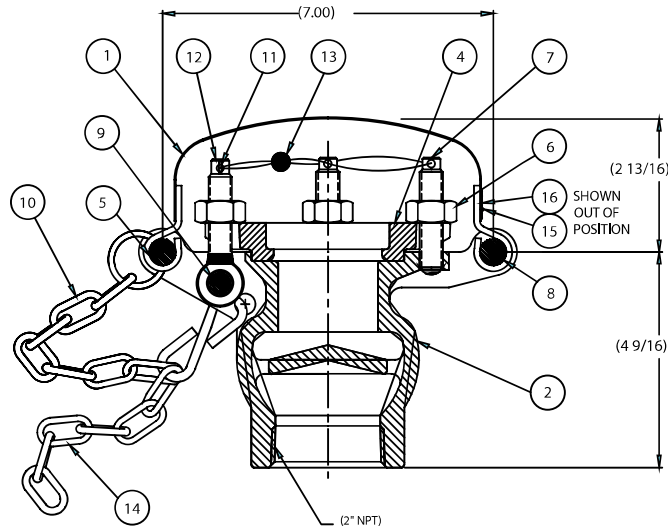
A-277-SS • 3/8" NPT



Item	Qty	Part	A-277-SS	
			Material	Part No.
1	1	Stem	Stainless Steel	253-1-SS
2	1	Body	Stainless Steel	277-2-SS
3	1	Plug Assembly	Stainless Steel	20-SS-19-05-6-SS-KR
4	1	Roll Pin	Stainless Steel	253-4-SS
5	1	O-Ring	Buna N ¹	253-5-BN
6	1	Handle	Stainless Steel	253-6-SS
7	1	Seat	PTFE	257-7-TF
8	1	Retainer	Stainless Steel	254-8-SS
Notes				
1. Alternative materials available				

RUPTURE DISC DEVICES

A-424, A-426, A-428, A-428-ML • 2" NPT with Baffle, Threaded



Item	Qty	Part	A-424		A-426		A-428		A-428-ML	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS	Stainless Steel	429-1-SS
2	1	Base	Steel	424-2-CS	Stainless Steel	426-2-SS	Stainless Steel	426-2-MO	Monel	426-2-ML
3	1	Disc ²	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS	Stainless Steel	429-4-SS
5	1	Swing Pin	Stainless Steel	425-5-SS	Stainless Steel	425-5-XS	Stainless Steel	429-5-SS	Stainless Steel	429-5-SS
6	4	Nut	Steel ^{1,2}	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS	Stainless Steel	429-6-SS
7	3	Stud	Steel ^{1,2}	425-7-CS	Steel ¹	425-7-CS	Stainless Steel	429-7-SS	Nitronic 60	429-7-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-CS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel ^{1,3}	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS	Nitronic 60	429-12-N60
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel ^{1,2}	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

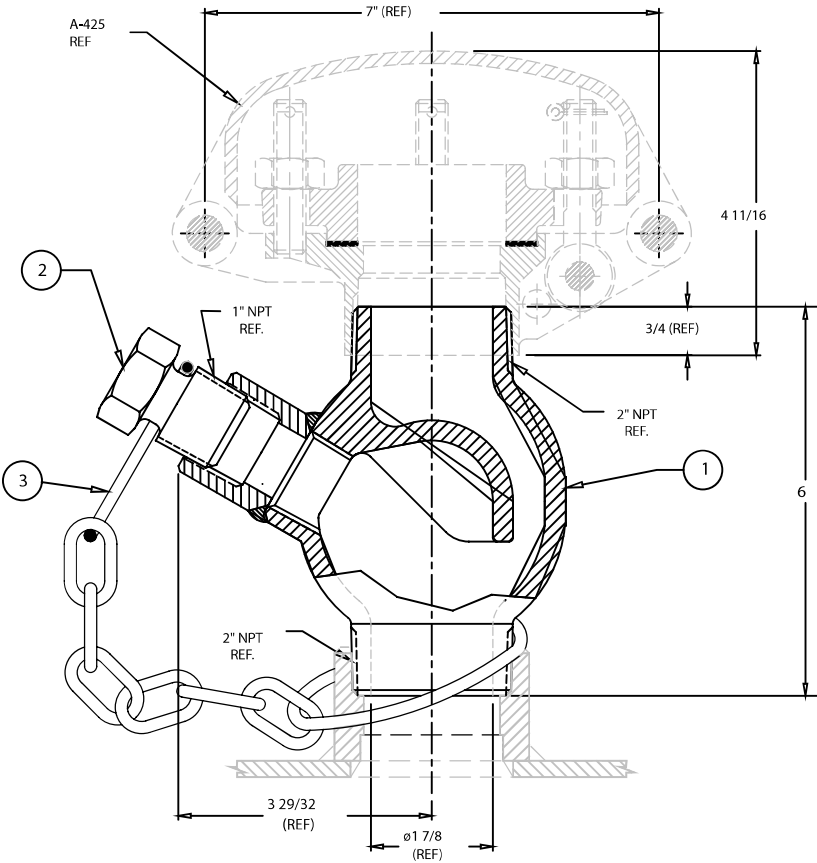
Notes

1. Alternative materials available
2. For Stainless Steel hardware, specify -SH
3. Disc is optional

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Tank Pressure (PSIG)	Flow Rate (SCFM)
85	3,266
181	6,442

RUPTURE DISC DEVICES

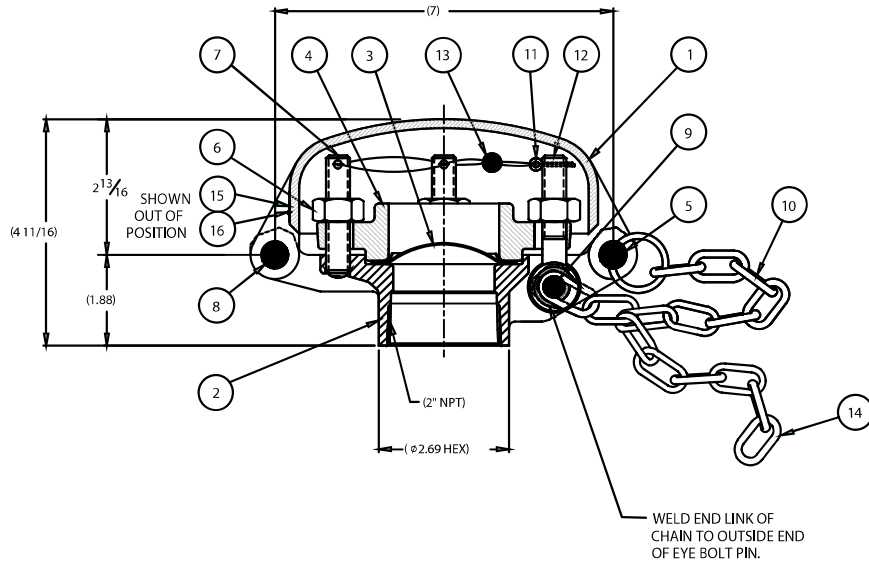
A-425-15 Series • 2" Air Connector with Baffle



Item	Qty	Part	A-425-15-CS		A-425-15-XS		A-425-15-SS		A-425-15-MO	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Body Assembly	Steel	425-15-CS	Steel with Stainless Steel Insert	425-15-XS	Stainless Steel	425-15-SS	CF8M Stainless Steel	425-15-MO
2	1	Plug	Steel	24-CS	Steel	24-CS	Nitronic 60	24-N60	Nitronic 60	24-N60
3	1	Chain Assembly	Steel	24-10-CS	Steel	24-10-CS	Stainless Steel	24-10-SS	Steel ¹	24-10-CS
Notes										
1. Alternative materials available. Rupture disc device is not included.										

RUPTURE DISC DEVICES

A-425, A-427, A-429 • 2" NPT



Item	Qty	Part	A-425		A-427		A-429	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	425-2-CS	Stainless Steel	427-2-SS	Stainless Steel	472-2-SS
3	1	Disc ²	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Stainless Steel	429-7-SS
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-CS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

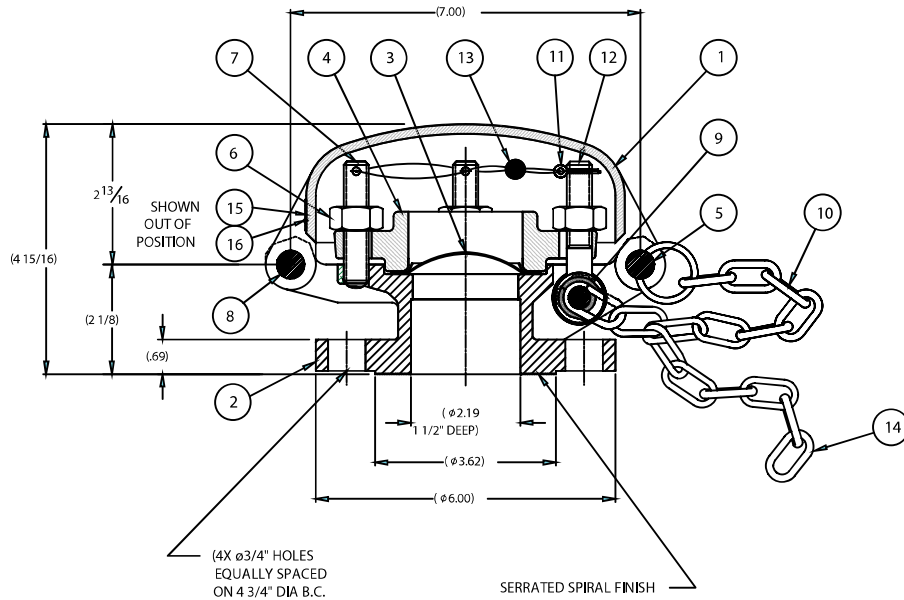
Notes

1. Alternative materials available
2. Furnished on request

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Tank Pressure (PSIG)	Flow Rate (SCFM)
85	4,836
181	9,561

RUPTURE DISC DEVICES

A-425-F, A-427-F, A-429-F • 2" Flanged



Item	Qty	Part	A-425-F		A-427-F		A-429-F	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	425-22-CS	Stainless Steel	427-22-SS	Stainless Steel	472-22-SS
3	1	Disc ²	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS	Stainless Steel	425-3-SS
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Nitronic 60	429-71-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

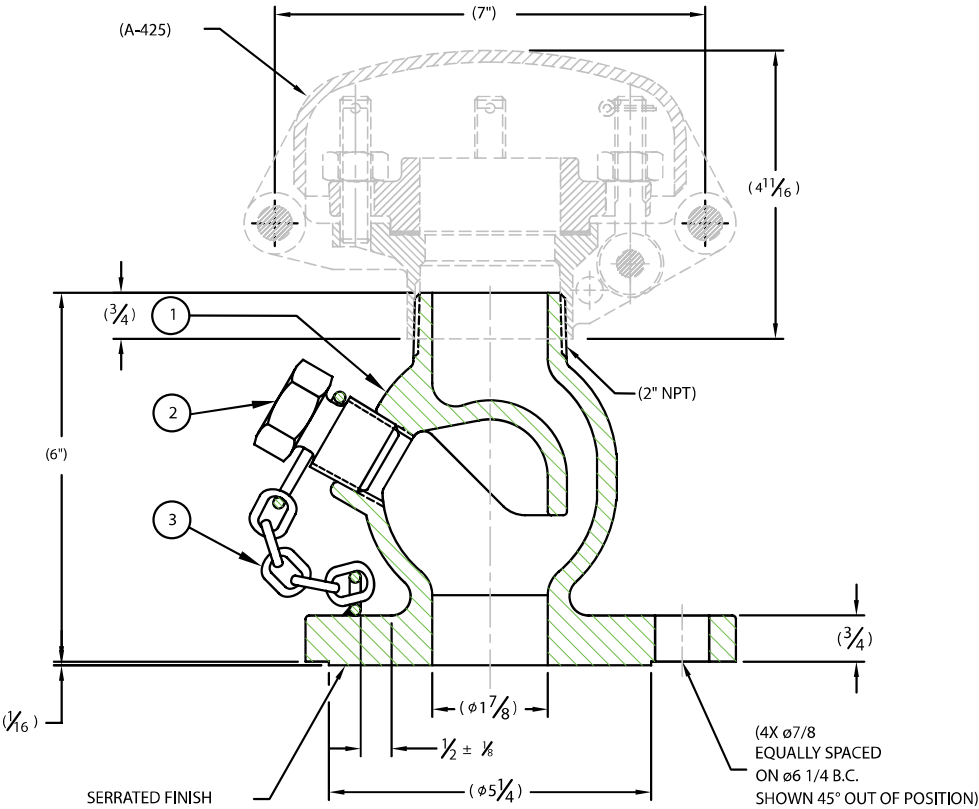
Notes

1. Alternative materials available
2. Furnished on request

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Tank Pressure (PSIG)	Flow Rate (SCFM)
85	4,836
181	9,561

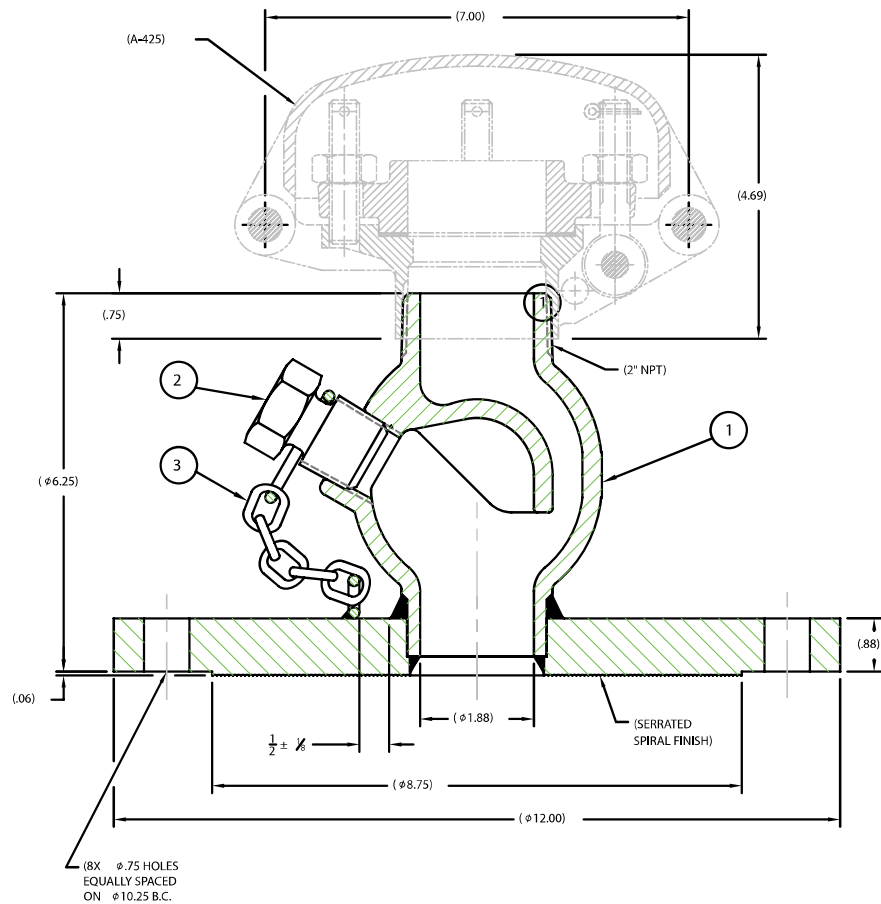
RUPTURE DISC DEVICES

A-426-15 Series • 2" Air Connection, Square Flanged



Item	Qty	Part	A-426-15-CS		A-426-15-SS	
			Material	Part No.	Material	Part No.
1	1	Top	Steel	426-15-CS	Stainless Steel	426-15-SS
2	1	Plug	Steel	24-CS	Nitronic 60	24-N60
3	1	Chain Assembly	Steel	24-16-CS	Steel	24-16-CS
Notes						
1. Alternative materials available.						

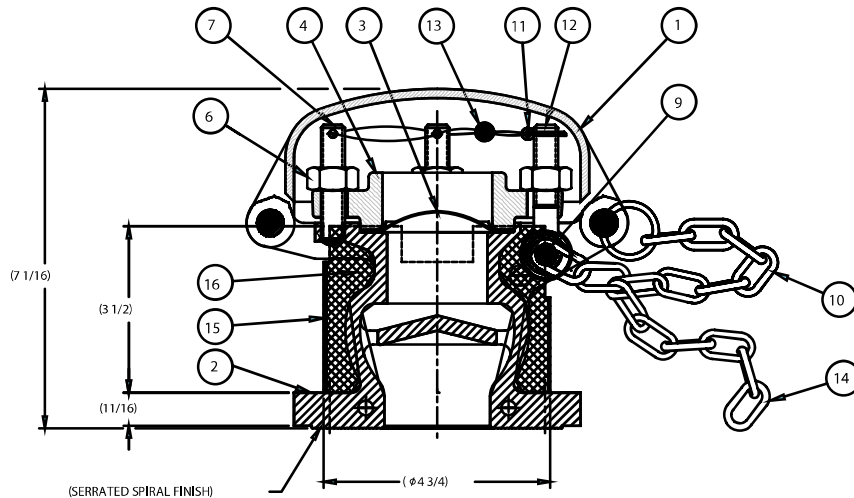
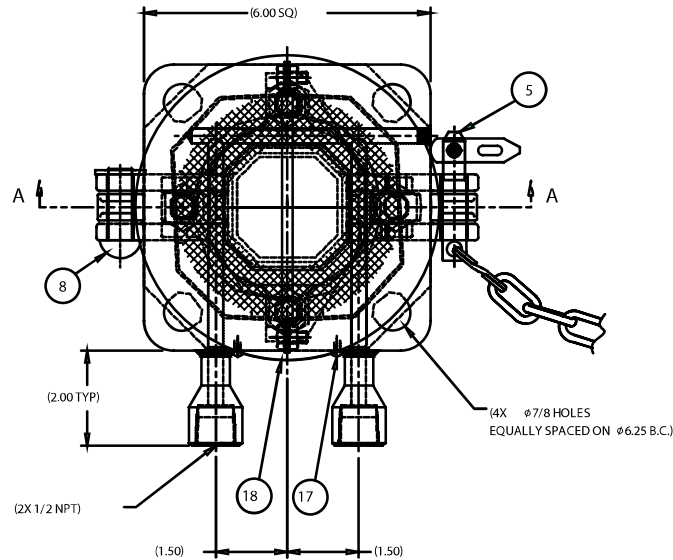
A-427-15-FF Series • 2" Air Connection, Flanged



Notes
1. Alternative materials available.

RUPTURE DISC DEVICES

A-434-S-SJI • 2" Disc Holder with Baffle, Flanged, Steam Jacket, Insulated



SECTION A-A

Item	Qty	Part	A-434-S-SJI	
			Material	Part No.
1	1	Top	Stainless Steel	429-1-SS
2	1	Base	Stainless Steel	437-25-SS
3	1	Disc ²	Stainless Steel	See Table
4	1	Retainer	Stainless Steel	429-4-SS
5	1	Swing Pin	Stainless Steel	429-5-SS
6	4	Nut	Stainless Steel	429-6-SS
7	3	Stud	Nitronic 60	429-71-N60
8	1	Hinge Pin	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Stainless Steel	429-9-SS
10	1	Chain	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS
12	1	Eye Bolt	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel ¹	425-14-CS
15	1	Jacket	Steel	424-17-CS
16	1	Insulation	Mineral Wool	549-65
17	2	Screw/Rivet	Stainless Steel	424-15-SS
18	1	Nameplate	Stainless Steel	424-16-SS

Notes

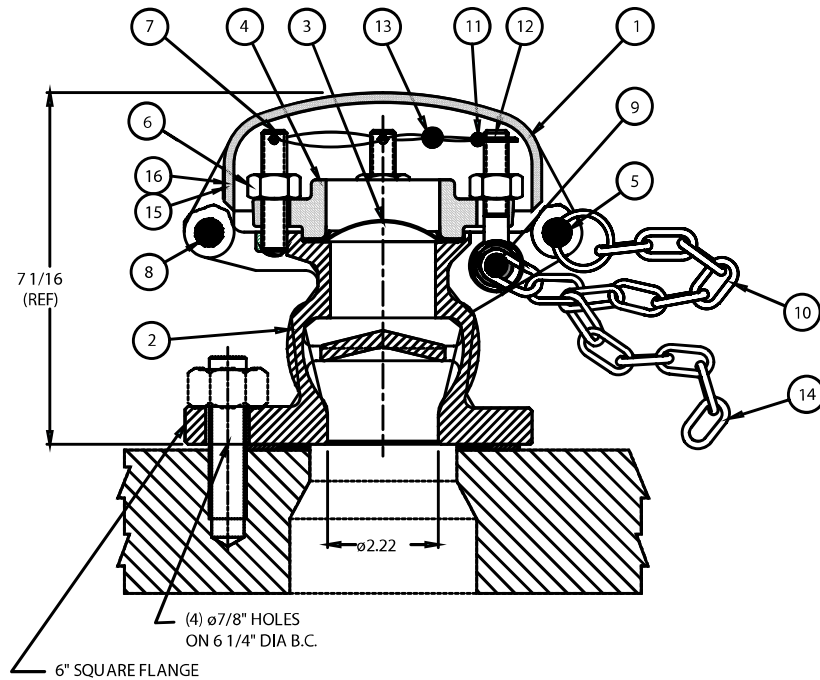
- Alternative materials available
- Furnished on request

Model	Rupture Disc
A-434-S-SJI	--
A-434-S-SJI-165	425-3-STD-MO-165
A-434-S-SJI-75	425-3-STD-MO-75

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Tank Pressure (PSIG)	Flow Rate (SCFM)
85	3,292
181	6,478

RUPTURE DISC DEVICES

A-430-S, A-432-S, A-434-S • 2" Disc Holder with Baffle, 6" Square Flange



Item	Qty	Part	A-430-S		A-432-S		A-434-S	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	437-2-CS	Stainless Steel	437-2-SS	Stainless Steel	437-2-SS
3	1	Disc ²	Stainless Steel	See Table	Stainless Steel	See Table	Stainless Steel	See Table
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Nitronic 60	429-71-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw/Rivet	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-S
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

Notes

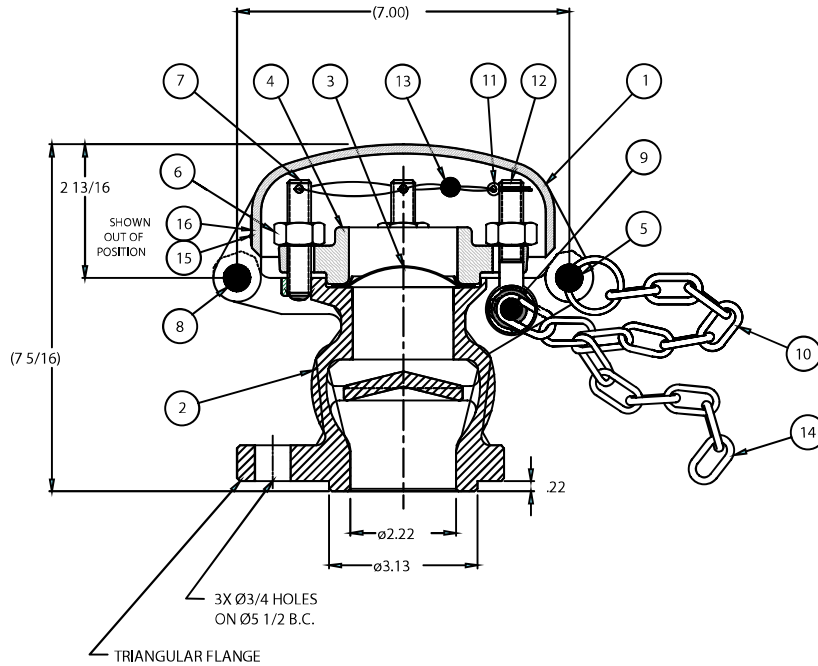
1. Alternative materials available
2. Furnished on request

Model	Rupture Disc
A-430-S	--
A-430-S-165	425-3-STD-MO-165
A-432-S	--
A-432-S-165	425-3-STD-MO-165
A-434-S	--
A-434-S-165	425-3-STD-MO-165

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Tank Pressure (PSIG)	Flow Rate (SCFM)
85	3,292
181	6,478

RUPTURE DISC DEVICES

A-430-T, A-432-T, A-434-T • 2" Disc Holder with Baffle, Triangular Base



Item	Qty	Part	A-430-T		A-432-T		A-434-T	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	435-2-CS	Stainless Steel	425-2-SS	Stainless Steel	435-2-SS
3	1	Disc ²	Stainless Steel	See Table	Stainless Steel	See Table	Stainless Steel	See Table
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Nitronic 60	429-71-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw/Rivet	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

Notes

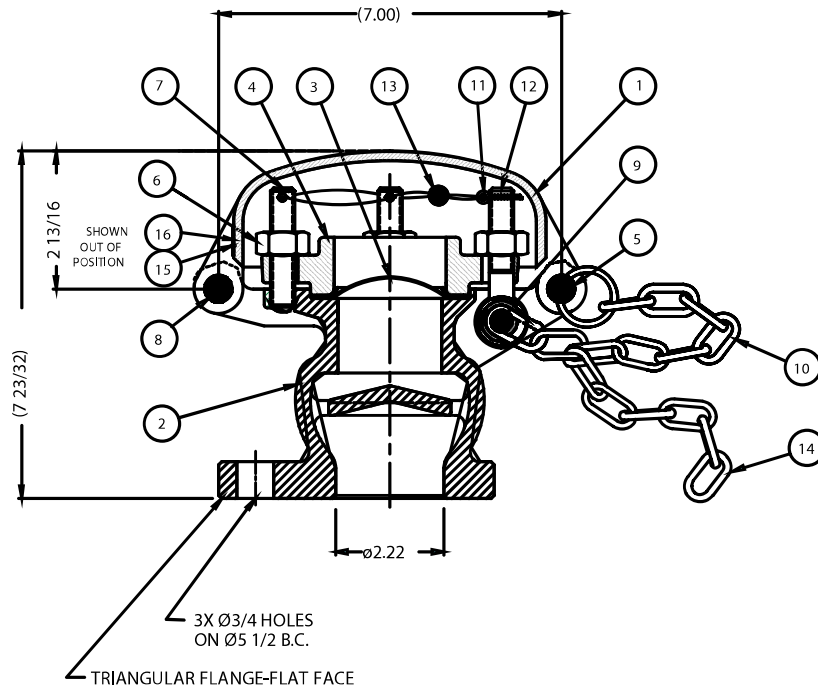
1. Alternative materials available
2. Furnished on request

Model	Rupture Disc
A-430-T	--
A-430-T-165	425-3-STD-MO-165
A-432-T	--
A-432-T-165	425-3-STD-MO-165
A-434-T	--
A-434-T-165	425-3-STD-MO-165

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Flow Rating Pressure (PSIG)	Flow Rate (SCFM)
85	3,292
181	6,478

RUPTURE DISC DEVICES

A-430-TP, A-432-TP, A-434-TP • 2" Disc Holder with Baffle, Triangular FF Flange



Item	Qty	Part	A-430-TP		A-432-TP		A-434-TP	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	436-2-CS	Stainless Steel	436-2-SS	Stainless Steel	436-2-SS
3	1	Disc ²	Stainless Steel	See Table	Stainless Steel	See Table	Stainless Steel	See Table
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Nitronic 60	429-71-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw/Rivet	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

Notes

1. Alternative materials available

2. Furnished on request

If disc furnished, disc part number and assembly to include burst pressure as a suffix.

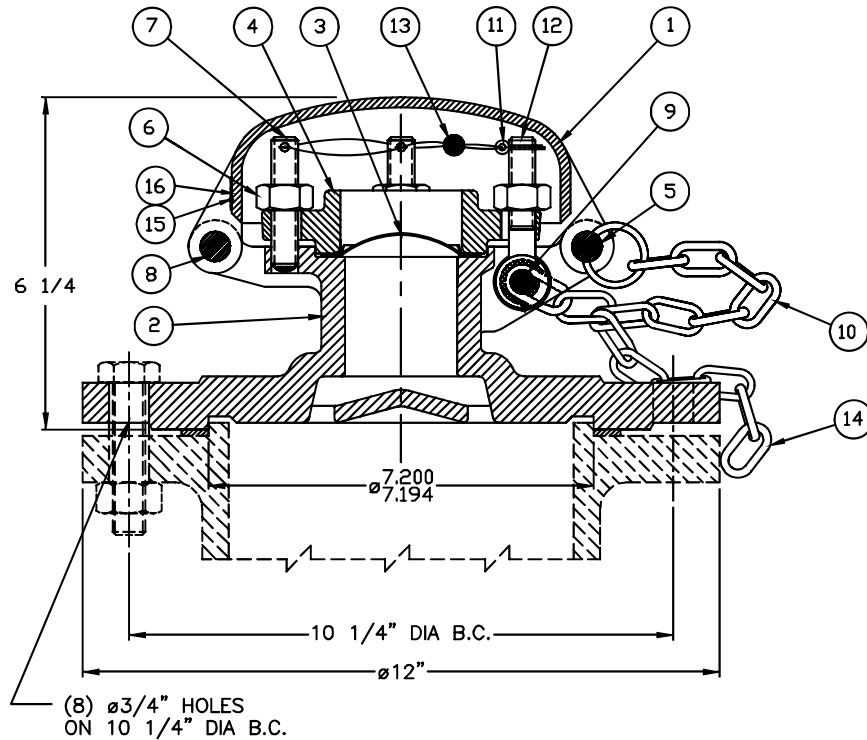
For example, for burst pressure 165 PSI: disc part number: 425-3-STD-MO-165 assembly part no: A-434-TP-165.

Model	Rupture Disc
A-430-TP	--
A-430-TP-165	425-3-STD-MO-165
A-432-TP	--
A-432-TP-165	425-3-STD-MO-165
A-434-TP	--
A-434-TP-165	425-3-STD-MO-165

Flow Capacity with Stainless Steel Standard Tank Car Rupture Disc Installed	
Flow Rating Pressure (PSIG)	Flow Rate (SCFM)
85	2,367

RUPTURE DISC DEVICES

A-430, A-432, A-434 • 2" Disc Holder with Baffle, 12" Diameter Flange



Item	Qty	Part	A-430		A-432		A-434	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top	Malleable Iron	425-1-MI	Malleable Iron	425-1-MI	Stainless Steel	429-1-SS
2	1	Base	Steel	430-2-CS	Stainless Steel	432-2-SS	Stainless Steel	435-2-SS
3	1	Disc ²	Stainless Steel	See Table	Stainless Steel	See Table	Stainless Steel	See Table
4	1	Retainer	Ductile Iron	425-4-DI	Ductile Iron	425-4-DI	Stainless Steel	429-4-SS
5	1	Swing Pin	SS, Steel	425-5-XS	SS, Steel ¹	425-5-XS	Stainless Steel	429-5-SS
6	4	Nut	Steel	425-6-CS	Steel ¹	425-6-CS	Stainless Steel	429-6-SS
7	3	Stud	Steel	425-7-CS	Steel ¹	425-7-CS	Nitronic 60	429-71-N60
8	1	Hinge Pin	Steel	425-8-CS	Steel	425-8-CS	Stainless Steel	429-8-SS
9	1	Eye Bolt Pin	Steel	425-9-CS	Steel	425-9-CS	Stainless Steel	429-9-SS
10	1	Chain	Steel	24-3-CS	Steel	24-3-CS	Steel ¹	24-3-CS
11	4	Cotter Pin	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS	Stainless Steel	429-72-SS
12	1	Eye Bolt	Steel	425-12-CS	Steel ¹	425-12-CS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB	Stainless Steel with Lead	22-72-PB
14	1	Tank Chain ²	Steel	425-14-CS	Steel ¹	425-14-CS	Steel ¹	425-14-CS
15	2	Screw/Rivet	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	424-15-SS
16	1	Nameplate	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS	Stainless Steel	424-16-SS

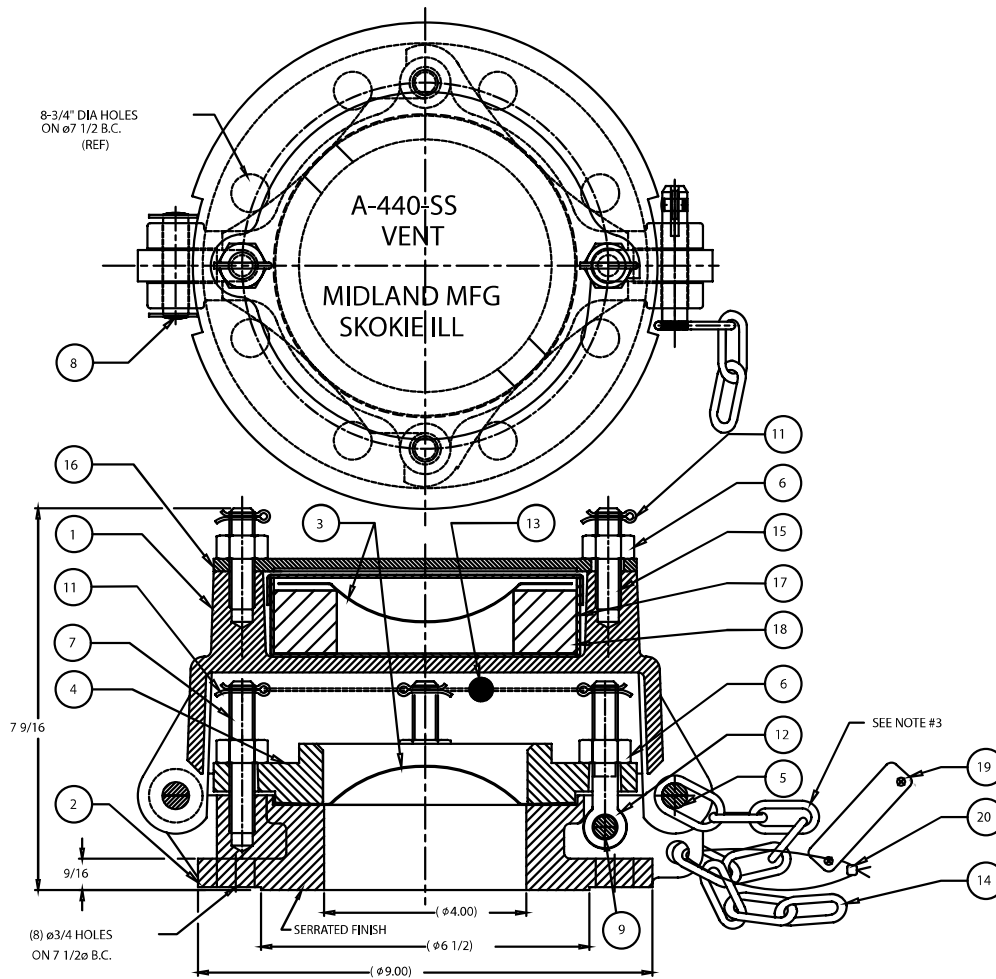
Notes

1. Alternative materials available
2. Furnished on request

Model	Rupture Disc
A-430	--
A-430-165	425-3-STD-MO-165
A-432	--
A-432-165	425-3-STD-MO-165
A-434	--
A-434-165	425-3-STD-MO-165

RUPTURE DISC DEVICES

A-440-SS, A-440-MO • 4" Disc Holder, Flanged



Item	Qty	Part	A-440-MO		A-440-SS	
			Material	Part No.	Material	Part No.
1	1	Top	Stainless Steel	440-1-SS	Stainless Steel	440-1-SS
2	1	Base	Stainless Steel	440-2-MO	Stainless Steel	440-2-SS
3	2	Disc ³	Stainless Steel	See Table	Stainless Steel	See Table
4	1	Retainer	Stainless Steel	440-4-SS	Stainless Steel	440-4-SS
5	1	Swing Pin	Stainless Steel	440-5-SS	Stainless Steel	440-5-SS
6	6	Nut	Stainless Steel	429-6-SS	Stainless Steel	429-6-SS
7	3	Stud	Stainless Steel	440-7-SS	Stainless Steel	440-7-SS
8	1	Hinge Pin	Stainless Steel	440-8-SS	Stainless Steel	440-8-SS
9	1	Eye Bolt Pin	Stainless Steel	429-9-SS	Stainless Steel	429-9-SS
10	--					
11	6	Cotter Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
12	1	Eye Bolt	Stainless Steel	429-12-SS	Stainless Steel	429-12-SS
13	1	Seal ²	Stainless Steel with Lead	425-13-PB	Stainless Steel with Lead	425-13-PB
14	1	Tank Chain	Stainless Steel	201-1-MO	Stainless Steel	201-1-MO ²
15	2	Holder Stud	Stainless Steel	440-15-SS	Stainless Steel	440-15-SS
16	1	Top Plate	Stainless Steel	440-16-SS	Stainless Steel	440-16-SS
17	1	Spare Disc Holder	Plastic	440-17-PL	Plastic	440-17-PL
18	1	Spacer	Polyurethane	460-17-PU	Polyurethane	460-17-PU
19	1	Nameplate	Stainless Steel	440-18-SS	Stainless Steel	440-18-SS
20	1	Wire Seal	Stainless Steel with Lead	22-72-SS	Stainless Steel with Lead	22-72-SS

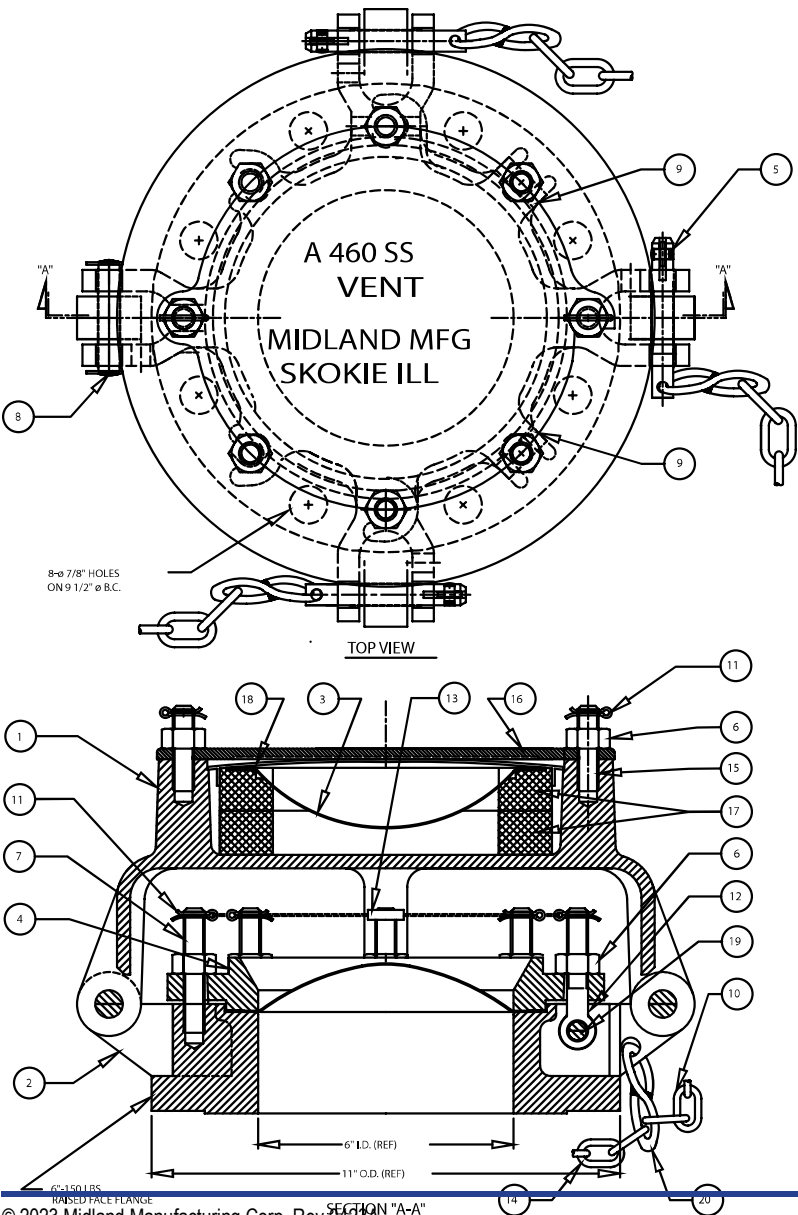
Notes

1. Practice A Certified; Passivated
2. Furnished on request
3. Disc setting to be specified when ordering for other than 165 PSIG.
4. For Tank Chain use -TC suffix.

Model	Rupture Disc
A-440-SS	--
A-440-SS-60	440-3-MO-60
A-440-SS-79	440-3-MO-79
A-440-SS-80	440-3-MO-80
A-440-SS-165-PRA-PA-TC	440-3-MO-165
A-440-MO	--
A-440-MO-79	440-3-MO-79

RUPTURE DISC DEVICES

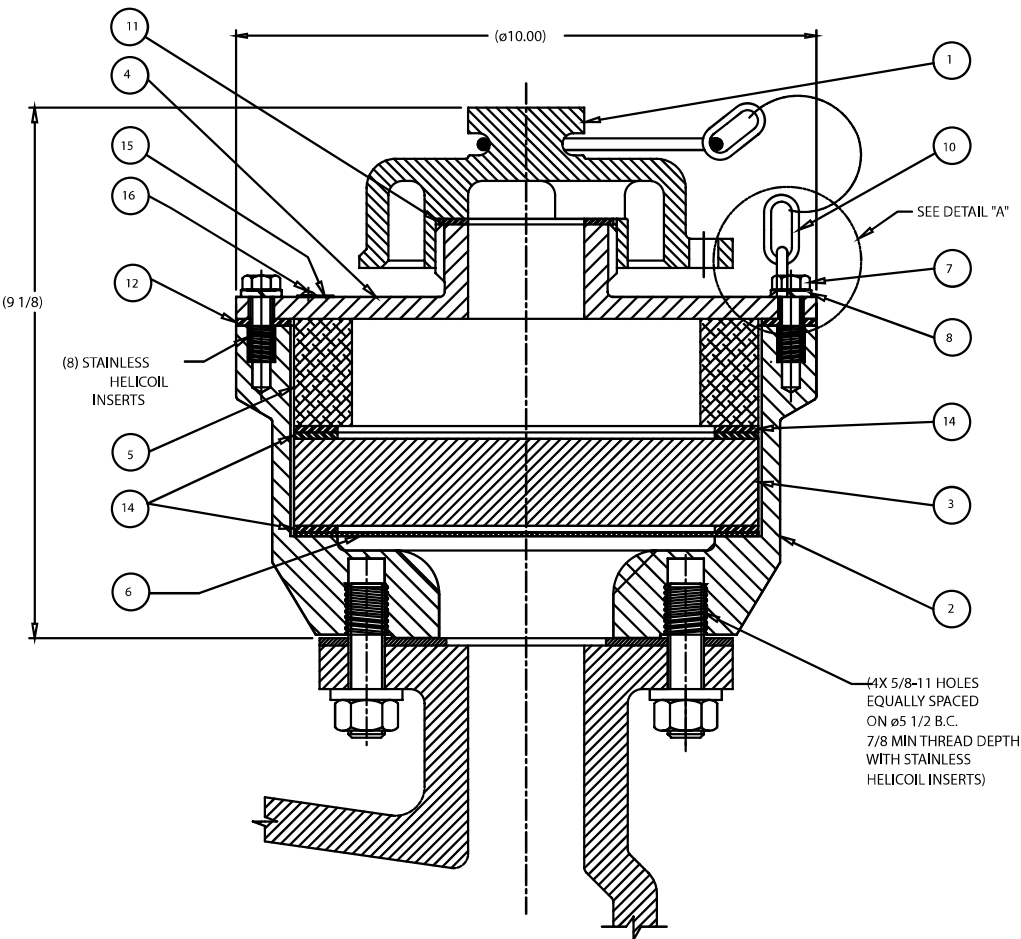
A-460-SS • 6" Rupture Disc Holder



Item	Qty	Part	A-460-SS Stainless Steel	
			Material	Part No.
1	1	Top	Stainless Steel	460-1-SS
2	1	Base	Stainless Steel	460-2-SS
3	2	Disc	Stainless Steel	460-3-MO-80
4	1	Retainer	Stainless Steel	460-4-SS
5	3	Swing Pin	Stainless Steel	460-5-SS
6	10	Nut	Stainless Steel	425-6-SS
7	5	Stud	Stainless Steel	440-7-SS
8	1	Hinge Pin	Stainless Steel	460-8-SS
9	2	Eye Bolt Pin	Stainless Steel	460-9-SS
10	3	Chain	Stainless Steel	24-3-MO
11	10	Cotter Pin	Stainless Steel	425-11-SS
12	3	Eye Bolt	Stainless Steel	429-12-SS
13	1	Seal ¹	Stainless Steel with Lead	425-13-XS
14	1	Tank Chain ¹	Stainless Steel	460-14-SS
15	2	Holder Stud	Stainless Steel	440-15-SS
16	1	Top Plate	Stainless Steel	460-16-SS
17	2	Spare Disc Holder	Polyurethane	460-17-PU
18	1	Cover	Plastic	460-18-PL
19	1	Eye Bolt Pin	Stainless Steel	429-9-SS
20	6	S-Hook	Stainless Steel	429-1001-SS
Notes				
1. Furnished on request.				

BREATHER VENTS

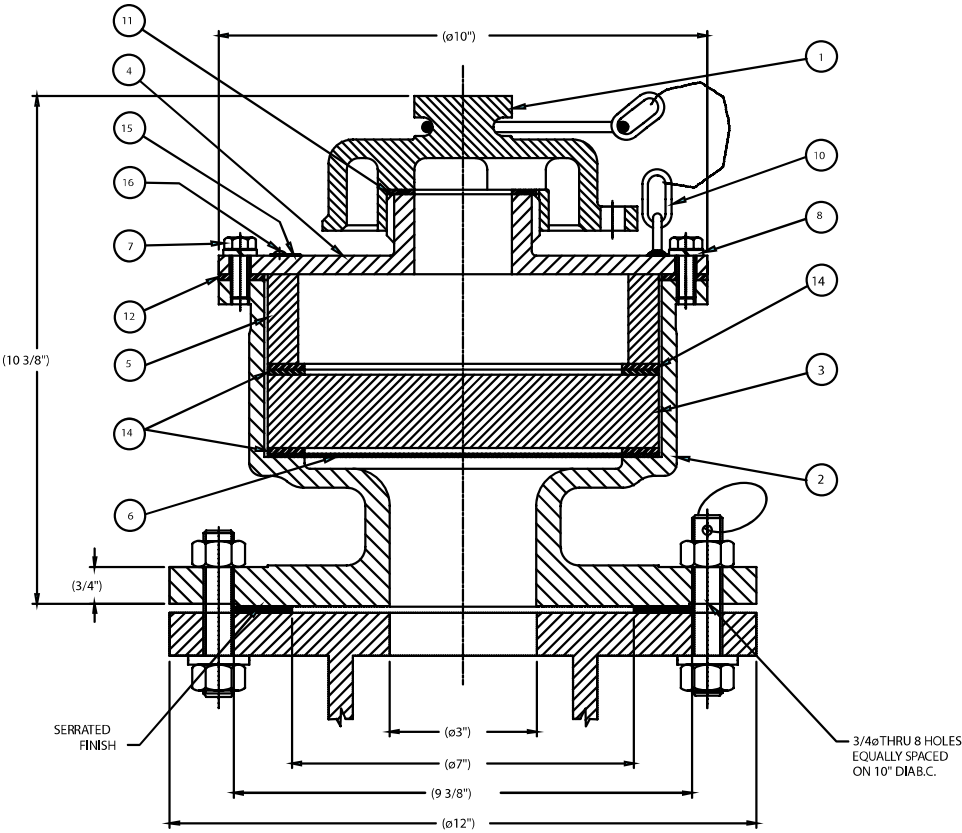
A-441-AL • Air Filter & Breather Vent



Item	Qty	Part Name	A-441-AL	
			Aluminum with Stainless Trim	
			Material	Part No.
1	1	Top	Aluminum	441-1-AL
2	1	Base	Aluminum	441-22-AL
3	1	Filter	Ceramic	441-3-FL
4	1	Retainer	Stainless Steel	441-4-SS-PA ²
5	1	Spacer	Aluminum	441-5-AL
6	1	Screen	Stainless Steel	441-6-SS
7	8	Bolt	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
10	1	Chain	Stainless Steel	441-101-SS
11	1	Top Gasket	Koro Seal	441-11-KS
12	2	Flange Gasket	Koro Seal	441-12-KS
14	3	Filter Gasket	Viton A ¹	441-14-VA
15	1	Nameplate	Stainless Steel	12-10-SS-BLANK
16	2	Drive Screw	Stainless Steel	763-11-SS
Notes				
1. Alternate materials available				
2. Parts passivated per ASTM A967 & Tested per ASTM A380.				

BREATHER VENTS

A-441-F-SS • Air Filter & Breather Vent



Item	Qty	Part Name	A-441-F-SS Stainless Trim		A-441-F-SS-PRA-PA Stainless Trim	
			Material	Part No.	Material	Part No.
1	1	Top	Aluminum	441-1-AL	Aluminum	441-1-AL
2	1	Base	Stainless Steel	441-22-MO	Stainless Steel	441-22-MO-PRA-PA ^{2,3}
3	1	Filter	Ceramic	441-3-FL	Ceramic	441-3-FL
4	1	Retainer	Stainless Steel	441-4-SS-PA ²	Stainless Steel	441-4-SS-PA ²
5	1	Spacer	Stainless Steel	441-5-SS	Stainless Steel	441-5-SS
6	1	Screen	Stainless Steel	441-6-SS	Stainless Steel	441-6-SS
7	8	Bolt	Stainless Steel	441-7-SS	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS	Stainless Steel	15-17-SS
10	1	Chain	Stainless Steel	441-101-SS	Stainless Steel	441-101-SS
11	1	Top Gasket	Koro Seal	441-11-KS	Koro Seal	441-11-KS
12	2	Flange Gasket	Koro Seal	441-12-KS	Koro Seal	441-12-KS
14	3	Filter Gasket	Viton A ¹	441-14-VA	Viton A ¹	441-14-VA
15	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
16	2	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Notes

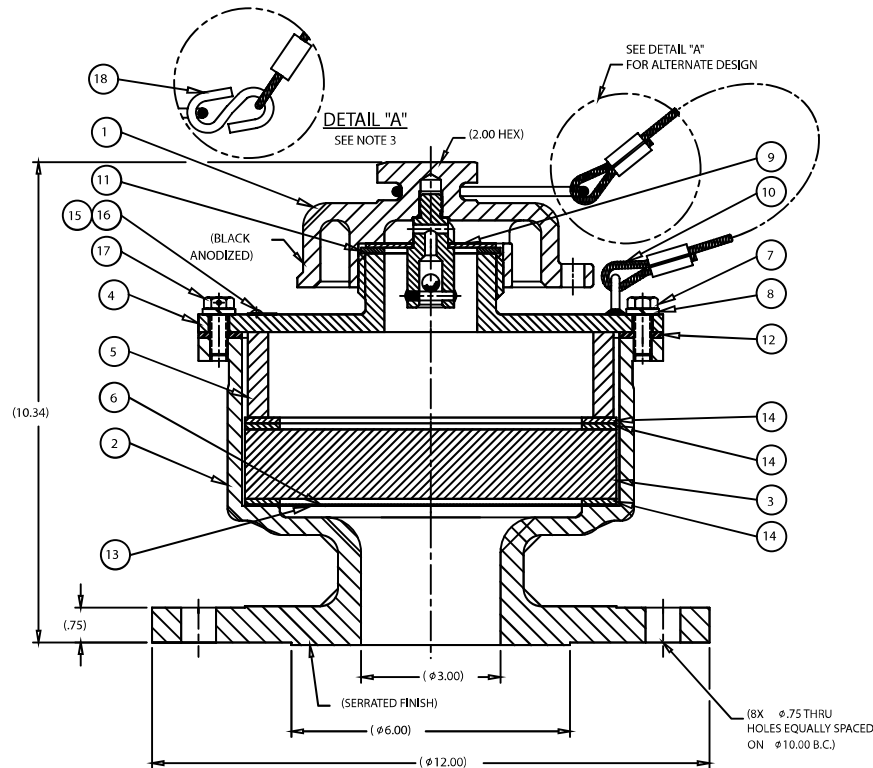
1. Alternate materials available

2. Parts passivated per ASTM A967 & Tested per ASTM A380. (-PA)

3. Parts tested to ASTM A262 Practice B Acceptance with a rapid screening test per Practice A. (-PRA)

BREATHER VENTS

A-441-F-SS-CV • Air Filter & Breather Vent with Check Valve



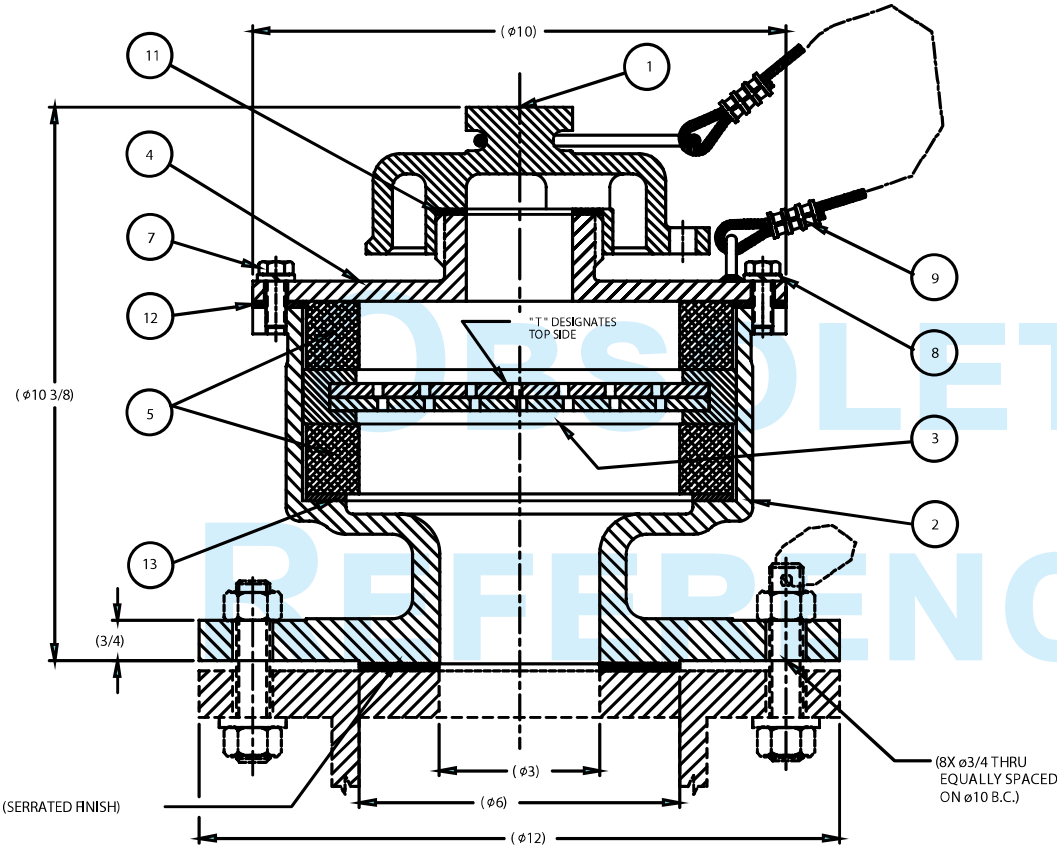
Item	Qty	Part Name	A-441-F-SS-CV Stainless Trim		A-441-F-SS-CV-PRA-PA Stainless Trim	
			Material	Part No.	Material	Part No.
1	1	Vent Cover	Aluminum	441-101-AL ⁴	Aluminum	441-101-AL ⁴
2	1	Base	Stainless Steel	441-24-MO	Stainless Steel	441-24-MO-PRA-PA ^{2,3}
3	1	Filter	Ceramic	441-3-FL ⁴	Ceramic	441-3-FL ⁴
4	1	Retainer	Stainless Steel	441-4-SS-PA ²	Stainless Steel	441-4-SS-PA ²
5	1	Spacer	Aluminum	441-5-AL ⁴	Aluminum	441-5-AL ⁴
6	1	Mesh Screen	Stainless Steel	441-6-SS ⁴	Stainless Steel	441-6-SS ⁴
7	6	Bolt	Stainless Steel	441-7-SS	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS	Stainless Steel	15-17-SS
9	1	Check Valve	Stainless Steel	A-114-BV ⁴	Stainless Steel	A-114-BV ⁴
10	1	Cable Assembly	Stainless Steel	441-9-SS ⁴	Stainless Steel	441-9-SS ⁴
11	1	Top Gasket	Koro Seal	441-11-KS ^{1,4}	Koro Seal	441-11-KS ^{1,4}
12	2	Flange Gasket	Koro Seal	441-12-KS ¹	Koro Seal	441-12-KS ¹
13	1	Support Screen	Stainless Steel	441-61-SS ⁴	Stainless Steel	441-61-SS ⁴
14	3	Filter Gasket	Viton A ¹	441-14-VA ^{1,4}	Viton A ¹	441-14-VA ^{1,4}
15	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
16	2	Drive Screw	Stainless Steel	763-11-SS ⁴	Stainless Steel	763-11-SS ⁴
17	2	Bolt with Hole	Stainless Steel	441-71-SS ⁴	Stainless Steel	441-71-SS ⁴
18	1	S-Hook	Stainless Steel	429-1001-SS ^{4,5}	Stainless Steel	429-1001-SS ^{4,5}

Notes

1. Alternate materials available
2. Parts passivated per ASTM A967 & Tested per ASTM A380. (-PA)
3. Parts tested to ASTM A262 Practice B Acceptance with a rapid screening test per Practice A. (-PRA)
4. If converting from -GT to -CV, these parts are in kit K-441-CV.
5. S-Hook used with installing rebuild kit vent cover.

RUPTURE DISC DEVICES

A-441-F-SS-GT • Air Filer & Breather Vent



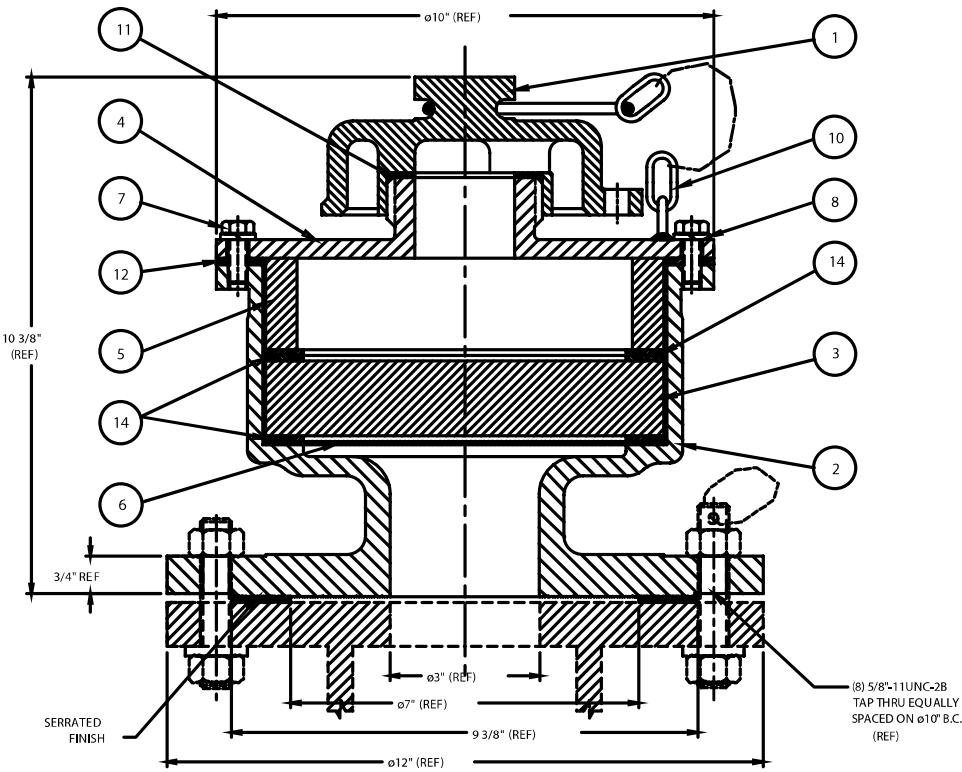
Item	Qty	Part	A-441-F-SS-GT	
			Material	Part No.
1	1	Top	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-24-MO
3	1	Gore-Tex Filter ²	See Drawing	
4	1	Retainer	Stainless Steel	441-4-SS-PA ³
5	2	Spacer	Aluminum	441-52-AL
6	--			
7	8	Bolt	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
9	1	Cable Assembly	Stainless Steel	441-9-SS
10	--			
11	1	Top Gasket ¹	Koro Seal	441-11-KS
12	1	Flange Gasket ¹	Koro Seal	441-12-KS
13	1	Bottom Gasket	Silicone	441-14-SI

Notes

1. Alternative materials available
2. Not supplied by Midland. Customer to install filter assembly
3. Parts passivated per ASTM A967 & tested per ASTM A380.

BREATHER VENTS

A-441-F1-SS • Air Filter & Breather Vent



Item	Qty	Part	A-441-F1-SS	
			Material	Part No.
1	1	Top	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-23-MO
3	1	Filter ²	Ceramic ¹	441-3-FL
4	1	Retainer	Stainless Steel	441-4-SS-PA ²
5	2	Spacer	Stainless Steel	441-5-SS
6	1	Screen	Stainless Steel	441-6-SS
7	8	Bolt	Stainless s Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
9	--			
10	1	Chain	Stainless Steel	441-101-SS
11	1	Top Gasket	Koro Seal ¹	441-11-KS
12	1	Flange Gasket	Koro Seal ¹	441-12-KS
13	--			
14	3	Bottom Gasket	Viton A ¹	441-14-VA

Notes

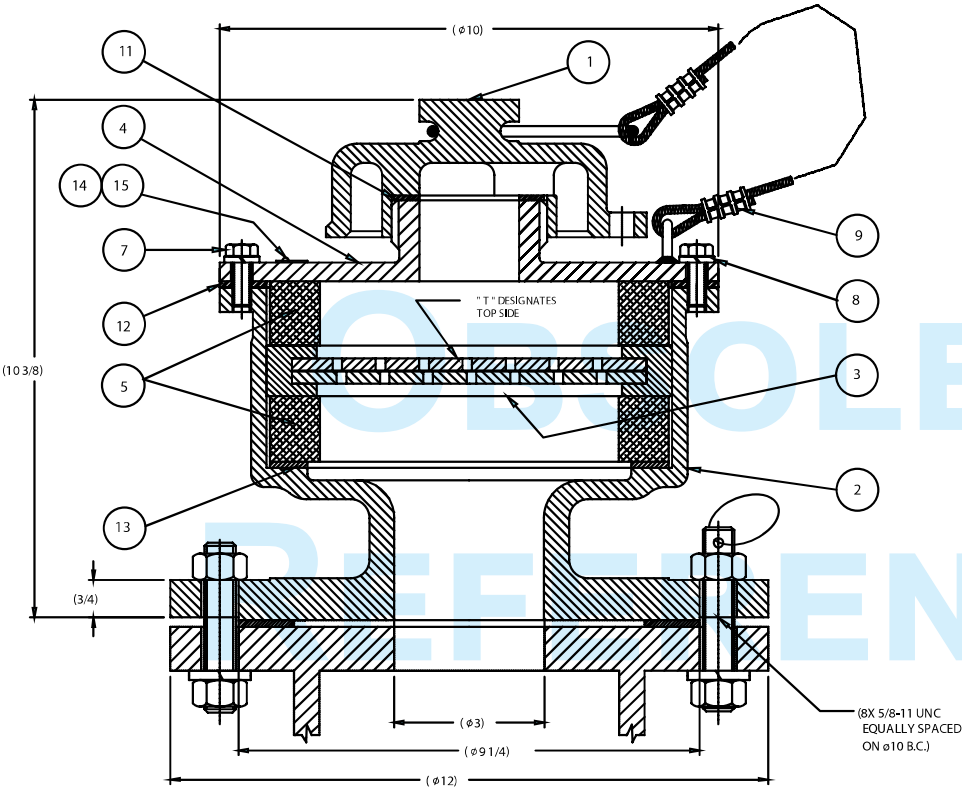
1. Alternative materials available

2. Parts passivated per ASTM A967 & tested per ASTM A380.

For air connection, use coupling assembly 441-15-SS.

BREATHER VENTS

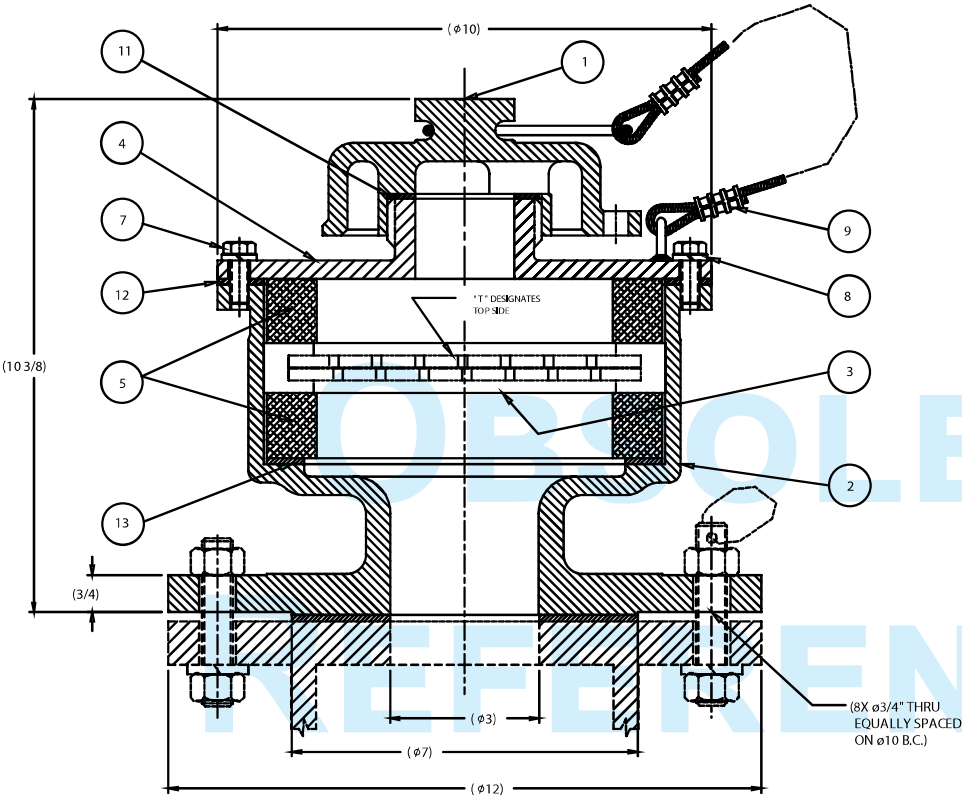
A-441-F1-SS-GT • Air Filter & Breather Vent



Item	Qty	Part	A-441-F1-SS-GT	
			Material	Part No.
1	1	Top	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-24-MO
3	1	Gore-Tex Filter ²	See Drawing	
4	1	Retainer	Stainless Steel	441-4-SS-PA
5	2	Spacer	Aluminum,	441-52-AL
6	--			
7	8	Bolt	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
9	1	Cable Assembly	Stainless Steel	441-10-SS
10	--			
11	1	Top Gasket ¹	Koro Seal ¹	441-11-KS
12	1	Flange Gasket ¹	Koro Seal ¹	441-12-KS
13	1	Bottom Gasket	Silicone	441-14-SI
14	1	Nameplate	Stainless Steel	441-19-SS
15	1	Rivets	Stainless Steel	763-11-SS
Notes				
1. Alternative materials available				

BREATHER VENTS

A-441-F2-SS-GT • Air Filter & Breather Vent



Item	Qty	Part	A-441-F2-SS-GT	
			Material	Part No.
1	1	Top	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-26-MO
3	1	Gore-Tex Filter ²	See Drawing	
4	1	Retainer	Stainless Steel	441-4-SS-PA ³
5	2	Spacer	Aluminum	441-52-AL
6	--			
7	8	Bolt	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
9	1	Cable Assembly	Stainless Steel	441-9-SS
10	--			
11	1	Top Gasket ¹	Koro Seal ¹	441-11-KS
12	1	Flange Gasket ¹	Koro Seal ¹	441-12-KS
13	1	Bottom Gasket	Silicone	441-14-SI

Notes

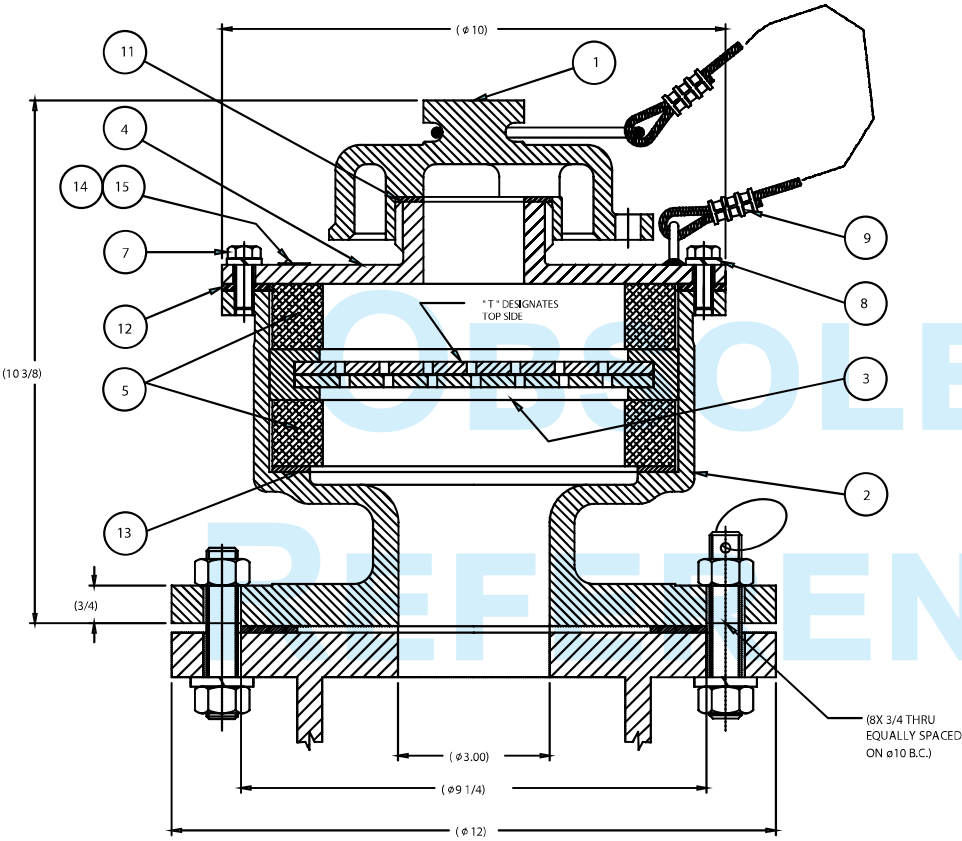
1. Alternative materials available

2. Not supplied by Midland. Customer to install filter assembly.

3. Parts passivated per ASTM A967 & tested per ASTM A380.

BREATHER VENTS

A-441-F3-SS-GT • Air Filter & Breather Vent



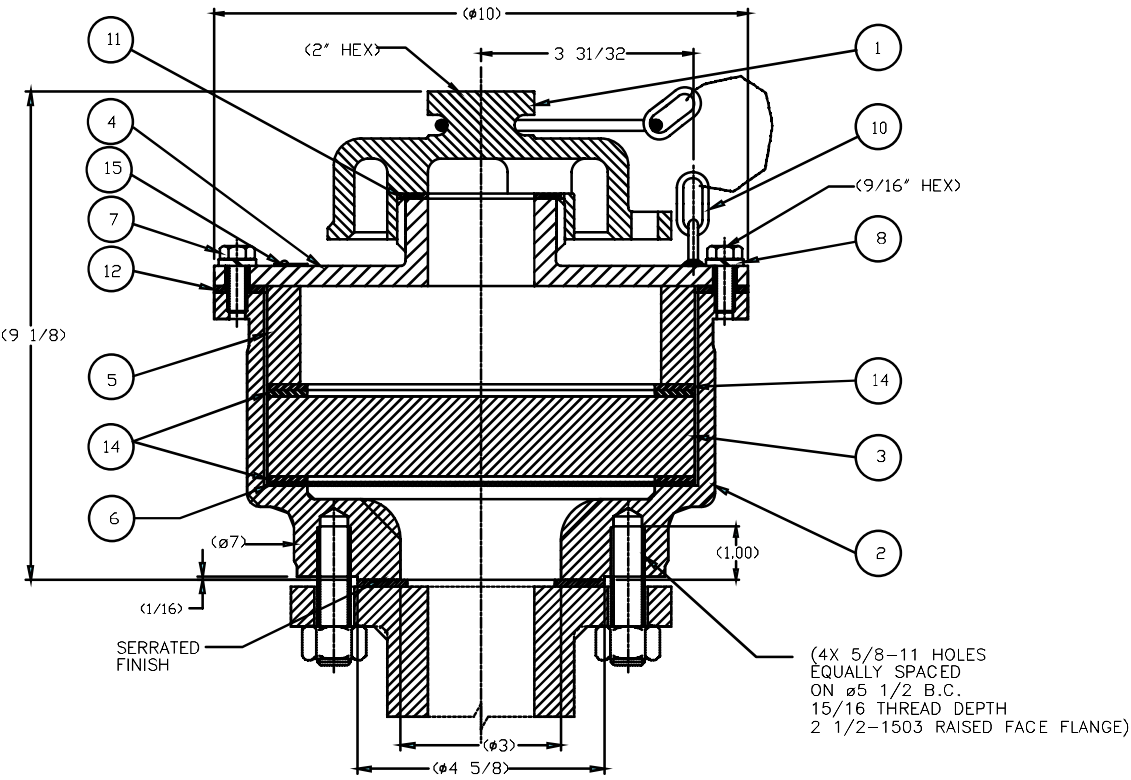
Item	Qty	Part	A-441-F-SS-GT		A-441-F-SS-GT-PRA	
			Material	Part No.	Material	Part No.
1	1	Top	Aluminum 443	441-1-AL	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-27-MO	316 Stainless Steel	441-27-MO-PRA ³
3	1	Gore-Tex Filter ²	See Drawing		See Drawing	
4	1	Retainer	Stainless Steel	441-4-SS-PA ⁴	Stainless Steel	441-4-SS-PA ⁴
5	2	Spacer	Aluminum	441-52-AL	Aluminum	441-52-AL
6	--					
7	8	Bolt	Stainless Steel	441-7-SS	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS	Stainless Steel	15-17-SS
9	1	Cable Assembly	Stainless Steel	441-9-SS	Stainless Steel	441-9-SS
10	--					
11	1	Top Gasket ¹	Koro Seal	441-11-KS	Koro Seal	441-11-KS
12	1	Flange Gasket ¹	Koro Seal	441-12-KS	Koro Seal	441-12-KS
13	1	Bottom Gasket	Silicone	441-14-SI	Silicone	441-14-SI
14	1	Nameplate	Stainless Steel	441-19-SS	Stainless Steel	441-19-SS
15	1	Rivet	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Notes

1. Alternative materials available
2. Not supplied by Midland. Customer to install filter assembly.
3. Parts tested to ASTM A262 Practice B Acceptance, with a rapid screening test per Practice A.
4. Parts passivated per ASTM A967 & tested per ASTM A380.

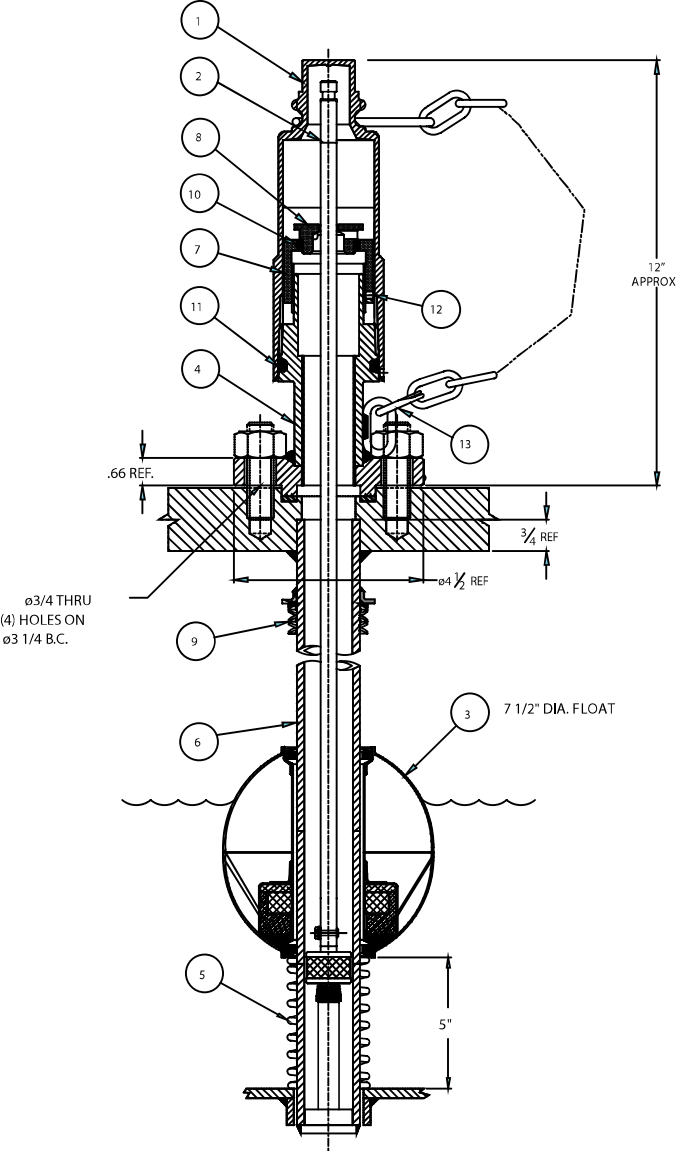
BREATHER VENTS

A-441-SS • Air Filter & Breather Vent



Item	Qty	Part	A-441-SS	
			Material	Part No.
1	1	Top	Aluminum 443	441-1-AL
2	1	Base	316 Stainless Steel	441-2-MO
3	1	Filter	Ceramic	441-3-FL
4	1	Retainer	Stainless Steel	441-4-SS-PA ²
5	1	Spacer	Stainless Steel	441-5-SS
6	1	Screen	Stainless Steel	441-6-SS
7	8	Bolt	Stainless Steel	441-7-SS
8	8	Lock Washer	Stainless Steel	15-17-SS
9	--			
10	1	Chain	Stainless Steel	441-101-SS
11	1	Top Gasket	Koro Seal ¹	441-11-KS
12	1	Flange Gasket	Koro Seal ¹	441-12-KS
13	--			
14	3	Filter Gasket	Viton A	441-14-VA
15	1	Nameplate	Stainless Steel	441-18-SS
Notes				
1. Furnished on request.				
2. Parts passivated per ASTM A967 & tested per ASTM A380.				
For air connection, use coupling assembly 441-15-SS.				

B-612 • Liquid Level Gage (for Reference Only)



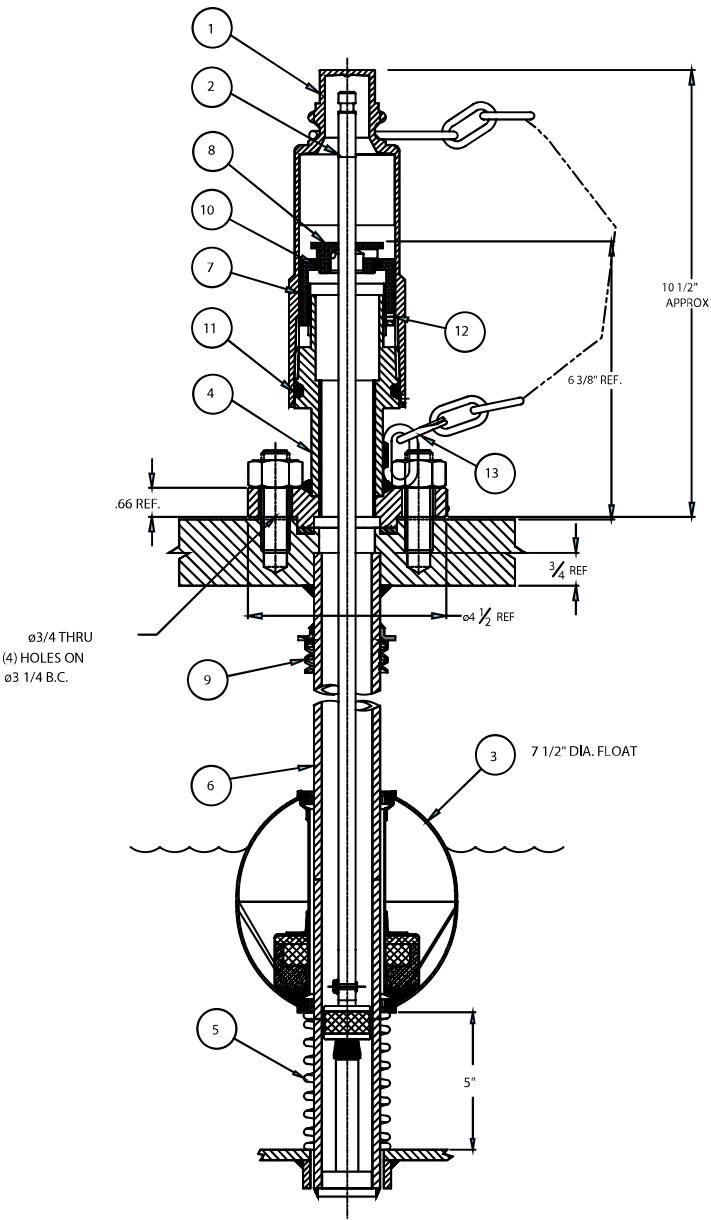
Item	Qty	Part	B-612	
			Material	Part No.
1	1	Cover with Chain	Stainless Steel ¹	612-103-SS
2	1	Gage Rod Assembly ²	Carbon Fiber	612-217-CF
3	1	Float Assembly ³	Stainless Steel ¹	612-3008-MOL
4	1	Body Assembly ⁵	Steel, Plated ¹	612-451-CS
5	1	Bottom Spring	Stainless Steel ¹	612-5-MOL
6	1	Guide Tube Assembly ⁴	Stainless Steel ¹	612-6-SS
7	1	Installation Correction Nut	Stainless Steel ¹	612-71-SS
8	1	Specific Gravity Adjustment Bushing	Plastic	612-84-PS
9	1	Top Wave Spring Assembly	Stainless Steel ¹	612-528-SS
10	1	O-Ring	Silicone	612-10-SI
11	1	O-Ring	Viton A ¹	612-11-VA
12	1	Set Screw	Stainless Steel ¹	612-12-SS
13	1	Repair Link	Stainless Steel ¹	24-12-SS

Notes

1. Alternative materials available.
2. Length, scale and calibration per application.
3. Float diameter = 7 1/2"
4. Length per application
5. Various mountings available.

GAGING DEVICES

B-612-S • Liquid Level Gage (for Reference Only)



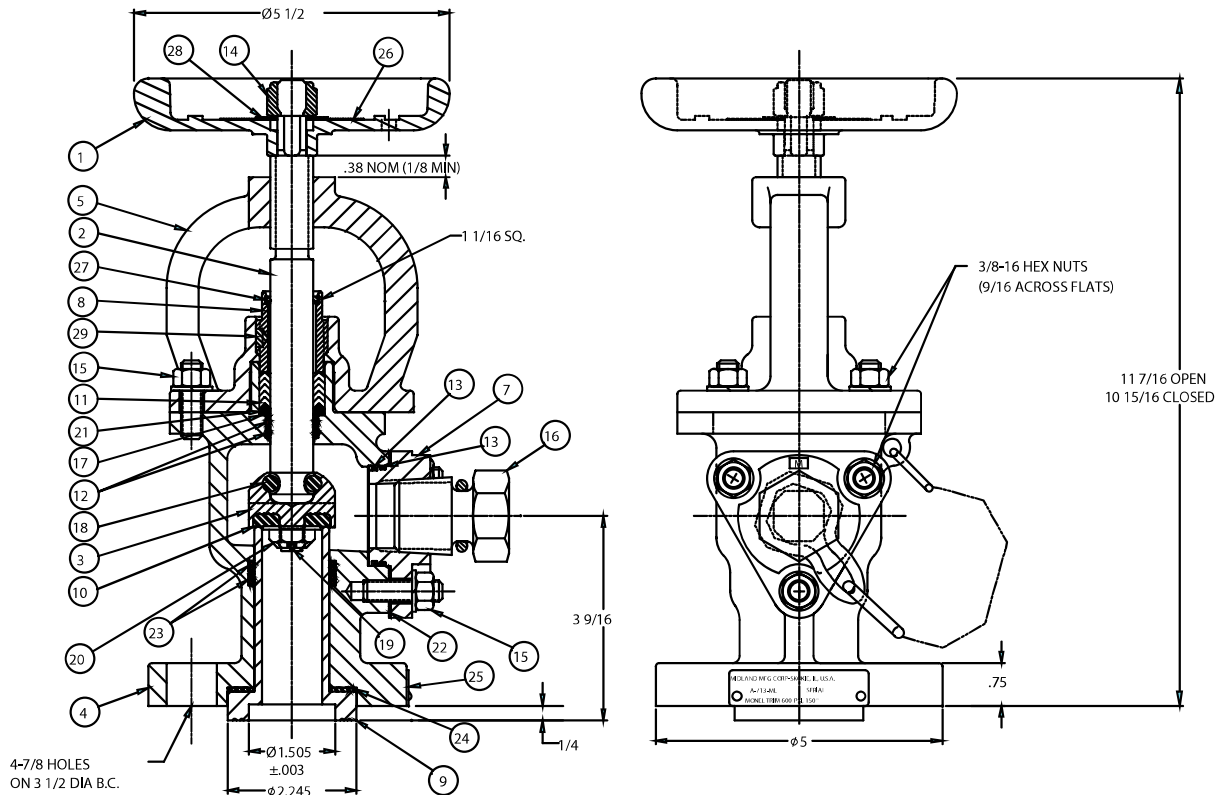
Item	Qty	Part	B-612-S	
			Material	Part No.
1	1	Cover with Chain	Stainless Steel ¹	612-103-SS
2	1	Gage Rod Assembly ²	Carbon Fiber	612-217-PE
3	1	Float Assembly ³	Stainless Steel ¹	612-3008-MOL
4	1	Body Assembly ⁵	Steel, Plated ¹	612-451-CS
5	1	Bottom Spring	Stainless Steel ¹	612-5-MOL
6	1	Guide Tube Assembly ⁴	Stainless Steel ¹	612-6-SS
7	1	Installation Correction Nut	Stainless Steel ¹	612-71-SS
8	1	Specific Gravity Adjustment Bushing	Plastic	612-84-PS
9	1	Top Wave Spring Assembly	Stainless Steel ¹	612-528-SS
10	1	O-Ring	Silicone	612-10-SI
11	1	O-Ring	Viton A ¹	612-11-VA
12	1	Set Screw	Stainless Steel ¹	612-12-SS
13	1	Repair Link	Stainless Steel ¹	24-12-SS

Notes

- Alternative materials available.
- Length, scale and calibration per application.
- Float diameter = 7 1/2"
- Length per application
- Various mountings available.

TOP TRANSFER VALVES

A-713-ML • 1" Angle Valve



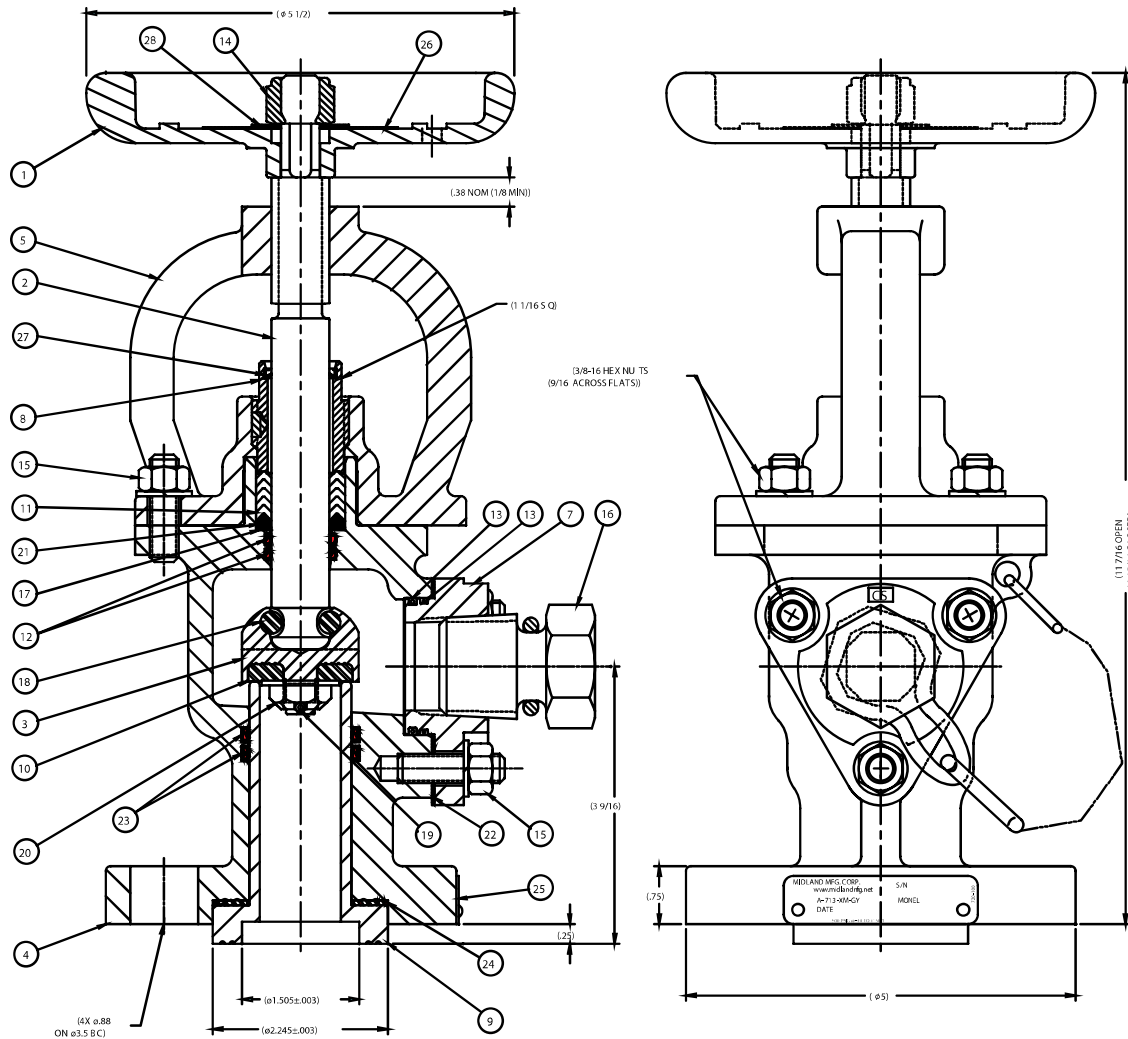
Item	Qty	Part	A-713-ML	
			Material	Part No.
1	1	Hand Wheel	Cast Iron	713-1-CI
2	1	Stem	Hastelloy C	713-2-HC
3	1	Seal Retainer	Monel	713-303-ML
4	1	Body	Monel	713-4-ML
5	1	Bonnet	Monel	713-5-ML
6	--			
7	1	Outlet Flange	Monel ²	713-7-ML
8	1	Packing Screw	Monel	713-81-ML
9	1	Body Insert	Hastelloy C	713-9-HC
10	1	Seat Seal	PTFE	713-10-TF
11	5	Packing Ring	PTFE	713-11-TF
12	2	Stem O-Ring	Viton ¹	713-12-VL
13	2	Outlet O-Ring	Viton ¹	713-13-VL
14	1	Nylon Insert Locknut	Stainless Steel	713-14-SS
15a	7	Stud	Monel	713-151-ML
15b	7	Nut	Monel	713-153-MLTF
15c	7	Lock Washer	Monel	713-152-ML
16	1	Pipe Plug & Chain	Monel, Stainless Steel	713-162-ML
17	1	Packing Spring	Inconel	713-17-IN
18a	1	U-Bolt	Monel	713-18-ML
18b	2	Lock Nut	Monel	713-181-ML
19	1	Retainer Pin	Hastelloy C	720 -19-HC
20	1	Retainer Nut	Inconel	713-201-IN
21	1	Male Packing Adapter	Monel	713-21-ML
22	1	Outlet Flange Gasket	Gylon	713-22-GY
23	2	Body O-Ring	Viton ¹	713-23-VL
24	1	Insert Gasket	Gylon	713-24-GY-3510
25	1	Nameplate	Monel	12-10-ML-BLANK
26	1	Instruction Plate	Plastic	713-26-PS
27	1	Wiper	PTFE	713-33-TF
28	1	Flat Washer	Stainless Steel	713-141-SS
29	2	Insert	Virgin PTFE	713-93-TF

Notes

1. Alternative materials available.
2. Material Spec. ASTM A494 Grade CW-2M or Grade CW-6M.

TOP TRANSFER VALVES

A-713-XM • 1" Angle Valve



Item	Qty	Part	A-713-XM	
			Material	Part No.
1	1	Hand Wheel	Cast Iron	713-111-CI
2	1	Stem	Hastelloy C	713-2-HC
3	1	Seal Retainer	Monel	713-303-ML
4	1	Body	Monel	713-411-ML
5	1	Bonnet	Monel	713-511-ML
6	--			
7	1	Outlet Flange	Steel LF2, CL1 Plated	713-711-CS
8	1	Packing Screw	Monel	713-81-ML
9	1	Body Insert	Hastelloy C	713-9-HC
10	1	Seat Seal	PTFE	713-10-TF
11	5	Packing Ring	PTFE	713-11-TF
12	2	Stem O-Ring	Viton ¹	713-12-VL
13	2	Outlet O-Ring	Viton ¹	713-13-VL
14	1	Nylon Insert Locknut	Stainless Steel	713-14-SS
15a	7	Stud	Monel	713-151-ML
15b	7	Nut	Monel	713-153-ML
15c	7	Lock Washer	Monel	713-152-ML
16	1	Pipe Plug & Chain	Steel, 1018	713-162-CSTF
17	1	Packing Spring	Inconel	713-17-IN
18a	1	U-Bolt	Monel	713-18-ML
18b	2	Lock Nut	Monel	713-181-ML
19	1	Retainer Pin	Hastelloy C	720-19-HC
20	1	Retainer Nut	Inconel	713-201-IN
21	1	Male Packing Adapter	Monel	713-21-ML
22	1	Outlet Flange Gasket	Gylon	713-22-GY
23	2	Body O-Ring	Viton ¹	713-23-VL
24	1	Insert Gasket	Gylon	713-24-GY-3510
25	1	Nameplate	Monel	12-10-ML-BLANK
26	1	Instruction Plate	Plastic	713-26-PS
27	1	Wiper	PTFE	713-33-TF
28	1	Flat Washer	Stainless Steel	713-141-SS

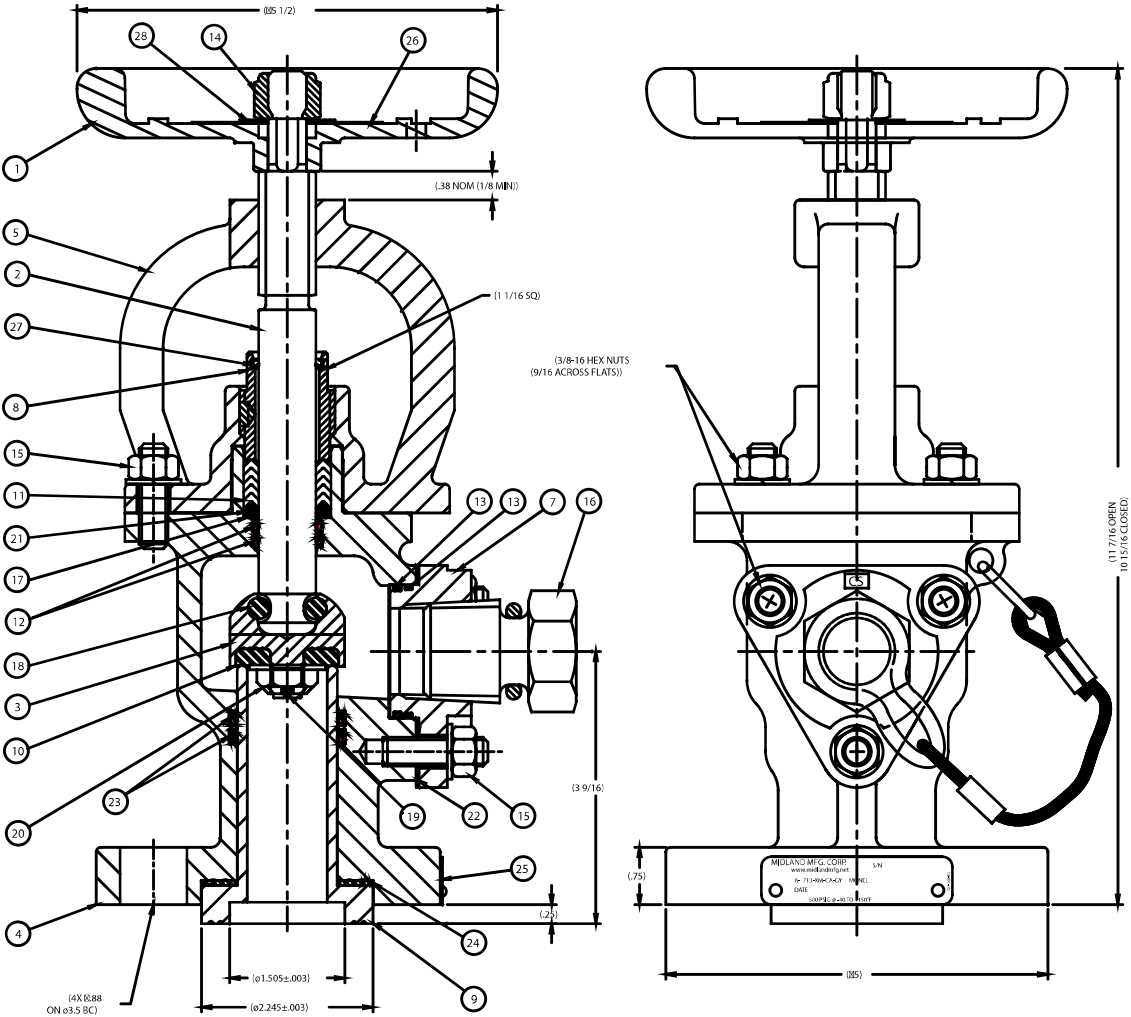
Notes

1. Alternative materials available.

Material Spec. ASTM A494 Grade CW-2M or Grade CW-6M.

TOP TRANSFER VALVES

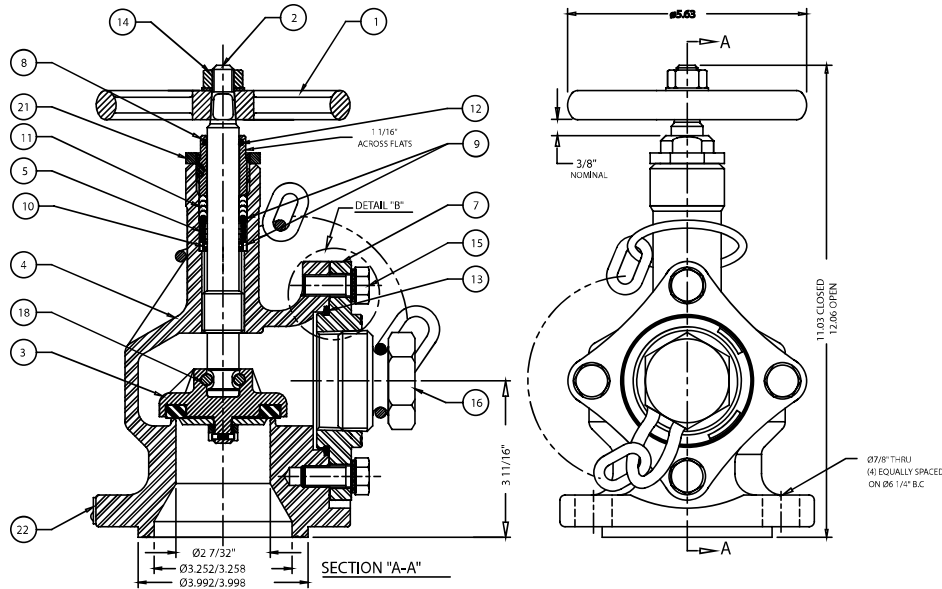
A-713-XM-CA • 1" Angle Valve



Item	Qty	Part Name	A-713-XM-CA Stainless Trim	
			Material	Part No.
1	1	Hand Wheel	Cast Iron	713-11-CI
2	1	Stem	Hastelloy C	713-2-HC
3	1	Retainer	Monel	713-303-ML
4	1	Body	Monel	713-411-ML
5	1	Bonnet	Monel	713-511-ML
6	--			
7	1	Outlet Flange	Steel, Plated	713-711-CS
8	1	Packing Screw	Monel	713-81-ML
9	1	Body Insert	Hastelloy C	713-9-HC
10	1	Seat Seal	PTFE	713-10-TF
11	5	Packing Ring	PTFE	713-11-TF
12	2	Stem O-Ring	Viton ¹	713-12-VL
13	2	Outlet O-Ring	Viton ¹	713-13-VL
14	1	Nylon Insert Locknut	Stainless Steel	713-14-SS
15a	7	Stud	Monel	713-151-ML
15b	7	Nut	Monel	713-152-ML
15c	7	Lock Washer	Monel	713-153-ML
16	1	Pipe Plug & Cable	Stainless Steel	713-163-XSTF
17	1	Packing Spring	Inconel	713-17-IN
18a	1	U-Bolt	Monel	713-18-ML
18b	2	Lock Nut	Monel	713-181-ML
19	1	Retainer Pin	Hastelloy C	720-19-HC
20	1	Retainer Nut	Inconel	713-201-IN
21	1	Male Packing Adapter	Monel	713-21-ML
22	1	Outlet Flange Gasket	Gylon	713-22-GY
23	2	Body O-Ring	Viton ¹	713-23-VL
24	1	Insert Gasket	Gylon 3510	713-24-GY-3510
25	1	Nameplate	Monel	12-10-ML-BLANK
26	1	Instruction Plate	Plastic	713-26-PS
27	1	Wiper	PTFE	713-33-TF
28	1	Flat Washer	Stainless Steel	713-141-SS
Notes				
1. Alternate materials are available				

TOP TRANSFER VALVES

A-720 & A-724 • 2" Angle Valve



Item	Qty	Part	A-720		A-724	
			Material	Part No.	Material	Part No.
1	1	Hand Wheel	Aluminum ¹	720-1-AL	Aluminum ¹	720-1-AL
2	1	Stem	Stainless Steel	720-2A-SS	Stainless Steel	720-2A-SS
3	1	Gasket Retainer	Steel	720-301-CS	Stainless Steel	720-301-SS
4	1	Body	Steel	720-4-CS	Stainless Steel	724-4-SS
5	1	Spring, Coil	Stainless Steel	720-5-SS	Stainless Steel	720-5-SS
6	--					
7	1	Outlet Flange	Steel	720-71-CS	Stainless Steel	720-71-SS
8	1	Packing Screw with Insert	Steel	720-8-CS	Nitronic 60	720-8-N60
9a	1	Packing Washer Top	Stainless Steel	720-93-SS	Stainless Steel	720-93-SS
9b	1	Spacer	Stainless Steel	720-95-SS	Stainless Steel	720-95-SS
10	1	Wiper	PEEK	713-33-PK	PEEK	713-33-PK
11	4	Packing Seal	PTFE	720-11-TF	PTFE	720-11-TF
12	1	Stem Seal	Buna N ¹	720-12-BN	Buna N ¹	720-12-BN
13	1	Outlet O-Ring	Buna N ¹	720-131-BN	Buna N ¹	720-131-BN
14a	1	Hand Wheel Nut	Stainless Steel	10-15-SS	Stainless Steel	10-15-SS
14b	1	Washer	Steel	308-12-CS	Steel ¹	308-12-CS
15a	4	Bolt	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS
15b	4	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS
16	4	Outlet Plug & Chain	Steel, Plated	720-16-CS	Stainless Steel	720-16-SS
17	--					
18a	1	Stem Retainer	Stainless Steel	720-18-SS	Stainless Steel	720-18-SS
18b	2	Nut	Stainless Steel	720-181-SS	Stainless Steel	720-181-SS
19	--					
20	--					
21	1	Packing Lock Nut	Steel	720-21-CS-G	Stainless Steel	724-21-SS-G
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternative materials available.

For optional 7 1/2" dia. hand wheel, order part number 720-101-AL.

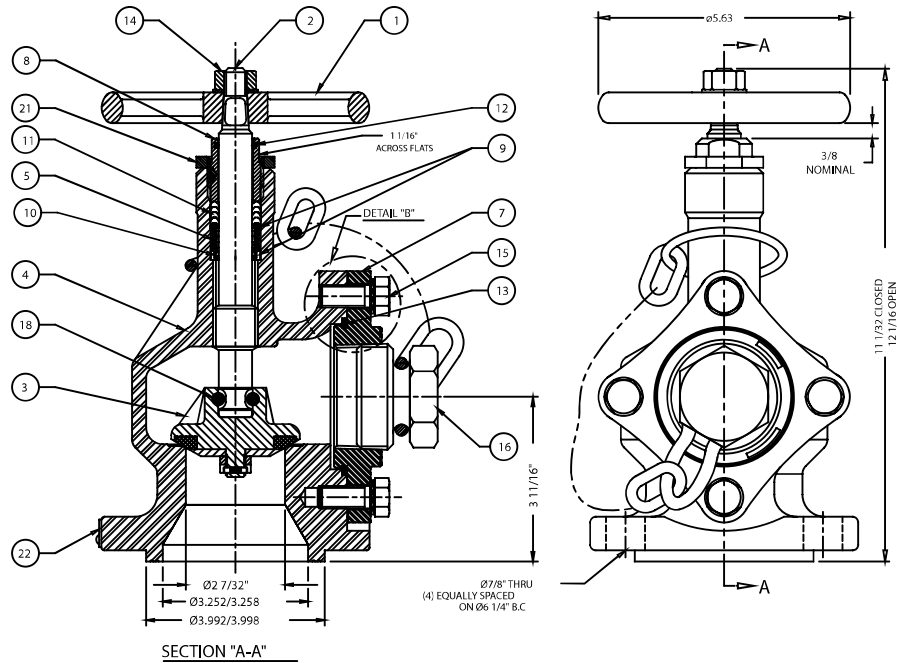
For optional mounting gasket order part number 720-23-AB.

For retainer assembly consisting of items 3, 6, 10, 19 & 20, order part number 720-301-CS or 724-301-SS

If no plating is desired, specify

TOP TRANSFER VALVES

A-720-D & A-724-D • 2" Angle Valve



Item	Qty	Part	A-720-D		A-724-D	
			Material	Part No.	Material	Part No.
1	1	Hand Wheel	Aluminum	720-1-AL	Aluminum	720-1-AL
2	1	Stem	Stainless Steel	720-2A-SS	Stainless Steel	720-2A-SS
3	1	Gasket Retainer	Steel	720-302-CS	Stainless Steel	720-302-SS
4	1	Body	Steel	720-41-CS	Stainless Steel	724-41-SS
5	1	Spring, Coil	Stainless Steel	720-5-SS	Stainless Steel	720-5-SS
6	--					
7	1	Outlet Flange	Steel	720-71-CS	Stainless Steel	720-71-SS
8	1	Packing Screw with Insert	Steel	720-8-CS	Nitronic 60	720-8-N60
9a	1	Packing Washer Top	Stainless Steel	720-93-SS	Stainless Steel	720-93-SS
9b	1	Spacer	Stainless Steel	720-95-SS	Stainless Steel	720-95-SS
10	1	Wiper	PEEK	713-33-PK	PEEK	713-33-PK
11	4	Packing Seal	PTFE	720-11-TF	PTFE	720-11-TF
12	1	Stem Seal	Buna N ¹	720-12-BN	Buna N ¹	720-12-BN
13	1	Outlet O-Ring	Buna N ¹	720-131-BN	Buna N ¹	720-131-BN
14a	1	Hand Wheel Nut	Stainless Steel	10-15-SS	Stainless Steel	10-15-SS
14b	1	Washer	Steel	308-12-CS	Steel ¹	308-12-CS
15a	4	Bolt	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS
15b	4	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-154-SS
16	1	Outlet Plug & Chain	Steel, Plated	720-16-CS	Stainless Steel	720-16-SS
17	--					
18a	1	Stem Retainer	Stainless Steel	720-18-SS	Stainless Steel	720-18-SS
18b	2	Nut	Stainless Steel	720-181-SS	Stainless Steel	720-181-SS
19	--					
20	--					
21	1	Packing Lock Nut	Steel	720-21-CS-G	Stainless Steel	724-21-SS-G
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternative materials available.

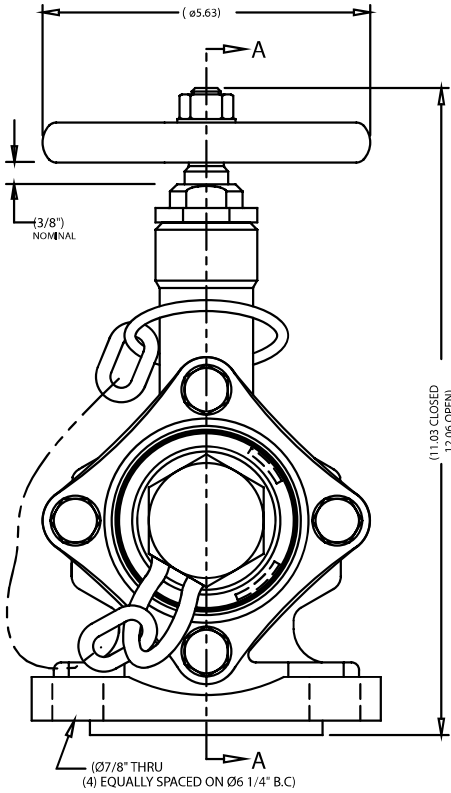
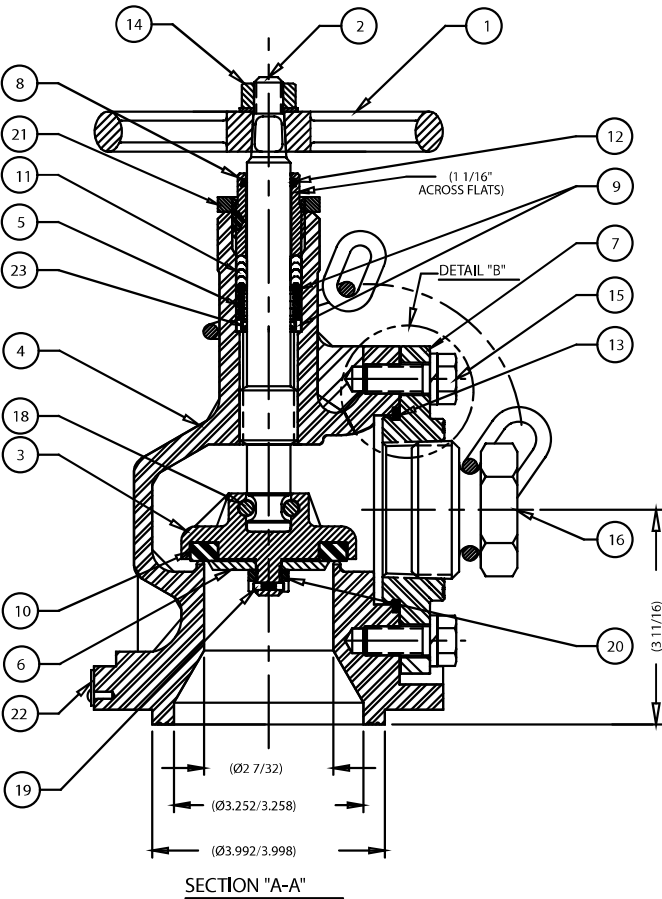
For optional 7 1/2" dia. hand wheel, order part number 720-101-AL.

For optional mounting gasket order part number 720-23-AB.

For retainer assembly consisting of items 3, 6, 10, 19 & 20, order part number 720-301-CS or 724-301-SS

If no plating is desired, specify

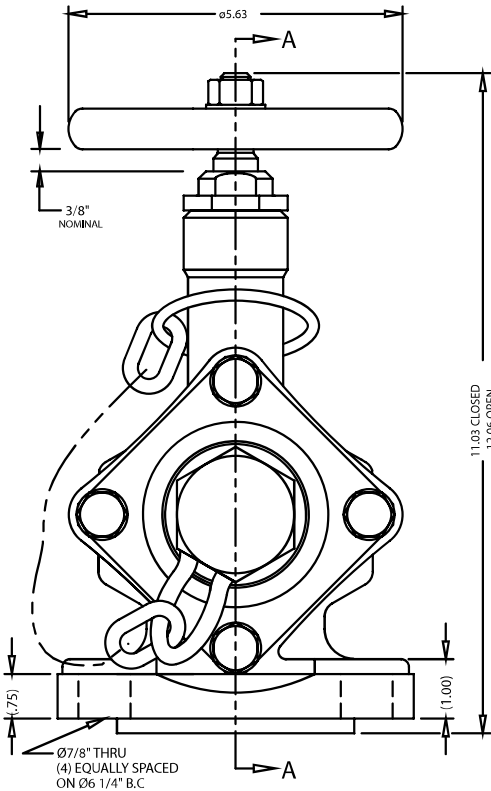
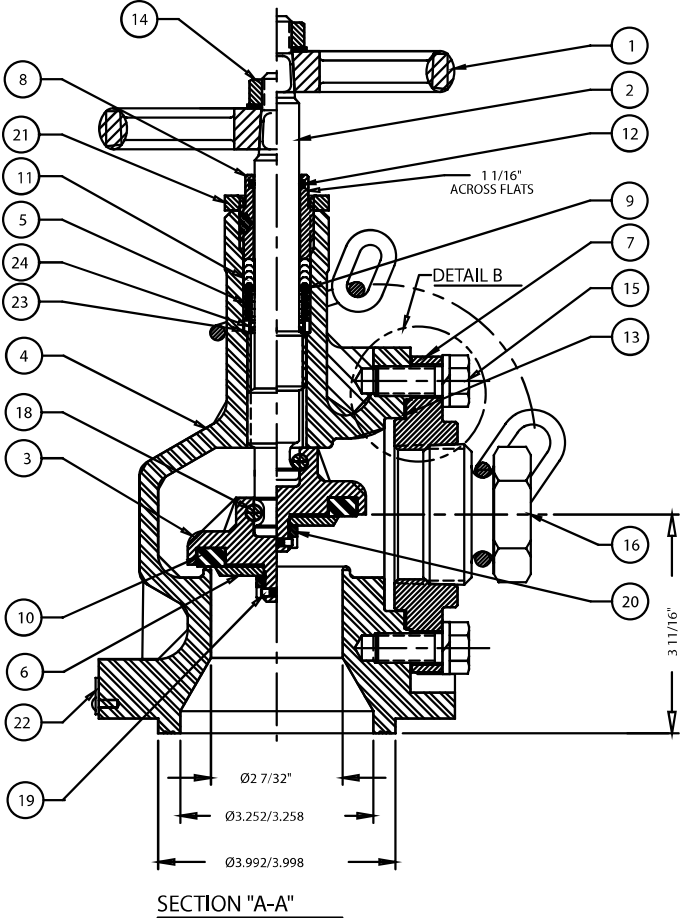
TOP TRANSFER VALVES A-721 • 2" Angle Valve



Item	Qty	Part	A-721	
			Material	Part No.
1	1	Hand Wheel	Aluminum ¹	720-1-AL
2	1	Stem	Stainless Steel	720-2A-SS
3	1	Gasket Retainer	Steel	720-3-CS
4	1	Body	Ductile Iron	721-4B-DI
5	1	Spring, Coil	Stainless Steel	720-5-SS
6	1	Retainer Cover	Steel	720-6-CS
7	1	Outlet Flange	Steel	720-71-CS
8	1	Packing Screw with Insert	Steel	720-8-CS
9a	1	Packing Washer Top	Stainless Steel	720-93-SS
9b	1	Spacer	Stainless Steel	720-95-SS
10	1	Seat Seal	PTFE	720-10-TF
11	4	Packing	PTFE	720-11-TF
12	1	Stem Seal	Buna N ¹	720-12-BN
13	1	Outlet O-Ring	Buna N ¹	720-131-BN
14a	1	Hand Wheel Nut	Stainless Steel	10-15-SS
14b	1	Washer	Steel	308-12-CS
15a	4	Bolt	Stainless Steel	724-15-SS
15b	4	Lock Washer	Stainless Steel	724-152-SS
16	1	Outlet Plug & Chain	Steel, Plated ¹	720-16-CS
17	—			
18a	1	Stem Retainer	Stainless Steel	720-18-SS
18b	2	Nut	Stainless Steel	720-181-SS
19	1	Pin	Stainless Steel	720-19-SS
20	1	Retainer Nut	Steel	720-20-CS
21	1	Packing Lock Nut	Steel	720-21-CS-G
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK
23	1	Wiper	PEEK	713-33-PK
Notes				
1. Alternative materials available.				

TOP TRANSFER VALVES

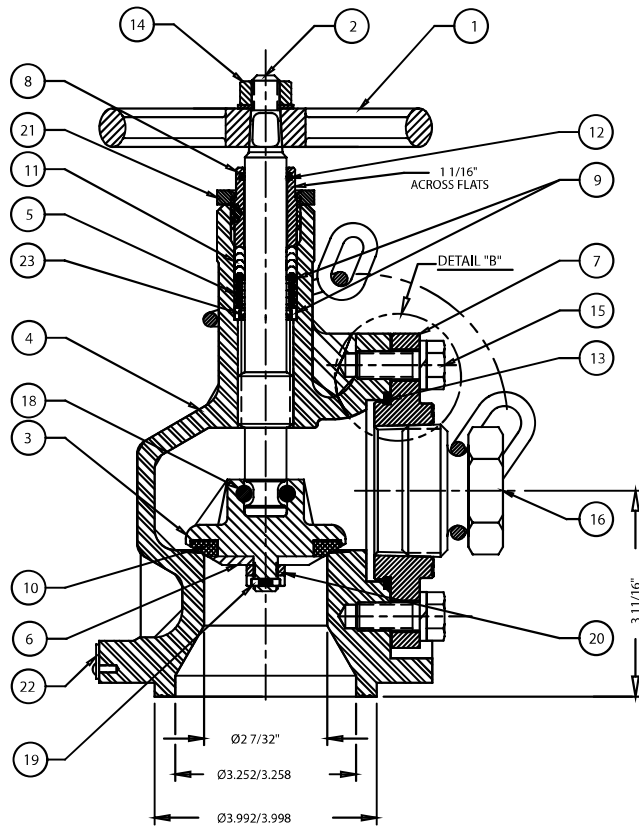
A-721-B • 2" Angle Valve



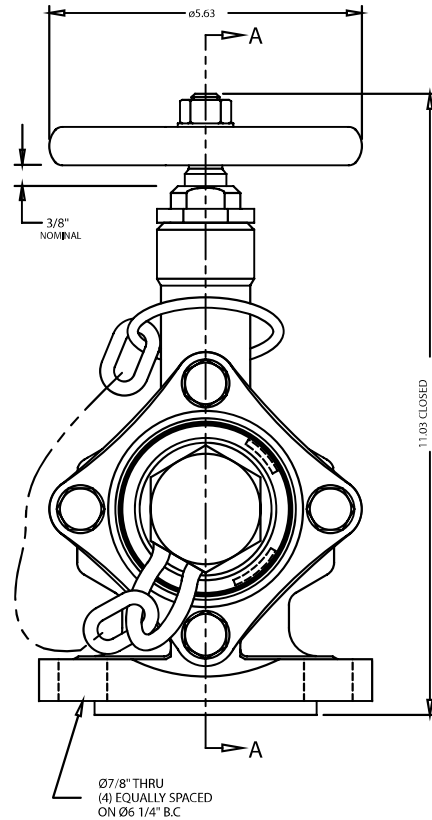
Item	Qty	Part	A-721-B	
			Material	Part No.
1	1	Hand Wheel	Aluminum ¹	720-1-AL
2	1	Stem	Stainless Steel	720-2A-SS
3	1	Gasket Retainer	Steel	720-3-CS
4	1	Body	Ductile Iron	721-42B-DI
5	1	Spring, Coil	Stainless Steel	720-5-SS
6	1	Retainer Cover	Steel	720-6-CS
7	1	Outlet Flange	Steel	720-71-CS
8	1	Packing Screw with Insert	Steel	720-8-CS
9a	1	Packing Washer Top	Stainless Steel	720-93-SS
10	1	Seat Seal	PTFE	720-10-TF
11	4	Packing	PTFE	720-11-TF
12	1	Stem Seal	Buna N ¹	720-12-BN
13	1	Flange Gasket	Gylon 3510	721-13-GY
14a	1	Hand Wheel Nut	Stainless Steel	10-15-SS
14b	1	Washer	Steel	308-12-CS
15a	4	Bolt	Stainless Steel	724-15-SS
15b	4	Lock Washer	Stainless Steel	724-152-SS
16	1	Outlet Plug & Chain	Steel, Plated ¹	720-16-CS
17	–			
18a	1	Stem Retainer	Stainless Steel	720-18-SS
18b	2	Nut	Stainless Steel	720-181-SS
19	1	Pin	Stainless Steel	720-19-SS
20	1	Retainer Nut	Steel	720-20-CS
21	1	Packing Lock Nut	Steel	720-21-CS-G
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK
23	1	Spacer	Stainless Steel	720-95-SS
24	1	Wiper	PEEK	713-33-PK
Notes				
1. Alternative materials available.				

TOP TRANSFER VALVES

A-721-D • 2" Angle Valve



SECTION "A-A"



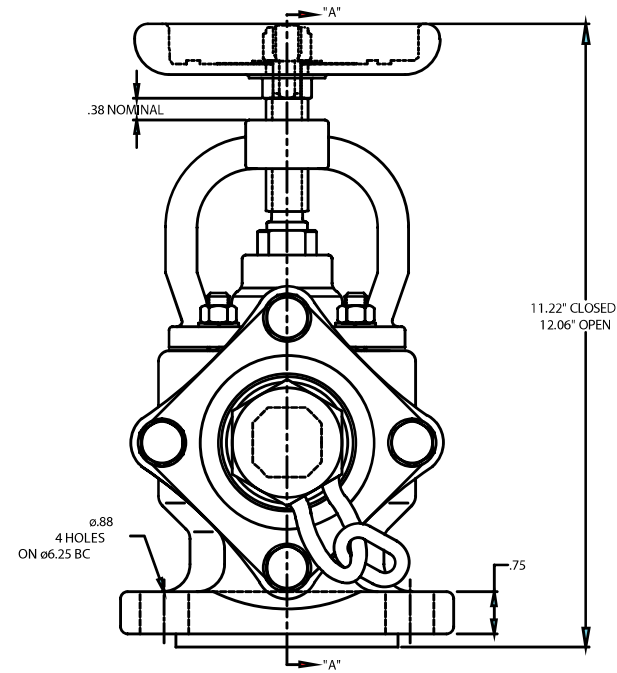
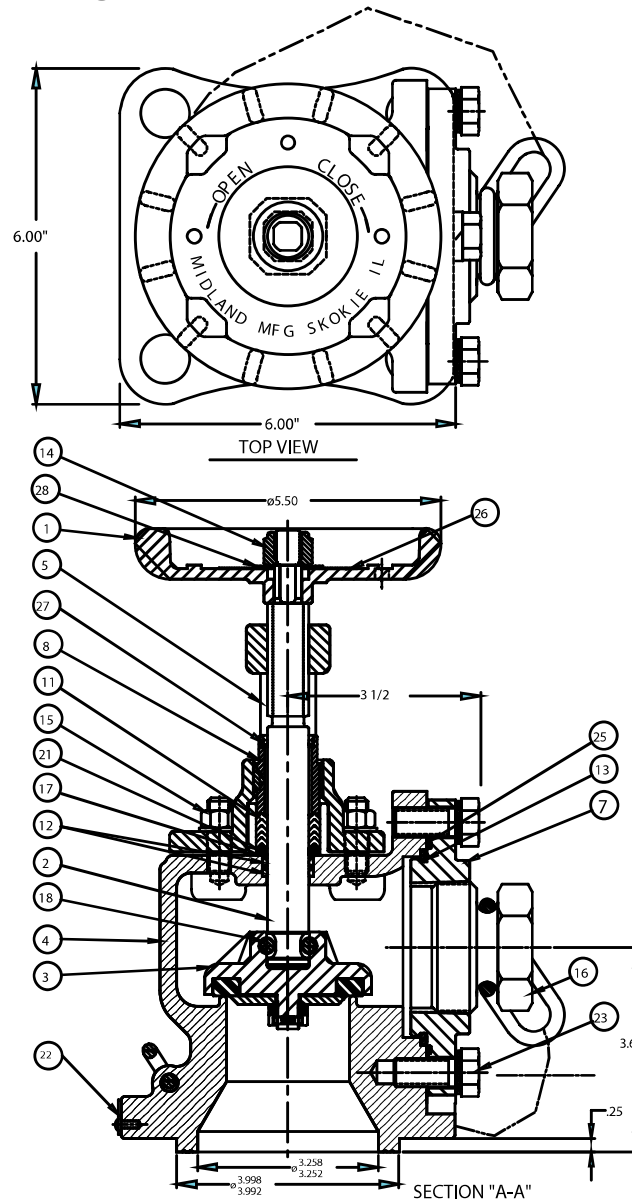
Item	Qty	Part	A-721-D	
			Material	Part No.
1	1	Hand Wheel	Aluminum ¹	720-1-AL
2	1	Stem	Stainless Steel	720-2A-SS
3	1	Gasket Retainer	Steel	720-31-CS
4	1	Body	Ductile Iron	721-41-DI
5	1	Spring, Coil	Stainless Steel	720-5-SS
6	1	Retainer Cover	Steel	720-6-C
7	1	Outlet Flange	Steel	720-71-CS
8	1	Packing Screw with Insert	Steel	720-8-CS
9a	1	Packing Washer Top	Stainless Steel	720-93-SS
9b	1	Spacer	Stainless Steel	720-95-SS
10	1	Seat Seal	PTFE	720-10-TF
11	4	Packing	PTFE	720-11-TF
12	1	Stem Seal	Buna N ¹	720-12-BN
13	1	Outlet O-Ring	Buna N ¹	720-131-BN
14a	1	Hand Wheel Nut	Stainless Steel	10-15-SS
14b	1	Washer	Steel	308-12-CS
15a	4	Bolt	Stainless Steel	724-15-SS
15b	4	Lock Washer	Stainless Steel	724-152-SS
16	1	Outlet Plug & Chain	Steel, Plated ¹	720-16-CS
17	--			
18a	1	Stem Retainer	Stainless Steel	720-18-SS
18b	2	Nut	Stainless Steel	720-181-SS
19	1	Pin	Stainless Steel	720-19-SS
20	1	Retainer Nut	Steel	720-20-CS
21	1	Packing Lock Nut	Steel	720-21-CS-G
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK
23	1	Wiper	PEEK	713-33-PK

Notes

1. Alternative materials available.

TOP TRANSFER VALVES

A-725 Series • 2" Angle Valve



TOP TRANSFER VALVES

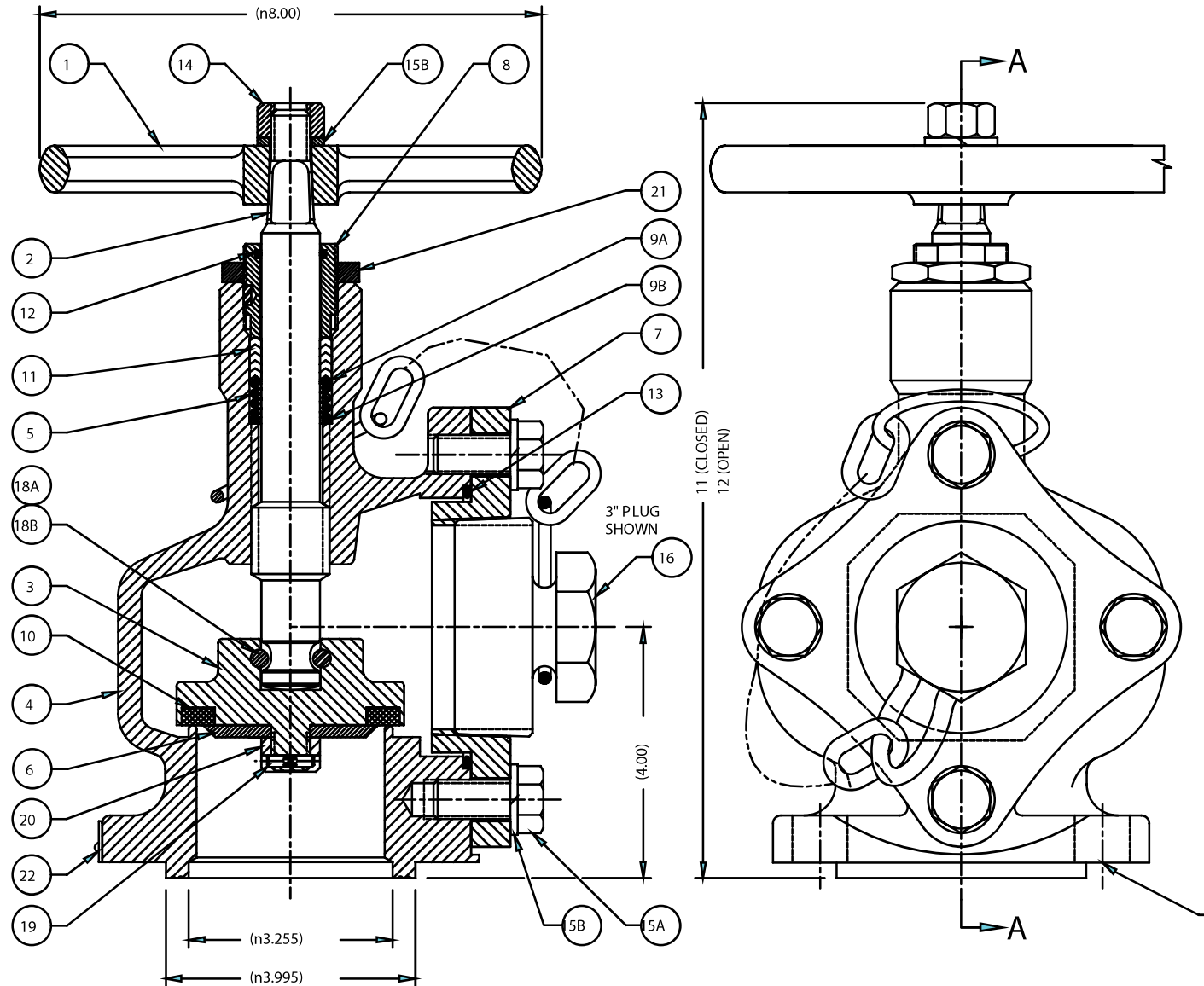
A-725 Series • 2" Angle Valve



Item	Qty	Part	A-725-CS		A-725-SS		A-725-ML	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Hand Wheel	Cast Iron	713-1-CI	Cast Iron	713-1-CI	Cast Iron	713-1-CI
2	1	Stem	Stainless Steel	725-2-SS	Stainless Steel	725-2-SS	Hastelloy C	725-2-HC
3	1	Retainer Assembly	Steel	720-301-CS	Stainless Steel	720-301-SS	Monel	720-301-ML
4	1	Body	Steel	725-4-CS	Stainless Steel	725-4-SS	Monel	725-4-ML
5	1	Bonnet	Stainless Steel	725-5-SS	Stainless Steel	725-5-SS	Monel	725-5-ML
7	1	Outlet Flange	Steel, Plated	725-71-CS	Nitronic 60	725-71-N60	Monel	725-71-ML
8	1	Packing Screw	Steel, Plated	713-81-CS	Nitronic 60	713-81-N60	Monel	713-81-ML
11	5	Packing Ring	PTFE	713-11-TF	PTFE	713-11-TF	PTFE	713-11-TF
12	2	Stem O-Ring	Buna N ¹	713-12-BN	Buna N ¹	713-12-BN	Viton	713-12-VL
13	1	Outlet O-Ring	Buna N ¹	720-131-BN	Buna N ¹	720-131-BN	Viton	720-131-VL
14	1	Locknut with Insert	Stainless Steel	713-14-SS	Stainless Steel	713-14-SS	Stainless Steel	713-14-SS
15a	4	Stud	Stainless Steel	713-151-SS	Stainless Steel	713-151-SS	Monel	713-151-ML
15b	4	Lock Washer	Stainless Steel	713-152-MO	Stainless Steel	713-152-MO	Monel	713-152-ML
15c	4	Nut	Stainless Steel	713-153-MO	Stainless Steel	713-153-MO	Monel	713-153-ML
16	1	Outlet Plug Assembly	Steel, Plated	727-16-CS	Stainless Steel	727-16-SS	Monel	727-16-ML
17	1	Packing Spring	Inconel	713-17-IN	Inconel	713-17-IN	Inconel	713-17-IN
18a	1	U-Bolt	Stainless Steel	720-18-SS	Stainless Steel	720-18-SS	Monel	720-18-ML
18b	2	Nut	Stainless Steel	720-181-SS	Stainless Steel	720-181-SS	Monel	720-181-ML
21	1	Male Packing Adapter	Stainless Steel	713-21-MO	Stainless Steel	713-21-MO	Monel	713-21-ML
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Monel	12-10-ML-BLANK
23a	4	Bolt	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS	Monel	724-15-ML
23b	4	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS	Monel	724-152-ML
24								
25	1	Outlet O-Ring	Buna N ¹	13-221-BN	Buna N ¹	13-221-BN	Viton	13-221-VL
26	1	Instruction Plate	Plastic	713-26-PS	Plastic	713-26-PS	Plastic	713-26-PS
27	1	Wiper	PTFE	713-33-TF	PTFE	713-33-TF	PTFE	713-33-TF
28	1	Flat Washer	Stainless Steel	713-141-SS	Stainless Steel	713-141-SS	Stainless Steel	713-141-SS
Notes								
1. Alternative materials available.								

TOP TRANSFER VALVES

A-730 & A-734 • 3" Angle Valve



TOP TRANSFER VALVES

A-730 & A-734 • 3" Angle Valve



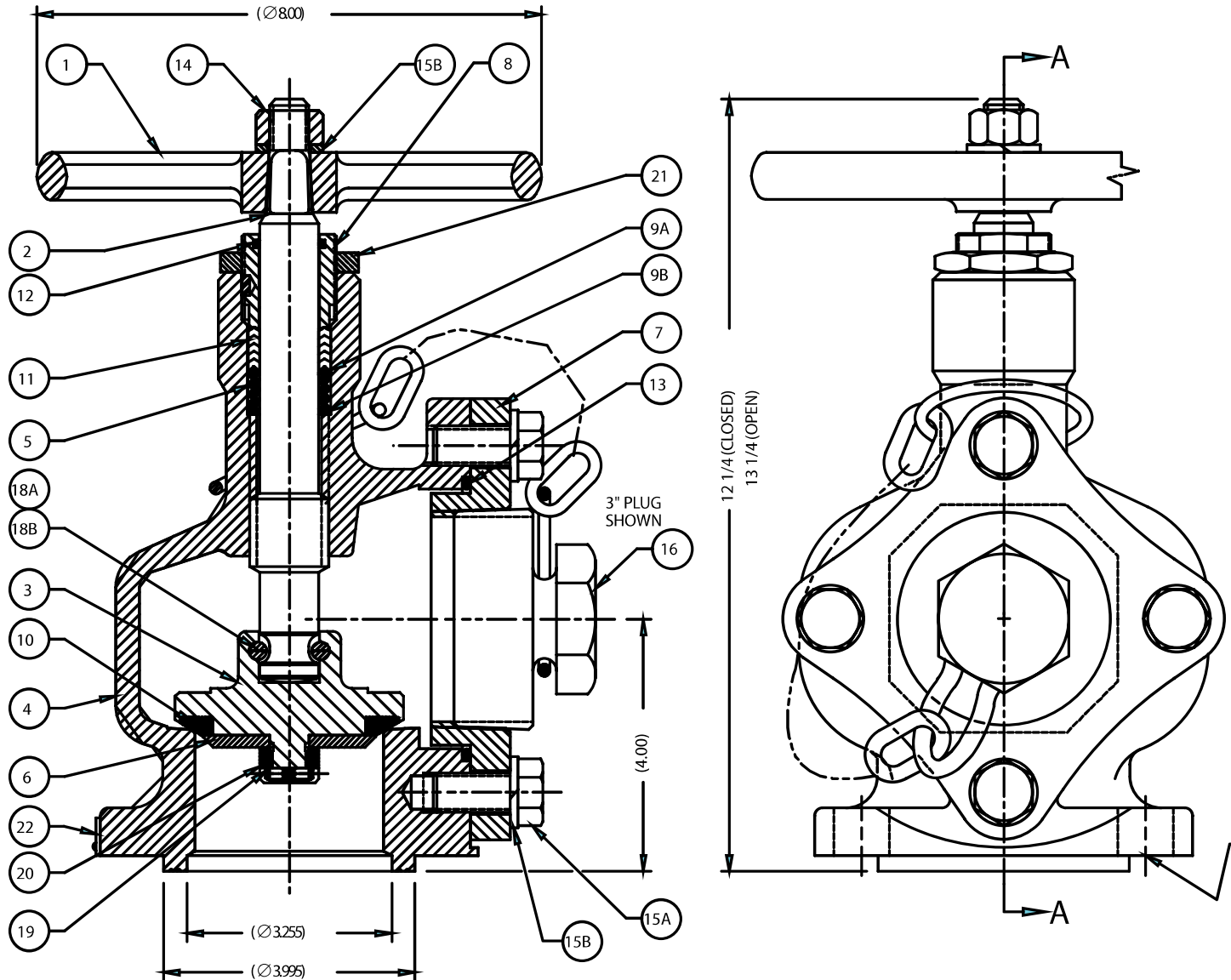
Item	Qty	Part	A-730 (3" Plug)		A-734 (3" Plug)		A-730-2 (2" Plug)		A-734-2 (2" Plug)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Hand Wheel	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL
2	1	Stem	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS
3	1	Gasket Retainer	Steel	730-301-CS	Stainless Steel	734-301-SS	Steel	730-301-CS	Stainless Steel	734-301-SS
4	1	Body	Steel	730-4-CS	Stainless Steel	734-4-SS	Steel	730-4-CS	Stainless Steel	734-4-SS
5	1	Spring	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS
7	1	Outlet Flange	Steel	730-71-CS	Stainless Steel	734-71-SS	Steel	730-72-CS	Stainless Steel	734-72-SS
8	1	Packing Screw with Insert	Steel	730-8-CS	Nitronic 60	734-8-N60	Steel	730-8-CS	Nitronic 60	734-8-N60
9a	1	Packing Washer Top	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS
9b	1	Packing Washer Bottom	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS
11	7	Packing Ring	PTFE	730-11-TF	PTFE	730-11-TF	PTFE	730-11-TF	PTFE	730-11-TF
12	1	Stem Seal	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN
13	1	Outlet O-Ring	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN
14	1	Hand Wheel Nut	Stainless Steel	566-321-SS	Stainless Steel	566-321-SS	Steel	566-321-SS	Steel	566-321-SS
15a	4	Bolt	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS
15b	5	Lock Washer	Steel	547-322-CS	Stainless Steel	566-322-SS	Steel	547-322-CS	Stainless Steel	566-322-SS
16	1	Outlet Plug	Steel, Plated	730-16-CS	Stainless Steel	730-16-SS	Steel, Plated	720-16-CS	Stainless Steel	720-16-SS
18a	1	Stem Retainer	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS
18b	2	Nut	Stainless Steel	730-181-SS	Stainless Steel	730-181-SS	Stainless Steel	720-181-SS	Stainless Steel	720-181-SS
21	1	Packing Lock Nut	Stainless Steel	734-21-CS	Stainless Steel	734-21-SS	Steel	734-21-CS	Stainless Steel	734-21-SS
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK

Notes

1. Alternative materials available.

TOP TRANSFER VALVES

A-730-D & A-734-D • 3" Angle Valve • 3" Angle Valve



TOP TRANSFER VALVES

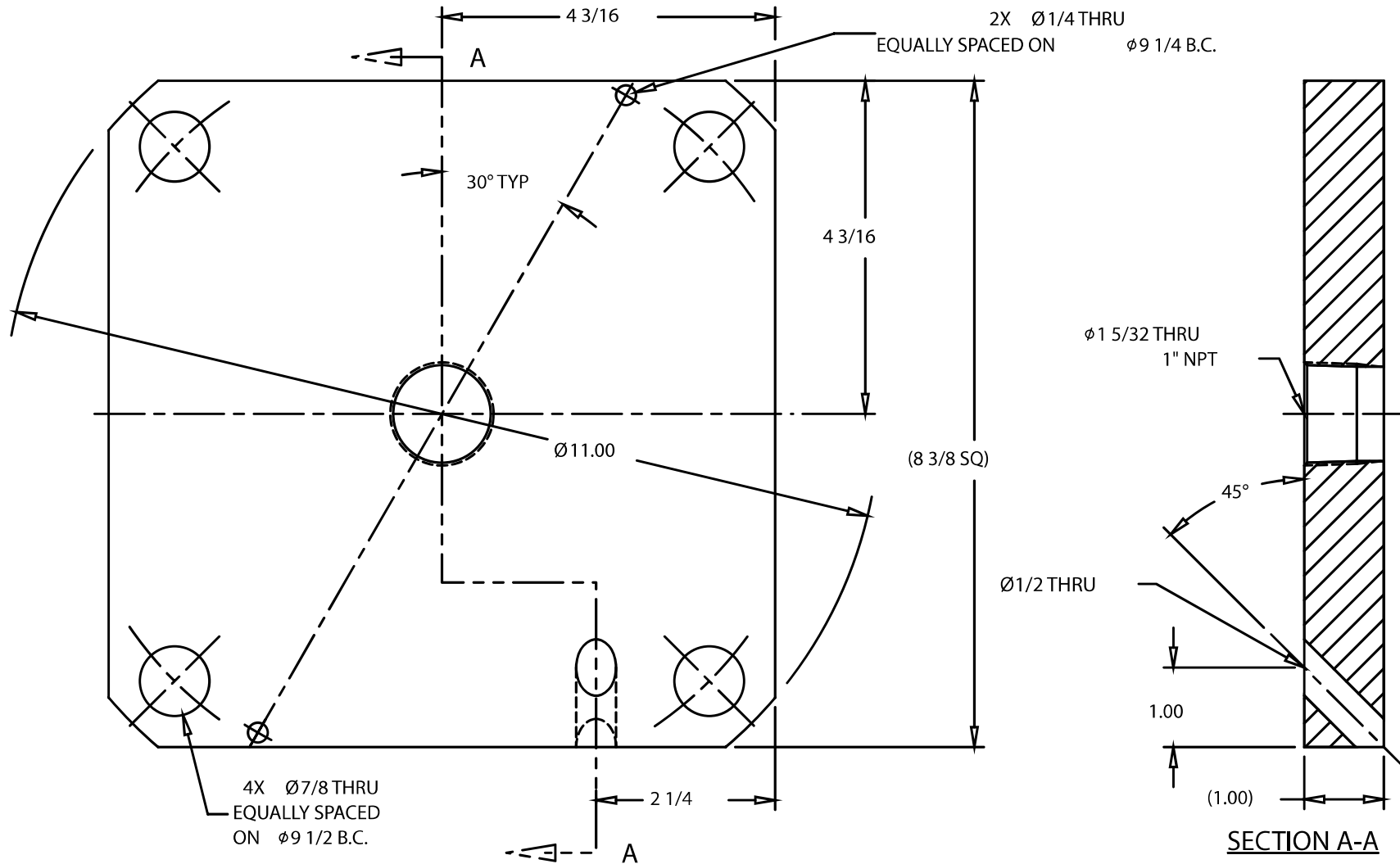
A-730-D & A-734-D • 3" Angle Valve • 3" Angle Valve



Item	Qty	Part	A-730-D (3" Plug)		A-734-D (3" Plug)		A-730-D-2 (2" Plug)		A-734-D-2 (2" Plug)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Hand Wheel	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL	Aluminum ¹	730-1-AL
2	1	Stem	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS	Stainless Steel	730-2-SS
3	1	Gasket Retainer	Steel	730-31-CS	Stainless Steel	734-31-SS	Steel	730-31-CS	Stainless Steel	734-31-SS
4	1	Body	Steel	730-41-CS	Stainless Steel	734-41-SS	Steel	730-41-CS	Stainless Steel	734-41-SS
5	1	Spring	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS	Stainless Steel	730-5-SS
6	1	Retainer Cover	Steel	730-6-CS	Stainless Steel	734-6-SS	Steel	730-6-CS	Stainless Steel	734-6-SS
7	1	Outlet Flange	Steel	730-71-CS	Stainless Steel	734-71-SS	Steel	730-72-CS	Stainless Steel	734-72-SS
8	1	Packing Screw with Insert	Steel	730-8-CS	Nitronic 60	734-80-N60	Steel	730-8-CS	Nitronic 60	734-8-N60
9a	1	Packing Washer Top	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS	Stainless Steel	730-93-SS
9b		Packing Washer Bottom	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS	Stainless Steel	730-91-SS
10	1	Seat Seal	PTFE	730-101-TF	PTFE	730-101-TF	PTFE	730-101-TF	PTFE	734-101-TF
11	7	Packing Ring	PTFE	730-11-TF	PTFE	730-11-TF	PTFE	730-11-TF	PTFE	730-11-TF
12	1	Stem O-Ring	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN	Buna N ¹	730-12-BN
13	1	Outlet O-Ring	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN	Buna N ¹	730-13-BN
14	1	Hand Wheel Nut	Steel	730-14-CS	Steel	730-14-CS	Steel	730-14-CS	Steel	730-14-CS
15a	4	Bolt	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS	Stainless Steel	734-15-SS
15b	5	Lock Washer	Steel	547-322-CS	Stainless Steel	566-322-SS	Steel	547-322-CS	Stainless Steel	566-322-SS
16	1	Outlet Plug	Steel, Plated	730-16-CS	Stainless Steel	730-16-SS	Steel, Plated	730-16-CS	Stainless Steel	730-16-SS
18a	1	Stem Retainer	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS	Stainless Steel	730-18-SS
18b	2	Nut	Stainless Steel	730-181-SS	Stainless Steel	730-181-SS	Stainless Steel	730-181-SS	Stainless Steel	730-181-SS
19	1	Pin	Stainless Steel	730-19-SS	Stainless Steel	730-19-SS	Stainless Steel	730-19-SS	Stainless Steel	730-19-SS
20	1	Retainer Nut	Steel	730-20-CS	Stainless Steel	734-20-SS	Steel	730-20-CS	Stainless Steel	734-20-SS
21	1	Packing Lock Nut	Steel	730-21-CS	Stainless Steel	734-21-SS	Steel	730-21-CS	Stainless Steel	734-21-SS
22	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
Notes										
1. Alternative materials available.										

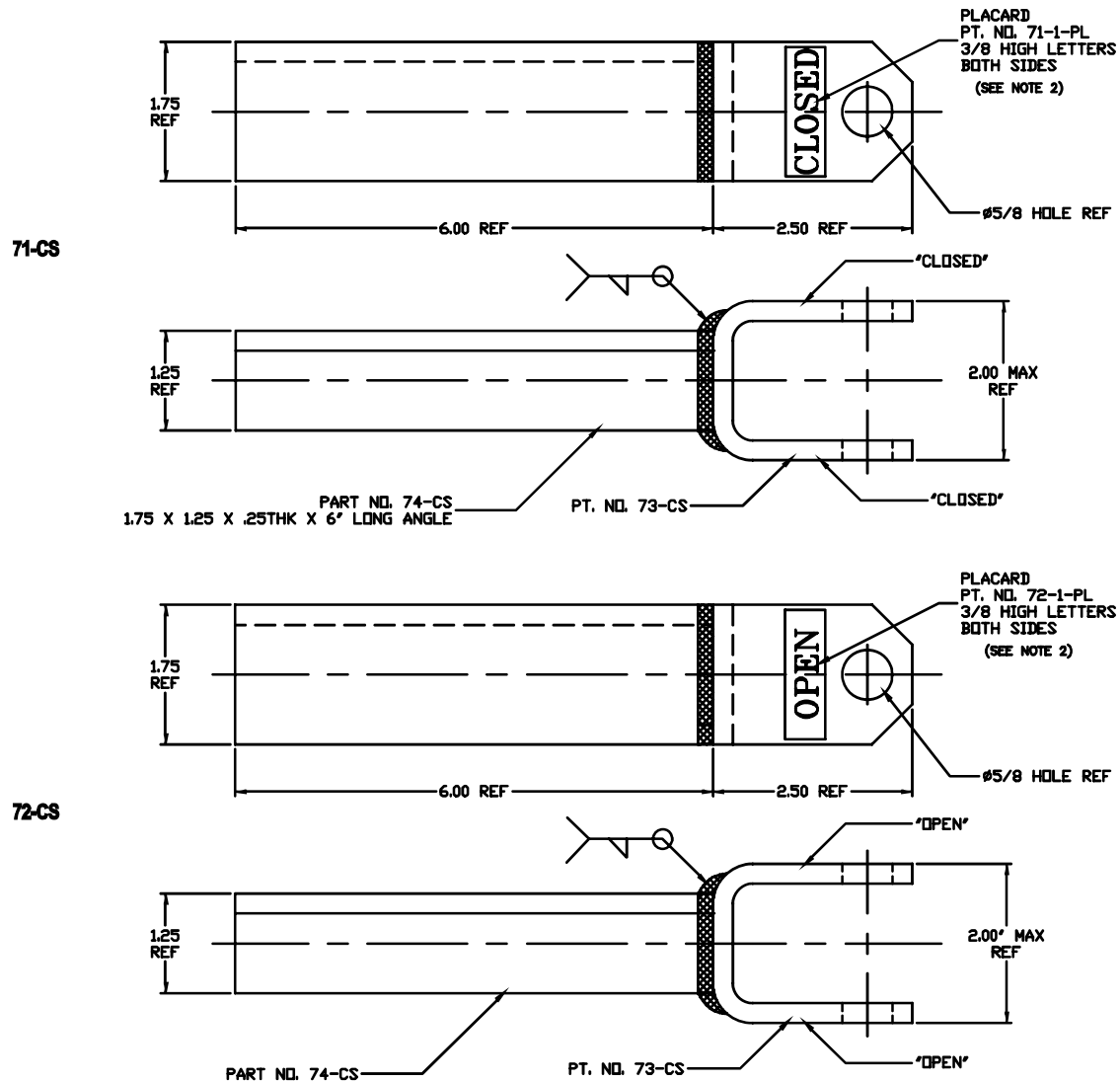
BOTTOM EQUIPMENT ACCESSORIES

70-200-AL • Flange Outlet Nozzle

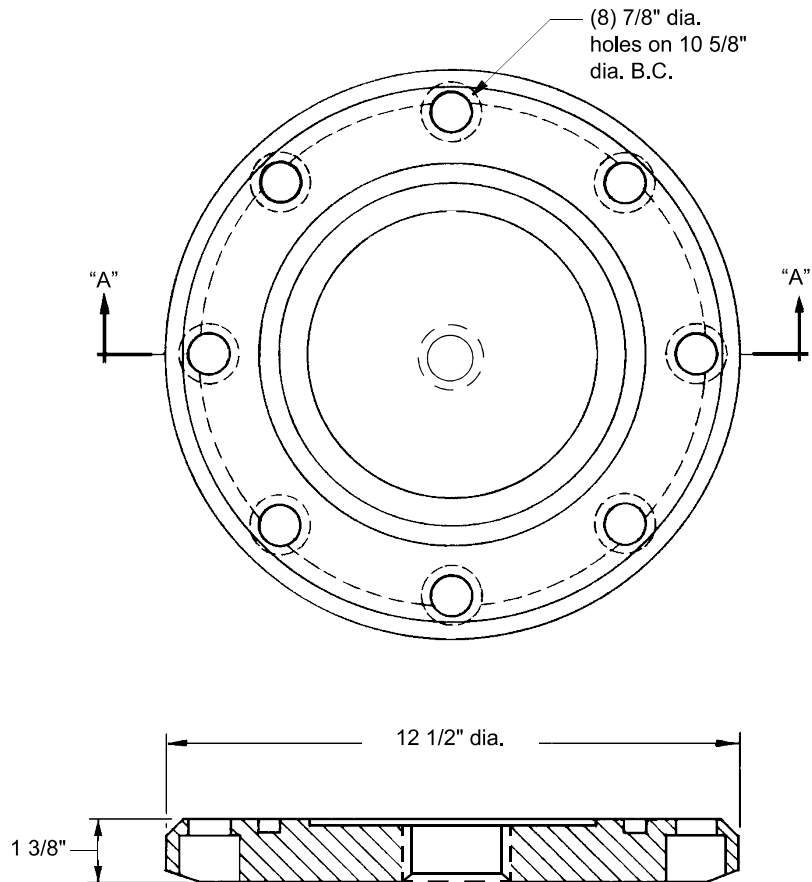


BOTTOM EQUIPMENT ACCESSORIES

71-CS & 72-CS • Handle Brackets for Bottom Outlet Valve



376-1 Series • Blank Flange for Universal Saddle

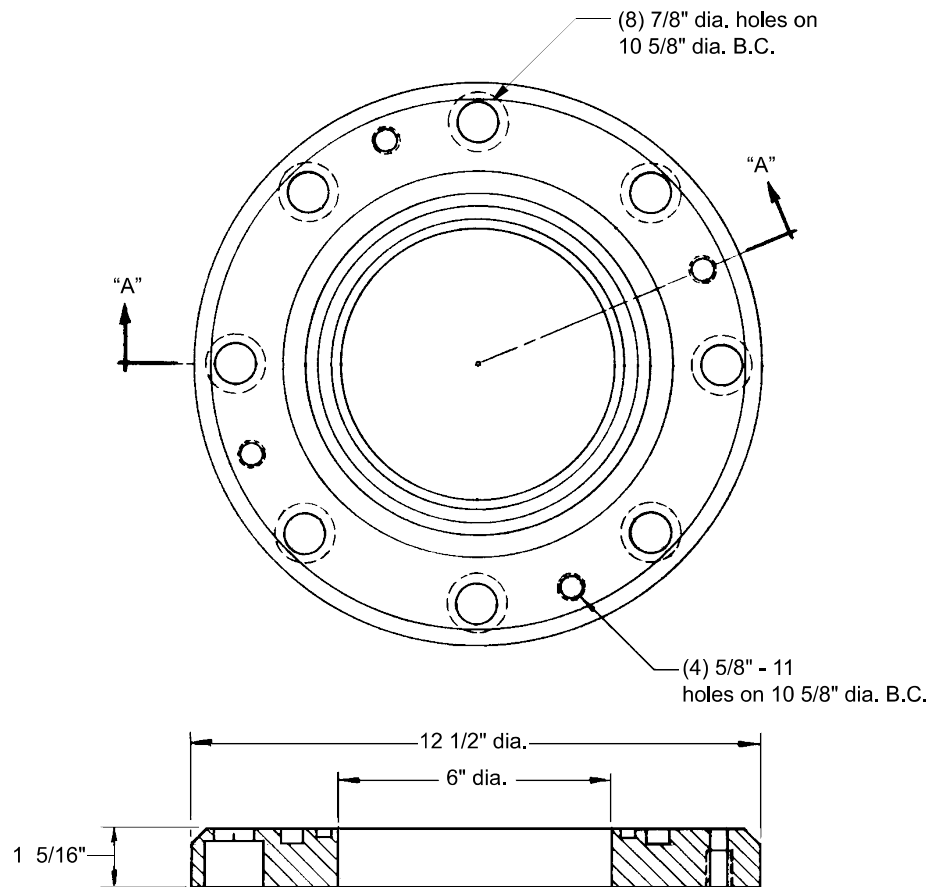


Associated Hardware		
Qty	Part	Name
8	375-2-AS	Cap Screw with Lock Washer
1	548-34-AB	Groove Gasket

Part	Material	Size
376-11-CS	Steel	1"
376-11-SS	Stainless Steel	1"
376-12-CS	Steel	2"
376-12-SS	Stainless Steel	2"

BOTTOM EQUIPMENT ACCESSORIES

376-2-CS • Adapter Flange, ACF Valve

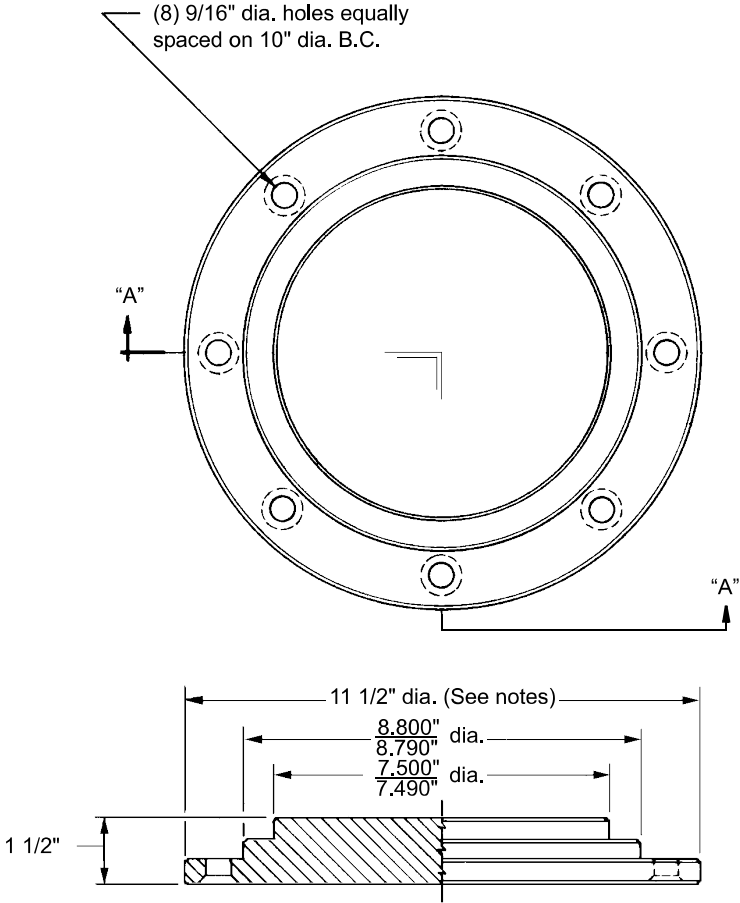


Associated Hardware		
Qty	Part	Name
8	375-2-AS	Cap Screw with Lock Washer
1	547-33-BN	O-Ring

BOTTOM EQUIPMENT ACCESSORIES



376-17-CS & 376-17-SS • Blank Flange, Low Profile Saddle

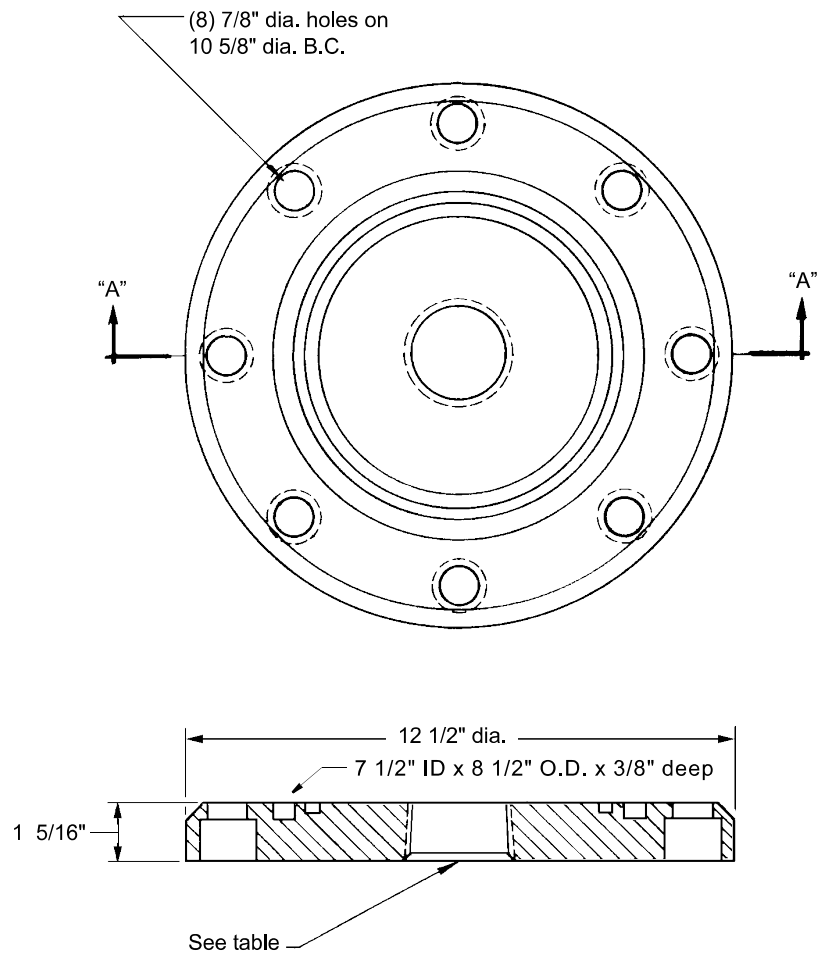


Associated Hardware		
Qty	Part	Name
8	549-38-CS	Cap Screw with Lock Washer
1	547-34-BN	O-Ring

Part	Material
376-17-CS	Steel
376-17-SS	Stainless Steel

BOTTOM EQUIPMENT ACCESSORIES

376-21-SS & 376-24-CS • Flange for Universal Saddle

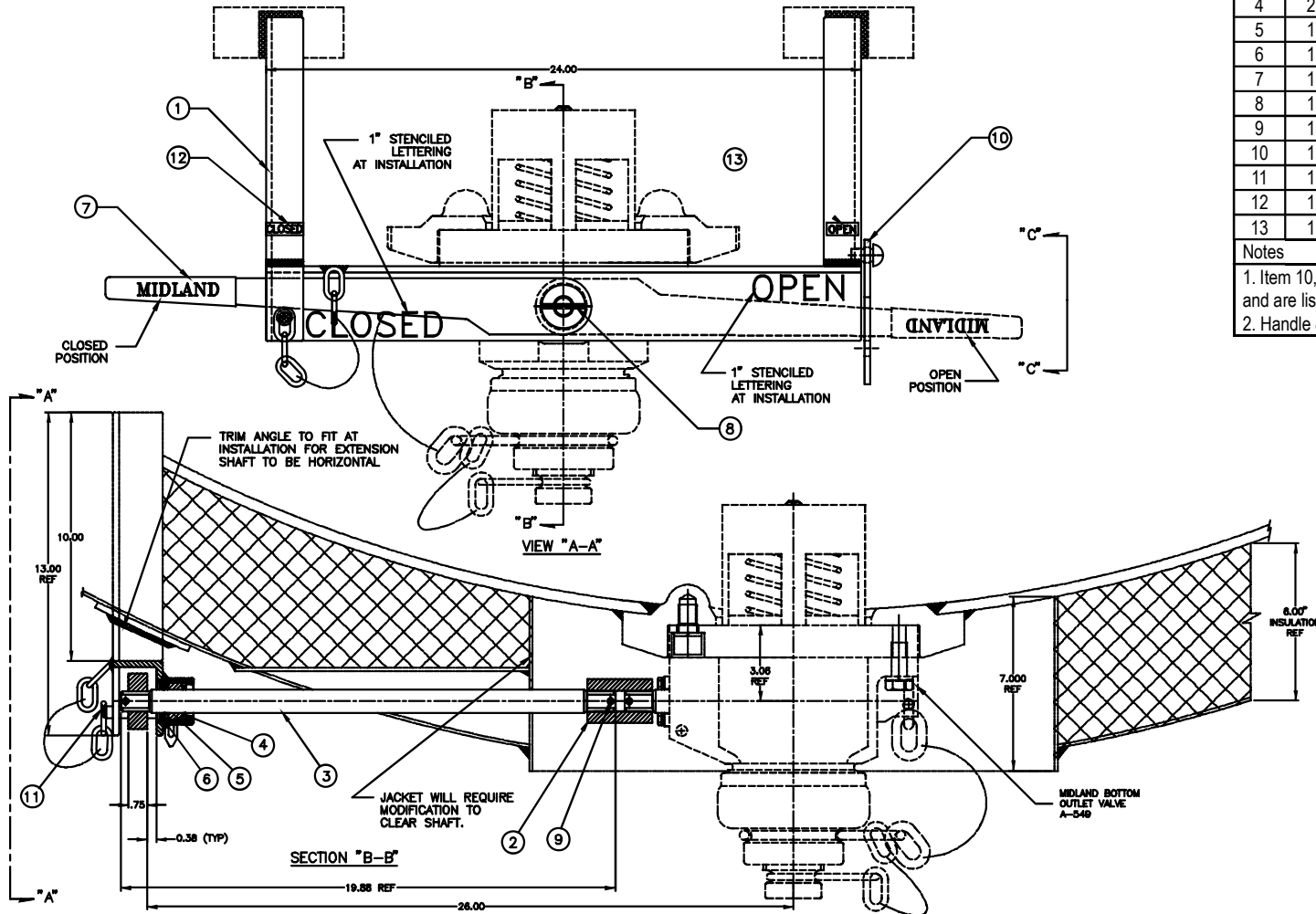


Associated Hardware		
Qty	Part	Name
8	375-2-AS	Cap Screw with Lock Washer
Select One	547-33-BN	O-Ring
	549-33-TF	Spiral Wound Gasket
	548-34-AB	Groove Gasket

Part	Material	Drain Hole
376-24-CS	Steel	1" NPT
376-21-SS	Stainless Steel	No

BOTTOM EQUIPMENT ACCESSORIES

557-60-CS • Shaft Extension for Midland Plug Style Bottom Outlet Valves



557-60-CS				
Item	Qty	Name	Material	Part No.
1	1	Bracket Assembly	Steel	557-601-CS
2	1	Shaft Coupling	Steel	549-602-CS
3	1	Extension Shaft	17-4PH SS	549-603-SS
4	2	Packing Washer	Steel	549-9-CS
5	1	Bearing	PTFE	545-21-TF
6	1	Retainer Ring	Stainless Steel	549-604-SS
7	1	Handle ²	Steel	549-7-CS
8	1	Pin ²	Stainless Steel	545-30-SS
9	1	U-Bolt & Nuts	Stainless Steel	549-605-SS
10	1	Latch with Pin ¹	Steel	557-610-CS
11	1	Swing Pin ¹	Steel	60-2-CS
12	1	Placard, Closed ¹	Plastic	71-1-PL
13	1	Placard, Open ¹	Plastic	72-1-PL

Notes

1. Item 10, 11, 12 & 13 are part of Welded Bracket Assembly (Item No. 1) and are listed separately for replacement information.

2. Handle & Pin is part of Valve Assembly.

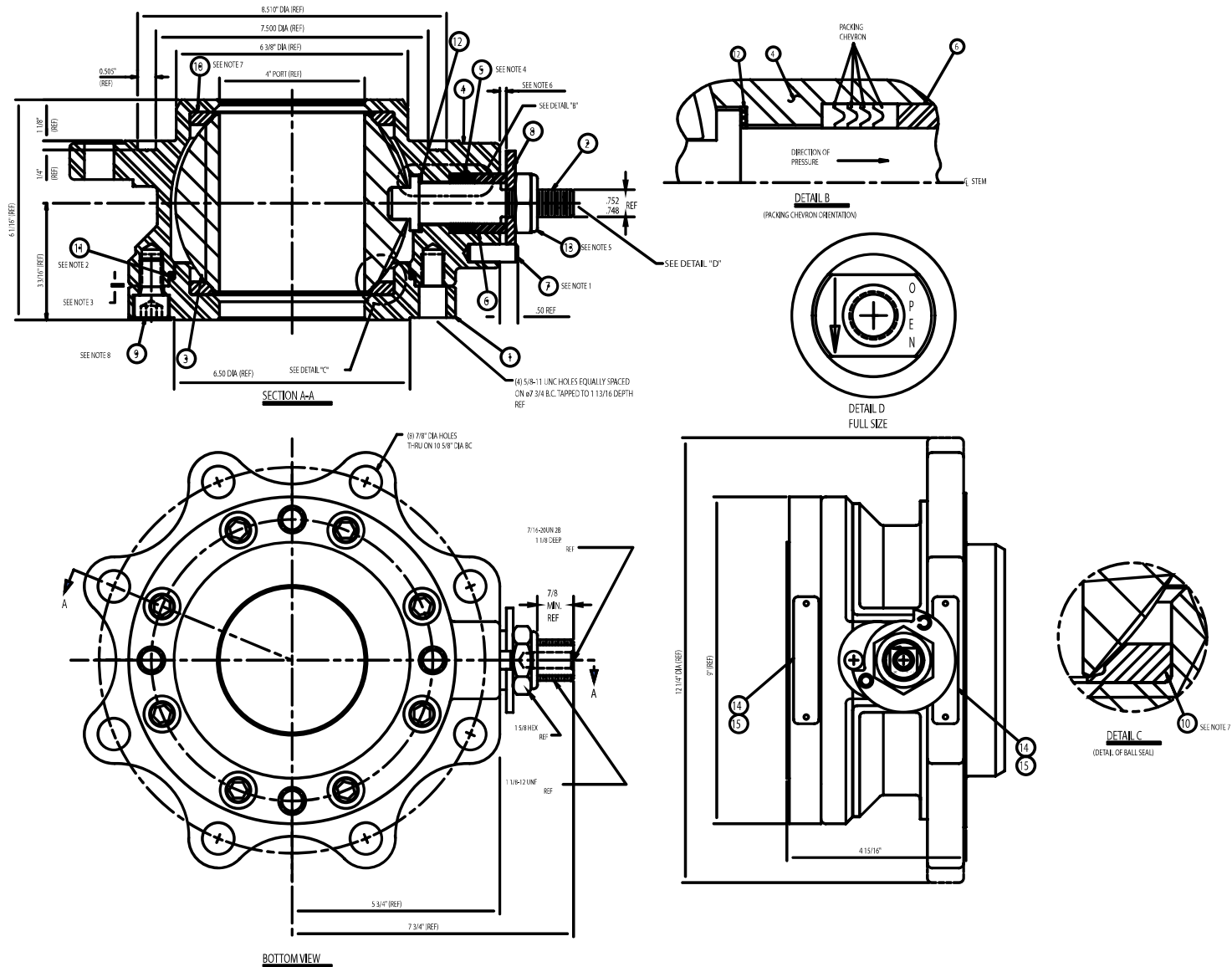
BOTTOM OUTLET VALVES

Interchangeability Chart for Bottom Outlet Valves

BOV Valve Removed	Midland Plug Style		Midland Ball Style	
	Valve	Skid (If Required)	Valve	Skid (If Required)
ACF LOW PROFILE (Ratchet Style)	A-549-JC	(1)		
	A-566			
ACF A-585 PLUG	A-549	(1)		
ACF 2020 BALL	A-535	(1)	A-520	REQUIRED
ACF 2040 BALL	A-548	B-375 OR B-376	A-522	REQUIRED
ACF K2008	A-548	B-375 OR B-376	A-522	REQUIRED
ACF K2009	A-548	B-375 OR B-376	A-522	REQUIRED
HILLS-McCANN 4" EXTERNAL BALL	A-548	B-375 OR B-376		
Jamesbury 4" 6RIB3 INTERNAL BALL	A-549-KB	(1)		
	A-565-KB			
Jamesbury 4" AZFRC BALL	A-548	B-375 OR B-376	A-522	REQUIRED
Jamesbury 4" SUZRC BALL	A-548	B-375 OR B-376	A-522	REQUIRED
Jamesbury 4" AZFRL BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Jamesbury 4" SUZRL BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Jamesbury 4" 5REB3 BALL	A-535			
Jamesbury 6" WSRF/WSRF WAFFER-SPHARE BUTTERFLY	A-548	B-375 OR B-376	A-522	REQUIRED
Trinity 4BFL-22HB-TT BALL	A-548	B-375 OR B-376	A-520-CS	REQUIRED
Trinity 4BFL-36HB-TT BALL	A-548	B-375 OR B-376	A-520-MO	REQUIRED
Trinity 4BFL-22HB-TTSJ BALL	A-548	B-375 OR B-376	A-520-CS-SJ1...SJ3	REQUIRED
Trinity 4BFL-36HB-TTSJ BALL	A-548	B-375 OR B-376	A-520-MO-SJ1...SJ3	REQUIRED
Trinity 4BF-22HB-TT BALL	A-548	B-375 OR B-376	A-522-CS	REQUIRED
Trinity 4BF-36HB-TT BALL	A-548	B-375 OR B-376	A-522-MO	REQUIRED
Trinity 4BF-22HB-TTSJ BALL	A-548	B-375 OR B-376	A-522-CS-SJ	REQUIRED
Trinity 4BF-36HB-TTSJ BALL	A-548	B-375 OR B-376	A-522-MO-SJ	REQUIRED
UTC 3" INTERNAL BALL	A-549-KB	(1)		
	A-565-KB			
UTC 4" LOW PROFILE BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Notes				
1. No Skid Required. Existing Saddle protects the valve to Level A				

BOTTOM OUTLET VALVES

A-520-C1 • 4" Ball Valve



BOTTOM OUTLET VALVES

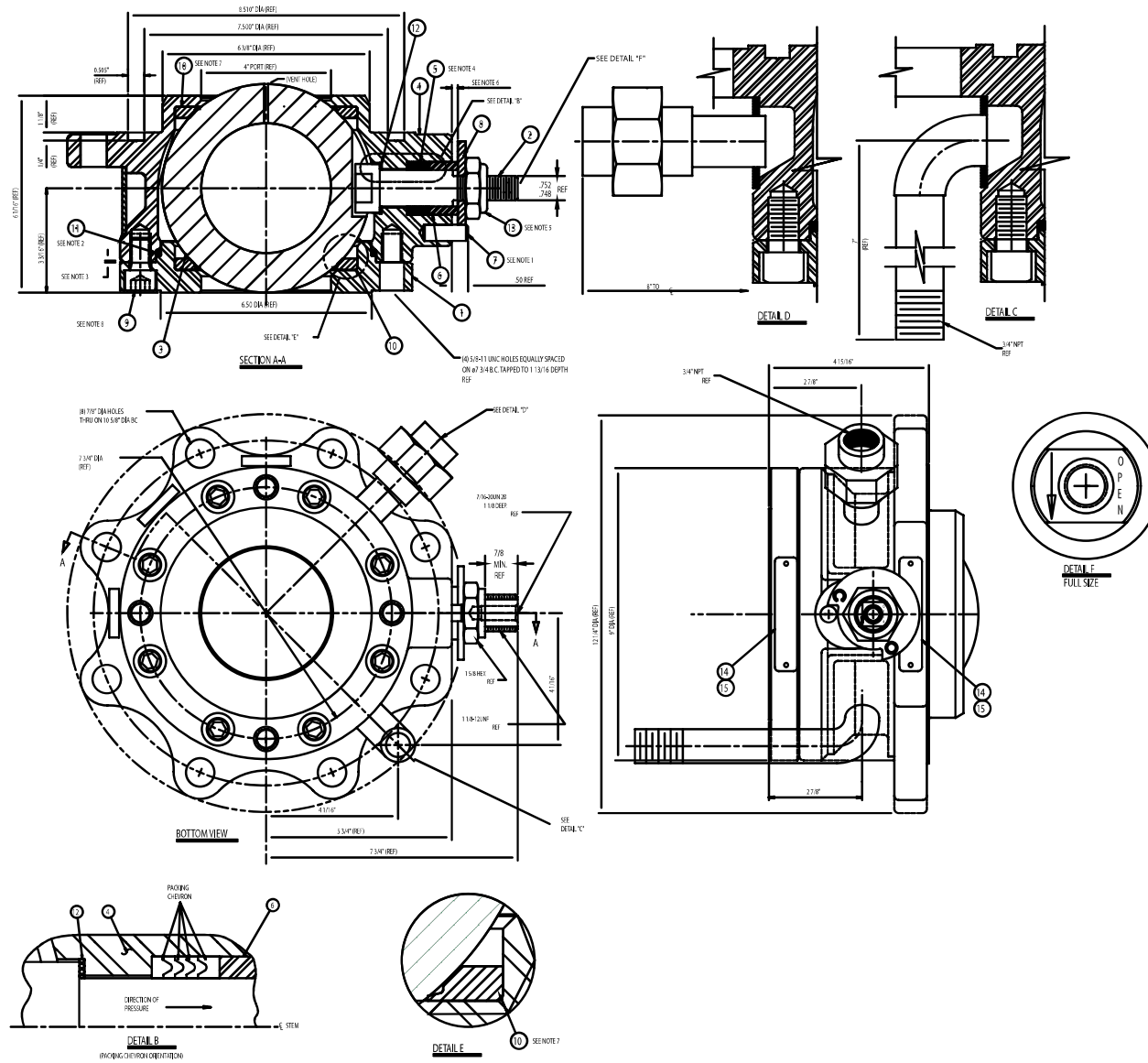
A-520-C1 • 4" Ball Valve

Item	Qty	Name	A-520-C1-CS		A-520-C1-MO	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-3-MO	Stainless Steel	520-3-MO
4	1	Body	Steel	520-45-CS	Stainless Steel	520-45-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	1	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK

Valve	Seal Ball			Reference Trinity Model No.	
	Part No.	Seal Material	Material Suffix	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-520-C1-CS	520-10-01-TF	Virgin PTFE	PTFE	4BFL-22HB-TT	4BFL-36HB-TT
A-520-C1-MO	520-10-01-TF	Virgin PTFE	PTFE	4BFL-22HB-FT	4BFL-36HB-FT
A-520-C1-CS-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	ST	4BFL-22HB-GT	4BFL-36HB-GT
A-520-C1-MO-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	ST	4BFL-22HB-ST	4BFL-36HB-ST

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

A-520-C2-SJ • 4" Ball Valve with Steam Jacket



BOTTOM OUTLET VALVES

A-520-C2-SJ • 4" Ball Valve with Steam Jacket

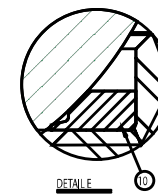
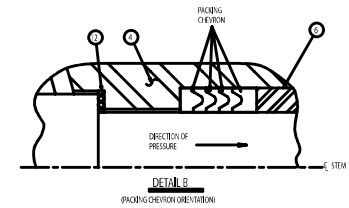
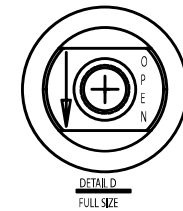
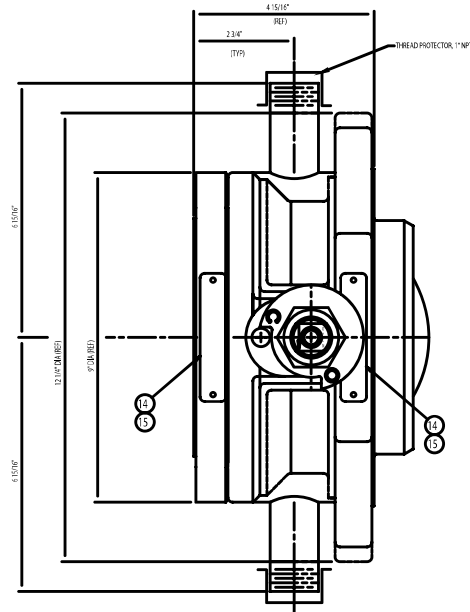
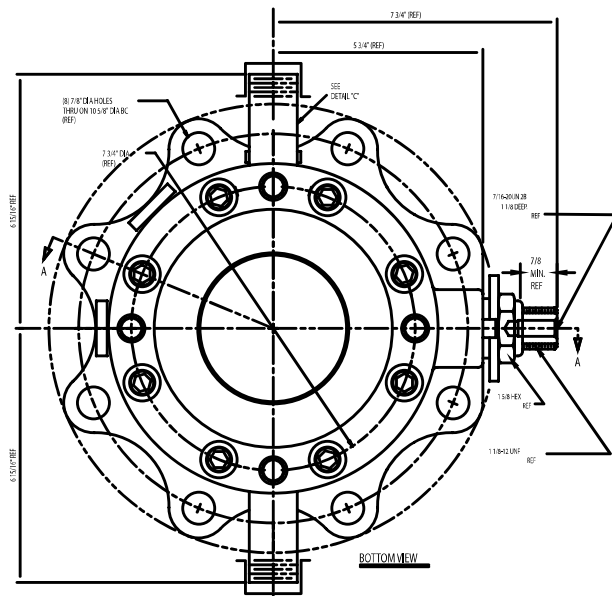
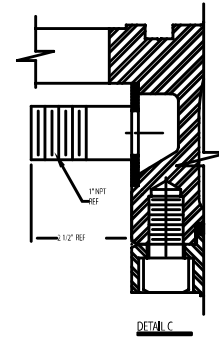
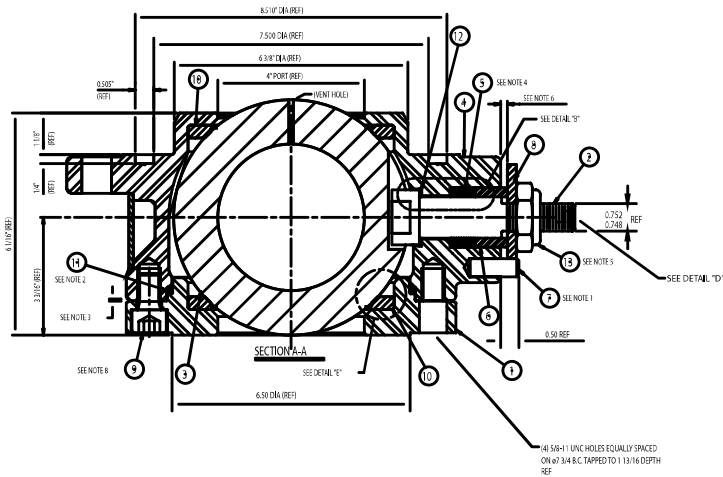
Item	Qty	Name	A-520-C2-CS-SJ		A-520-C2-MO-SJ	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Steel	520-44-CS	Stainless Steel	520-44-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model No.	
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-520-C2-CS-SJ	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ	4BFL-36HB-TT-SJ
A-520-C2-MO-SJ	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ	4BFL-36HB-FT-SJ
A-520-C2-CS-SJ-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ	4BFL-36HB-GT-SJ
A-520-C2-MO-SJ-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ	4BFL-36HB-ST-SJ

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-520-C2-SJ1 • 4" Ball Valve with Steam Jacket



BOTTOM OUTLET VALVES

A-520-C2-SJ1 • 4" Ball Valve with Steam Jacket

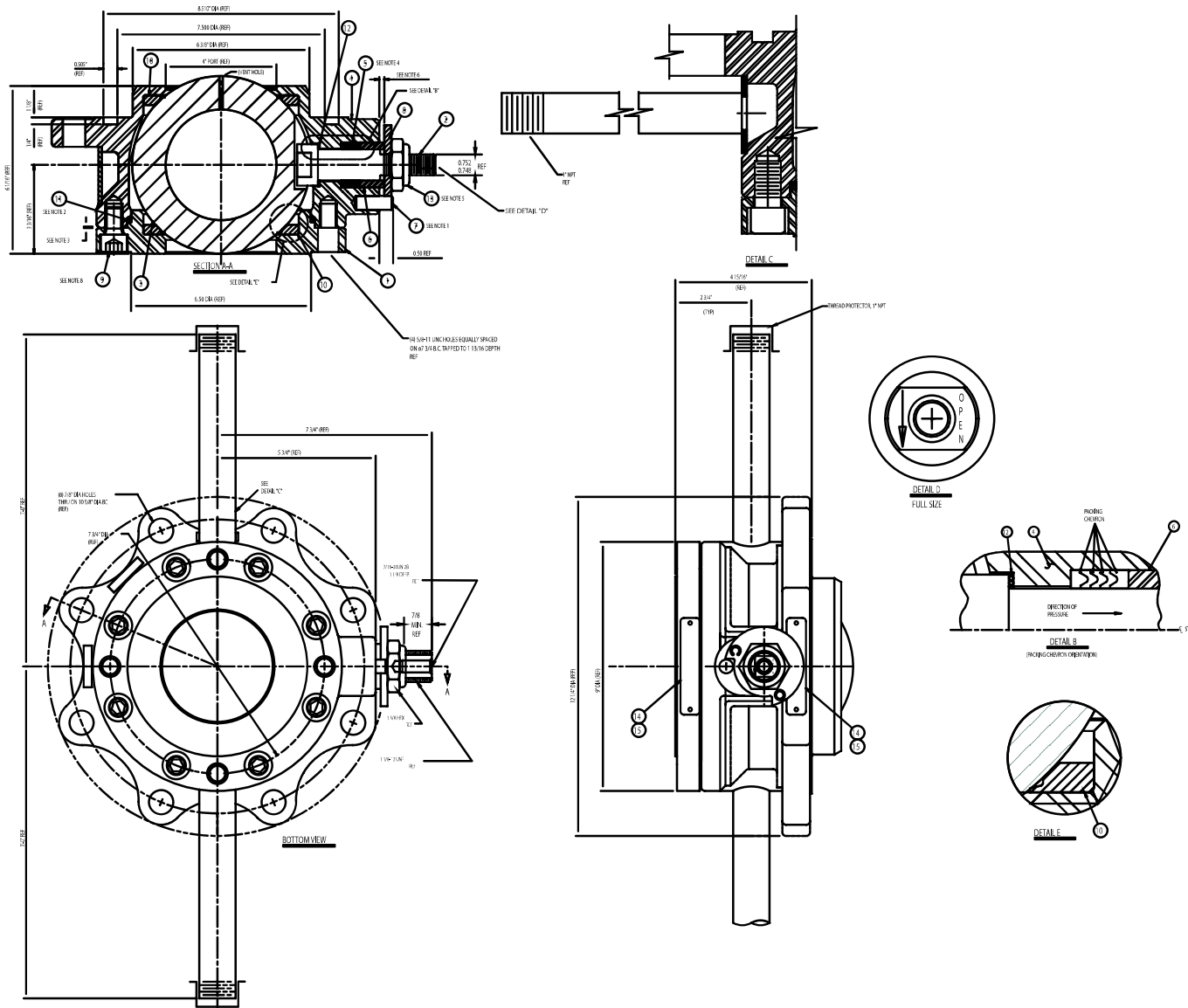
Item	Qty	Name	A-520-C2-CS-SJ1		A-520-C2-MO-SJ1	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Steel	520-410-CS	Stainless Steel	520-410-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model No.	
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-520-C2-CS-SJ1	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ1	4BFL-36HB-TT-SJ1
A-520-C2-MO-SJ1	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ1	4BFL-36HB-FT-SJ1
A-520-C2-CS-SJ1-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ1	4BFL-36HB-GT-SJ11
A-520-C2-MO-SJ1-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ1	4BFL-36HB-ST-SJ

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-520-C2-SJ2 • 4" Ball Valve with Steam Jacket



BOTTOM OUTLET VALVES

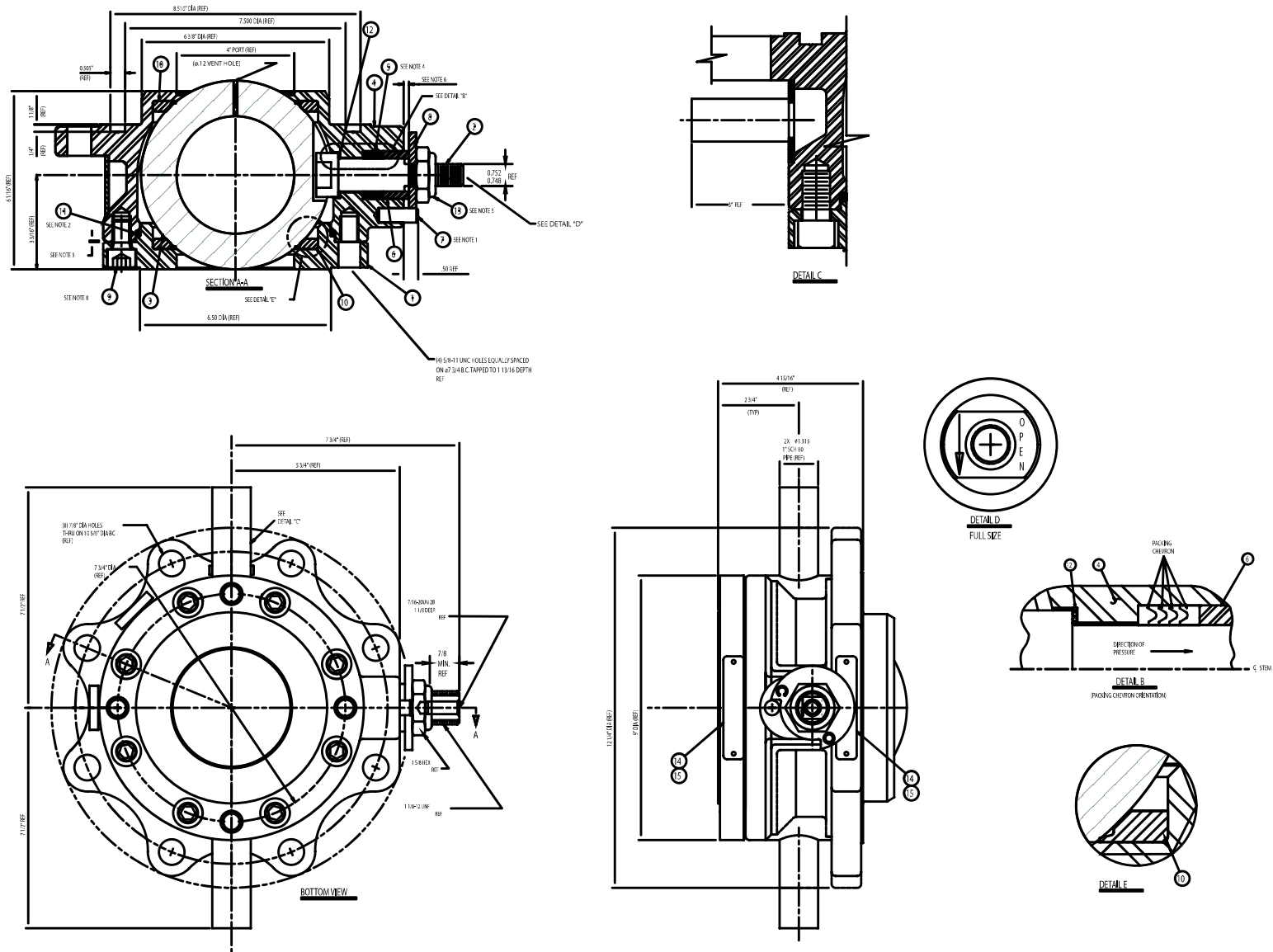
A-520-C2-SJ2 • 4" Ball Valve with Steam Jacket

Item	Qty	Name	A-520-C2-CS-SJ2		A-520-C2-MO-SJ2	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Steel	520-420-CS	Stainless Steel	520-420-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim
A-520-C2-CS-SJ2	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ
A-520-C2-MO-SJ2	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ
A-520-C2-CS-SJ2-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ
A-520-C2-MO-SJ2-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

A-520-C2-SJ3 • 4" Ball Valve with Steam Jacket



BOTTOM OUTLET VALVES

A-520-C2-SJ3 • 4" Ball Valve with Steam Jacket

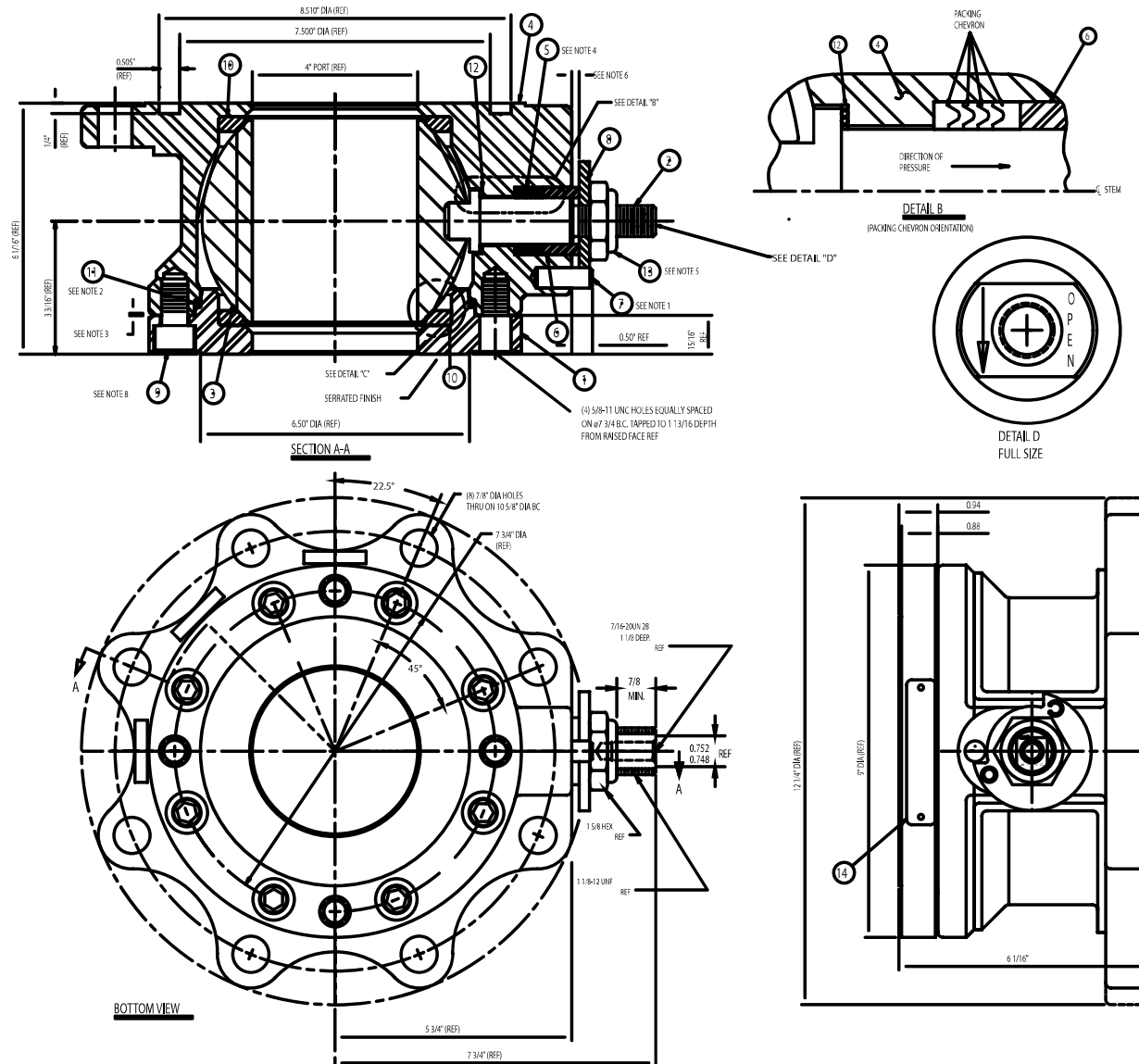
Item	Qty	Name	A-520-C2-CS-SJ3		A-520-C2-MO-SJ3	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Steel	520-430-CS	Stainless Steel	520-430-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim
A-520-C2-CS-SJ3	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ
A-520-C2-MO-SJ3	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ
A-520-C2-CS-SJ3-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ
A-520-C2-MO-SJ3-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-522-C1 • 4" Ball Valve



BOTTOM OUTLET VALVES

A-522-C1 • 4" Ball Valve

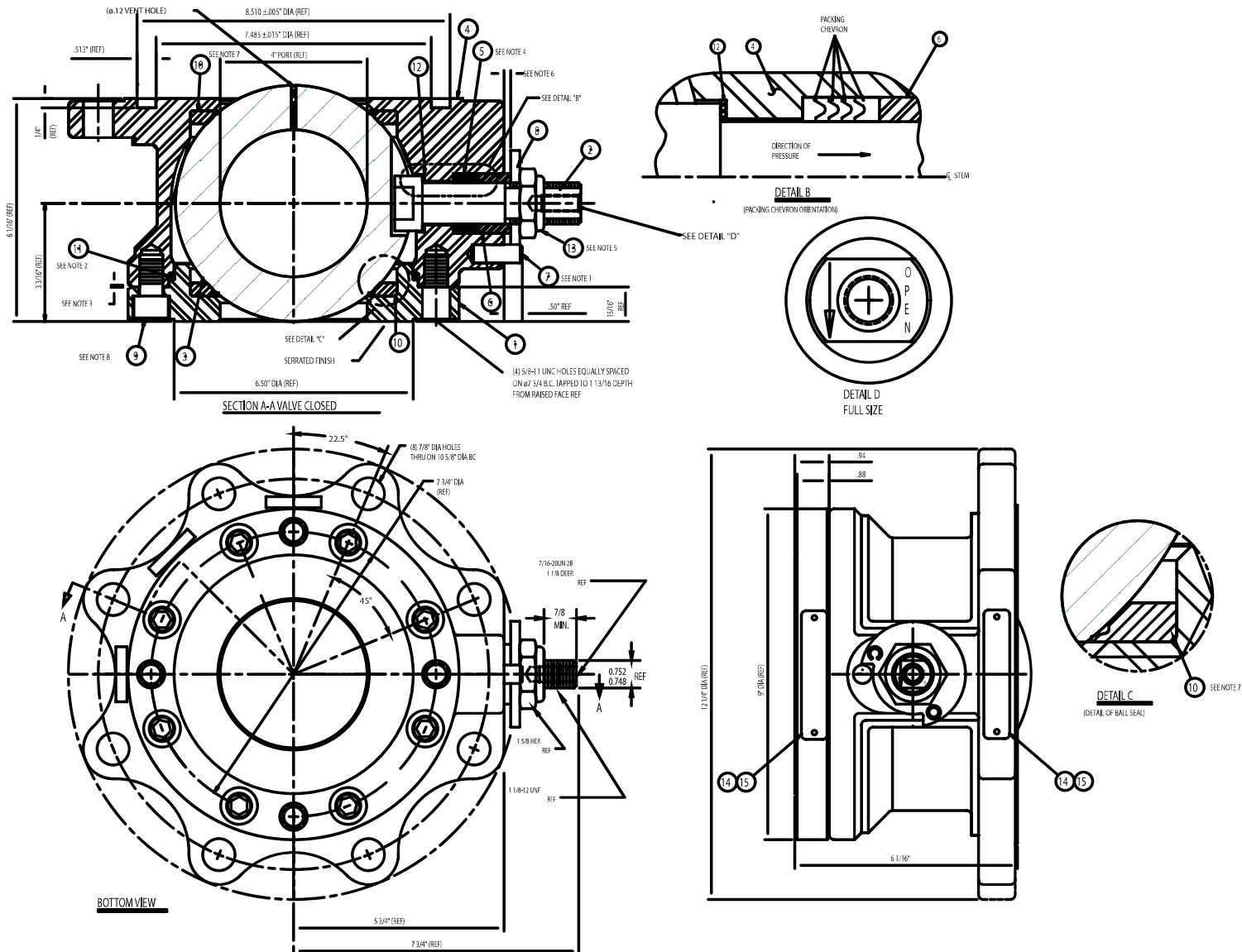
Item	Qty	Name	A-522-C1-CS		A-522-C1-MO		A-522-C1-MO-PRA-PA	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO	Stainless Steel	520-112-MO-PRA-PA
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS-PRA-PA
3	1	Ball	Stainless Steel	520-3-MO	Stainless Steel	520-3-MO	Stainless Steel	520-3-MO-PRA-PA
4	1	Body	Steel	520-45-CS	Stainless Steel	520-45-MO	Stainless Steel	520-45-MO-PRA-PA
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model	
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-522-C1-CS	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ1	4BFL-36HB-TT-SJ1
A-522-C1-MO	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ1	4BFL-36HB-FT-SJ1
A-522-C1-MO-PRA-PA	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ1	4BFL-36HB-FT-SJ1
A-522-C1-CS-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ1	4BFL-36HB-GT-SJ1
A-522-C1-MO-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ1	4BFL-36HB-GT-SJ1
A-522-C1-MO-ST-PRA-PA	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ1	4BFL-36HB-ST-SJ1

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-522-C2 • 4" Ball Valve



BOTTOM OUTLET VALVES

A-522-C2 • 4" Ball Valve

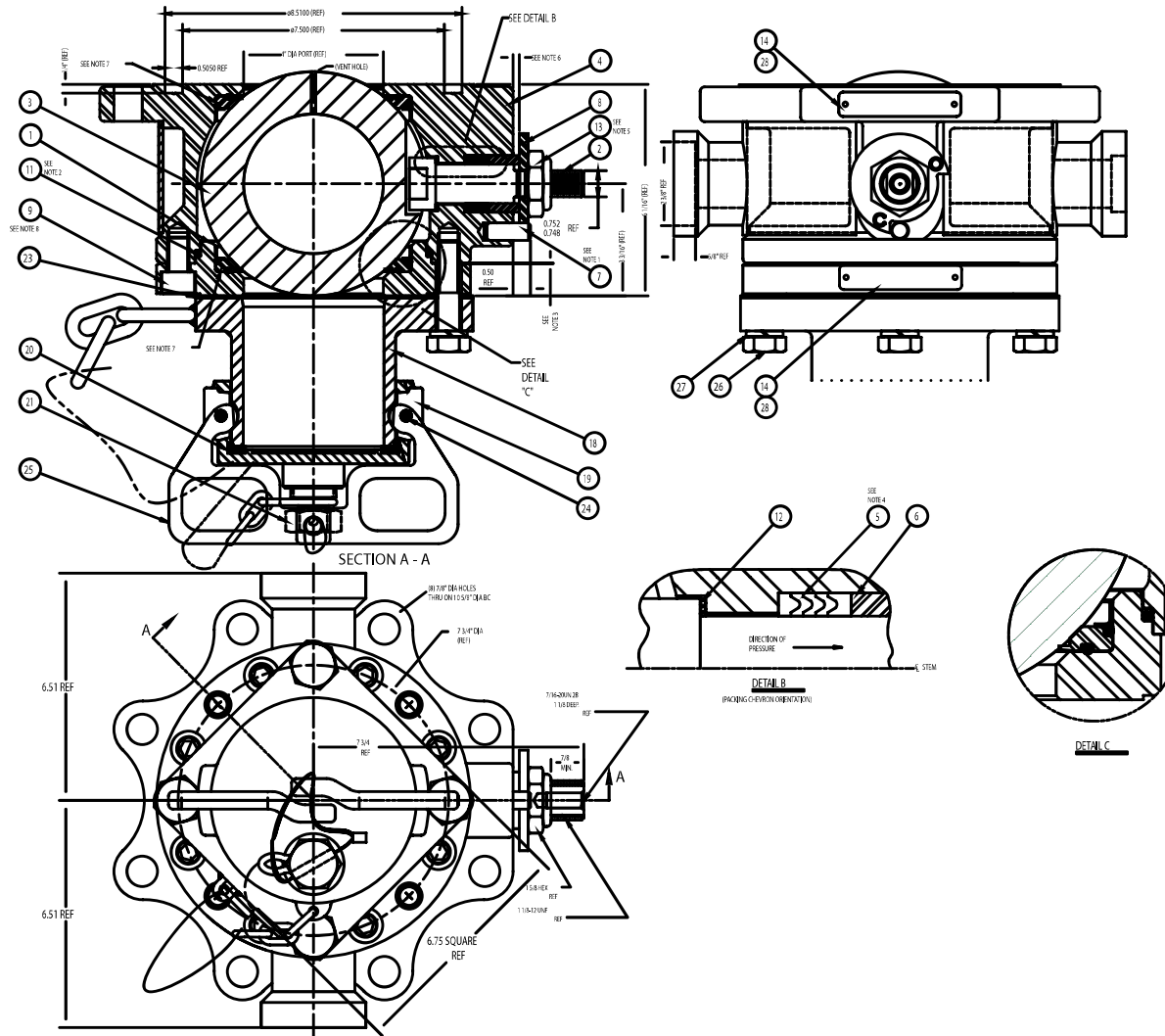
Item	Qty	Name	A-522-C2-CS		A-522-C2-MO		A-522-C2-MO-PRA-PA	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO	Stainless Steel	520-112-MO-PRA-PA
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS-PRA-PA
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO-PRA-PA
4	1	Body	Steel	522-45-CS	Stainless Steel	522-45-MO	Stainless Steel	522-45-MO-PRA-PA
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model	
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-522-C2-CS	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ1	4BFL-36HB-TT-SJ1
A-522-C2-MO	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ1	4BFL-36HB-FT-SJ1
A-522-C2-MO-PRA-PA	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ1	4BFL-36HB-FT-SJ1
A-522-C2-CS-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ1	4BFL-36HB-GT-SJ1
A-522-C2-MO-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ1	4BFL-36HB-GT-SJ1
A-522-C2-MO-ST-PRA-PA	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ1	4BFL-36HB-ST-SJ1

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-522-C2-Q-MO-SJ • 4" Ball Valve with Steam Jacket



Item	Qty	Name	A-522-C2-Q-MO-SJ	
			Material	Part No.
1	1	Cap	Stainless Steel	520-100-MOTF
2	1	Stem	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Stainless Steel	522-430-MOTF
5	1	Packing	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS
10	--			
11	1	Valve Body Seal	PTFE	520-11-01-TF
12	1	Thrust Washer	PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS
14	1	Nameplate	Stainless Steel	520-14-SS-BLANK
15	1	Handle ¹	Steel	520-15-CS
16	1	Washer, Handle ¹	Steel	520-16-CS
17	1	Bolt, Handle ¹	Steel	520-17-CS
18	1	Adapter	Stainless Steel	841-102-MO
19	1	Lever Lock Cap	Stainless Steel	841-23-MO-N60
20	1	Cap Gasket	Buna N	84-3-BN
21	1	1" Pipe Plug & Chain	Stainless Steel	24-H-MO
22	--			
23	1	Flange Gasket	Buna N	522-23-BN
24	2	Grooved Pin	Stainless Steel	84F-23-MO
25	2	Lever	Stainless Steel	841-21-N60
26	4	Bolt	Steel	520-91-CS
27	4	Lock Washer	Steel	547-322-CS

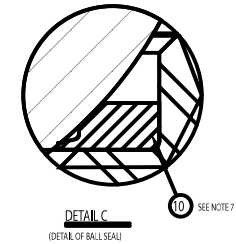
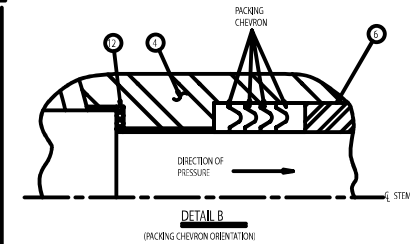
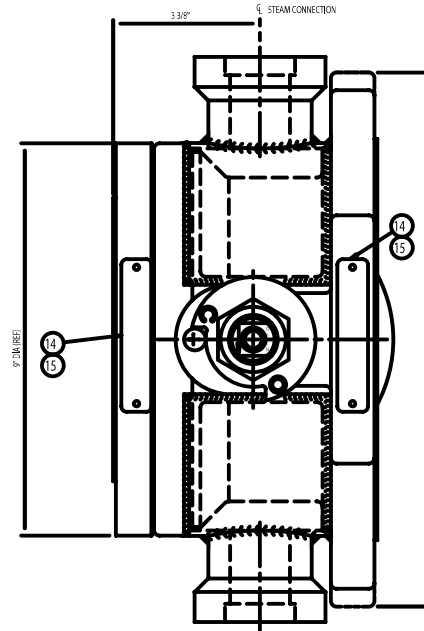
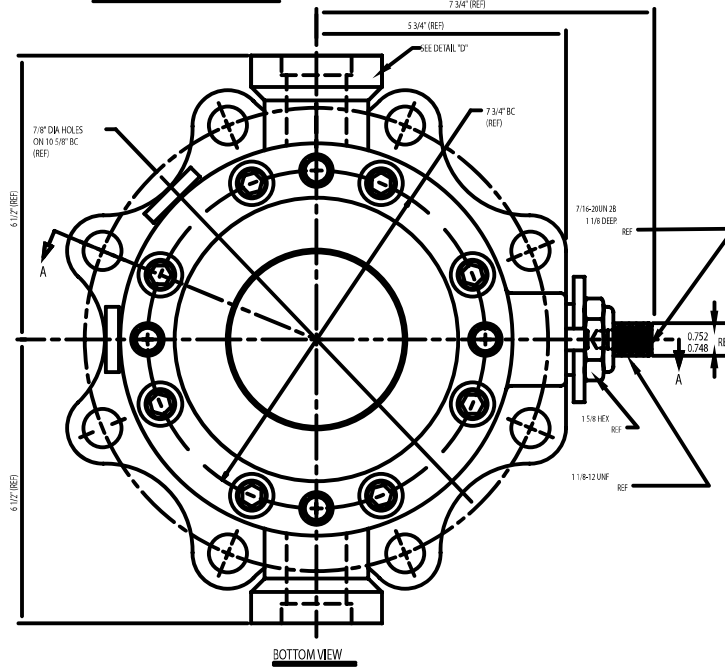
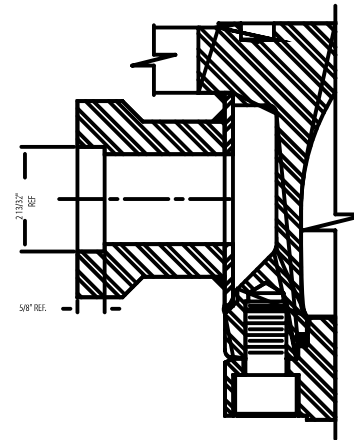
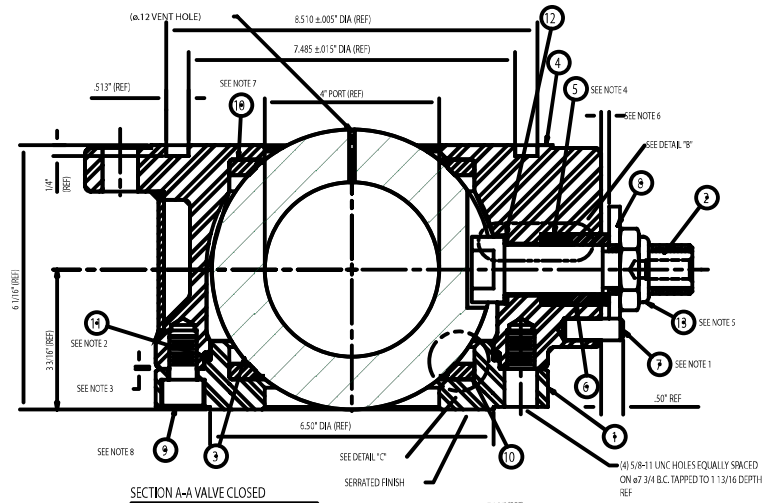
Notes

1. Items not shown and are optional

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

BOTTOM OUTLET VALVES

A-522-C2-SJ • 4" Ball Valve with Steam Jacket



BOTTOM OUTLET VALVES

A-522-C2-SJ • 4" Ball Valve with Steam Jacket

Item	Qty	Name	A-522-C2-CS-SJ		A-522-C2-MO-SJ	
			Material	Part No.	Material	Part No.
1	1	Cap	Steel	520-112-CS	Stainless Steel	520-112-MO
2	1	Stem	Stainless Steel	520-2-SS	Stainless Steel	520-2-SS
3	1	Ball	Stainless Steel	520-30-MO	Stainless Steel	520-30-MO
4	1	Body & Steam Jacket	Steel	522-43-CS	Stainless Steel	522-43-MO
5	1	Packing	Virgin PTFE	520-5-01-TF	Virgin PTFE	520-5-01-TF
6	1	Spacer	Stainless Steel	520-6-SS	Stainless Steel	520-6-SS
7	1	Pin	Steel	520-7-CS	Steel	520-7-CS
8	1	Stop Plate	Steel, Plated	520-8-CS	Steel, Plated	520-8-CS
9	8	Caps Screw, Hex-Soc 5/8"-11 UNC-2A x 1" Long	Steel	520-9-CS	Steel	520-9-CS
10	2	Seal Ball	See Table	See Table	See Table	See Table
11	1	Valve Body Seal	Virgin PTFE	520-11-01-TF	Virgin PTFE	520-11-01-TF
12	1	Thrust Washer	Virgin PTFE	520-12-01-TF	Virgin PTFE	520-12-01-TF
13	1	Lock Nut, Hex, Thin 1-1/8" UNF Nylon Insert	Steel, Plated	520-13-CS	Steel, Plated	520-13-CS
14	2	Nameplate	Stainless Steel	520-14-SS-BLANK	Stainless Steel	520-14-SS-BLANK
15	4	Drive Screw	Stainless Steel	763-11-SS	Stainless Steel	763-11-SS

Valve	Seal Ball		Reference Trinity Model	
	Part No.	Seal Material	Carbon Steel with Stainless Steel Trim	316 Stainless Steel with Stainless Steel Trim
A-522-C2-CS-SJ	520-10-01-TF	Virgin PTFE	4BFL-22HB-TT-SJ	4BFL-36HB-TT-SJ1
A-522-C2-MO-SJ	520-10-01-TF	Virgin PTFE	4BFL-22HB-FT-SJ	4BFL-36HB-FT-SJ1
A-522-C2-CS-SJ-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-GT-SJ	4BFL-36HB-GT-SJ1
A-522-C2-MO-SJ-ST	520-10-04-ST	316 Stainless Steel Filled PTFE	4BFL-22HB-ST-SJ	4BFL-36HB-ST-SJ1

Accessories	
Part No.	Description
520-152-CS	Longitudinal Ball Valve Handle Kit
520-154-CS	Transverse Ball Valve Handle Kit
K-520-18-CS	Ball Valve Coupling Kit, Coupling Handle, Lock Washer Assembly, Nylon Insert Locknut, 7/16-20 UNF X3" Bolt
K-520-01-TF	PTFE Seal Kit
K-520-04-ST	Stainless Filled PTFE Seal Kit

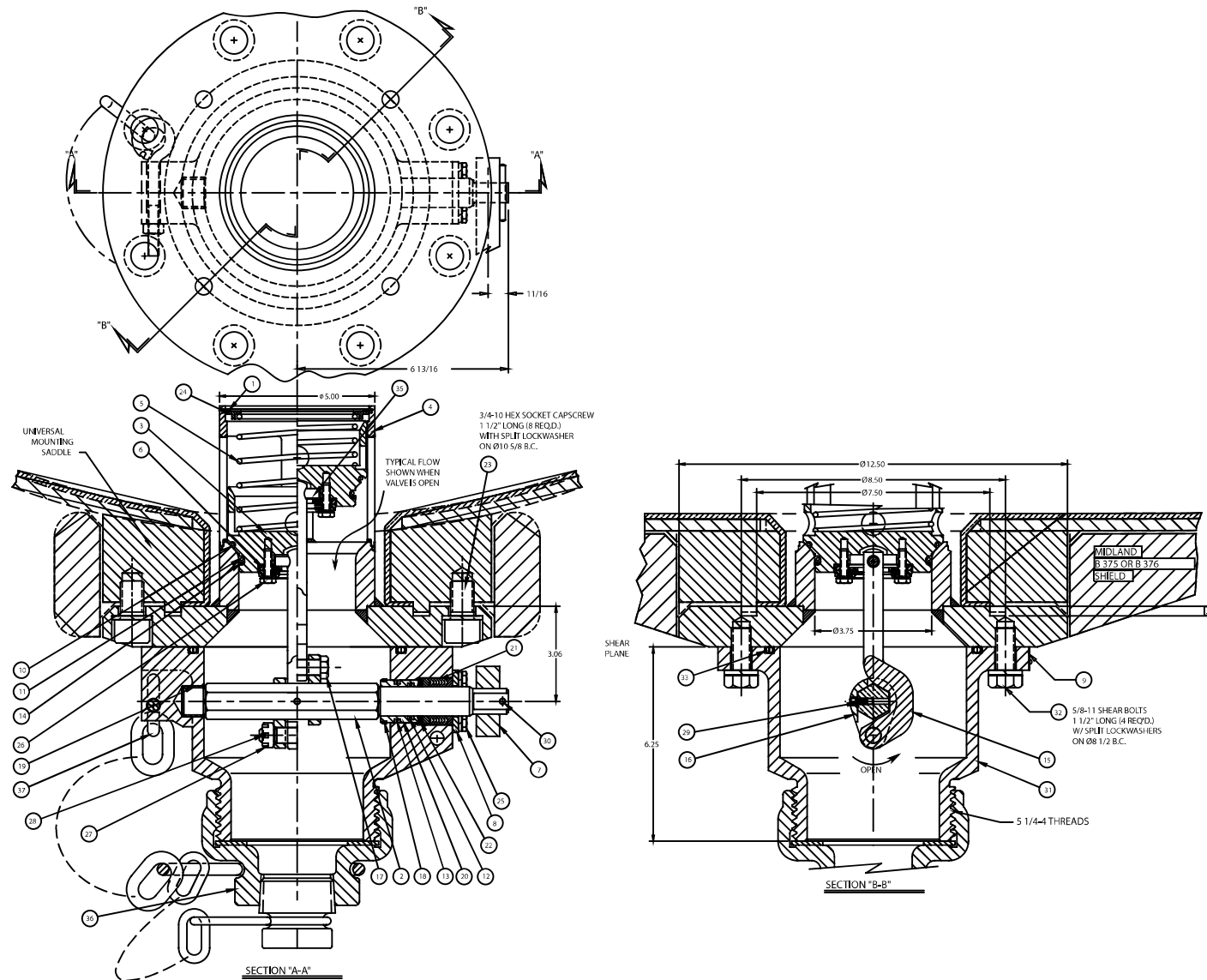
BOTTOM OUTLET VALVES

Interchangeability Chart for Bottom Outlet Valves

BOV Valve Removed	Midland Plug Style		Midland Ball Style	
	Valve	Skid (If Required)	Valve	Skid (If Required)
ACF LOW PROFILE (Ratchet Style)	A-549-JC	Note 1		
	A-566			
ACF A-585 PLUG	A-549	Note 1		
ACF 2020 BALL	A-535	Note 1	A-520	REQUIRED
ACF 2040 BALL	A-548	B-375 OR B-376	A-522	REQUIRED
ACF K2008	A-548	B-375 OR B-376	A-522	REQUIRED
ACF K2009	A-548	B-375 OR B-376	A-522	REQUIRED
Hills-McCanna 4" External BALL	A-548	B-375 OR B-376		
Jamesbury 4" 6RIB3 Internal BALL	A-549-KB	Note 1		
	A-565-KB			
Jamesbury 4" AZFRC BALL	A-548	B-375 OR B-376	A-522	REQUIRED
Jamesbury 4" SUZRC BALL	A-548	B-375 OR B-376	A-522	REQUIRED
Jamesbury 4" AZFRL BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Jamesbury 4" SUZRL BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Jamesbury 4" 5REB3 BALL	A-535			
Jamesbury 6" WSRR/WSRF Wafer-Sphere Butterfly	A-548	B-375 OR B-376	A-522	REQUIRED
Trinity 4BFL-22HB-TT BALL	A-548	B-375 OR B-376	A-520-CS	REQUIRED
Trinity 4BFL-36HB-TT BALL	A-548	B-375 OR B-376	A-520-MO	REQUIRED
Trinity 4BFL-22HB-TTSJ BALL	A-548	B-375 OR B-376	A-520-CS-SJ1...SJ3	REQUIRED
Trinity 4BFL-36HB-TTSJ BALL	A-548	B-375 OR B-376	A-520-MO-SJ1...SJ3	REQUIRED
Trinity 4BF-22HB-TT BALL	A-548	B-375 OR B-376	A-522-CS	REQUIRED
Trinity 4BF-36HB-TT BALL	A-548	B-375 OR B-376	A-522-MO	REQUIRED
Trinity 4BF-22HB-TTSJ BALL	A-548	B-375 OR B-376	A-522-CS-SJ	REQUIRED
Trinity 4BF-36HB-TTSJ BALL	A-548	B-375 OR B-376	A-522-MO-SJ	REQUIRED
UTC 3" Internal BALL	A-549-KB	Note 1		
	A-565-KB			
UTC 4" Low Profile BALL	A-548	B-375 OR B-376	A-520	REQUIRED
Notes				
1. No Skid Required. Existing Saddle protects the valve to Level A				

BOTTOM OUTLET VALVES

A-536 Series • 3" Plug Valve, Lined Universal Flange



BOTTOM OUTLET VALVES

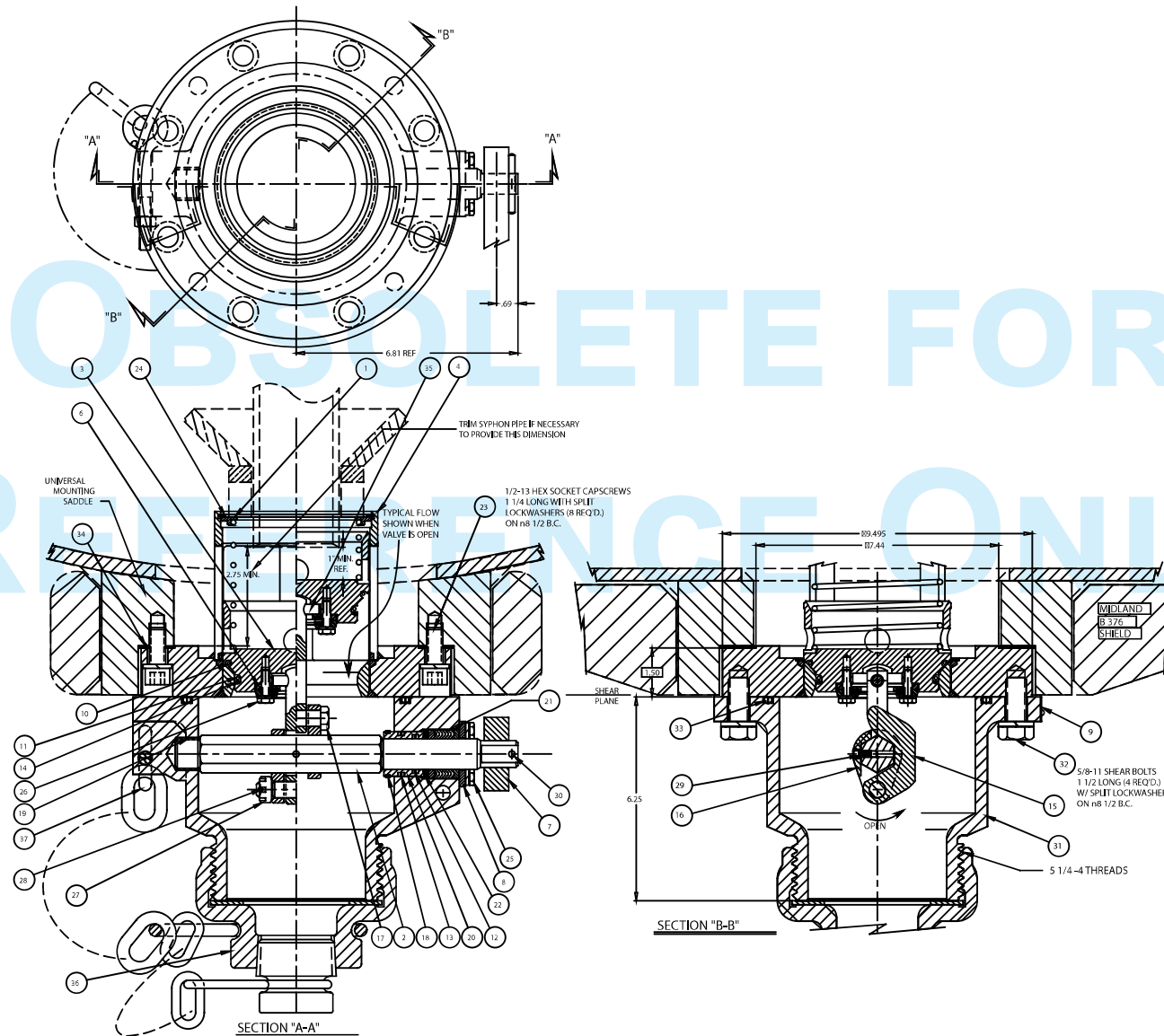
A-536 Series • 3" Plug Valve, Lined Universal Flange



Item	Qty	Name	A-536-CS		A-536-SS		A-536-MO	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	539-1-CS	Stainless Steel	539-1-SS	Stainless Steel	539-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	539-3-SS	Stainless Steel	539-3-SS	Stainless Steel	539-3-MO
4	1	Body	Steel with Stainless Steel Insert	537-4-XS	Stainless Steel	537-4-SS	Stainless Steel	537-4- MO
5	1	Spring	Stainless Steel	539-5-SS	Stainless Steel	539-5-SS	Stainless Steel	539-5-MO
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	545-7-CS ¹	Steel	545-7-CS ¹	Steel	545-7-CS ¹
8	1	Packing Flange	Steel, Plated	545-8-CS	Steel, Plated	545-8-CS	Steel, Plated	545-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	539-10-BN	Buna N ¹	539-10-BN	Buna N ¹	539-10-BN
11	1	Bore O-Ring	Buna N ¹	539-11-BN	Buna N ¹	539-11-BN	Buna N ¹	539-11-BN
12	1	Shaft O-Ring	Buna N ¹	539-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	539-14-TF	PTFE	539-14-TF	PTFE	539-14-TF
15	1	Cam Lever	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Stainless Steel	545-17-N60	Stainless Steel	545-17-N60	Stainless Steel	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS
19	1	Shaft Bushing	Stainless Steel	545-19-N60	Stainless Steel	545-19-N60	Stainless Steel	545-19-N60
20	1	Packing Bushing	Stainless Steel	545-20-N60	Stainless Steel	545-20-N60	Stainless Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
23b	8	Lock Washer	Steel Plated	363-21-AS	Stainless Steel	363-21-SS	Steel Plated	363-21-AS
24	1	Retainer Ring	Stainless Steel	539-24-SS	Stainless Steel	539-24-SS	Stainless Steel	539-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	545-27-CS	Stainless Steel	545-27-SS	Stainless Steel	545-27-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-MO
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-SS	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	--							
35	1	Pin	Stainless Steel	549-35-N60	Stainless Steel	549-35-N60	Stainless Steel	549-35-N60
36	1	Cap with Chain	Ductile Iron, Malleable Iron, Steel	55-DI	Stainless Steel	55-SS	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
Notes								
1. Alternate materials available.								

BOTTOM OUTLET VALVES

A-538 Series • 3" Plug Valve



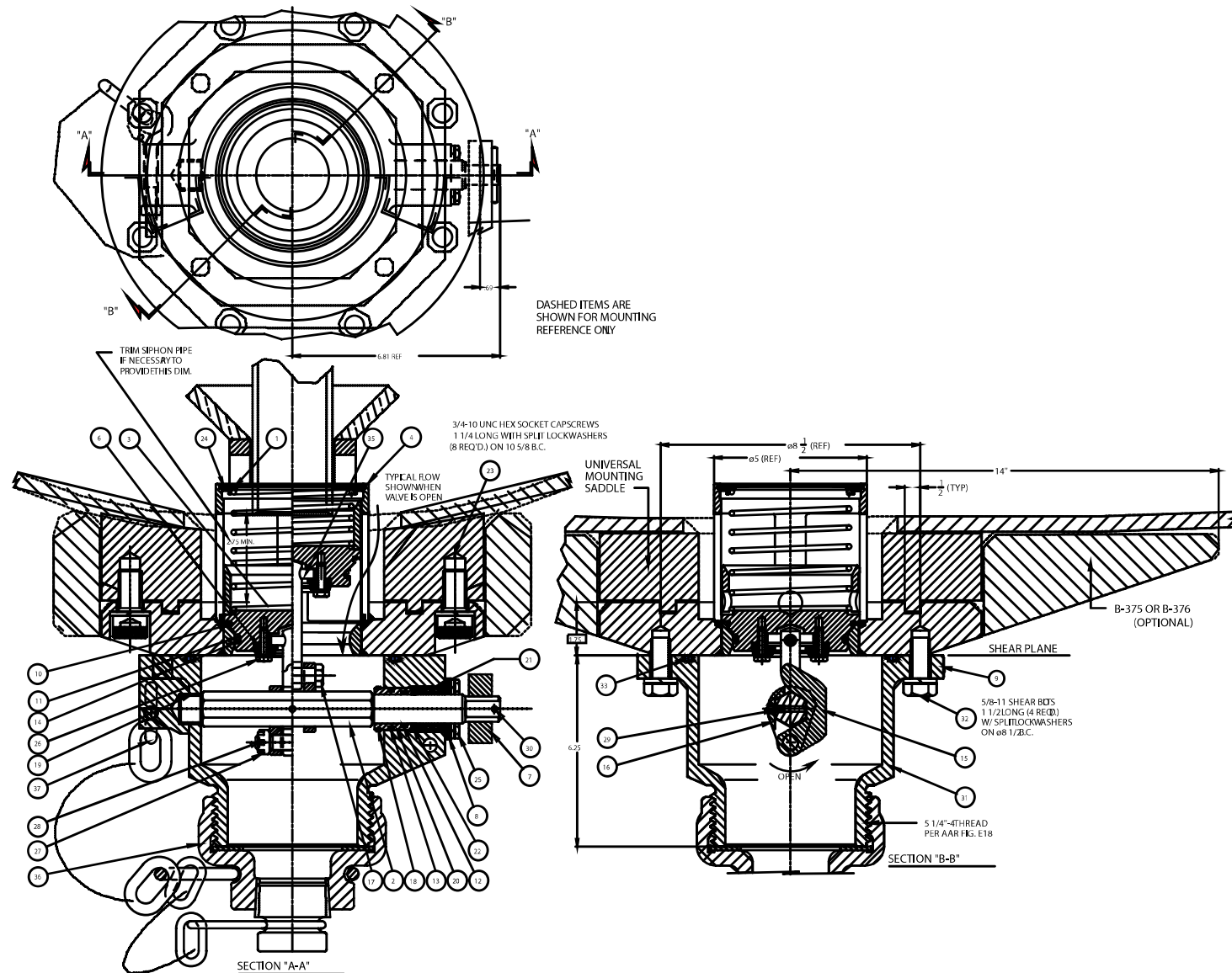
BOTTOM OUTLET VALVES

A-538 Series • 3" Plug Valve

Item	Qty	Name	A-538-CS (Carbon Steel with Stainless Steel Trim)		A-538-SS (304 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	539-100-SS	Stainless Steel	539-100-SS
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	539-3-SS	Stainless Steel	539-3-SS
4	1	Body	Steel with Stainless Steel Insert	538-4-XS	Stainless Steel	538-4-SS
5	--					
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	539-10-BN	Buna N ¹	539-10-BN
11	1	Bore O-Ring	Buna N ¹	539-11-BN	Buna N ¹	539-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	539-14-TF	PTFE	539-14-TF
15	1	Cam Lever	Stainless Steel	539-15-SS	Stainless Steel	539-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23a	8	Body Bolt	Steel	538-23-AS	Steel	538-23-AS
23b	8	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS
24	1	Retainer Ring	Stainless Steel	539-24-MO	Stainless Steel	539-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	--					
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap with Chain	Ductile Iron, Malleable Iron, Steel	55-DI	Stainless Steel, Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS
Notes						
1. Alternate materials available.						

BOTTOM OUTLET VALVES

A-539 Series • 3" Plug Valve, Universal Flange



BOTTOM OUTLET VALVES

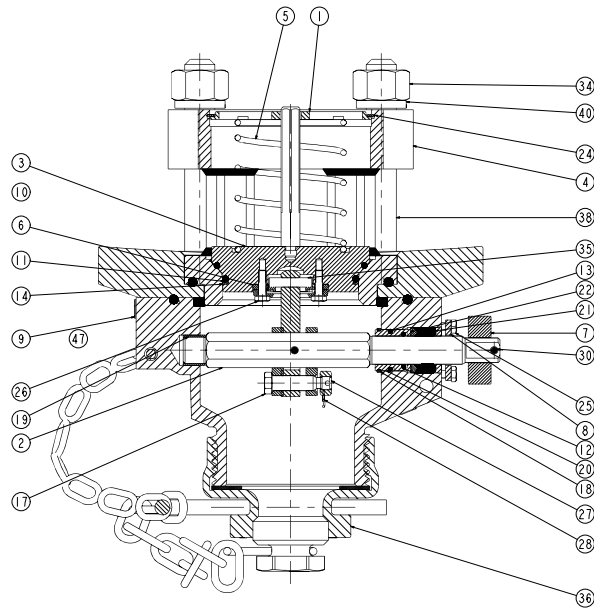
A-539 Series • 3" Plug Valve, Universal Flange



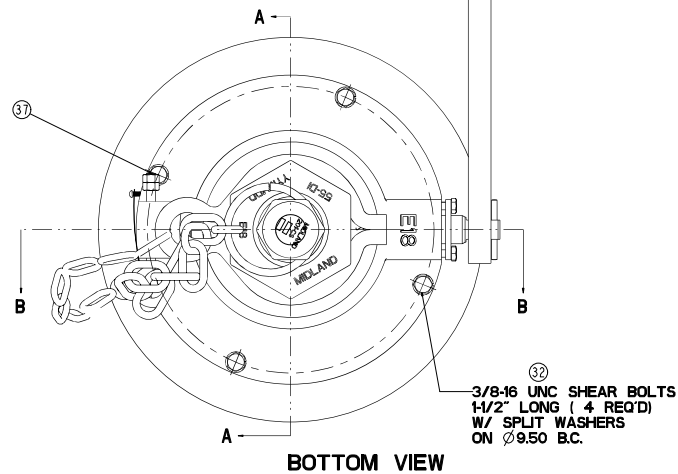
Item	Qty	Name	A-539-CS (Carbon Steel with Stainless Steel Trim)		A-539-SS (304 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	539-100-SS	Stainless Steel	539-100-SS
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	539-3-SS	Stainless Steel	539-3-SS
4	1	Body	Steel with Stainless Steel Insert	539-4-XS	Stainless Steel	539-4-SS
5	--					
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	539-10-BN	Buna N ¹	539-10-BN
11	1	Bore O-Ring	Buna N ¹	539-11-BN	Buna N ¹	539-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	539-14-TF	PTFE	539-14-TF
15	1	Cam Lever	Stainless Steel	539-15-SS	Stainless Steel	539-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
23b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
24	1	Retainer Ring	Stainless Steel	539-24-SS	Stainless Steel	539-24-SS
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-262-MO	Stainless Steel	545-262-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	--					
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap with Chain	Ductile Iron, Malleable Iron, Steel	55-DI	Stainless Steel, Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS
Notes						
1. Alternate materials available.						

BOTTOM OUTLET VALVES

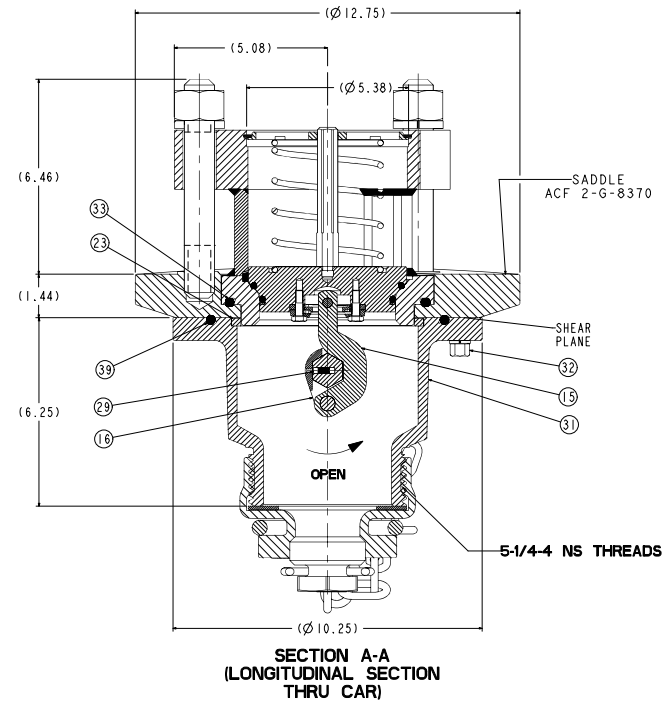
A-541 Series • 4" Plug Valve, Universal Flange



SECTION B-B
(TRANSVERSE SECTION
THRU CAR)



BOTTOM VIEW



SECTION A-A
(LONGITUDINAL SECTION
THRU CAR)

BOTTOM OUTLET VALVES

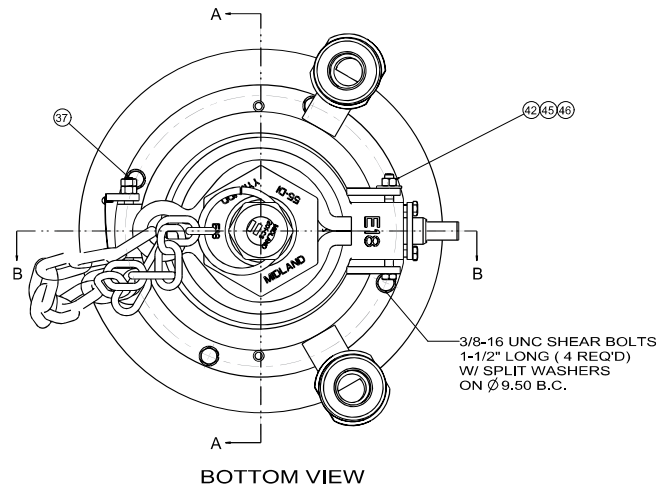
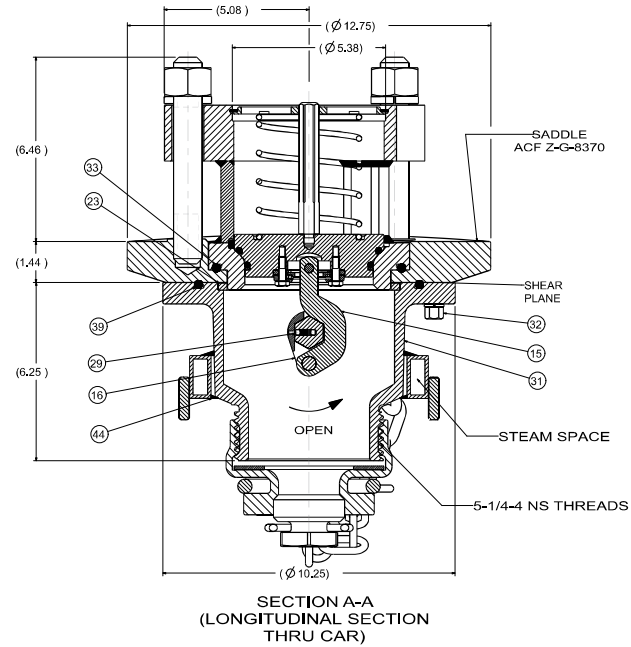
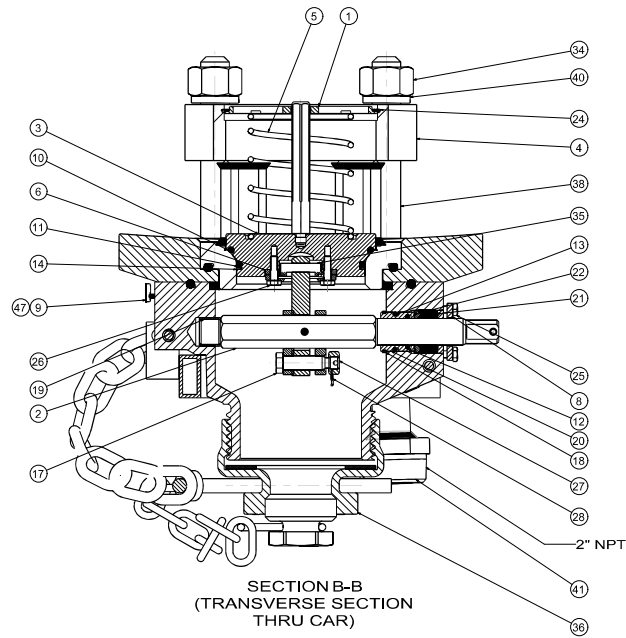
A-541 Series • 4" Plug Valve, Universal Flange



Item	Qty	Name	A-541-CS (Carbon Steel with Stainless Steel Trim)		A-541-SS (304 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	539-100-SS	Stainless Steel	539-100-SS
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	539-3-SS	Stainless Steel	539-3-SS
4	1	Body	Steel with Stainless Steel Insert	539-4-XS	Stainless Steel	539-4-SS
5	--					
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	539-10-BN	Buna N ¹	539-10-BN
11	1	Bore O-Ring	Buna N ¹	539-11-BN	Buna N ¹	539-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	539-14-TF	PTFE	539-14-TF
15	1	Cam Lever	Stainless Steel	539-15-SS	Stainless Steel	539-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
23b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
24	1	Retainer Ring	Stainless Steel	539-24-SS	Stainless Steel	539-24-SS
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	--					
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap with Chain	Ductile Iron, Malleable Iron, Steel	55-DI	Stainless Steel, Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS
Notes						
1. Alternate materials available.						

BOTTOM OUTLET VALVES

A-541-SJ Series • 4" Plug Valve, Universal Flange



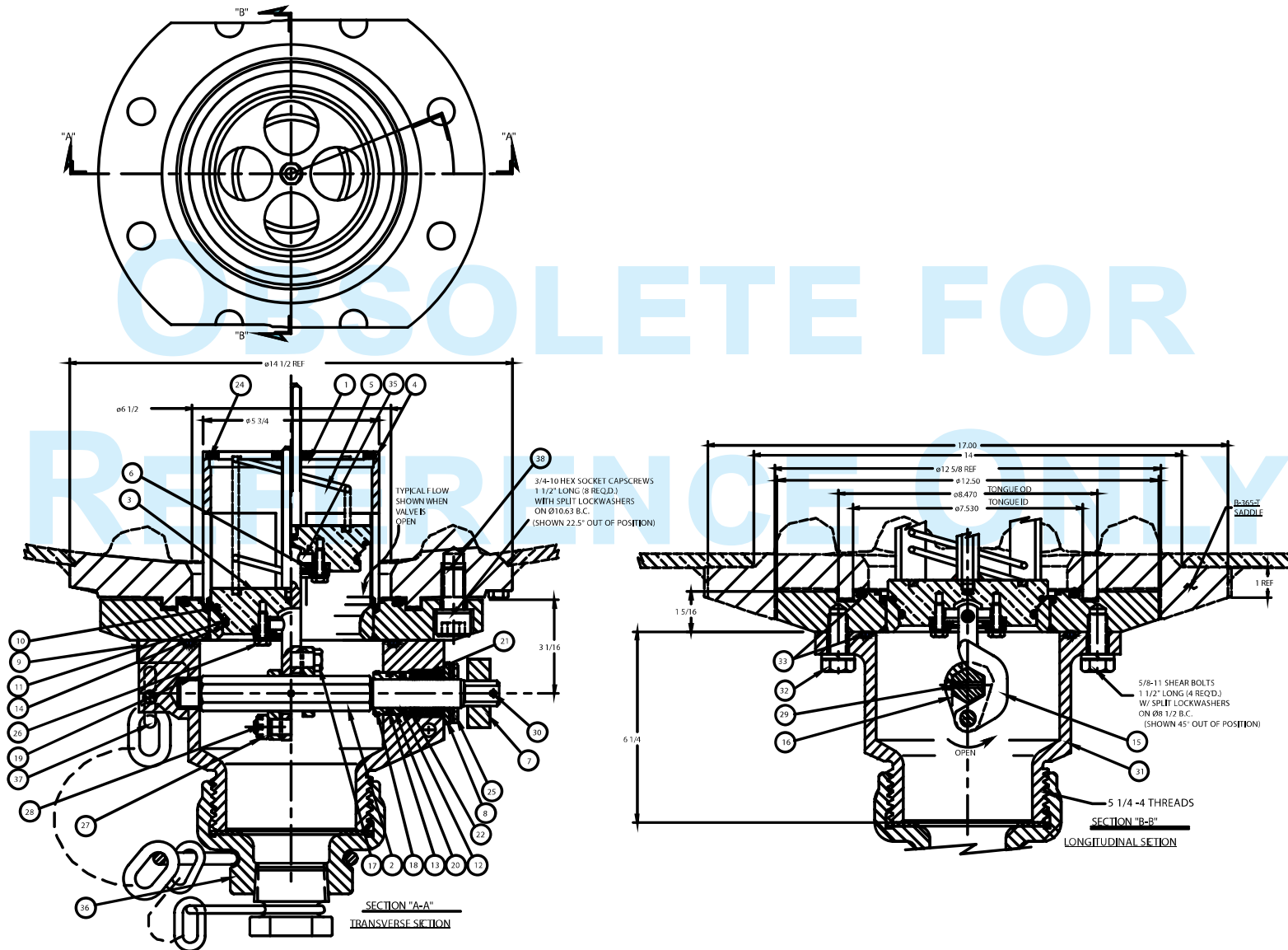
BOTTOM OUTLET VALVES

A-541-SJ Series • 4" Plug Valve, Universal Flange



Item	Qty	Name	A-541-XS-SJ (Carbon Steel with Stainless Steel Trim)	
			Material	Part No.
1	1	Top Guide	Stainless Steel	549-1-SS
2	1	Shaft	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	549-3-SS
4	1	Body	Steel with Stainless Steel Seat	541-400-XS
5	--	Spring	Stainless Steel	545-5-SS
6	1	Retainer Cover	Stainless Steel	549-61-SS
7	1	Handle	Carbon Steel	549-7-CS
8	1	Packing Flange	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	549-9-SS
10	1	Seat O-Ring	Buna N	545-10-BN
11	1	Bore O-Ring	Buna N	545-11-BN
12	1	Shaft O-Ring	Buna N	545-12-BN
13	1	Bushing O-Ring	Buna N	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	549-16-SS
17	1	Cam Bolt	Stainless Steel	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Stainless Steel	545-19-N60
20	1	Packing Bushing	Stainless Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS
23	8	Inner Ring	Stainless Steel	549-316-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS
25a	4	Packing Bolt	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-315-DI
32a	4	Base Bolt	Carbon Steel	541-32-CS
32b	4	Base Lock Washer	Carbon Steel	15-17-CS
33	1	Base O-Ring	Buna N	549-30-BN
34	3	Nut	Alloy Steel	549-381-AS
35	1	Pin	Stainless Steel	549-35-N60
36	1	Cap with Chain	Ductile Iron	55-DI
37	1	Eye-bolt, Nut, Lock washer	Carbon Steel	549-37-CS
38	3	Stud	Steel, Plated	549-380-AS
39	1	Base O-Ring	Buna N	549-390-BN
40	3	Lock Washer	Stainless Steel	549-382-SS
41	1	Steam Jacket	Carbon Steel	549-50-CS
42	1	Bolt	Carbon Steel	549-23-CS
43	--			
44	8 oz.	Heat Transfer Cement	Cement	549-51
45	2	Washer	Carbon Steel	549-524-CS
46	1	Nut	Carbon Steel	549-525-CS
47	2	Drive Screw	Stainless Steel	763-11-SS
Notes				
1. Alternate materials available.				

A-542 Series • 4" Plug Valve



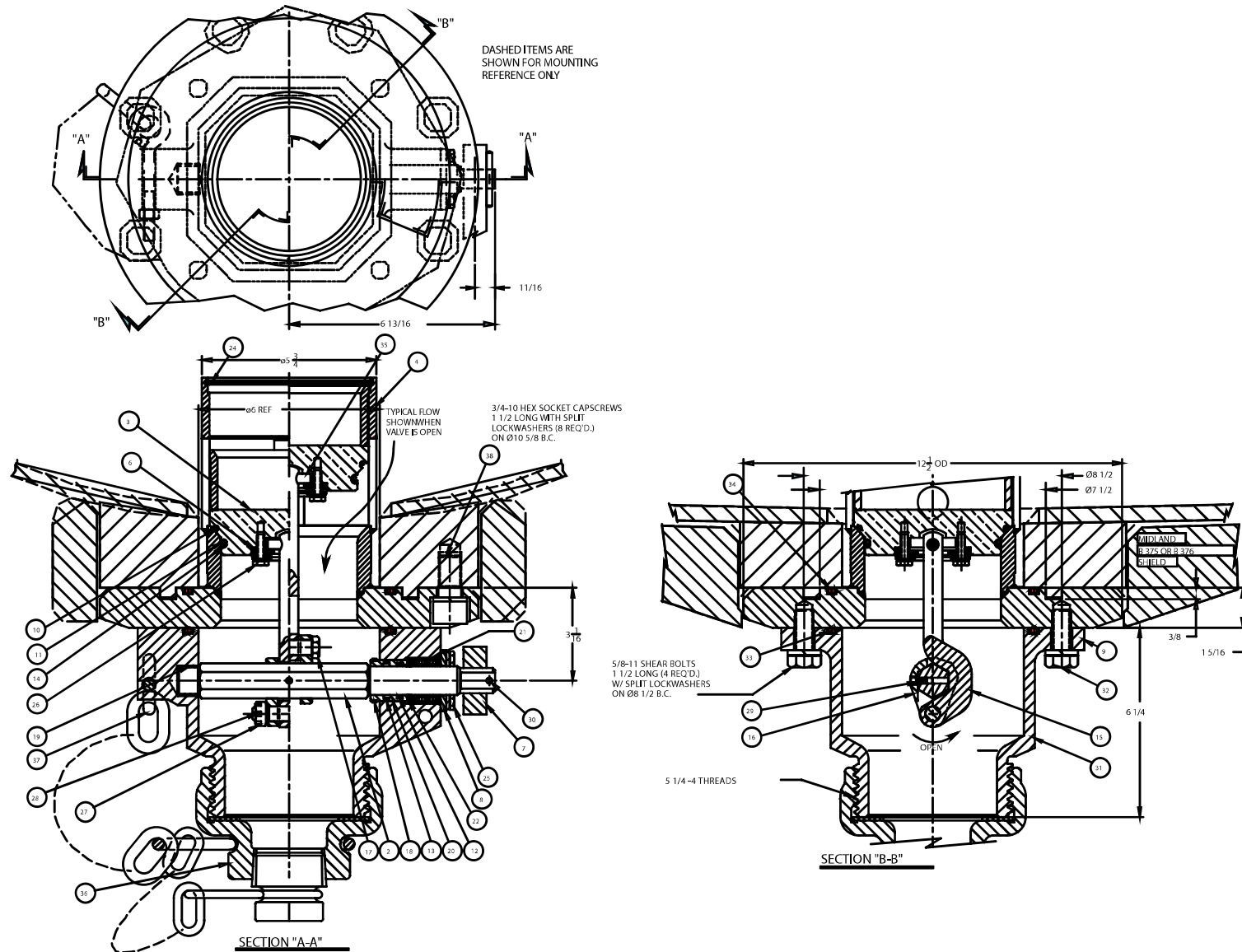
BOTTOM OUTLET VALVES

A-542 Series • 4" Plug Valve



Item	Qty	Name	A-542-CS (Carbon Steel with Stainless Steel Trim)		A-542-SS (304 Stainless Steel)		A-542-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Insert	542-4-CS	Stainless Steel	542-4-SS	Stainless Steel	542-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS 1	Steel	549-7-CS 1	Steel	549-7-CS 1
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N 1	545-10-BN	Buna N 1	545-10-BN	Buna N 1	545-10-BN
11	1	Bore O-Ring	Buna N 1	545-11-BN	Buna N 1	545-11-BN	Buna N 1	545-11-BN
12	1	Shaft O-Ring	Buna N 1	545-12-BN	Buna N 1	545-12-BN	Buna N 1	545-12-BN
13	1	Bushing O-Ring	Buna N 1	545-13-BN	Buna N 1	545-13-BN	Buna N 1	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	--							
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-MO
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-MO
29	1	Cam Pin	Stainless Steel	545-29-SS	Stainless Steel	545-29-SS	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-SS	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N 1	547-33-BN	Buna N 1	547-33-BN	Buna N 1	547-33-BN
34	1	Gasket	Comp. Non-ASB.	548-34-AB	Comp. Non-ASB.	548-34-AB	Comp. Non-ASB.	548-34-AB
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap with Chain	Ductile Iron, Malleable Iron, Steel	55-DI	Stainless Steel, Steel	55-SS	Stainless Steel, Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel	375-22-AS
38b	8	Body Lock Washer	Steel Plated	363-21-AS	Steel, Plated	363-21-AS	Steel	363-21-AS
39	1	Body O-Ring	Buna N 1	547-33-BN	Buna N 1	547-33-BN	Buna N 1	547-33-BN
Notes								
1. Alternate materials available.								

A-543 Series • 4" Plug Valve



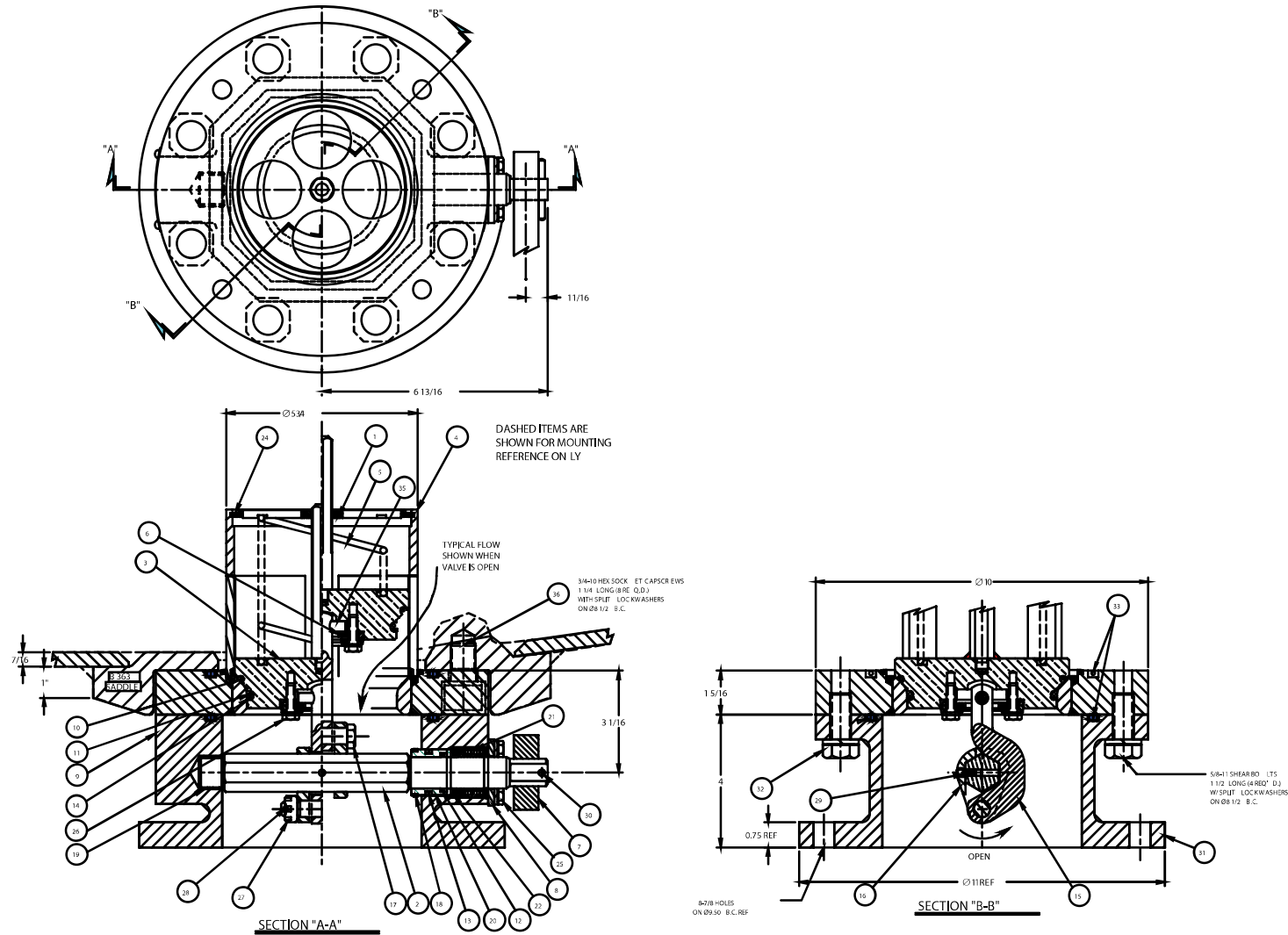
BOTTOM OUTLET VALVES

A-543 Series • 4" Plug Valve

Item	Qty	Name	A-543-CS (Carbon Steel with Stainless Steel Trim)		A-543-SS (304 Stainless Steel)		A-543-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	--							
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	543-3-SS	Stainless Steel	543-3-SS	Stainless Steel	543-3-MO
4	1	Body	Steel with Stainless Steel Insert	548-4-CS	Stainless Steel	548-4-SS	Stainless Steel	548-4-MO
5	-							
6	1	Retainer Cover	Steel, Plated	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-MO
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS	Stainless Steel	545-18-SS
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	--							
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	545-27-CS	Stainless Steel	545-27-SS	Stainless Steel	545-27-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-MO
29	1	Cam Pin	Stainless Steel	545-29-SS	Stainless Steel	545-29-SS	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Malleable Iron ¹	549-31-MI	Stainless Steel	549-31-SS	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	1	Body O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap with Chain	Malleable Iron, Ductile Iron	55-DI	Stainless Steel	55-SS	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated ¹	375-22-AS	Steel, Plated ¹	375-22-AS	Steel, Plated ¹	375-22-AS
38b	8	Body Lock Washer	Steel Plated ¹	363-21-AS	Steel, Plated ¹	363-21-AS	Steel, Plated ¹	363-21-AS
Notes								
1. Alternate materials available.								

BOTTOM OUTLET VALVES

A-547 Series • 4" Plug Valve, Flanged



BOTTOM OUTLET VALVES

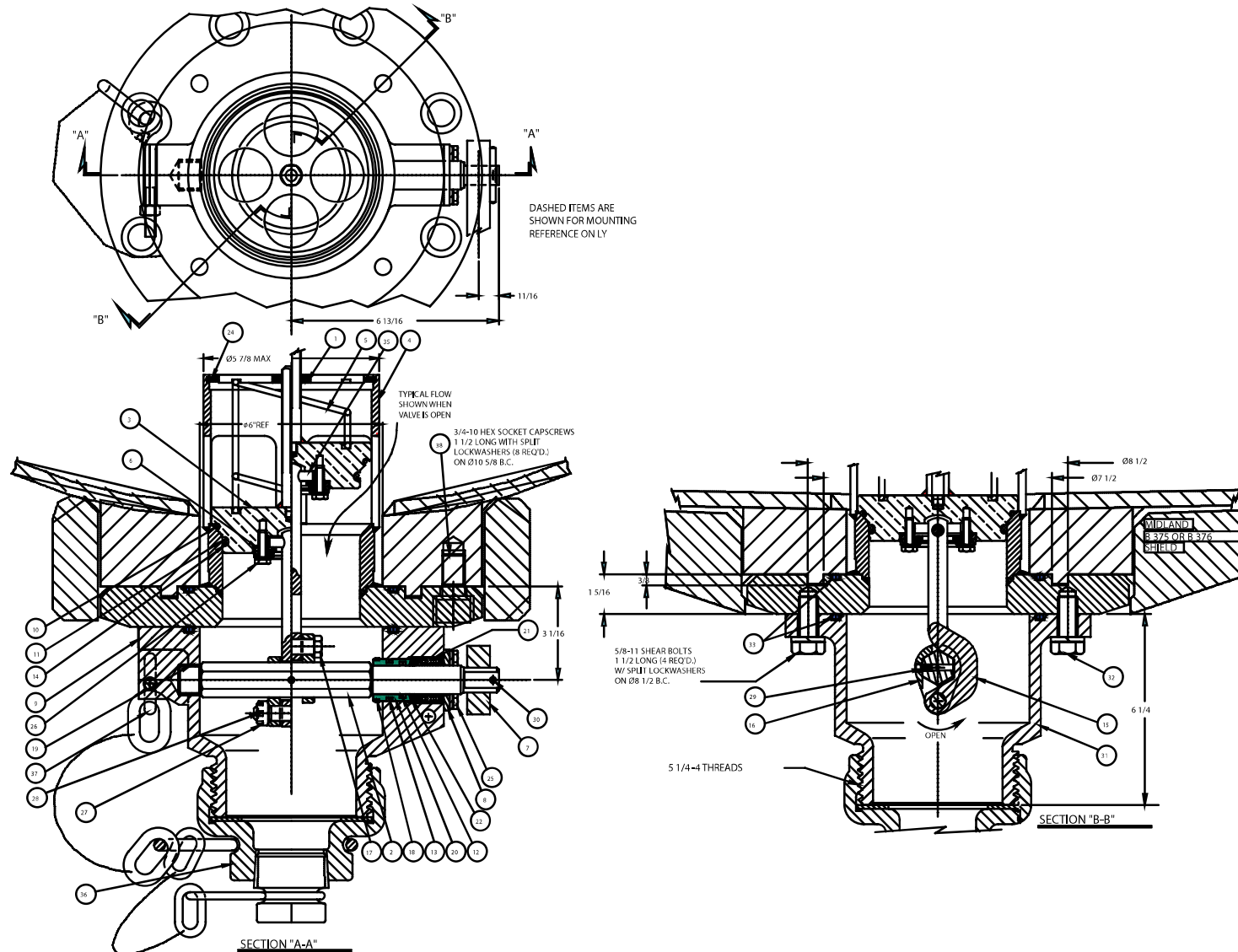
A-547 Series • 4" Plug Valve, Flanged



Item	Qty	Name	A-547-CS (Carbon Steel with Stainless Steel Trim)		A-547-SS (304 Stainless Steel)		A-547-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Insert	549-4-CS	Stainless Steel	549-4-SS	Stainless Steel	549-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS 1	Steel	549-7-CS 1	Steel	549-7-CS 1
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N 1	545-10-BN	Buna N 1	545-10-BN	Buna N 1	545-10-BN
11	1	Bore O-Ring	Buna N 1	545-11-BN	Buna N 1	545-11-BN	Buna N 1	545-11-BN
12	1	Shaft O-Ring	Buna N 1	545-12-BN	Buna N 1	545-12-BN	Buna N 1	545-12-BN
13	1	Bushing O-Ring	Buna N 1	545-13-BN	Buna N 1	545-13-BN	Buna N 1	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	--							
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-SS	Stainless Steel	545-251-SS	Stainless Steel	545-251-SS
25b	4	Packing Lock Washer	Stainless Steel	545-252-SS	Stainless Steel	545-252-SS	Stainless Steel	545-252-SS
26a	4	Retainer Bolt	Stainless Steel	545-261-SS	Stainless Steel	545-261-SS	Stainless Steel	545-261-SS
26b	4	Retainer Lock Washer	Stainless Steel	545-252-SS	Stainless Steel	545-252-SS	Stainless Steel	545-252-SS
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	720-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-MO
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Steel	547-312-CS	Stainless Steel	547-312-SS	Stainless Steel	547-312-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N 1	547-33-BN	Buna N 1	547-33-BN	Buna N 1	547-33-BN
34	--							
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36a	8	Body Bolt	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Stainless Steel	363-22-AS
36b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel	363-21-AS
Notes								
1. Alternate materials available.								
Approved for Protection Level A of AAR Circular D.V.2007								

BOTTOM OUTLET VALVES

A-548 Series • 4" Plug Valve, Universal Flange



BOTTOM OUTLET VALVES

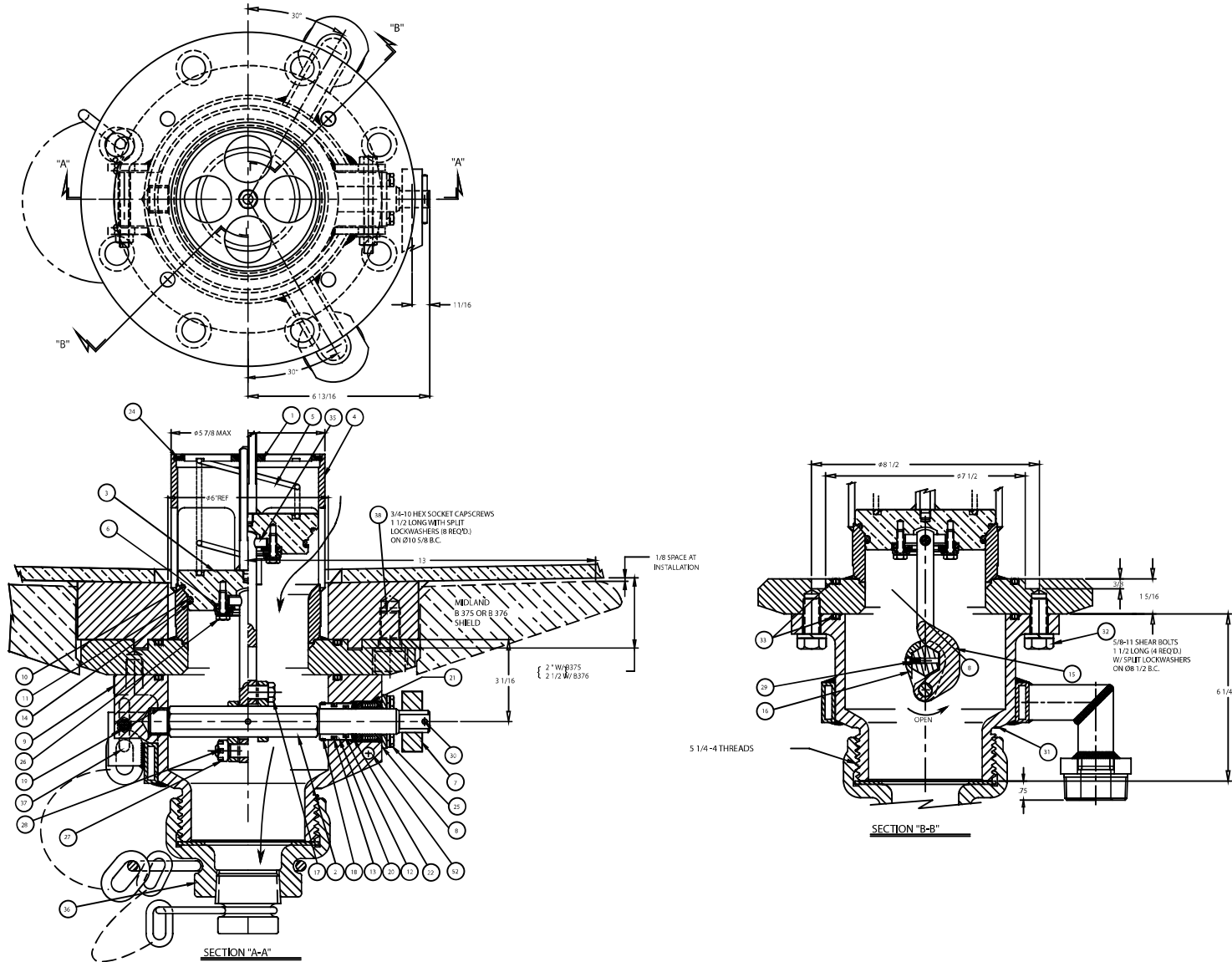
A-548 Series • 4" Plug Valve, Universal Flange



Item	Qty	Name	A-548-CS (Steel with Stainless Steel Trim)		A-548-XS (Carbon Steel with Stainless Steel Trim)		A-548-SS (304 Stainless Steel)		A-548-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Insert	548-4-CS	Steel with Stainless Steel Insert	548-4-XS	Stainless Steel	548-4-SS	Stainless Steel	548-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	--									
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	--									
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Ductile Iron	55-DI	Steel, Plated	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
Notes										
1. Alternate materials available.										
Approved for Protection Level A of AAR Circular D.V.2007, when applied with B-375 or B-376 Shield										

BOTTOM OUTLET VALVES

A-548-SJ Series • 4" Plug Valve, Universal Flange, Steam Jacketed



BOTTOM OUTLET VALVES

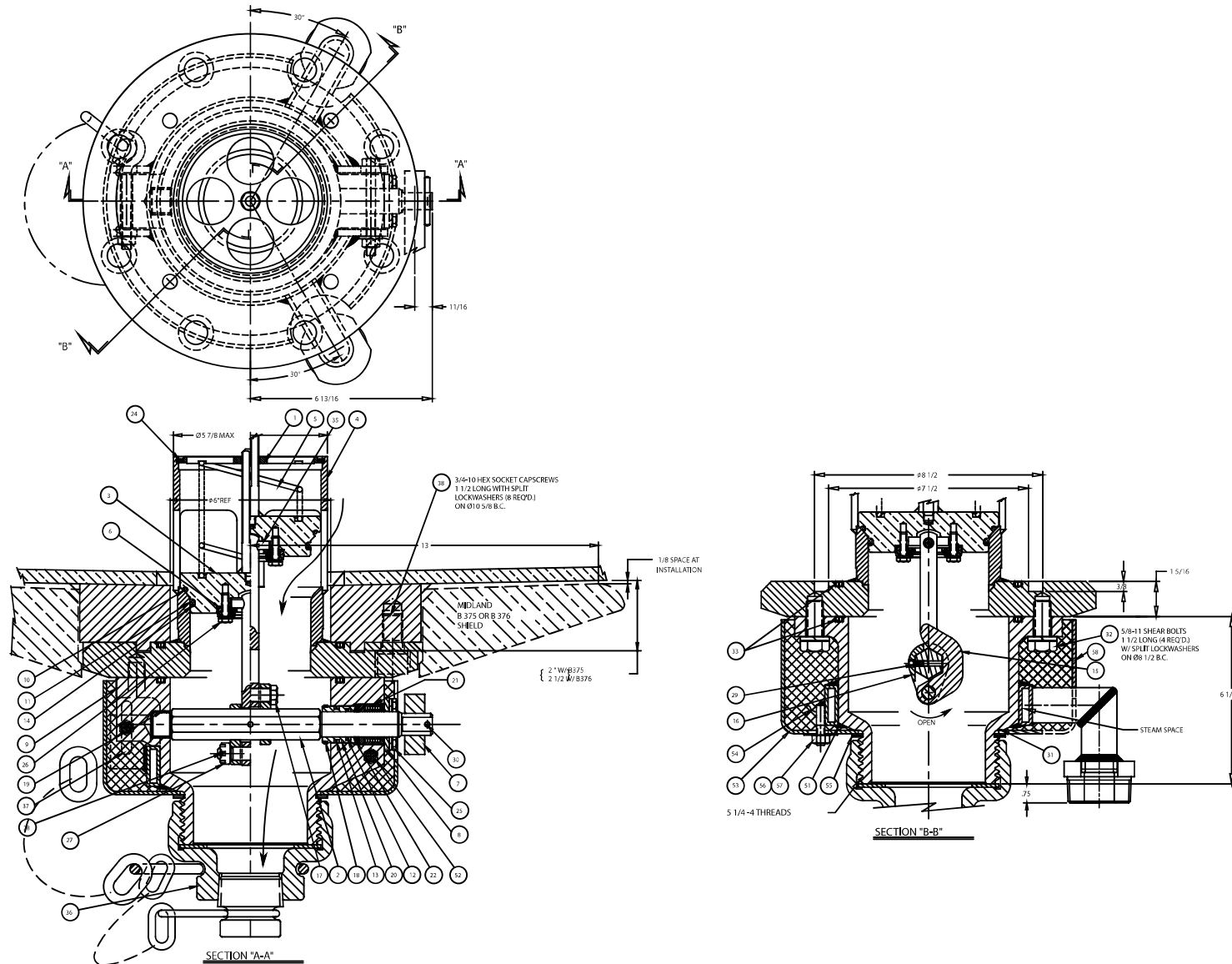
A-548-SJ Series • 4" Plug Valve, Universal Flange, Steam Jacketed



Item	Qty	Name	A-548-CS-SJ (Steel with Stainless Steel Trim)		A-548-XS-SJ (Carbon Steel with Stainless Steel Trim)		A-548-SS-SJ (304 Stainless Steel)		A-548-MO-SJ (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Gasket Retainer	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	548-4-CS	Steel with Stainless Steel Seat	548-4-XS	Stainless Steel	548-4-SS	Stainless Steel	548-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Ductile Iron	55-DI	Stainless Steel	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
50	1	Steam Jacket Assembly	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS
51	8 oz.	Heat Transfer Cement	Cement	549-51	Cement	549-51	Cement	549-51	Cement	549-51
52a	1	Hex Head Cap Screw	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS
52b	2	Flat Washer	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS
52c	1	Hex Nut	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS
Notes										
1. Alternate materials available.										
Approved for Protection Level A of AAR Circular D.V.2007, when applied with B-375 or B-376 Shield										

BOTTOM OUTLET VALVES

A-548-SJI Series • Plug Valve, Universal Flange, Steam Jacketed, Insulated



BOTTOM OUTLET VALVES

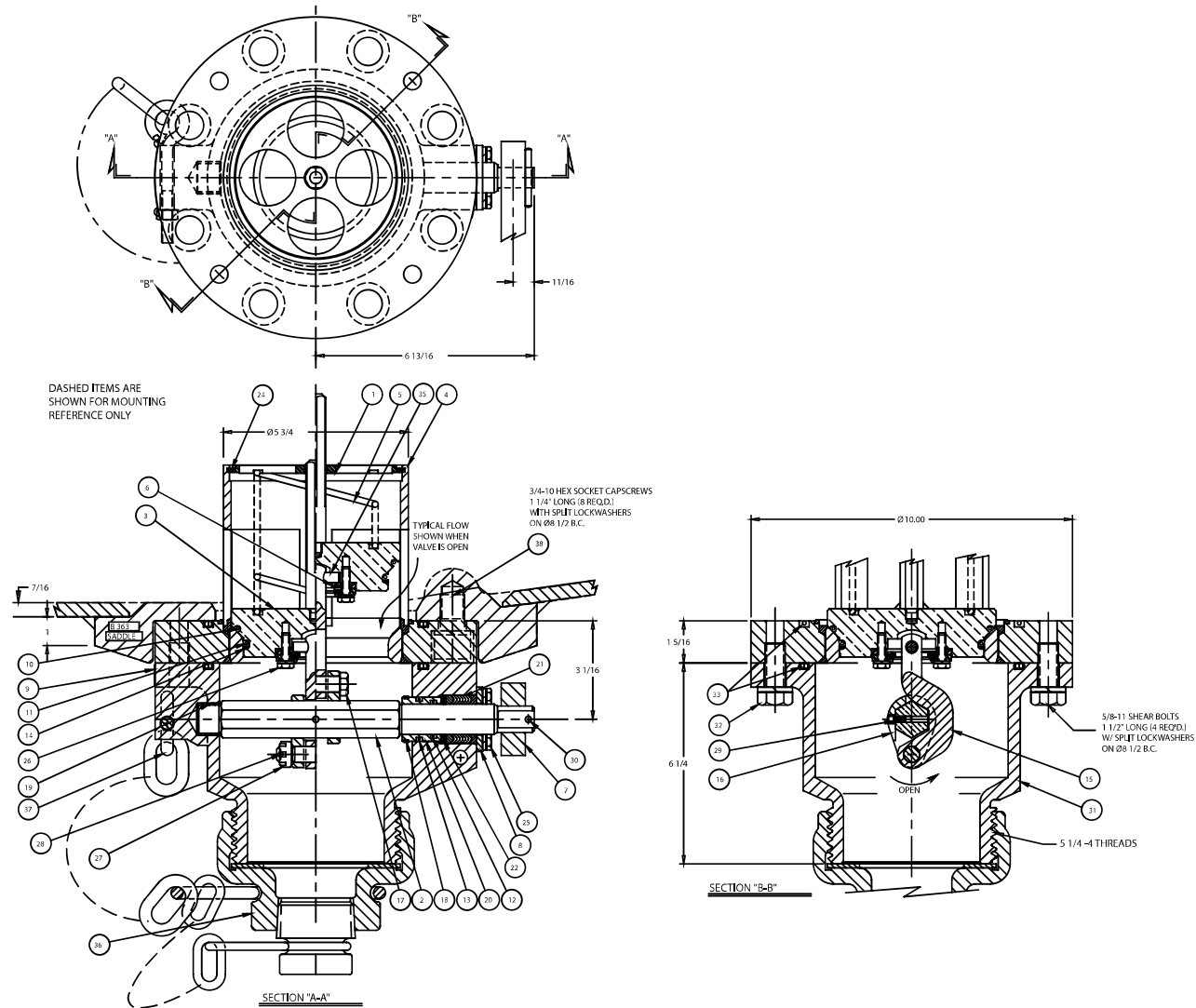
A-548-SJI Series • Plug Valve, Universal Flange, Steam Jacketed, Insulated



Item	Qty	Name	A-548-CS-SJI (Steel with Stainless Steel Trim)		A-548-SS-SJI (304 Stainless Steel)		A-548-MO-SJI (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	548-4-CS	Stainless Steel	548-4-SS	Stainless Steel	548-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS	Stainless Steel	548-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Stainless Steel	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS	Steel, Plated	375-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
50	1	Steam Jacket Assembly	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS
51	8 oz.	Heat Transfer Cement	Cement	549-51	Cement	549-51	Cement	549-51
52a	1	Hex Head Cap Screw	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS
52b	2	Flat Washer	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS
52c	1	Hex Nut	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS
53	1	Insulation Jacket	Aluminum	549-53-AL	Aluminum	549-53-AL	Aluminum	549-53-AL
54	200 in ²	Insulation	Mineral Wool	549-54	Mineral Wool	549-54	Mineral Wool	549-54
55	1	Spiral Ring	Stainless Steel	549-55-SS	Stainless Steel	549-55-SS	Stainless Steel	549-55-SS
56	2	Washer	Steel	549-56-SS	Steel	549-56-CS	Steel	549-56-CS
57	2	Lock Nut	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS
58	2	Insulation Jacket Insert	Aluminum	549-531-AL	Aluminum	549-531-AL	Aluminum	549-531-AL
Notes								
1. Alternate materials available.								
Approved for Protection Level A of AAR Circular D.V.2007, when applied with B-375 or B-376 Shield								

BOTTOM OUTLET VALVES

A-549 Series • 4" Plug Valve



BOTTOM OUTLET VALVES

A-549 Series • 4" Plug Valve

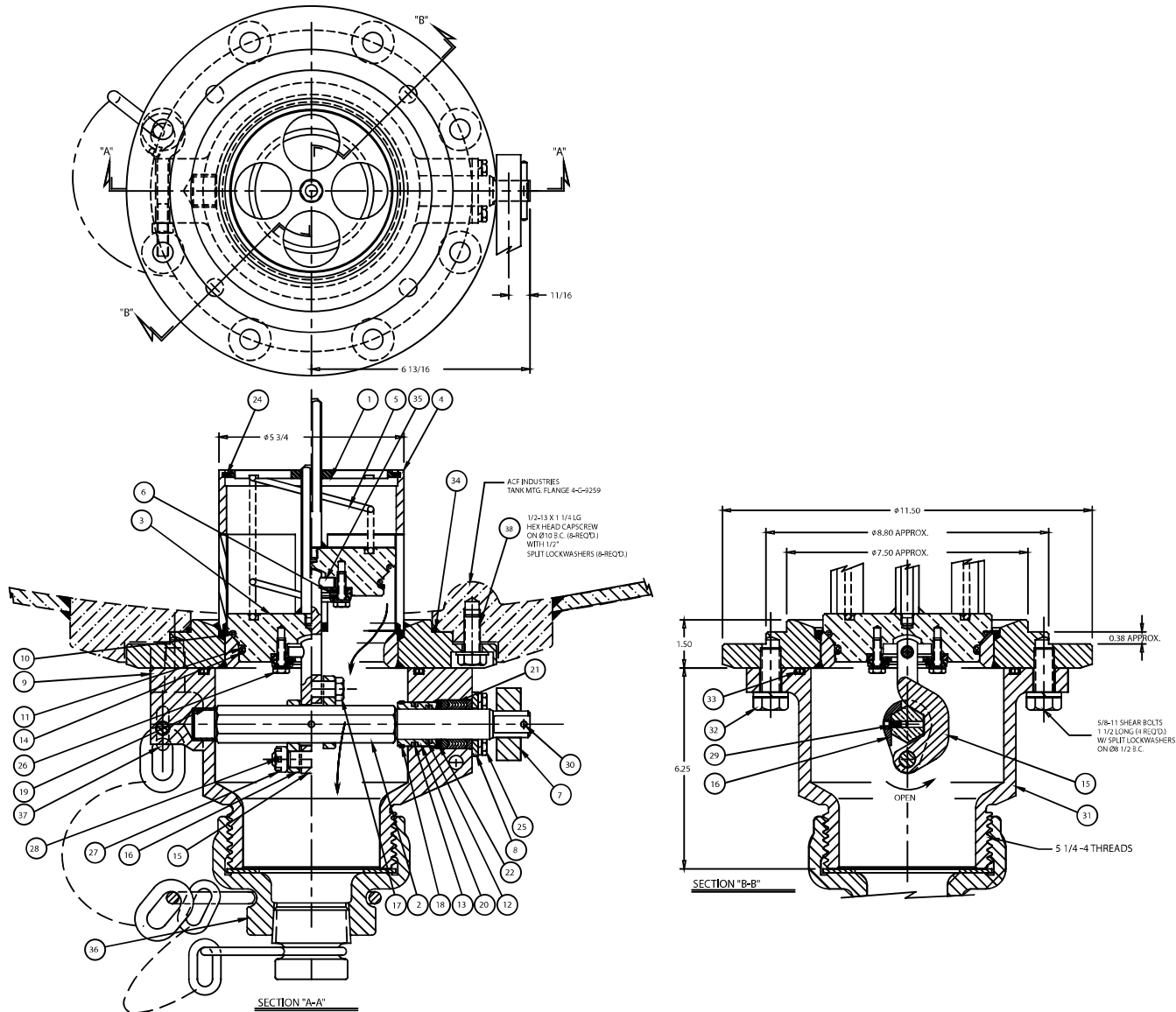


Item	Qty	Name	A-549-CS (Steel with Stainless Steel Trim)		A-549-XS (Carbon Steel with Stainless Steel Trim)		A-549-SS (304 Stainless Steel)		A-549-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	549-4-CS	Steel with Stainless Steel Seat	549-4-XS	Stainless Steel	549-4-SS	Stainless Steel	549-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS	Steel	549-7-CS	Steel	549-7-CS	Steel	549-7-CS
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-MO
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Ductile Iron	549-31-DI	Stainless Steel	549-31-SS	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Ductile Iron	55-DI	Stainless Steel	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	375-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
Notes 1. Alternate materials available. Approved for Protection Level A of AAR Circular D.V.2007. 5/4-4 Threads per AAR Figure E18.										

1. Rotate shaft at least 150° CCW to open valve, secure handle in open position while unloading.
2. Approved for Protection Level A of AAR Circular D.V. 2007 and M1002 Appendix E, Paragraph 10.1.1.
3. Included in retainer assembly replacement kit 549-0300.
4. Included in base assembly replacement

BOTTOM OUTLET VALVES

A-549-JC Series • 4" Plug Valve, Low Profile Replacement



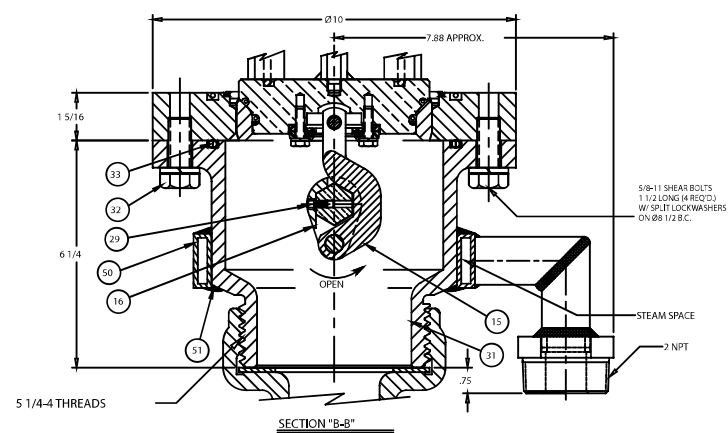
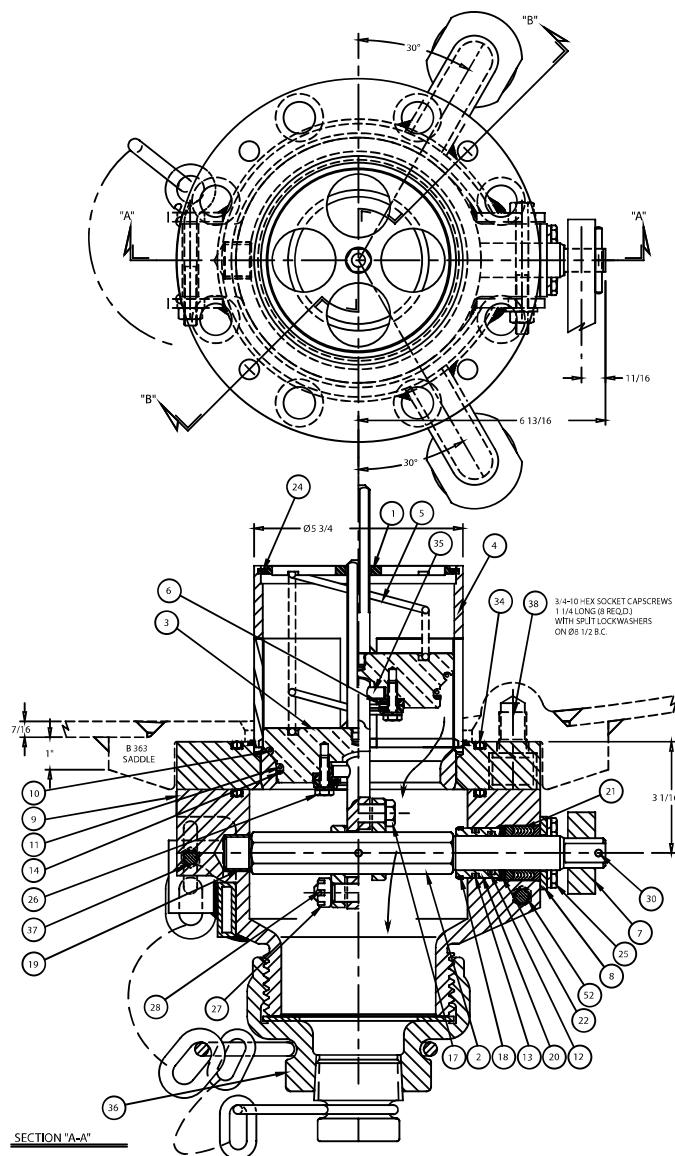
BOTTOM OUTLET VALVES

A-549-JC Series • 4" Plug Valve, Low Profile Replacement



Item	Qty	Name	A-549-CS-JC (Carbon Steel with Stainless Steel Trim)		A-549-SS-JC (304 Stainless Steel)		A-549-MO-JC (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	547-4-CS	Stainless Steel	547-4-SS	Stainless Steel	547-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS †	Steel	549-7-CS †	Steel	549-7-CS †
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N †	545-10-BN	Buna N †	545-10-BN	Buna N †	545-10-BN
11	1	Bore O-Ring	Buna N †	545-11-BN	Buna N †	545-11-BN	Buna N †	545-11-BN
12	1	Shaft O-Ring	Buna N †	545-12-BN	Buna N †	545-12-BN	Buna N †	545-12-BN
13	1	Bushing O-Ring	Buna N †	545-13-BN	Buna N †	545-13-BN	Buna N †	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	--							
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	1	Base O-Ring	Buna N †	547-33-BN	Buna N †	547-33-BN	Buna N †	547-33-BN
34	1	Body O-Ring	Buna N †	547-34-BN	Buna N †	547-34-BN	Buna N †	547-34-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Steel, Plated	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS	Stainless Steel	724-15-SS
38b	8	Lock Washer	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS	Stainless Steel	724-152-SS
Notes								
1. Alternate materials available. Approved for Protection Level A of AAR Circular D.V.2007. For ACF Industries Tank Mounting Flange: 4-G-9259								

A-549-SJ Series • 4" Plug Valve, Steam Jacketed



BOTTOM OUTLET VALVES

A-549-SJ Series • 4" Plug Valve, Steam Jacketed



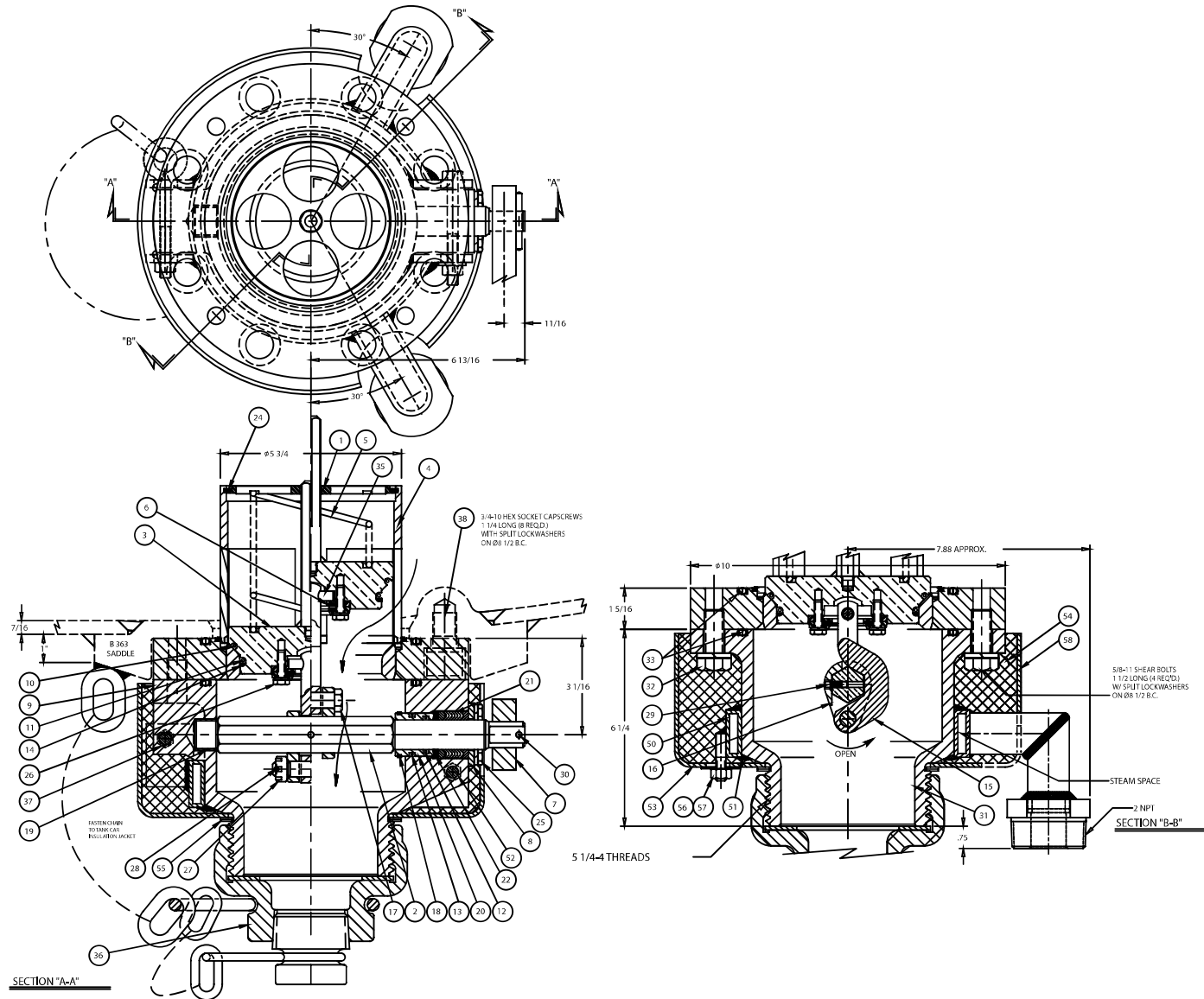
Item	Qty	Name	A-549-CS-SJ (Steel with Stainless Steel Trim)		A-549-XS-SJ (Carbon Steel with Stainless Steel Trim)		A-549-SS-SJ (304 Stainless Steel)		A-549-MO-SJ (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Stainless Steel	549-1-SS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	549-4-CS	Stainless Steel	549-4-SS	Stainless Steel	549-4-SS	Stainless Steel	549-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS	Carbon Steel	549-7-CS	Steel	549-7-CS	Steel	549-7-CS
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Ductile Iron	549-31-DI	Stainless Steel	549-31-SS	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Ductile Iron	55-DI	Stainless Steel	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
50	1	Steam Jacket Assembly	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS
51	8 oz.	Heat Transfer Cement	Cement	549-51	Cement	549-51	Cement	549-51	Cement	549-51
52a	1	Hex Head Cap Screw	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS
52b	2	Flat Washer	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS
52c	1	Hex Nut	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS

Notes

1. Alternate materials available.
Approved for Protection Level A of AAR Circular D.V.2007.
5/4-4 Threads per AAR Figure E18.

BOTTOM OUTLET VALVES

A-549-SJI Series • 4" Plug Valve, Steam Jacketed, Insulated



BOTTOM OUTLET VALVES

A-549-SJI Series • 4" Plug Valve, Steam Jacketed, Insulated



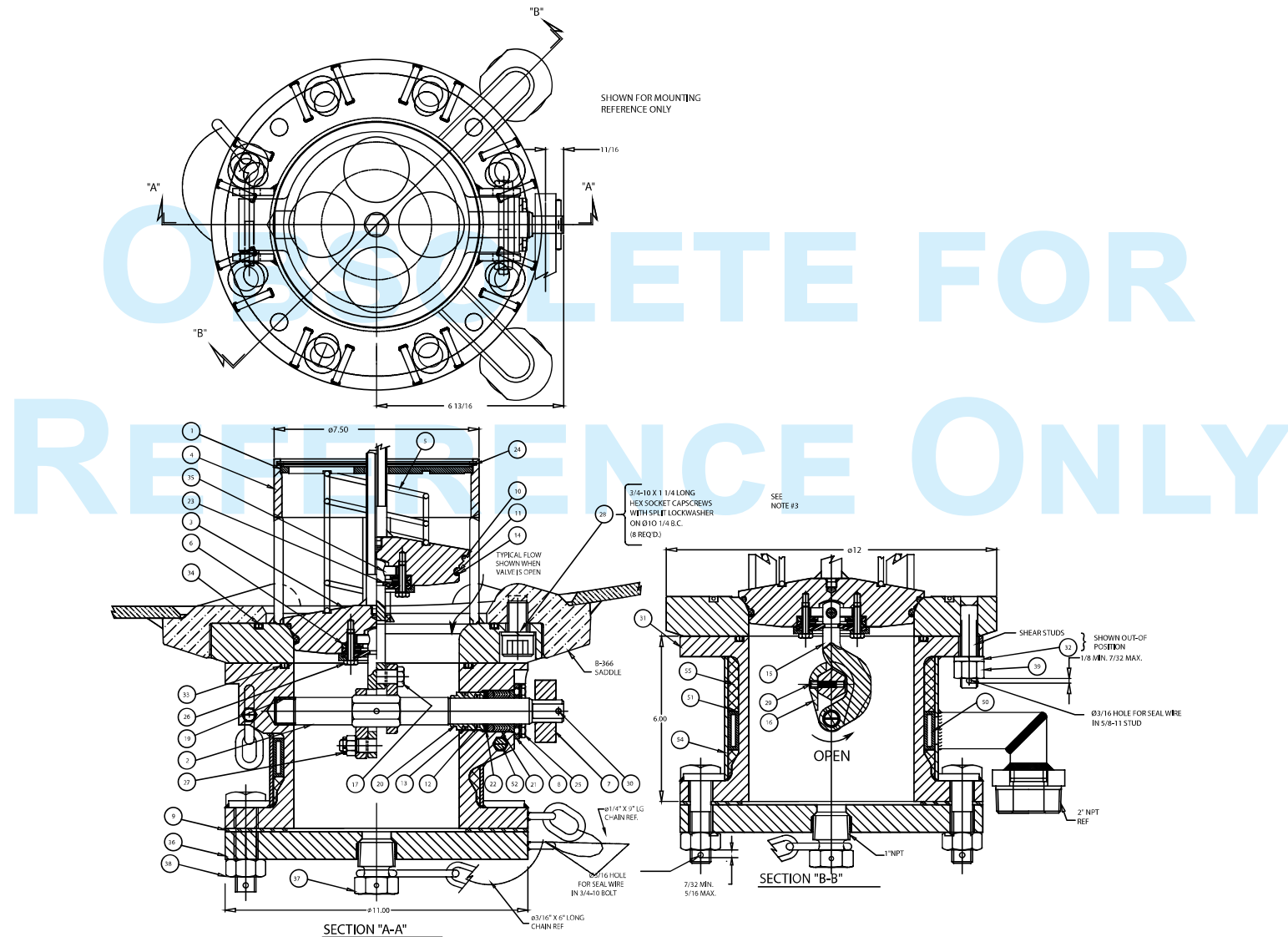
Item	Qty	Name	A-549-CS-SJI (Steel with Stainless Steel Trim)		A-549-XS-SJI (Carbon Steel with Stainless Steel Trim)		A-549-SS-SJI (304 Stainless Steel)		A-549-MO-SJI (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Top Guide	Steel	549-1-CS	Steel	549-1-SS	Stainless Steel	549-1-SS	Stainless Steel	549-1-MO
2	1	Shaft	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS	Stainless Steel	545-2-SS
3	1	Retainer Assembly	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-SS	Stainless Steel	549-3-MO
4	1	Body	Steel with Stainless Steel Seat	549-4-CS	Steel with Stainless Steel Seat	549-4-SS	Stainless Steel	549-4-SS	Stainless Steel	549-4-MO
5	1	Spring	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-SS	Stainless Steel	545-5-MO
6	1	Retainer Cover	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS	Stainless Steel	549-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
10	1	Seat O-Ring	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN	Buna N ¹	545-10-BN
11	1	Bore O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
15	1	Cam Lever	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS	Stainless Steel	549-15-SS
16	1	Cam	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS	Stainless Steel	545-16-SS
17	1	Cam Bolt	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60	Nitronic 60	545-17-N60
18	1	Retainer Ring	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO	Stainless Steel	545-18-MO
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	545-20-N60	Nitronic 60	545-20-N60	Nitronic 60 Steel	545-20-N60	Nitronic 60 Steel	545-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
24	1	Retainer Ring	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-SS	Stainless Steel	549-24-MO
25a	4	Packing Bolt	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO	Stainless Steel	545-251-MO
25b	4	Packing Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
26a	4	Retainer Bolt	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO	Stainless Steel	545-261-MO
26b	4	Retainer Lock Washer	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO	Stainless Steel	545-252-MO
27	1	Cam Stem Nut	Steel, Plated	720-20-CS	Steel, Plated	720-20-CS	Stainless Steel	724-20-SS	Stainless Steel	724-20-SS
28	1	Cam Stem Pin	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS	Stainless Steel	545-28-SS
29	1	Cam Pin	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO	Stainless Steel	545-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Ductile Iron	549-31-DI	Ductile Iron	549-31-DI	Stainless Steel	549-31-MO	Stainless Steel	549-31-MO
32a	4	Base Bolt	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS	Steel	547-321-CS
32b	4	Base Lock Washer	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS	Steel	547-322-CS
33	2	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Cap Assembly	Ductile Iron	55-DI	Ductile Iron	55-DI	Stainless Steel	55-MO	Stainless Steel	55-MO
37	1	Eye-bolt, Nut, Lock Washer	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS	Steel	549-37-CS
38a	8	Body Bolt	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS
38b	8	Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
50	1	Steam Jacket Assembly	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS	Steel	549-50-CS
51	8 oz.	Heat Transfer Cement	Cement	549-51	Cement	549-51	Cement	549-51	Cement	549-51
52a	1	Hex Head Cap Screw	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS	Steel	549-523-CS
52b	2	Flat Washer	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS	Steel	549-524-CS
52c	1	Hex Nut	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS	Steel	549-525-CS
53	1	Insulation Jacket	Aluminum	549-53-AL	Aluminum	549-53-AL	Aluminum	549-53-AL	Aluminum	549-53-AL
54	200 in ³	Insulation	Mineral Wool	549-54	Mineral Wool	549-54	Mineral Wool	549-54	Mineral Wool	549-54
55	1	Spiral Ring	Stainless Steel	549-55-SS	Stainless Steel	549-55-SS	Stainless Steel	549-55-SS	Stainless Steel	549-55-SS
56	2	Washer	Steel	549-56-SS	Steel	549-56-SS	Steel	549-56-SS	Steel	549-56-SS
57	2	Lock Nut	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS	Stainless Steel	217-41-SS
58	2	Insulation Jacket Insert	Aluminum	549-531-AL	Aluminum	549-531-AL	Aluminum	549-531-AL	Aluminum	549-531-AL

Notes

1. Alternate materials available.
Approved for Protection Level A of AAR Circular D.V.2007.
5/4 Threads per AAR Figure E18.

BOTTOM OUTLET VALVES

A-562 Series • 6" Plug Valve, Flanged, Steam Jacketed, Insulated NOT FOR NEW CONSTRUCTION



BOTTOM OUTLET VALVES

A-562 Series • 6" Plug Valve, Flanged, Steam Jacketed, Insulated NOT FOR NEW CONSTRUCTION



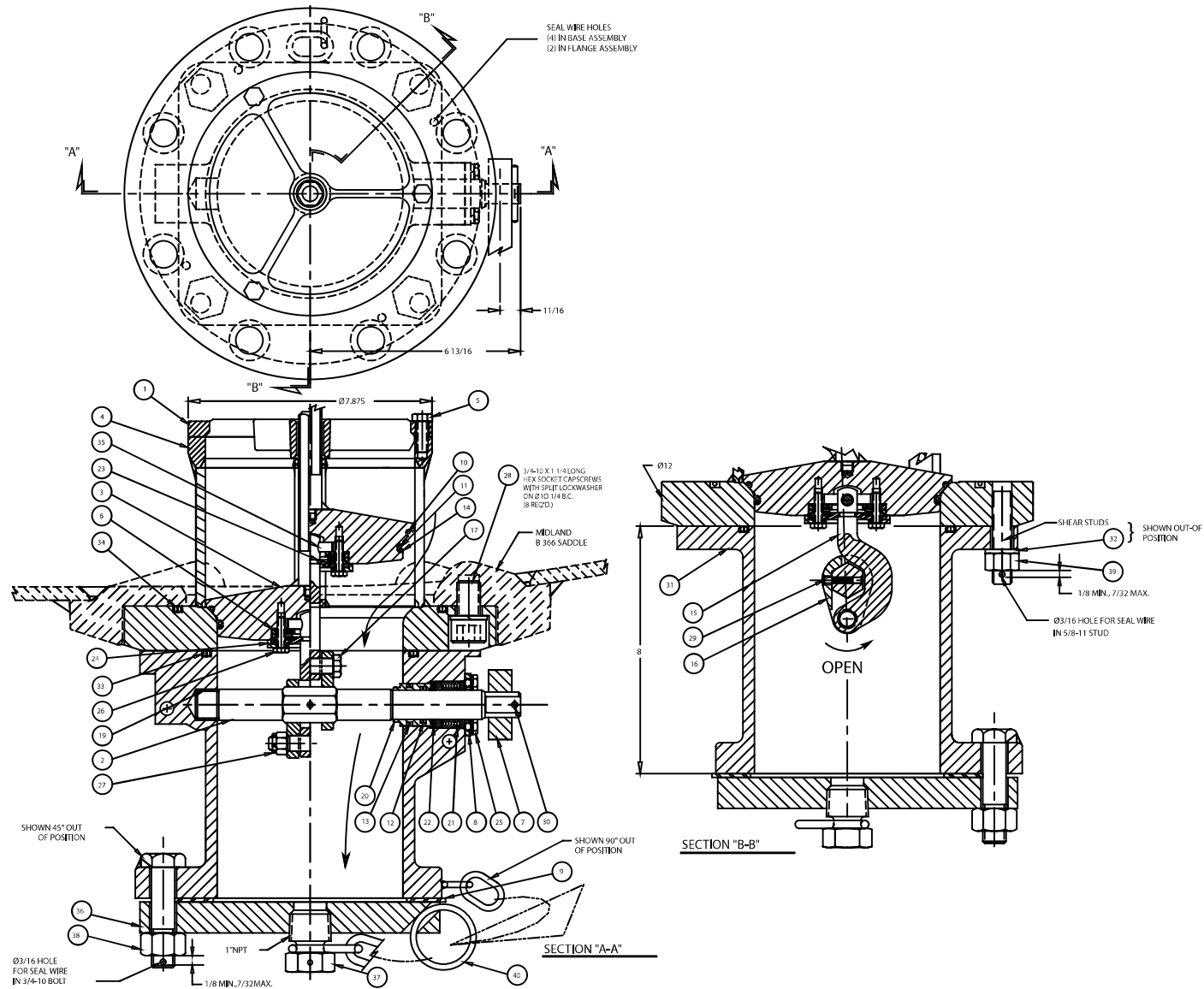
Item	Qty	Name	A-562-CS		A-562-SS	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	562-1-SS	Stainless Steel	562-1-SS
2	1	Shaft	Stainless Steel	565-2-SS	Stainless Steel	565-2-SS
3	1	Retainer Assembly	Stainless Steel	562-3-SS	Stainless Steel	562-3-SS
4	1	Body	Steel with Stainless Steel Seat	562-4-CS	Stainless Steel	562-4-SS
5	1	Spring	Stainless Steel	562-5-SS	Stainless Steel	562-5-MO
6	1	Retainer Cover	Stainless Steel	565-61-SS	Stainless Steel	565-61-SS
7	1	Handle	Steel	549-7-CS ¹	Steel	549-7-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Flange Gasket	Buna N ¹	562-9-BN	Buna N ¹	562-9-BN
10	1	Seat O-Ring	Buna N ¹	560-10-BN	Buna N ¹	560-10-BN
11	1	Bore O-Ring	Buna N ¹	560-11-BN	Buna N ¹	560-11-BN
12	1	Shaft O-Ring	Buna N ¹	545-12-BN	Buna N ¹	545-12-BN
13	1	Bushing O-Ring	Buna N ¹	545-13-BN	Buna N ¹	545-13-BN
14	1	Wiper Ring	PTFE	560-14-TF	PTFE	560-14-TF
15	1	Cam Lever	Stainless Steel	566-15-SS	Stainless Steel	566-15-SS
16	1	Cam	Stainless Steel	560-16-SS	Stainless Steel	560-16-SS
17	1	Cam Bolt	Nitronic 60	560-17-N60	Nitronic 60	560-17-N60
18	--					
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	545-19-N60
20	1	Packing Bushing	Nitronic 60	560-20-N60	Stainless Steel	560-20-SS
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	1	Lever Seal	Buna N	560-23-BN	Buna N	560-23-BN
24	1	Retainer Ring	Stainless Steel	568-5-MO	Stainless Steel	568-5-MO
25	4	Packing Bolt, Lock Washer	Stainless Steel	545-25-MO	Stainless Steel	545-25-MO
26	4	Retainer Bolt, Lock Washer	Stainless Steel	545-26-MO	Stainless Steel	545-26-MO
27	1	Cam Stem Nut	Stainless Steel	560-27-SS	Stainless Steel	560-27-SS
28a	8	Lock Washer	Alloy Steel, Plated	363-21-AS	Alloy Steel, Plated	363-21-AS
28b	8	Bolt	Alloy Steel, Plated	363-22-AS	Alloy Steel, Plated	363-22-AS
29	1	Cam Pin	Stainless Steel	560-29-SS	Stainless Steel	560-29-SS
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Steel	562-31-CS	Stainless Steel	562-31-SS
32	4	Lock Washer	Stainless Steel	566-322-CS	Stainless Steel	566-322-SS
33	1	Base O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
34	1	Body O-Ring	Buna N ¹	567-34-BN	Buna N ¹	567-34-BN
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Flange	Carbon Steel	562-53-CS	Stainless Steel	562-53-SS
37	1	1" Pipe Plug	Steel	24-H-CS	Steel	24-H-CS
38	4	Hex Nut	Stainless Steel	566-38-SS	Steel, Plated	566-38-SS
39	4	Heavy Hex Nut	Stainless Steel	566-321-SS	Steel, Plated	566-321-SS
50	1	Steam Jacket Assembly	Steel	562-50-CS	Steel	562-50-CS
51	8 oz.	Heat Transfer Cement	Cement	549-51	Cement	549-51
52	1	Bolt, Nut, Lock Washer	Steel	549-52-CS	Steel	549-52-CS
53	--					
54	1	Insulation Jacket	Stainless Steel	562-54-SS	Steel	562-54-SS
55	A. R.	Ceramic Fiber Insulation	Ceramic Fiber	562-55-CF	Aluminum	562-55-CF

Notes

1. Alternate materials available.

BOTTOM OUTLET VALVES

A-565 Series • 6" Plug Valve, Flanged



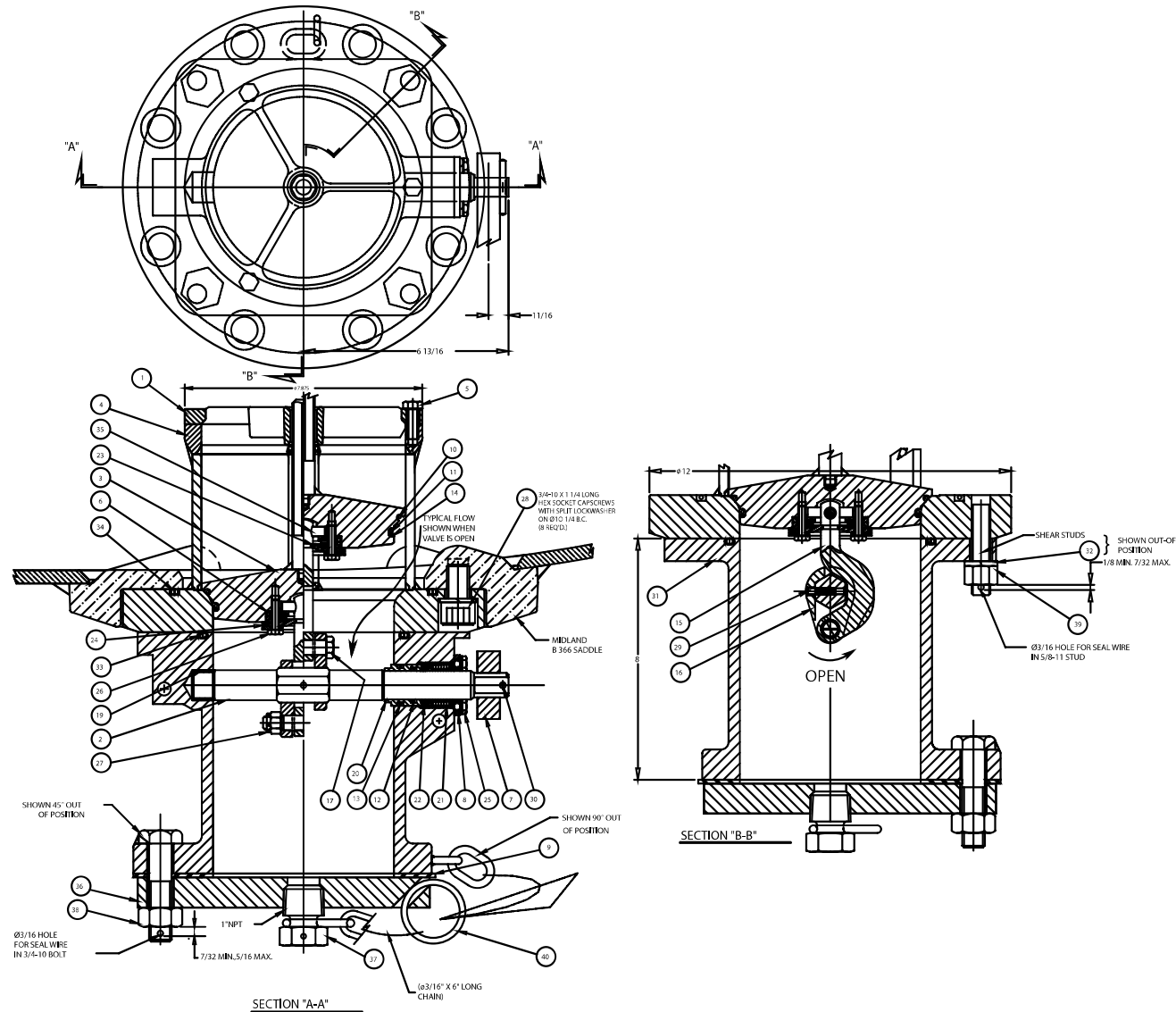
BOTTOM OUTLET VALVES

A-565 Series • 6" Plug Valve, Flanged

Item	Qty	Name	A-565-MO (316 Stainless Steel)	
			Material	Part No.
1	1	Top Guide	Stainless Steel	565-1-MO
2	1	Shaft	Stainless Steel	565-2-SS
3	1	Gasket Retainer	Stainless Steel	560-3-MO
4	1	Body	Steel with Stainless Steel Seat	565-4-MO
5	3	Top Guide Bolt	Stainless Steel	565-5-MO
6	1	Retainer Cover	Stainless Steel	565-6-SS
7	1	Handle	Steel	549-75-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS
9	1	Flange Gasket	White Buna N FG ¹	70-3-WBNFG
10	1	Seat O-Ring	PTFE	560-10-TF
11	1	Bore O-Ring	PTFE	560-11-TF
12	1	Shaft O-Ring	Buna N FG ¹	545-12-BNFG
13	1	Bushing O-Ring	Buna N FG ¹	545-13-BNFG
14	1	Wiper Ring	PTFE	560-14-TF
15	1	Cam Lever	Stainless Steel	566-15-SS
16	1	Cam	Stainless Steel	560-16-SS
17	1	Cam Bolt	Nitronic 60	560-17-N60
18	1	Nameplate	Stainless Steel	12-10-SS-BLANK
19	1	Shaft Bushing	Nitronic 60	549-19-N60
20	1	Packing Bushing	Nitronic 60	560-20-N60
21	1	Packing Set	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS
23	1	Lever Seal	White Buna N FG	560-23-WBNFG
24	1	Lever Seal, Retaining	Stainless Steel	565-24-MO
25	4	Packing Bolt, Lock Washer	Stainless Steel	545-251-MO
26	4	Retainer Bolt, Lock Washer	Stainless Steel	560-26-MO
27	1	Cam Stem Nut	Stainless Steel	560-27-SS
28a	8	Body Bolt	Steel, Plated	363-22-AS
28b	8	Body Lock Washer	Steel, Plated	363-21-AS
29	1	Cam Pin	Stainless Steel	560-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS
31	1	Base	Stainless Steel	566-3120-SS
32	4	Lock Washer	Stainless Steel	566-322-SS
33	1	Base O-Ring	Buna N FG ¹	547-33-BNFG
34	1	Body O-Ring	White Buna N FG ¹	565-341-WBNFG
35	1	Pin	Nitronic 60	549-35-N60
36	1	Flange	Aluminum	70-200-AL
37	1	Pipe Plug with Hole	Stainless Steel	24H-SS-19-19-6-MO
38	4	Heavy Hex Nut	Stainless Steel	565-38-SS
39	4	Heavy Hex Nut	Stainless Steel	566-321-SS
40	1	Ring	Stainless Steel	24-1-SS
Notes				
1. Alternate materials available. Approved for Protection Level A of AAR Circular D.V. 2007 and M1002 Appendix E, Paragraph 10.1.1 when applied to B-366 Saddle. All wetted parts passivated and electro-polished				

BOTTOM OUTLET VALVES

A-565-AE Series • 6" Plug Valve, Flanged



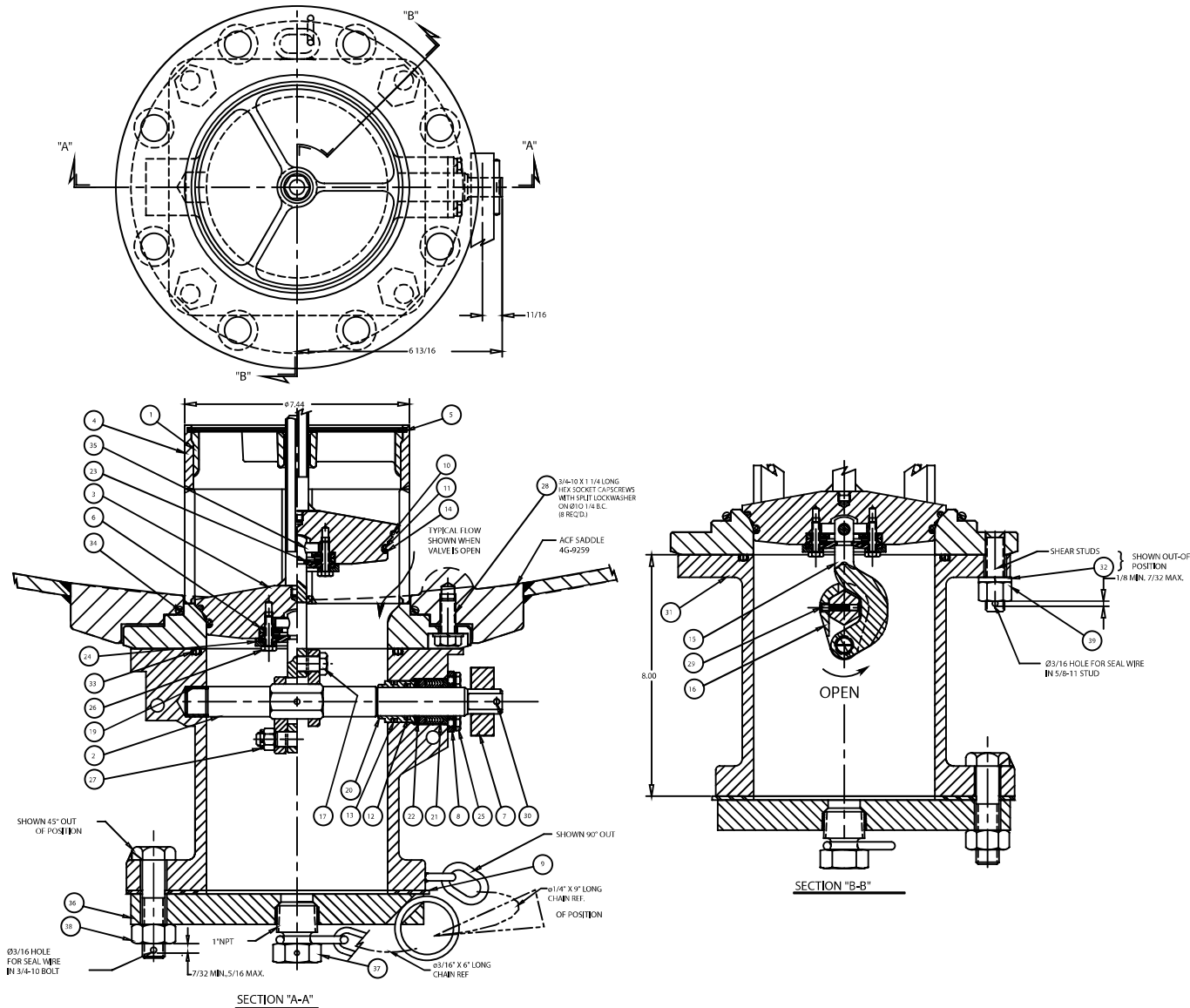
BOTTOM OUTLET VALVES

A-565-AE Series • 6" Plug Valve, Flanged

Item	Qty	Name	A-565-SS-AE (304 Stainless Steel)		A-565-MO-AE (316 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	565-1-SS	Stainless Steel	565-1-MO
2	1	Shaft	Stainless Steel	565-2-SS	Stainless Steel	565-2-SS
3	1	Retainer	Stainless Steel	565-3-SS	Stainless Steel	560-3-MO
4	1	Body	Stainless Steel	565-4-SS	Stainless Steel	565-4-MO
5	3	Top Guide Bolt	Stainless Steel	565-5-SS	Stainless Steel	565-5-MO
6	1	Retainer Cover	Stainless Steel	565-6-SS	Stainless Steel	565-6-SS
7	1	Handle	Carbon Steel	549-75-CS ¹	Carbon Steel	549-75-CS ¹
8	1	Packing Flange	Steel Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Flange Gasket	White Buna N FG ¹	70-31-WBMFG	White Buna N FG ¹	70-31-WBNFG
10	1	Seat O-Ring	PTFE	560-10-TF	PTFE	560-10-TF
11	1	Bore O-Ring	PTFE	560-11-TF	PTFE	560-11-TF
12	1	Shaft O-Ring	Buna N FG ¹	545-12-BNFG	Buna N FG ¹	545-12-BNFG
13	1	Bushing O-Ring	Buna N FG ¹	545-13-BNFG	Buna N FG ¹	545-13-BNFG
14	1	Wiper Ring	PTFE	560-14-TF	PTFE	560-14-TF
15	1	Cam Lever	Stainless Steel	566-15-SS	Stainless Steel	566-15-SS
16	1	Cam	Stainless Steel	560-16-SS	Stainless Steel	560-16-SS
17	1	Cam Bolt	Nitronic 60	560-17-N60	Nitronic 60	560-17-N60
18	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
19	1	Shaft Bushing	Nitronic 60	545-19-N60	Nitronic 60	549-19-N60
20	1	Packing Bushing	Nitronic 60	560-20-N60	Nitronic 60	560-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	1	Lever Seal	White Buna N FG	560-23-WBNFG	White Buna N FG	560-23-WBNFG
24	1	Lever Seal, Retaining	Stainless Steel	565-234-SS	Stainless Steel	565-24-MO
25	4	Packing Bolt, Lock Washer	Stainless Steel	545-25-MO	Stainless Steel	545-25-MO
26	4	Retainer Bolt, Lock Washer	Stainless Steel	560-26-MO	Stainless Steel	560-26-MO
27	1	Cam Stem Nut	Stainless Steel	560-27-SS	Stainless Steel	560-27-SS
28a	8	Body Bolt	Steel, Plated	363-22-AS	Steel, Plated	363-22-AS
28b	8	Body Lock Washer	Steel, Plated	363-21-AS	Steel, Plated	363-21-AS
29	1	Cam Pin	Stainless Steel	560-29-SS	Stainless Steel	560-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Stainless Steel	566-3120-SS	Stainless Steel	566-3120-SS
32	4	Lock Washer	Stainless Steel	566-322-SS	Stainless Steel	566-322-SS
33	1	Base O-Ring	Buna N FG ¹	547-33-BNFG	Buna N FG ¹	547-33-BNFG
34	1	Body O-Ring	White Buna N FG ¹	565-341-WBNFG	White Buna N FG ¹	565-341-WBNFG
35	1	Pin	Nitronic 60	5549-35-N60	Nitronic 60	549-35-N60
36	1	Flange	Aluminum	70-200-AL	Aluminum	70-200-AL
37	1	Pipe Plug with Hole	Stainless Steel	24H-SS-19-19-6-MO	Stainless Steel	24H-SS-19-19-6-MO
38	4	Heavy Hex Nut	Stainless Steel	566-38-SS	Stainless Steel	565-38-SS
39	4	Heavy Hex Nut	Stainless Steel	566-321-SS	Stainless Steel	566-321-SS
40	1	Ring	Stainless Steel	24-1-SS	Stainless Steel	24-1-SS
Notes						
1. Alternate materials available.						
Approved for Protection Level A of AAR Circular D.V. 2007 and M1002 Appendix E, Paragraph 10.1.1 when applied to B-366 Saddle.						
All wetted parts passivated and electro-polished						

BOTTOM OUTLET VALVES

A-566 Series • 6" Outlet Valve, Flanged



BOTTOM OUTLET VALVES

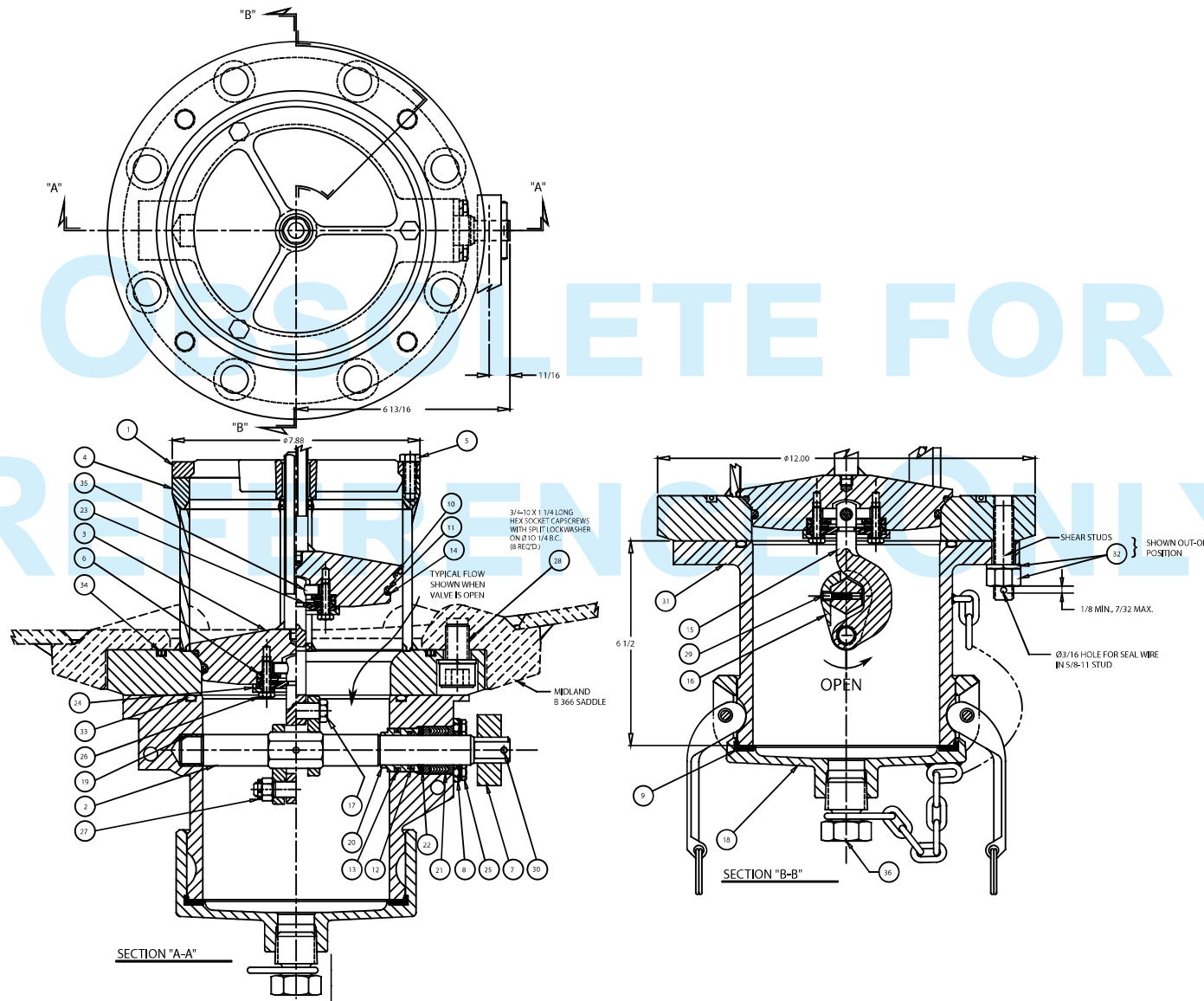
A-566 Series • 6" Outlet Valve, Flanged



Item	Qty	Name	A-566-SS (304 Stainless Steel)		A-566-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	568-1-SS	Stainless Steel	568-1-MO
2	1	Shaft	Stainless Steel	565-2-SS	Stainless Steel	565-2-SS
3	1	Gasket Retainer	Stainless Steel	560-3-SS	Stainless Steel	560-3-MO
4	1	Body	Steel with Stainless Steel Seat	566-4-SS	Steel with Stainless Steel Seat	566-4-MO
5	1	Retainer Ring	Stainless Steel	568-5-SS	Stainless Steel	568-5-MO
6	1	Retainer Cover	Stainless Steel	565-61-SS	Stainless Steel	565-61-MO
7	1	Handle	Steel	549-75-CS ¹	Steel	549-75-CS ¹
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Flange Gasket, Square	White Buna N FG ¹	70-3-WBNFG	White Buna N FG ¹	70-3-WBNFG
10	1	Seat O-Ring	PTFE	560-10-TF	PTFE	560-10-TF
11	1	Bore O-Ring	PTFE	560-11-TF	PTFE	560-11-TF
12	1	Shaft O-Ring	Buna N FG ¹	545-12-BNFG	Buna N FG ¹	545-12-BNFG
13	1	Bushing O-Ring	Buna N FG ¹	545-13-BNFG	Buna N FG ¹	545-13-BNFG
14	1	Wiper Ring	PTFE	560-14-TF	PTFE	560-14-TF
15	1	Cam Lever	Stainless Steel	566-15-SS	Stainless Steel	566-15-SS
16	1	Cam	Stainless Steel	560-16-SS	Stainless Steel	560-16-SS
17	1	Cam Bolt	Nitronic 60	560-17-N60	Nitronic 60	560-17-N60
18	--					
19	1	Shaft Bushing	Nitronic 60	549-19-N60	Nitronic 60	549-19-N60
20	1	Packing Bushing	Nitronic 60	560-20-N60	Nitronic 60	560-20-N60
21	1	Packing Set	PTFE	549-21-TF	PTFE	549-21-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	1	Lever Seal	White Buna N FG	560-23-WBNFG	White Buna N FG	560-23-WBNFG
24	1	Lever Seal, Retaining	Stainless Steel	565-24-SS	Stainless Steel	565-24-MO
25	4	Packing Bolt, Lock Washer	Stainless Steel	545-25-MO	Stainless Steel	545-25-MO
26	4	Retainer Bolt	Stainless Steel	560-26-MO	Stainless Steel	560-26-MO
27	1	Lock Nut	Stainless Steel	560-27-SS	Stainless Steel	560-27-SS
28a	8	Body Bolt	Steel, Plated	724-15-SS	Steel, Plated	724-15-SS
28b	8	Body Lock Washer	Steel, Plated	724-152-SS	Steel, Plated	724-152-SS
29	1	Cam Pin	Stainless Steel	560-29-SS	Stainless Steel	560-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-SS
31	1	Base	Stainless Steel	566-3120-SS	Stainless Steel	566-3120-MO
32	4	Lock Washer	Stainless Steel	566-322-SS	Stainless Steel	566-322-SS
33	1	Base O-Ring	Buna N FG ¹	547-33-BNFG	Buna N FG ¹	547-33-BNFG
34	1	Body O-Ring	White Buna N FG ¹	547-34-WBNFG	White Buna N FG ¹	567-34-WBNFG
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Flange	Aluminum	70-100-AL/SS	Aluminum	70-100-AL/SS
37	1	Pipe Plug with Hole	Stainless Steel	24-H-SS	Stainless Steel	24-H-SS
38	4	Hex Nut	Stainless Steel	566-38-SS	Stainless Steel	566-38-SS
39	4	Heavy Hex Nut	Stainless Steel	566-321-SS	Stainless Steel	566-321-SS
Notes						
1. Alternate materials available. Approved for Protection Level A of AAR Circular D.V. 2007 and M1002 Appendix E, Paragraph 10.1.1 when applied to ACF 4G-9259 Saddle. All wetted parts passivated and electro-polish						

BOTTOM OUTLET VALVES

A-567 Series • 6" Plug Valve



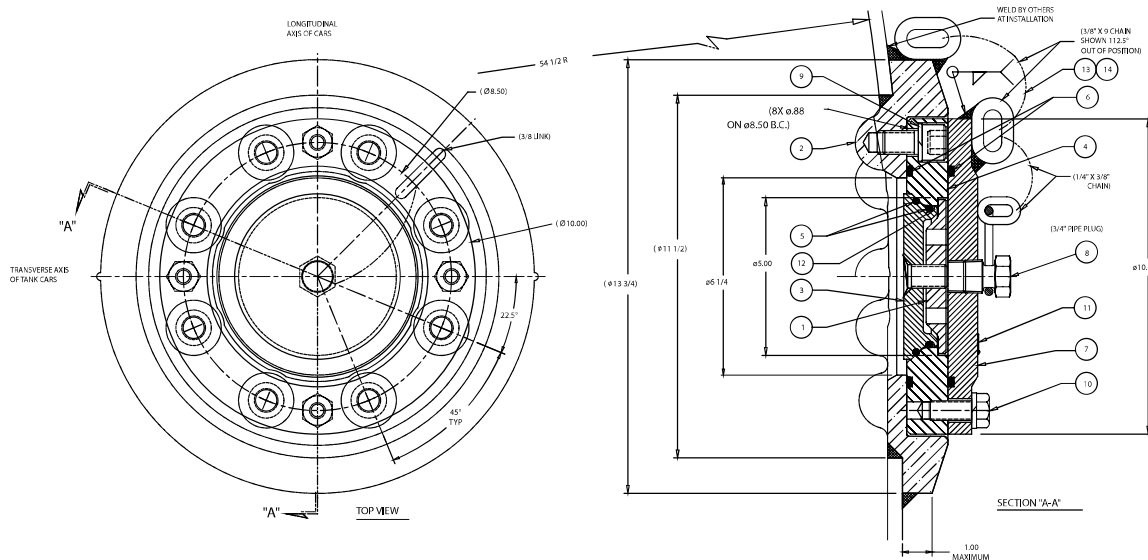
BOTTOM OUTLET VALVES

A-567 Series • 6" Plug Valve

Item	Qty	Name	A-567-SS (304 Stainless Steel)		A-567-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.
1	1	Top Guide	Stainless Steel	565-1-SS	Stainless Steel	565-1-MO
2	1	Shaft	Stainless Steel	565-2-SS	Stainless Steel	565-2-SS
3	1	Retainer Assembly	Stainless Steel	560-3-SS	Stainless Steel	560-3-MO
4	1	Body	Stainless Steel	565-4-SS	Stainless Steel	565-4-MO
5	3	Top Guide Bolt	Stainless Steel	565-5-SS	Stainless Steel	565-5-MO
6	1	Retainer Cover	Stainless Steel	565-61-SS	Stainless Steel	565-61-SS
7	1	Handle	Steel	549-75-CS	Steel	549-75-CS
8	1	Packing Flange	Steel, Plated	549-8-CS	Steel, Plated	549-8-CS
9	1	Cap Gasket	White Buna N FG ¹	85-62-WBNFG	White Buna N FG ¹	85-62-WBNFG
10	1	Seat O-Ring	PTFE	560-10-TF	PTFE	560-10-TF
11	1	Bore O-Ring	PTFE	560-11-TF	PTFE	560-11-TF
12	1	Shaft O-Ring	Buna N FG ¹	545-12-BNFG	Buna N FG ¹	545-12-BNFG
13	1	Bushing O-Ring	Buna N FG ¹	545-13-BNFG	Buna N FG ¹	545-13-BNFG
14	1	Wiper Ring	PTFE	560-14-TF	PTFE	560-14-TF
15	1	Cam Lever	Stainless Steel	566-15-SS	Stainless Steel	566-15-SS
16	1	Cam	Stainless Steel	560-16-SS	Stainless Steel	560-16-SS
17	1	Cam Bolt	Nitronic 60	560-17-N60	Nitronic 60	560-17-N60
18	1	Lever Lock Cap	Nitronic 60	85-61-MO/N60	Nitronic 60	85-61-MO/N60
19	1	Shaft Bushing	Nitronic 60	549-19-N60	Nitronic 60	549-19-N60
20	1	Packing Bushing	Nitronic 60	560-20-N60	Nitronic 60	560-20-N60
21	1	Packing Set	PTFE	549-22-TF	PTFE	549-22-TF
22	1	Packing Spring	Stainless Steel	549-22-SS	Stainless Steel	549-22-SS
23	1	Lever Seal	White Buna N FG	560-23-WBNFG	White Buna N FG	560-23-WBNFG
24	1	Lever Seal, Retaining	Stainless Steel	565-24-SS	Stainless Steel	565-24-MO
25	4	Packing Bolt, Lock Washer	Stainless Steel	545-25-MO	Stainless Steel	545-25-MO
26	4	Retainer Bolt	Stainless Steel	560-26-MO	Stainless Steel	560-26-MO
27	1	Cam Bolt Nut	Stainless Steel	560-27-SS	Stainless Steel	560-27-SS
28a	8	Body Bolt	Steel	363-22-AS	Steel	363-22-AS
28b	8	Body Lock Washer	Steel	363-21-AS	Steel	363-21-AS
29	1	Cam Pin	Stainless Steel	560-29-SS	Stainless Steel	560-29-MO
30	1	Handle Pin	Stainless Steel	545-30-SS	Stainless Steel	545-30-MO
31	1	Base	Stainless Steel	567-3120-SS	Stainless Steel	567-3120-MO
32	4	Hex Nut, Lock Washer	Stainless Steel	566-32-SS	Stainless Steel	566-32-SS
33	1	Base O-Ring	Buna N FG ¹	547-33-BNFG	Buna N FG ¹	547-33-BNFG
34	1	Body O-Ring	Buna N FG ¹	567-34-WBNFG	Buna N FG ¹	567-34-WBNFG
35	1	Pin	Nitronic 60	549-35-N60	Nitronic 60	549-35-N60
36	1	Pipe Plug with Chain	Stainless Steel	24-SS	Stainless Steel	24-SS
Notes						
1. Alternate materials available Approved for Protection Level A of AAR Circular D.V. 2007 and M1002 Appendix E, Paragraph 10.1.1 when applied to B-366 Saddle. All wetted parts passivated and electro-polished.						

BOTTOM EQUIPMENT

B-50 Series • Washout for B-363 Saddle



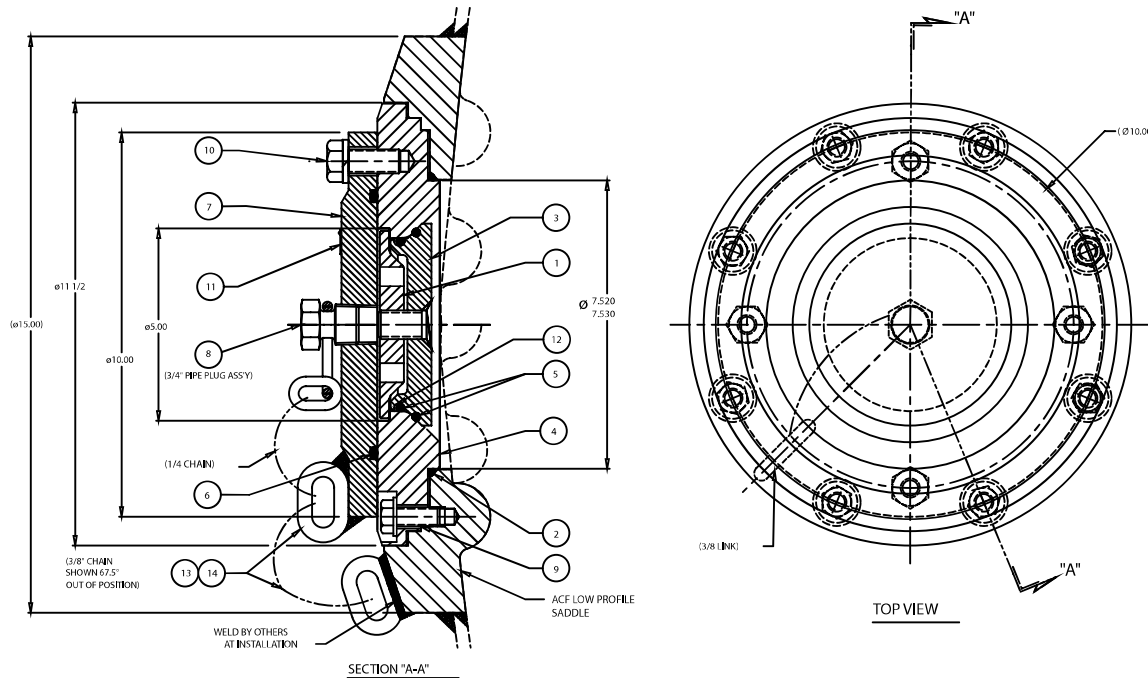
Item	Qty	Name	B-50-CS (Carbon Steel)		B-50-SS (304 Stainless Steel)		B-50-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Plug Retainer ³	Steel	50-1-CS	Stainless Steel	50-1-SS	Stainless Steel	50-1-MO
2	1	Saddle ²	Steel	B-363-CS	Stainless Steel	B-363-SS	Stainless Steel	B-363-MO
3	1	Washout Plug	Steel	50-3-CS	Stainless Steel	50-3-SS	Stainless Steel	50-3-MO
4	1	Nozzle Flange	Steel	50-4-CS	Stainless Steel	50-4-SS	Stainless Steel	50-4-MO
5	2	O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
6	2	O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
7	1	Blank Flange	Steel	50-7-CS	Stainless Steel	50-7-SS	Stainless Steel	50-7-SS
8	1	Pipe Plug Assembly	Steel	23-CS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS
9a	8	Lock Washer	Steel	363-21-AS	Steel ¹	363-21-AS	Steel ¹	363-21-AS
9b	8	Body Bolt	Steel	363-22-AS	Steel ¹	363-22-AS	Steel ¹	363-22-AS
10	4	5/1-11 Shear Bolt with Lock Washer	Steel	547-32-CS	Steel ¹	547-32-CS	Steel ¹	547-32-CS
11	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
12	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
13	1	Chain	Steel	55-311-CS	Steel	55-311-CS	Steel	55-311-CS
14	1	Link	Steel	24-24-CS	Steel	24-24-CS	Steel	24-24-CS

Notes

1. Alternate materials available
2. Optional, sold separately via Hammond Machinery
3. Torque Plug Retainer to 150 ft. lbs.

BOTTOM EQUIPMENT

B-51 Series • Washout for ACF 4-G9259 Saddle



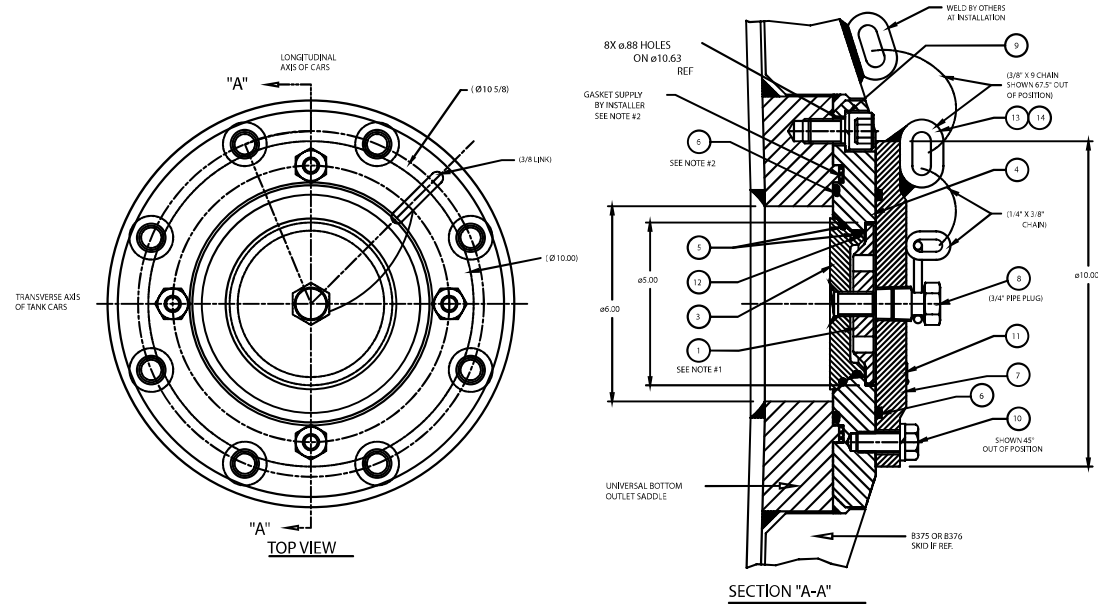
Item	Qty	Name	B-51-CS (Carbon Steel)		B-51-SS (304 Stainless Steel)		B-51-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Plug Retainer ²	Steel	50-1-CS	Stainless Steel	50-1-SS	Stainless Steel	50-1-MO
2	1	O-Ring	Buna N	547-34-BN	Buna N	547-34-BN	Buna N	547-34-BN
3	1	Washout Plug	Steel	50-3-CS	Stainless Steel	50-3-SS	Stainless Steel	50-3-MO
4	1	Nozzle Flange	Steel	51-4-CS	Stainless Steel	51-4-SS	Stainless Steel	51-4-MO
5	2	O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
6	1	O-Ring	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
7	1	Blank Flange	Steel	50-7-CS	Stainless Steel	50-7-SS	Stainless Steel	50-7-SS
8	1	3/4" PPA	Steel	23-CS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS
9a	8	Bolt	Steel	724-15-CS	Steel ¹	724-15-CS	Steel ¹	724-15-CS
9b	8	Lock Washer	Steel	724-152-CS	Steel ¹	724-152-CS	Steel ¹	724-152-CS
10	4	5/8-11 Shear Bolt with Lock Washer	Steel	547-32-CS	Steel ¹	547-32-CS	Steel ¹	547-32-CS
11	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
12	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
13	1	Chain	Steel	55-311-CS	Steel	55-311-CS	Steel	55-311-CS
14	1	Link	Steel	24-24-CS	Steel	24-24-CS	Steel	24-24-CS

Notes

1. Alternate materials available
2. Torque Plug Retainer to 150 ft. lbs.

BOTTOM EQUIPMENT

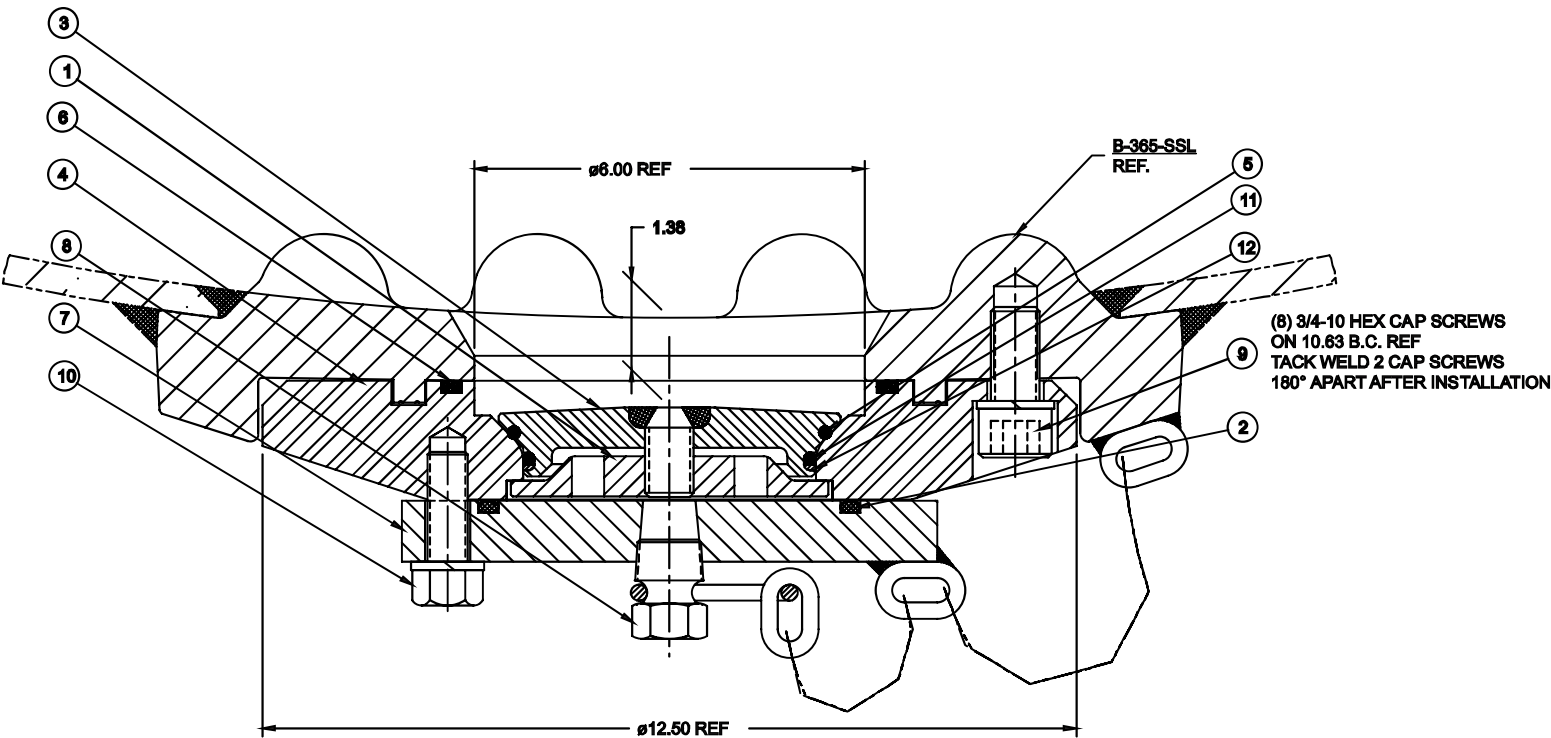
B-52 Series • Washout for Universal Saddle



Item	Qty	Name	B-52-CS (Carbon Steel)		B-52-SS (304 Stainless Steel)		B-52-MO (316 Stainless Steel)	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Plug Retainer ³	Steel	50-1-CS	Stainless Steel	50-1-SS	Stainless Steel	50-1-MO
2	---							
3	1	Washout Plug	Steel	50-3-CS	Stainless Steel	50-3-SS	Stainless Steel	50-3-MO
4	1	Nozzle Flange	Steel	52-4-CS	Stainless Steel	52-4-SS	Stainless Steel	52-4-MO
5	2	O-Ring	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN	Buna N ¹	545-11-BN
6	2	O-Ring ²	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN	Buna N ¹	547-33-BN
7	1	Blank Flange	Steel	50-7-CS	Stainless Steel	50-7-SS	Stainless Steel	50-7-SS
8	1	Pipe Plug Assembly	Steel	23-CS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS	Stainless Steel	23-SS-25-25-10-CS
9	8	3/4-10 Cap Screw with Lock Washer	Steel	375-2-AS	Steel ¹	375-2-AS	Steel ¹	375-21-AS
10	4	5/1-11 Shear Bolt with Lock Washer	Steel	547-32-CS	Steel ¹	547-32-CS	Steel ¹	547-32-CS
11	1	Nameplate	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK	Stainless Steel	12-10-SS-BLANK
12	1	Wiper Ring	PTFE	545-14-TF	PTFE	545-14-TF	PTFE	545-14-TF
13	1	Chain	Steel	55-311-CS	Steel	55-311-CS	Steel	55-311-CS
14	1	Link	Steel	24-24-CS	Steel	24-24-CS	Steel	24-24-CS
Notes								
1. Alternate materials available								
2. Not used when nozzle a flange is installed with the gasket								
3. Torque Plug Retainer to 150 ft. lbs.								

BOTTOM EQUIPMENT

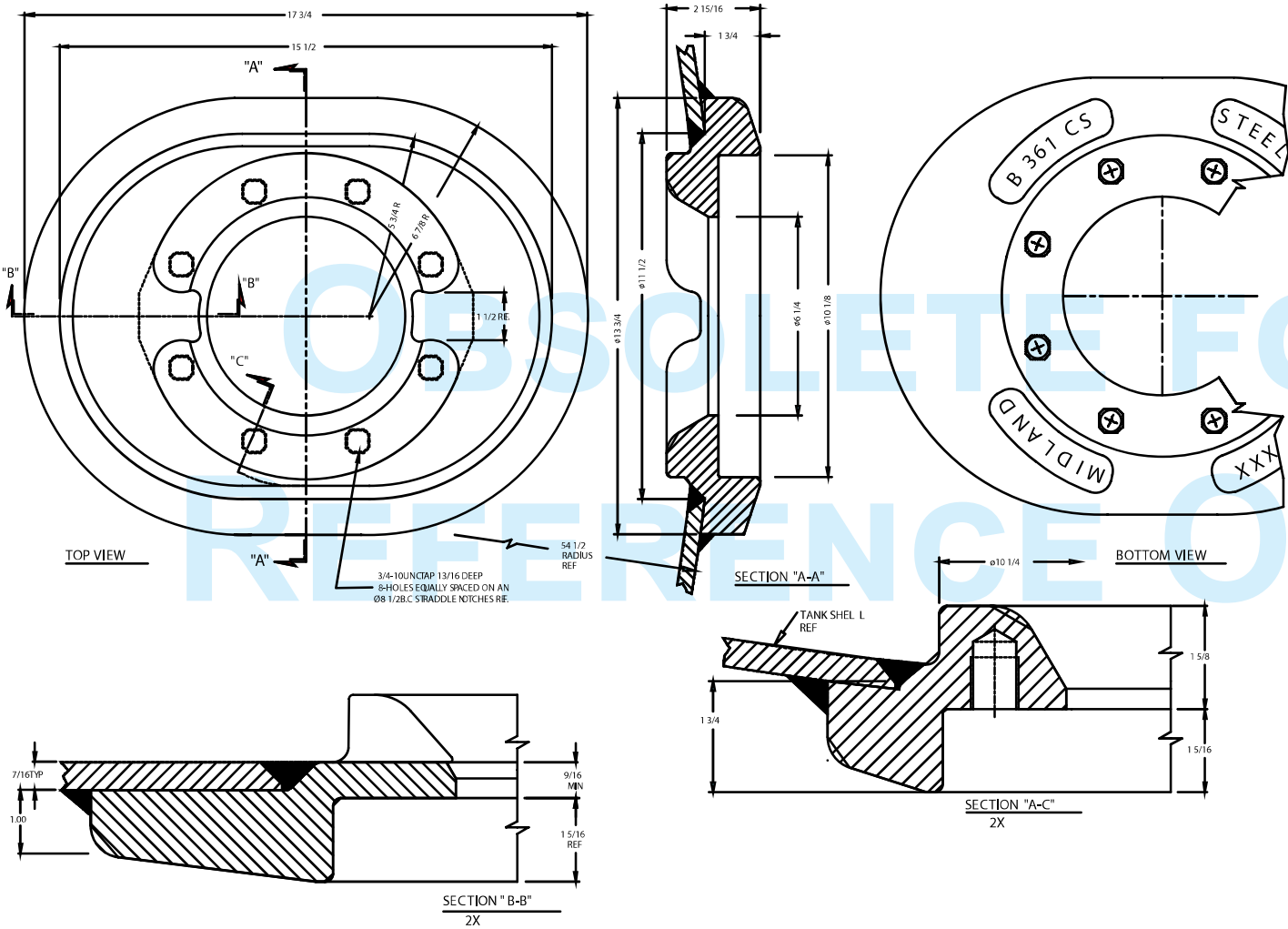
B-54 • Washout for B-365-T Saddle



Item	Qty	Name	B-54	
			Material	Part No.
1	1	Plug Retainer	Stainless Steel	50-1-SS
2	1	O-Ring	Buna N	55-2-BN
3	1	Washout Plug	Stainless Steel	55-300-SS
4	1	Nozzle Flange	Stainless Steel	51-401-MO
5	1	O-Ring	Buna N ¹	545-11-BN
6	1	O-Ring	Buna N ¹	547-33-BN
7	1	Blank Flange	Carbon Steel	55-7-CS
8	1	3/4" Pipe Plug with 1/4 & 3/8" Chain	Stainless Steel	23-SS
9	8	3/4-10 Cap Screw with Lock Washer	Stainless Steel	363-2-SS
10	4	5/8-11 Shear Bolt with Lock Washer	Carbon Steel	547-32-CS
11	1	O-Ring	Buna N ¹	545-10-BN
12	1	Wiper Ring	PTFE	545-14-TF
Notes				
1. Alternate materials available				

BOTTOM EQUIPMENT

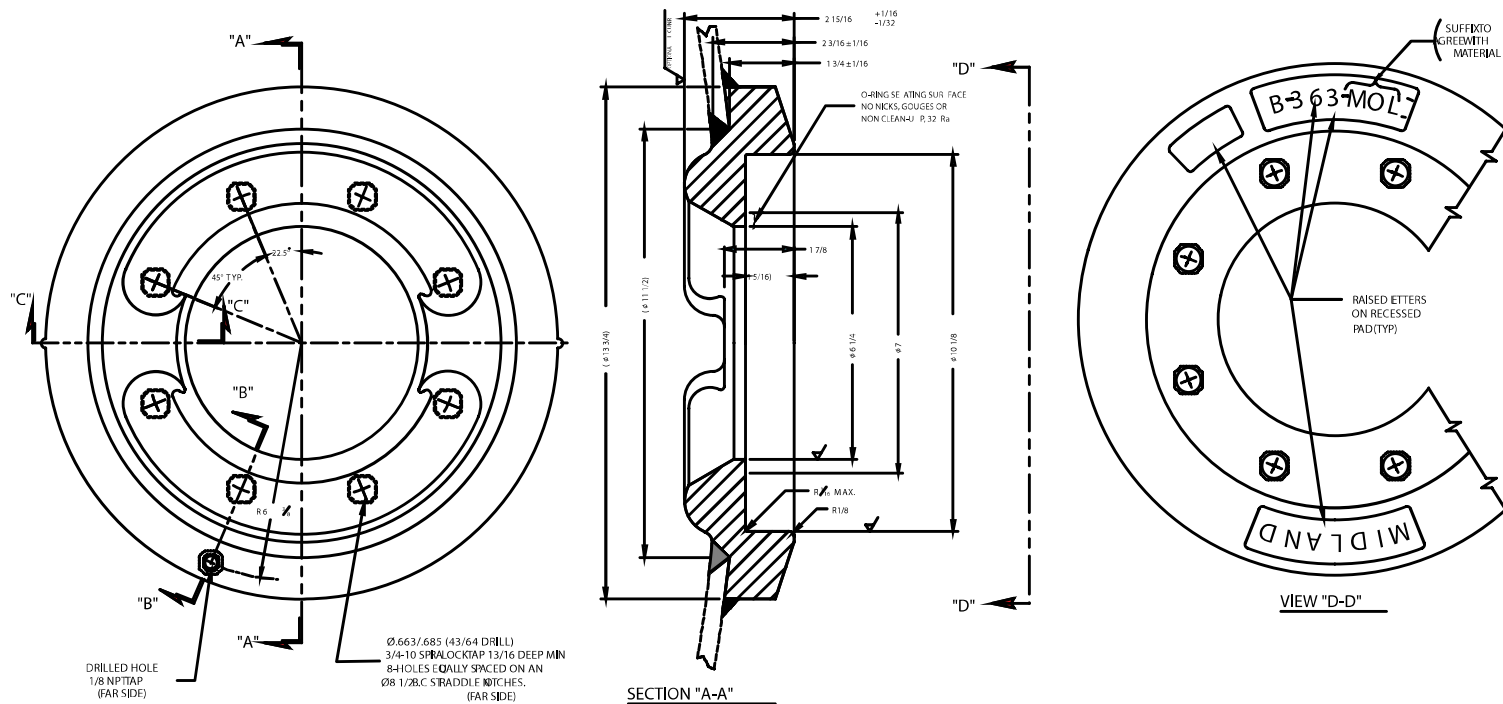
B-361 Series • Valve Saddle



1. Weld strength properties to be per AAR M1002, Appendix E, Paragraph 10.1.2.
2. Weld fillet dimensions are for a 7/16" thick tank wall of ASTM A516, Grade 70 steel using E7018 weld filler material. Greater tank wall thickness or higher strength tank material require additional reinforcement calculations.
3. Weight 74 LBS.

Part	Material
B-361-CS	AAR M201B 0.30C MAX.
B-361-SSL	ASTM A743 CF 3 (TYPE 304 L)
B-361-MOL	ASTM A743 CF 3M (TYPE 316 L)

B-363 Series • Valve Saddle



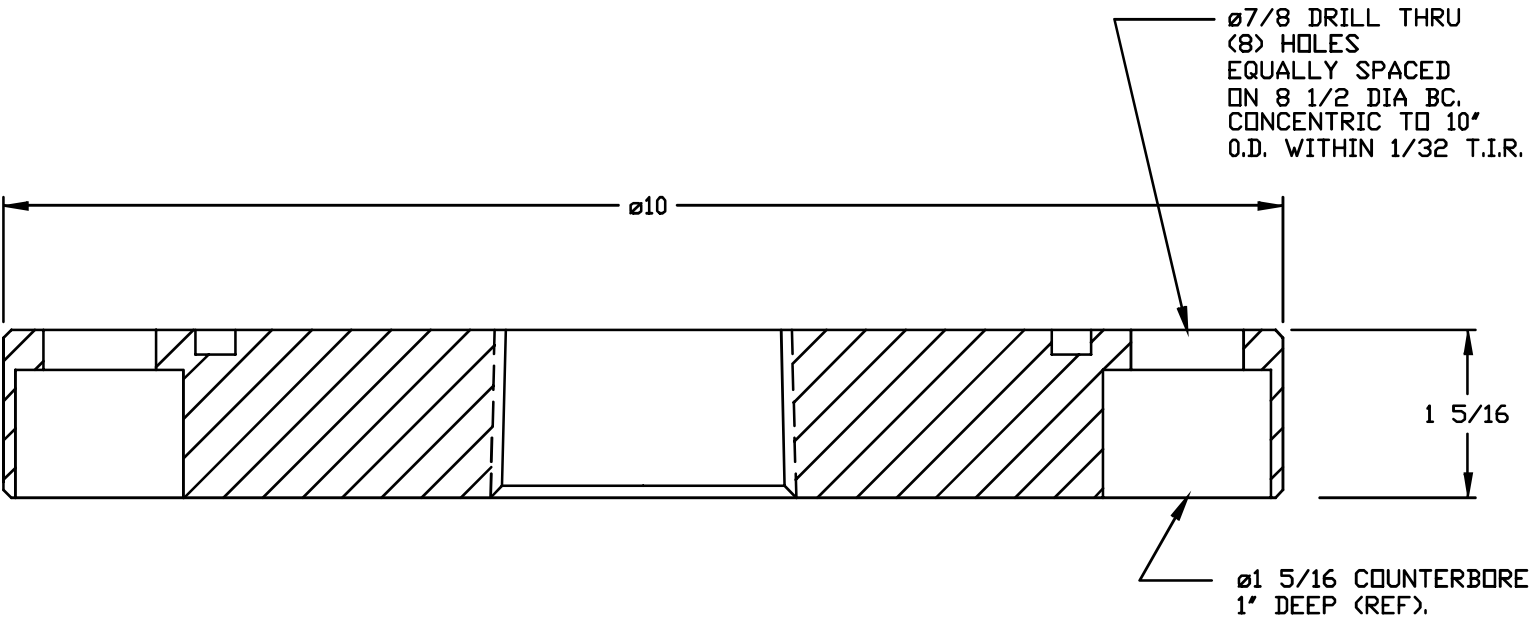
1. Weld strength properties to be per AAR M1002, Appendix E, Paragraph 10.1.2.
2. Weld fillet dimensions are for a 7/16" thick tank wall of ASTM A516, Grade 70 steel using E7018 weld filler material. Greater tank wall thickness or higher strength tank material require additional reinforcement calculations.
3. Weight 46 lbs. for castings, 40 lbs. for forgings.

Part	Material	Alternate Material for Forging
B-363-CS	STEEL AAR M 201 B	ASTM A105
B-363-SSL	STAINLESS ASTM A743 CF3	--
B-363-MOL	STAINLESS ASTM A743 CF3M	--

BOTTOM EQUIPMENT



B-363-6, B-363-61, & B-363-62 Series • Flanges for B-363 Saddle

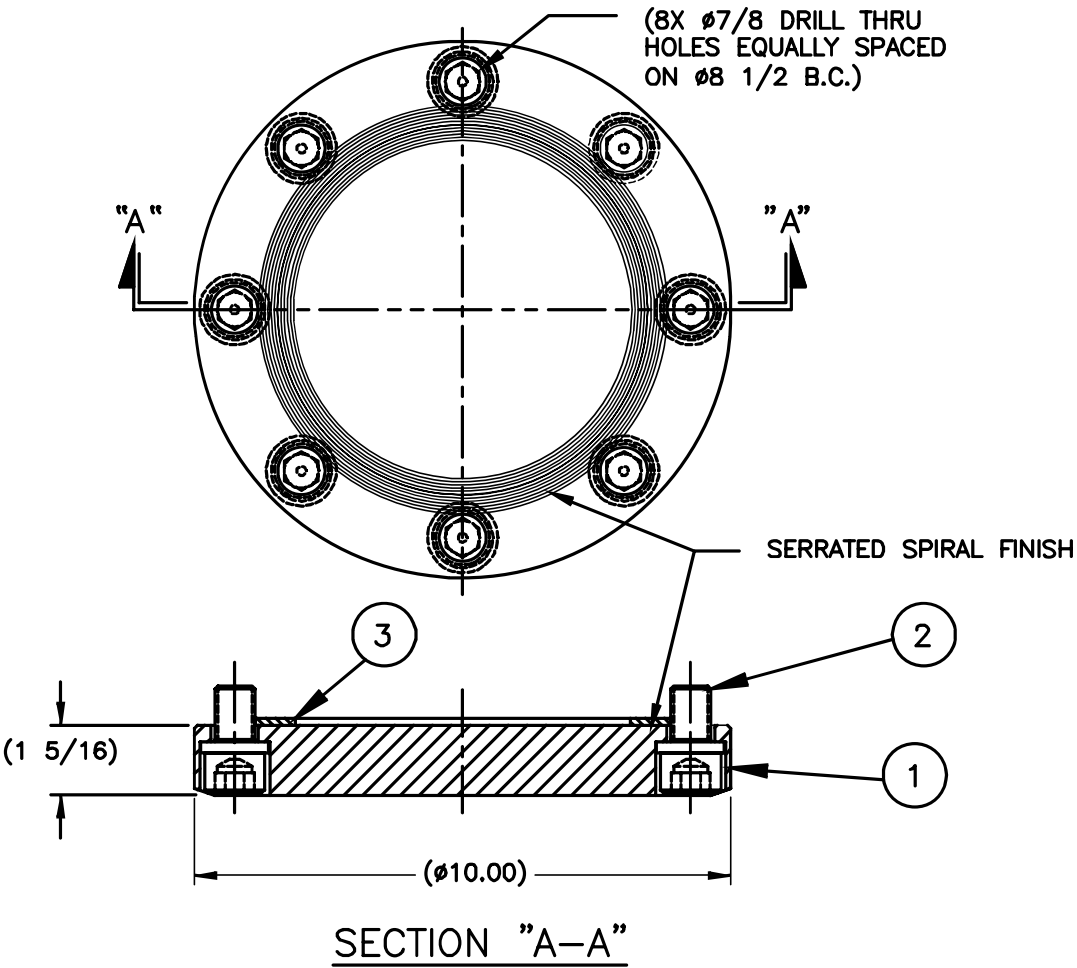


Kit	Description	Flange	
		Part	Material
B-363-6-CS	Blind Flange	363-6-CS	Steel
B-363-6-SS	Blind Flange	363-6-SS	Stainless Steel
B-363-61-CS	Blind Flange	363-61-CS	Steel
B-363-62-CS	Blind Flange	363-63-CS	Steel

Hardware Included in Each Kit			
Part	Qty	Name	Material
363-2-AS	8	Socket Head Cap Screw with Lock Washer	Steel
574-33-BN	1	O-Ring ¹	Buna N ¹
Notes			
1. Alternate materials available			
2. Alternate seal: spiral-wound gasket part number 549-33-TF is stainless & PTFE.			

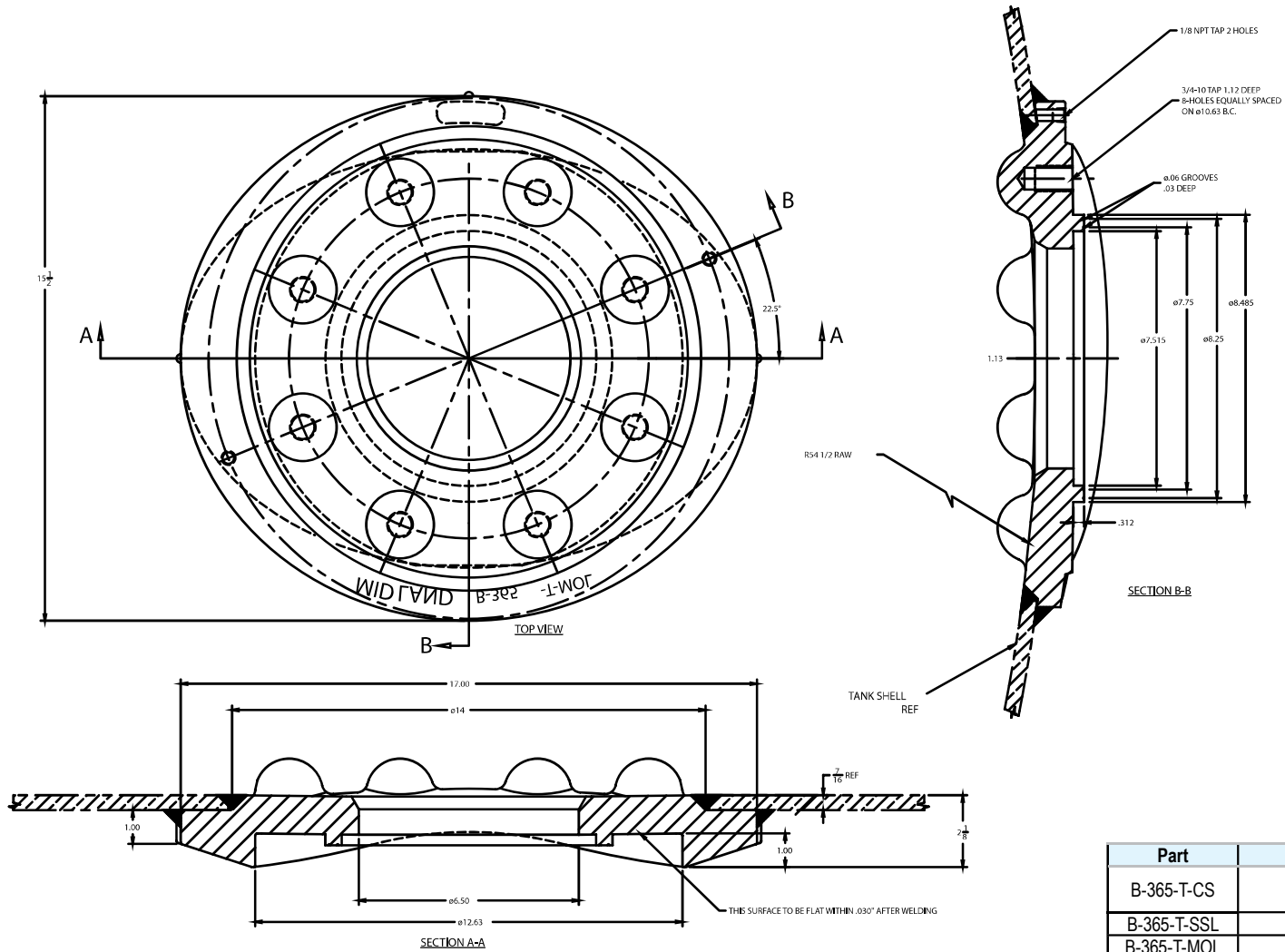
BOTTOM EQUIPMENT

B-363-7 Series • Blank Flange for B-363 Saddle



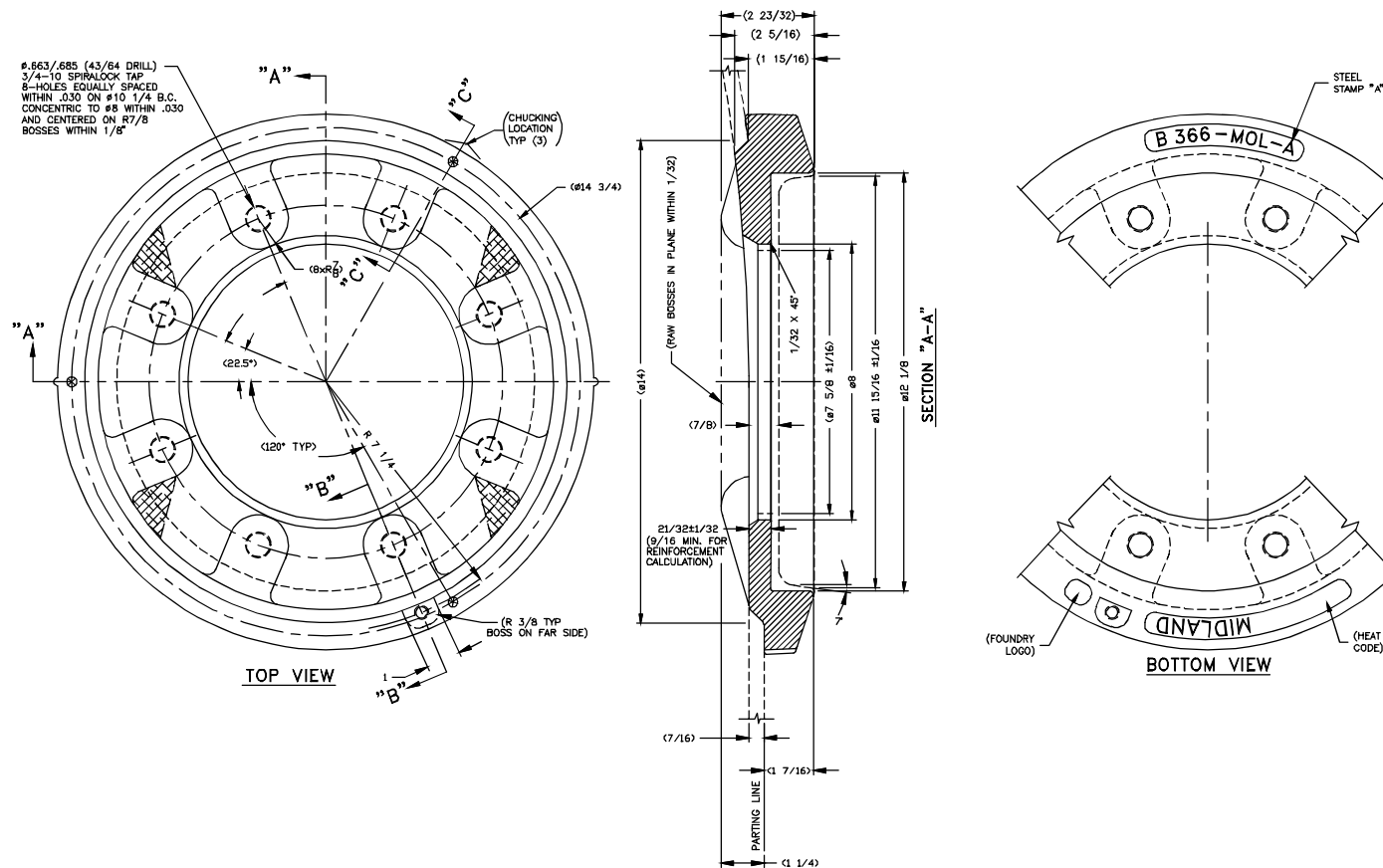
Item	Qty	Name	B-363-7-CS		B-363-7-SS		B-363-7-MO	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Flange	Steel	363-7-CS	304 Stainless Steel	363-7-SS	316 Stainless Steel	363-7-MO
2	8	SCHS with Lock Washer	Steel	363-2-AS	Steel	363-2-AS	Steel	363-2-AS
3	1	Gasket ²	Buna N ¹	363-71-BN	Buna N ¹	363-71-BN	Buna N ¹	363-71-BN
Notes								
1. Alternate materials available. For alternate full-face gasket use 549-34-BN								

B-365-T Series • 6" Bottom Outlet Valve Saddle



Part	Sand Casting Part	Material
B-365-T-CS	B-365-T-CS-RSC	AAR M201B 0.30C MAX
B-365-T-SSL	B-365-T-SSL-RSC	ASTM A743 CF 3 (TYPE 304 L)
B-365-T-MOL	B-365-T-MOL-RSC	ASTM A743 CF 3M (TYPE 316
Notes		
1 Air pressure test at 100 PSI underwater for two (2) minutes. No leakage allowed.		
2 For application dimensions see CAD file #B-365-t-APP (was #4046).		
3 Estimated raw weight 74 lbs.		

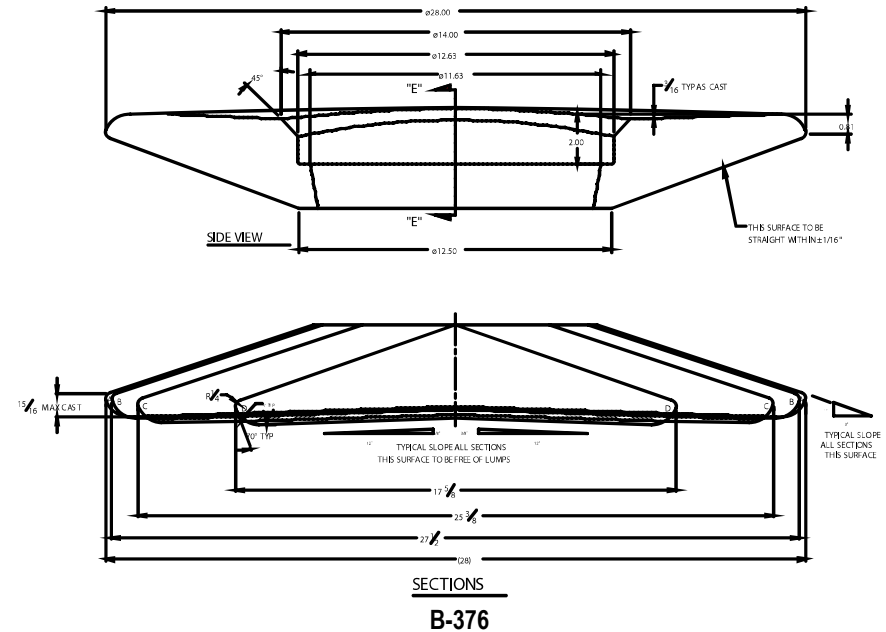
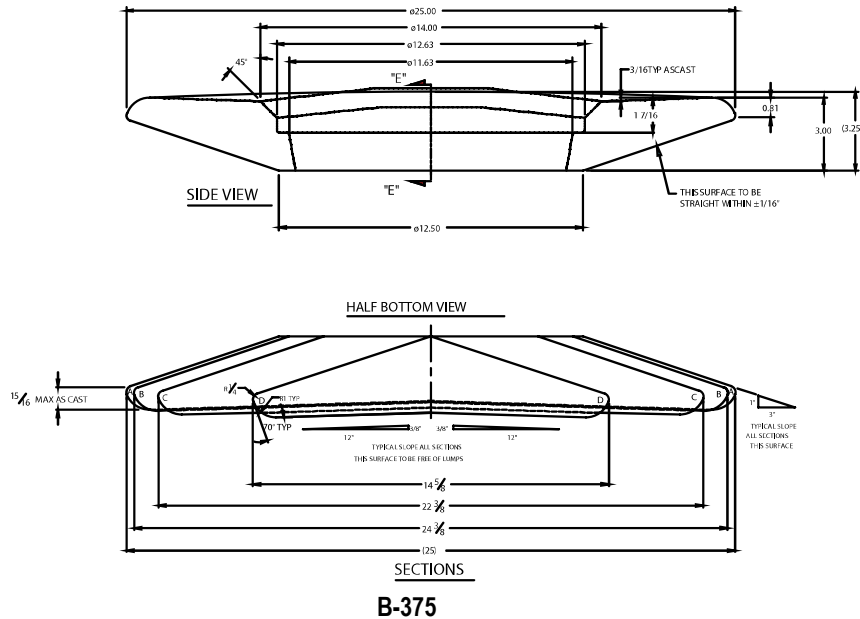
B-366 Series • 6" Bottom Outlet Valve Saddle



Finished Part	Material
B-366-CS-A	AAR M201B 0.30C MAX.
B-366-SS-A	ASTM A743 CF 8 (TYPE 304 SS)
B-366-SSL-A	ASTM A743 CF 3 (TYPE 304 L)
B-366-MO-A	ASTM A743 CF 8M (TYPE 316)
B-366-MOL-A	ASTM A743 CF 3M (TYPE 316 L)

BOTTOM EQUIPMENT

B-375 & B-376 • Shield for Bottom Outlet Valve



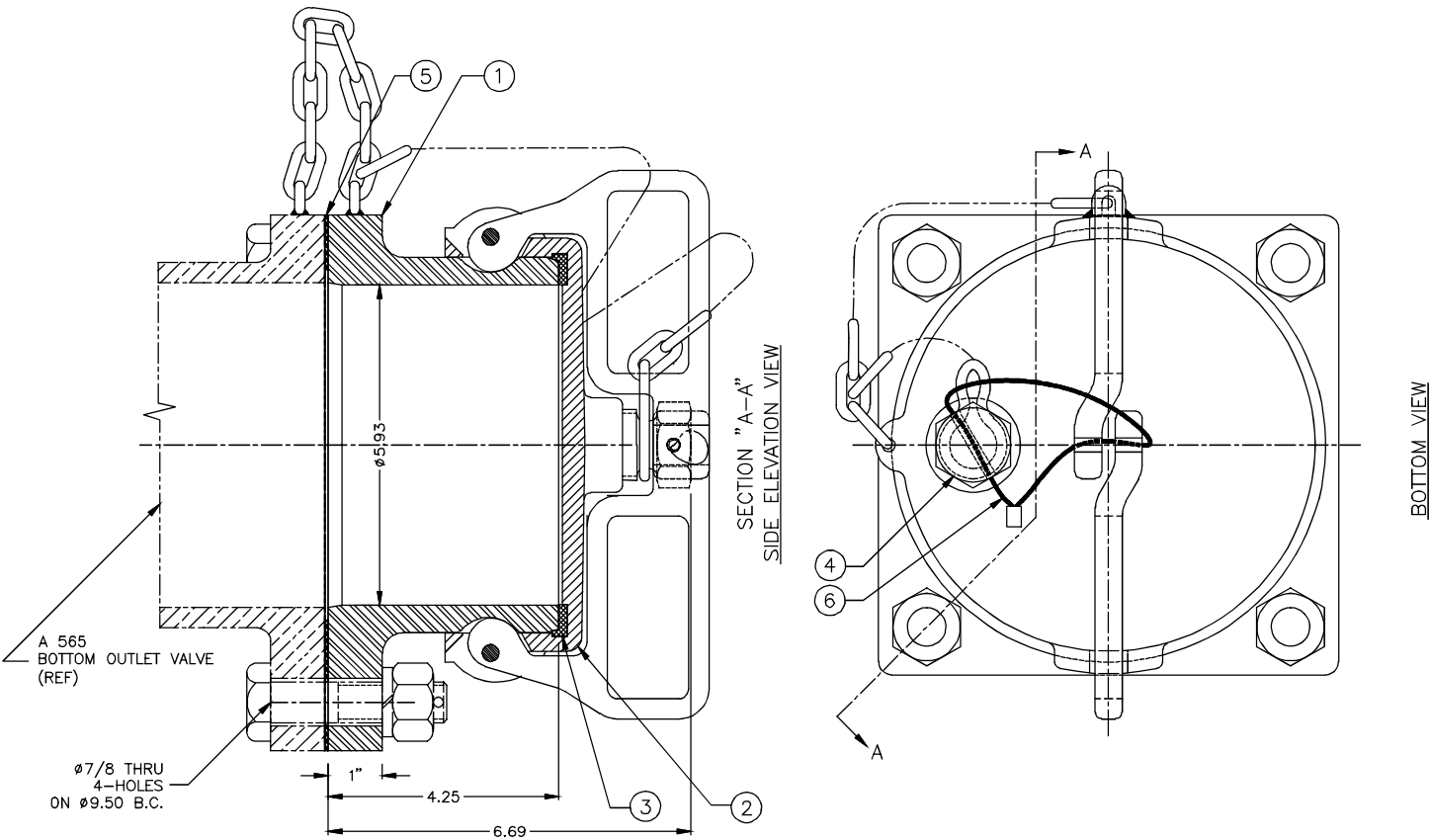
Part	Dimensions (inches)			Weight (lbs.)
	A	B Maximum	C	
B-375	25	3	14½	95
B-376	28	3½	15	135

- Customer to supply tank car bottom outlet saddle dimensions on Midland Dwg. No. 376-35
- Approved for protection level A of AAR circular D.V.2007 when applied on universal mounting saddle with Midland bottom outlet valves.
- "Patent" and "4461397" to be 1/2" raised letters on recessed pad located 180° around from "Midland", foundry logo and cast date to be 3/8" raised letters on recessed pad(s) located 180° around from "B 375".
- Material: AAR 201 Grade B

- Customer to supply tank car bottom outlet saddle dimensions on Midland Dwg. No. 376-35
- Approved for protection level A of AAR circular D.V.2007 when applied on universal mounting saddle with Midland bottom outlet valves.
- "Patent" and "4461397" to be 1/2" raised letters on recessed pad located 180° around from "Midland", foundry logo and cast date to be 3/8" raised letters on recessed pad(s) located 180° around from "B 376".
- Material: AAR 201 Grade B

BOTTOM EQUIPMENT

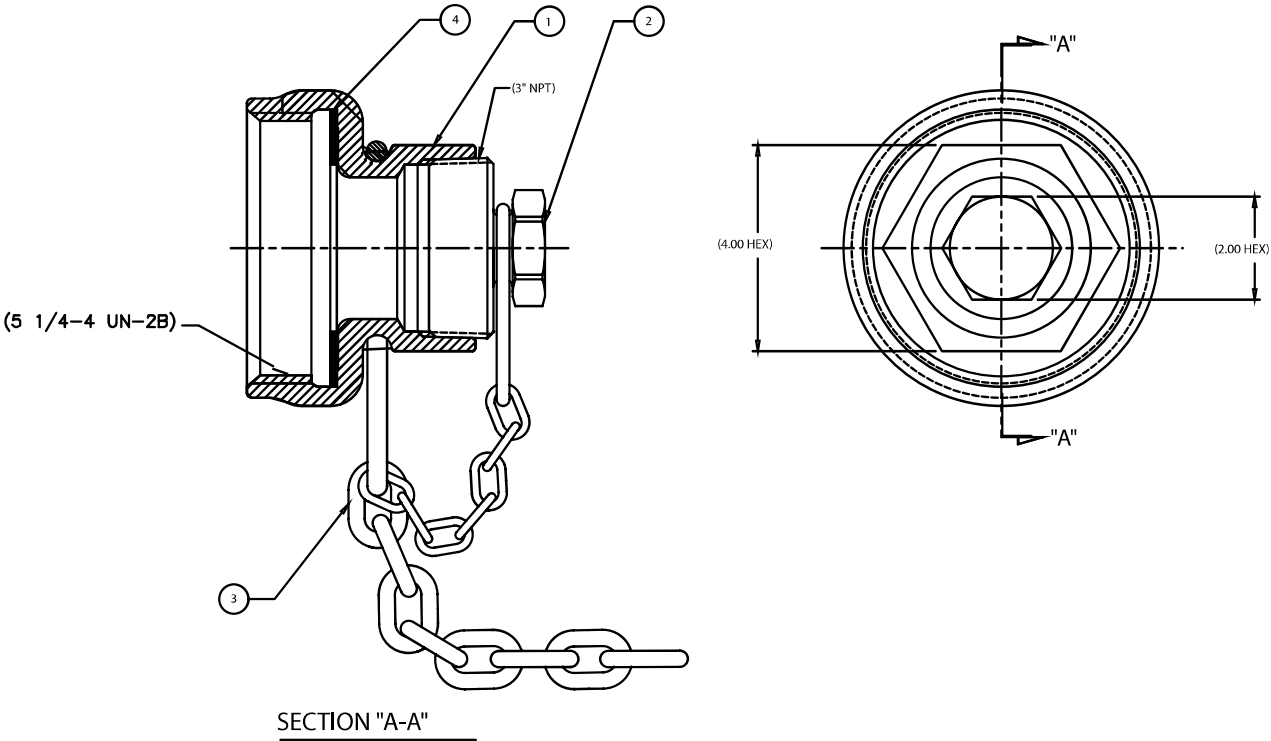
B-565-36 Series • Flanged Adapter with 6" Lever Lock Connect



Item	Qty	Name	B-563-36-MO/AL		B-565-36-MO	
			Material	Part No.	Material	Part No.
1	1	Adapter	316 Stainless Steel	563-361-MO	316 Stainless Steel	563-361-MO
2	1	Lever Lock Cap	Aluminum with Bronze Arms	85-61-AL	316 Stainless Steel with Nitronic 60	85-61-MO/N60
3	1	Cap Gasket	White Buna N FG ¹	85-62-WBNFG	White Buna N FG ¹	85-62-WBNFG
4	1	Pipe Plug with Chain	316 Stainless Steel	24-MO	Nitronic 60	24-N60
5	1	Flange Gasket	White Buna N FG ¹	70-3-WBMFG	White Buna N FG ¹	70-3-WBMFG
6	1	Wire Seal	Stainless Steel	15-18-SS	Stainless Steel	15-18-SS
Notes						
1. Alternate materials available.						
For use on Midland and Janesbury valves.						

CAPS, NOZZLES, & PLUGS

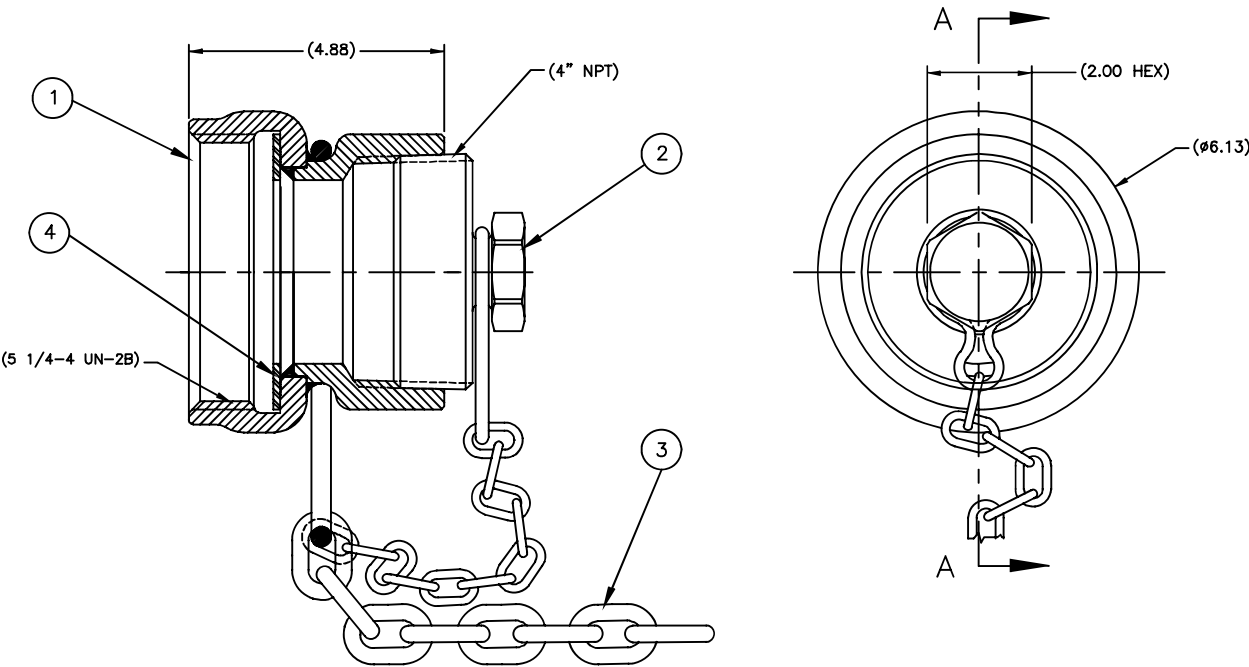
53 Series • Outlet Leg Cap with 3" Pipe Plug



Item	Qty	Name	53-DI		53-MO		53-MOCS-P		53-SS	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	Ductile Iron	53-1-DI	Stainless Steel Type CF 8M	53-1-MO	Stainless Steel Type CF 8M	53-1-MO	Stainless Steel Type CF 8M	53-1-MO
2	1	Plug	Steel	301-CS	Stainless Steel Type CF 8M ¹	301-MO	Stainless Steel Type CF 8M ¹	301-CS-P	Stainless Steel Type CF 8M ¹	301-SS
3	1	Chain	Steel	53-33-CS	Steel ¹	53-33-CS	Steel ¹	53-33-CS	Steel ¹	53-33-CS
4	1	Gasket	Buna N ¹	53-4-BN	Buna N ¹	53-4-BN	Buna N ¹	53-4-BN	Buna N ¹	53-4-BN
Notes										
1. Alternate materials available. See Assembly 53-S1 if 3/8-16 Tapped Holes and Set Screws are Required.										

CAPS, NOZZLES, & PLUGS

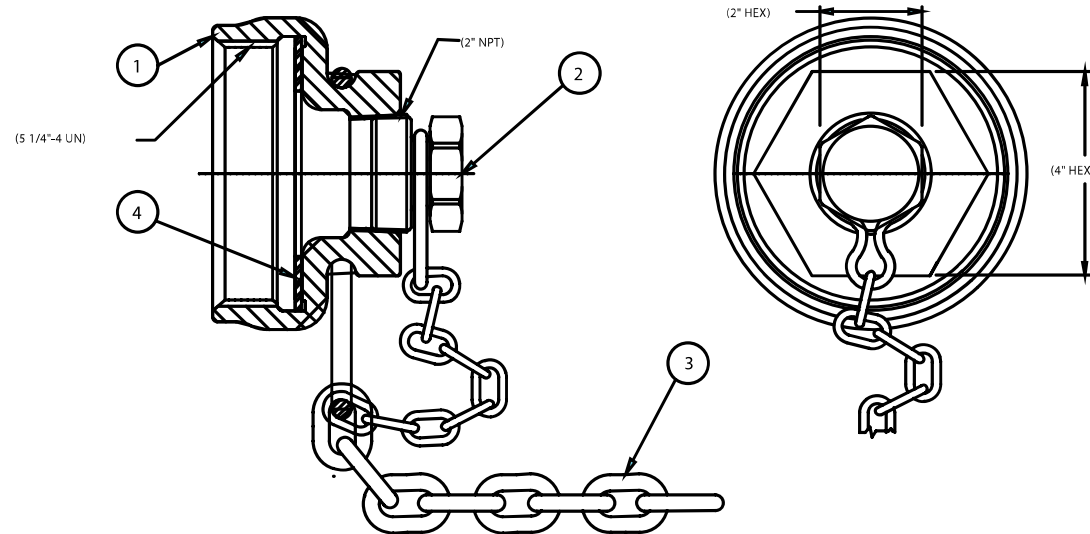
54-CS Series • Outlet Leg Cap with 4" Pipe Plug



Item	Qty	Name	54-CS	
			Material	Part No.
1	1	Cap	Stainless Steel, Steel	54-6-XS
2	1	Plug	Steel	401-CS
3	1	Chain	Steel	80-311-CS
4	1	Gasket	Dura Black	54-5-AB
Notes				
1. Alternate materials available.				

CAPS, NOZZLES, & PLUGS

55 Series • Outlet Leg Cap with 2" Pipe Plug



Item	Qty	Name	55-ALCS-1		55-ALCS-NG		55-ALCS-36-15L		55-CH		55-DI		55-DI-38-12L		55-DI-38-15L		55-DI-P		55-DI-SSPP	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	Aluminum ²	55-1-AL	Aluminum ²	55-1-AL	Aluminum ²	55-1-AL	416 Stainless Steel	55-1-CH	Ductile Iron ³	55-1-DI	Ductile Iron ³	55-1-DI	Ductile Iron ³	55-1-DI	Ductile Iron ³	55-1-DI	Ductile Iron ³	55-1-DI
2	1	Plug	Steel	201-CS	Steel	201-CS	Steel	201-CS	Stainless Steel	201-SS	Steel	201-CVS	Steel	201-CS	Steel	201-CS	Steel, Plated	201-CS-P	Steel, Plated	201-SS
3	1	Chain	Steel ¹	55-33-CS	Steel ¹	55-33-CS	Steel ¹	55-40-CS	Steel ¹	55-33-CS	Steel ¹	55-33-CS	Steel ¹	55-39-CS	Steel ¹	55-40-CS	Steel ¹	55-33-CS	Steel ¹	55-33-CS
4	1	Gasket	White Neoprene ¹	55-4-WNE	--		Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN

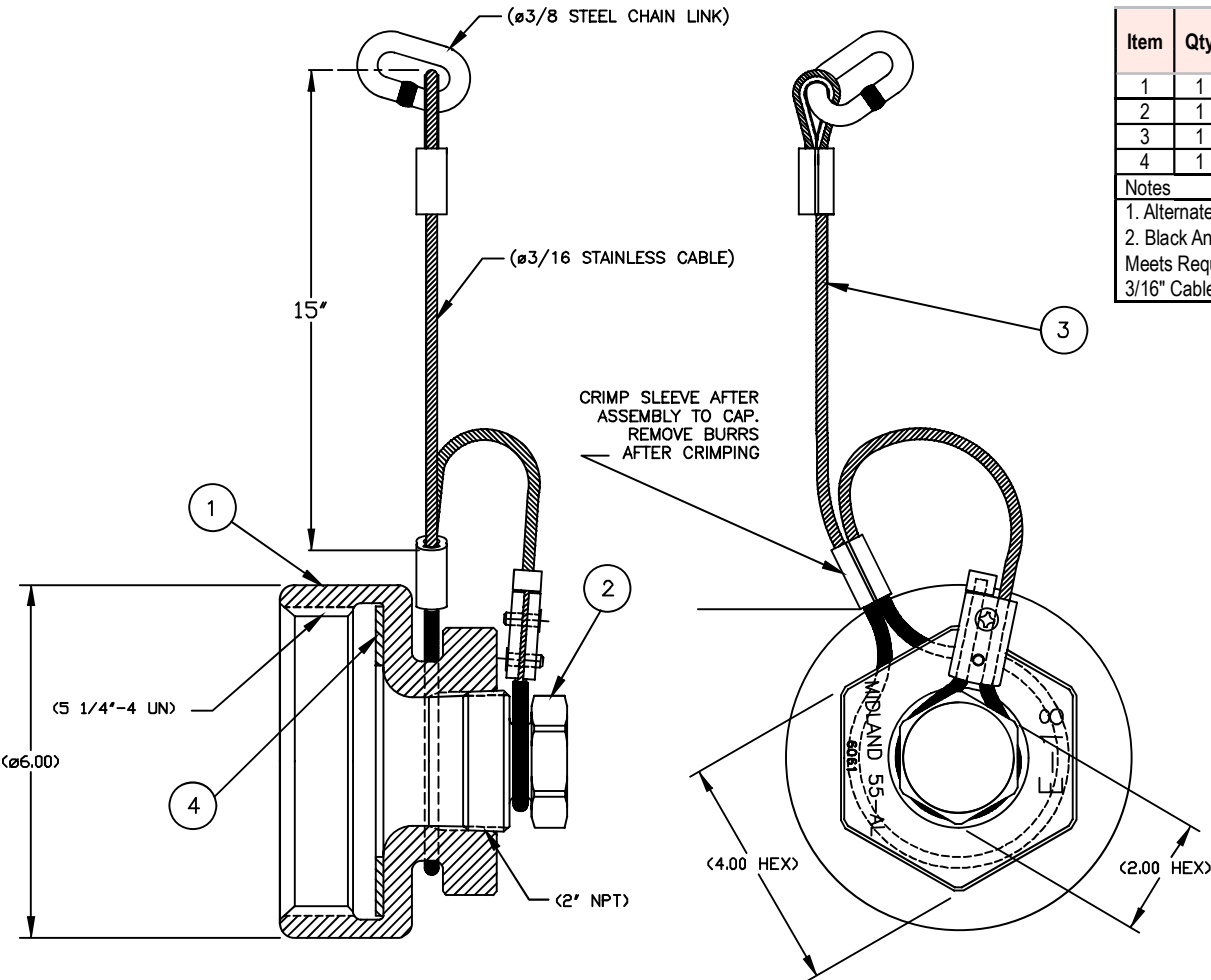
Item	Qty	Name	55-MO		55-MOCS		55-MOCS-SS		55-MOCS-38-15L		55-MOSS-SS-PRA-PA		55-MO-N60PP		55-MO-N60PP-SS-PRA-PA		55-MO-SS		55-SS	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	CF-8M SS	55-1-MO	CF-8M SS	55-1-MO	CF-8M SS	55-1-MO	CF-8M SS	55-1-MO	CF-8M SS ^{4,5}	55-1-MO-PRA-PA	CF-8M SS	55-1-MO	CF-8M SS ^{4,5}	55-1-MO-PRA-PA	CF-8M SS	55-1-MO	CF-8 SS	55-1-SS
2	1	Plug	316 Stainless Steel	201-MO	Steel	201-CS	Steel	201-CS	Steel	201-CS	Stainless Steel ^{4,5}	201-SS-PRA-PA	Stainless Steel	201-N60	Stainless Steel ^{4,5}	201-N60-PRA-PA	316 Stainless Steel	201-MO	304 Stainless Steel	201-SS
3	1	Chain	Steel	55-33-CS	Steel	55-33-CS	Stainless Steel	55-33-SS	Steel	55-33-CS	Stainless Steel	55-33-SS	Steel	55-33-CS	Stainless Steel	55-33-SS	Stainless Steel	55-33-SS	Steel	55-33-CS
4	1	Gasket	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN	Buna N ¹	55-4-BN

Notes

1. Alternate materials available.
2. For Light Weight Cap use 55-1-DI-LW.
3. Parts Tested to ASTM A262 Practice B Acceptance, with a Rapid Screening Test per Practice A. (-PRA)
4. Parts Passivated per ASTM A967 and Tested per ASTM A380. (-PA)
5. Ship Cap Assembly in a Plastic Bag with Desiccant.

CAPS, NOZZLES, & PLUGS

55-AL & 55-AL-NG Series • Outlet Leg Cap with 2" Pipe Plug & Cable Assembly



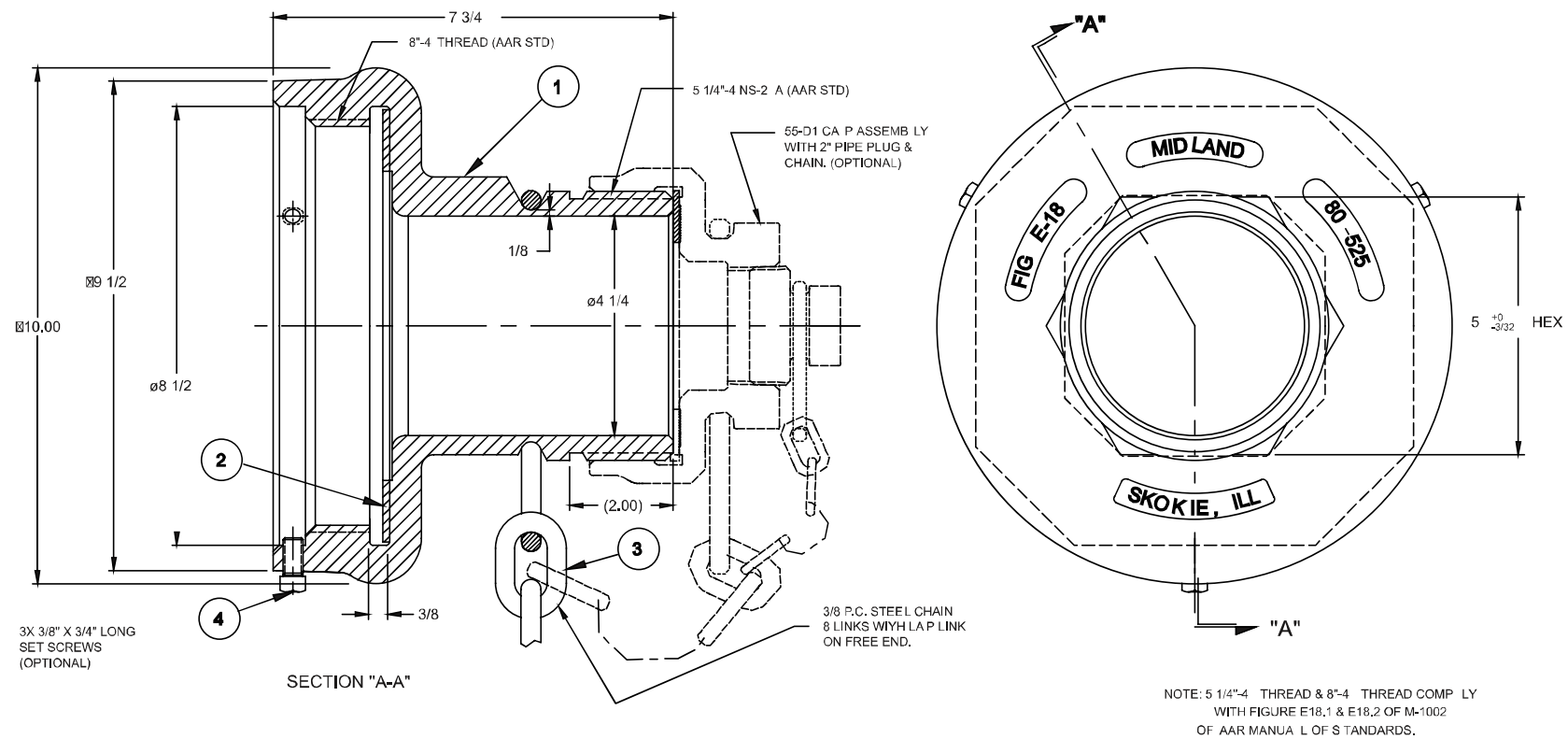
Item	Qty	Name	55-AL		55-AL-NG	
			Material	Part No.		
1	1	Cap ²	Aluminum	55-1-AL	Aluminum	55-1-AL
2	1	Plug	Aluminum	201-AL	Aluminum	201-AL
3	1	Cable	Stainless Steel	55-11-CSSS	Stainless Steel	55-11-CSSS
4	1	Gasket	White Neoprene ¹	55-4-WNE	--	--

Notes

1. Alternate materials available.
2. Black Anodized
Meets Requirements of AAR M 1002, Figure E18.1
3/16" Cable is the Equivalent to 3/8" Chain

CAPS, NOZZLES, & PLUGS

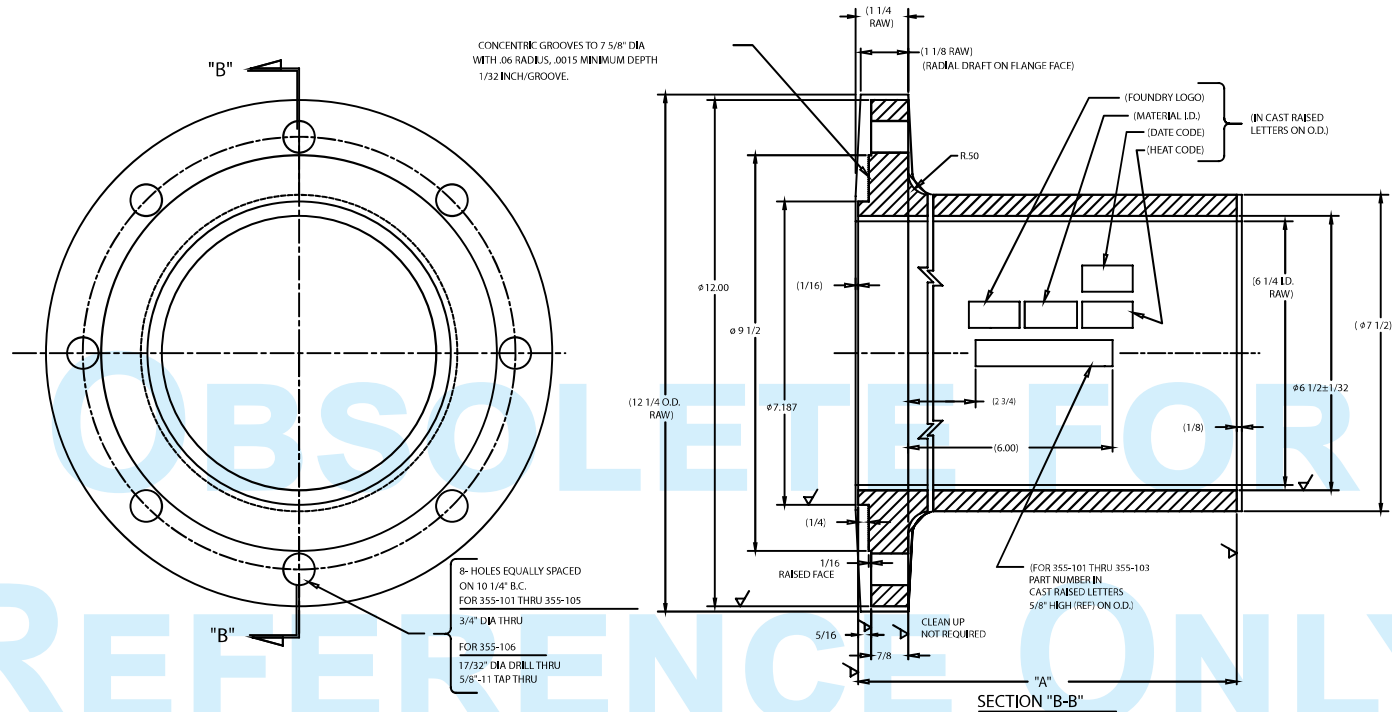
80-525 Series • Bottom Outlet Adapter, 8" x 4" AAR



Item	Qty	Name	80-525-CS		80-525-MO		80-525-SS	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Adapter	Carbon Steel	80-5251-CS	Carbon Steel	80-5251-MO	CF-8 Stainless Steel	80-5251-SS
2	1	Gasket	Non-Asbestos ¹	80-401-NA	Non-Asbestos ¹	80-401-NA	Non-Asbestos ¹	80-401-NA
3	1	Chain	Steel	80-312-CS	Steel	80-312-CS	Steel	80-312-CS
4	1	Set Screw	Steel	83-5-CS	Stainless Steel	83-5-SS	Stainless Steel	83-5-SS
Notes								
1. Alternate materials available.								

CAPS, NOZZLES, & PLUGS

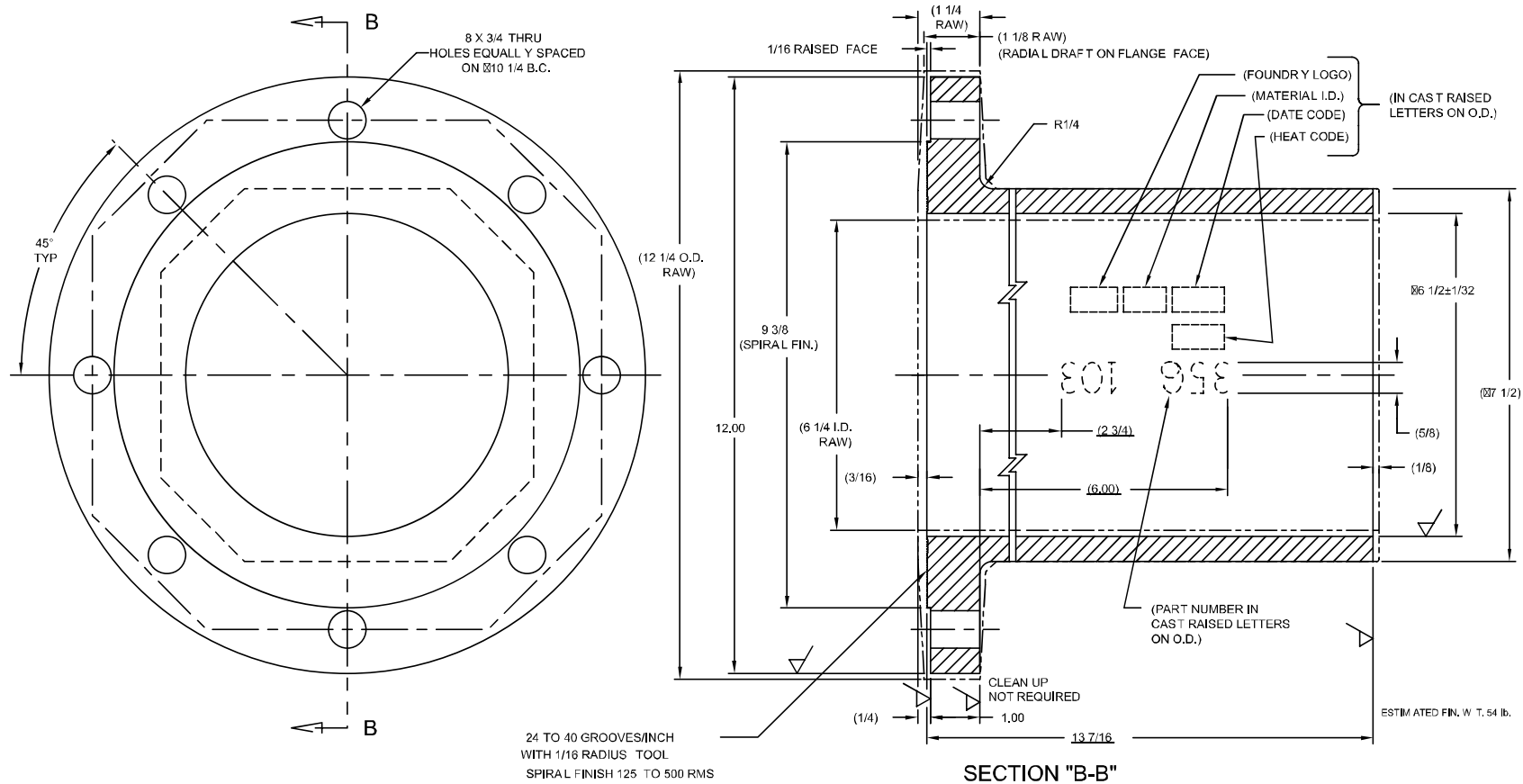
355-101, 355-102, 355-103, 355-104, 355-105, & 355-106 Series • 6" Nozzle



Finished Part	"A" (inches)	Finished Weight (lbs.)
355-101-SSL	6 1/4	28
355-101-MOL		
355-102-SSL	12	53
355-102-MOL		
355-103-SSL	14	54
355-103-MOL		
355-104-SSL	13 1/2	54 est
355-104-MOL ¹		
355-105-SSL	13	54 est
355-105-MOL ^{1,2}		
355-106-SSL ¹	13 1/2	54 est
355-106-MOL ¹		
355-106-MOL-PRA ²		
Notes		
1. For Raw, use 356-103. Midland to Grind off and Re-stamp Part No, as Required.		
2. -MOL Casting to Pass Corrosion Test ASTM A262 Practice A.		
After Machining Complete, Test with Air at 100 PSI for 2 Minutes Under Water.		
No Leakage Allowed.		

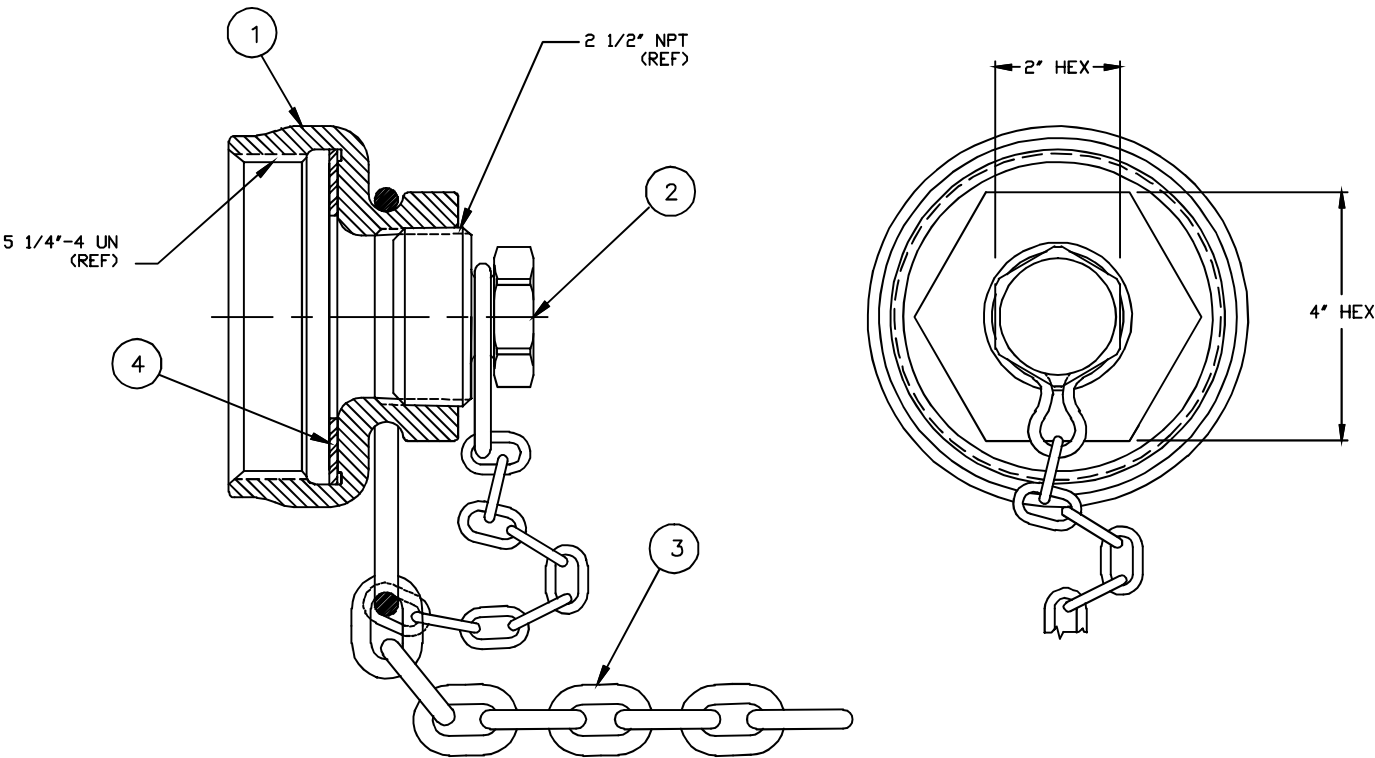
CAPS, NOZZLES, & PLUGS

356-103-MOL • Nozzle



CAPS, NOZZLES, & PLUGS

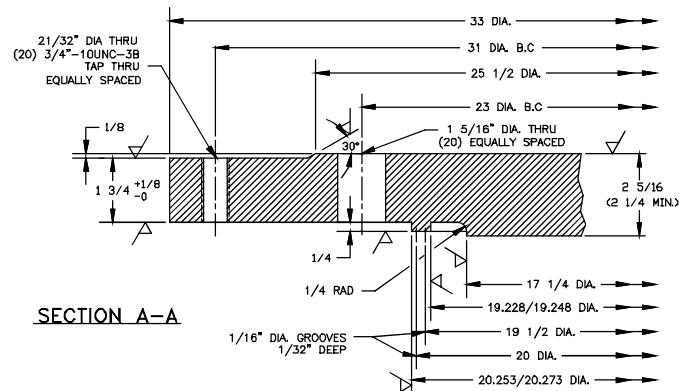
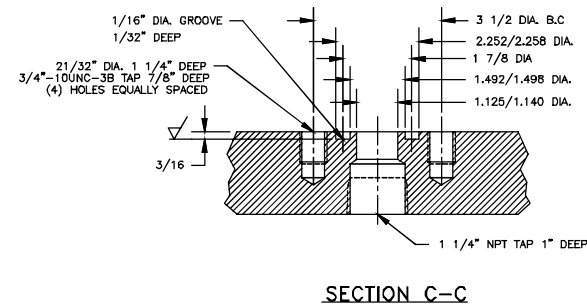
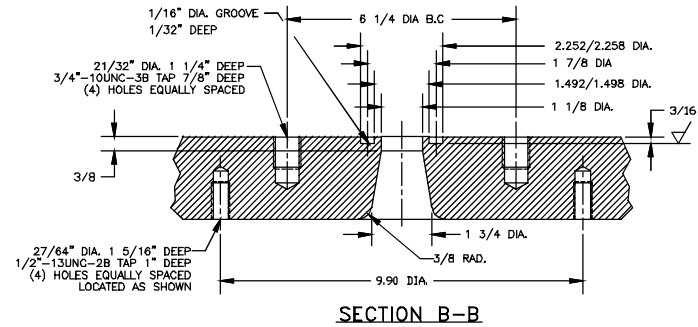
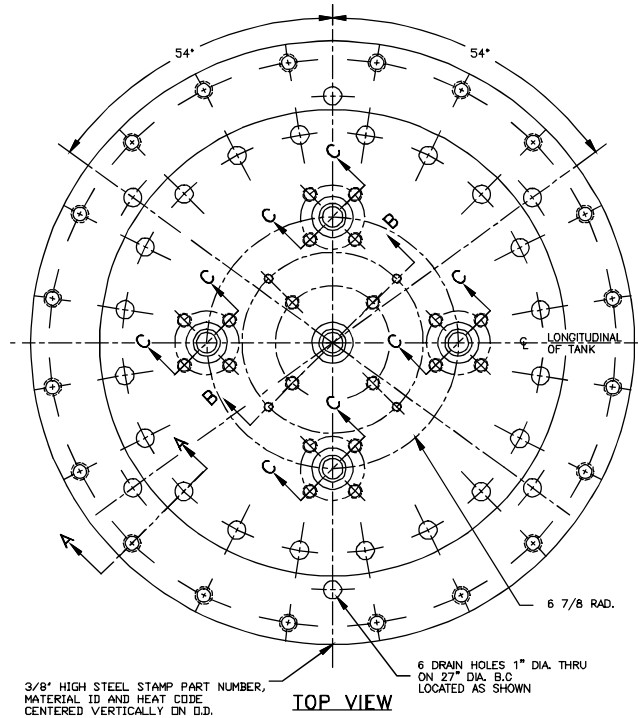
525 Series • Bottom Outlet Cap with 2½" Pipe Plug



Item	Qty	Name	525-DI		525-CS		525-SS		525-MO	
			Material	Part No.	Material	Part No.	Material	Part No.	Material	Part No.
1	1	Cap	Ductile Iron	525-1-DI	Steel	525-1-CS	Stainless Steel	525-1-SS	Stainless Steel	525-1-MO
2	1	Plug	Steel	251-CS	Steel	251-CS	Stainless Steel	251-SS	Stainless Steel	251-MO
3	1	Chain	Steel	53-33-CS	Steel	53-33-CS	Steel	53-33-CS	Steel	55-33-CS
4	1	Gasket	Buna N ¹	53-4-BN	Buna N ¹	53-4-BN	Buna N ¹	53-4-BN	Buna N ¹	55-4-BN
Notes										
1. Alternate materials available.										

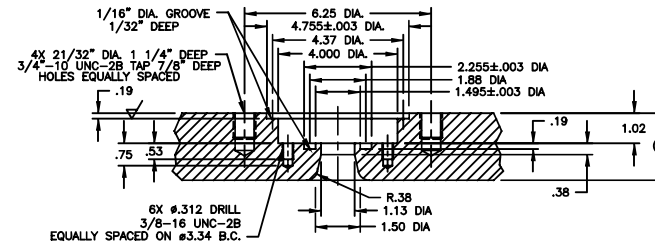
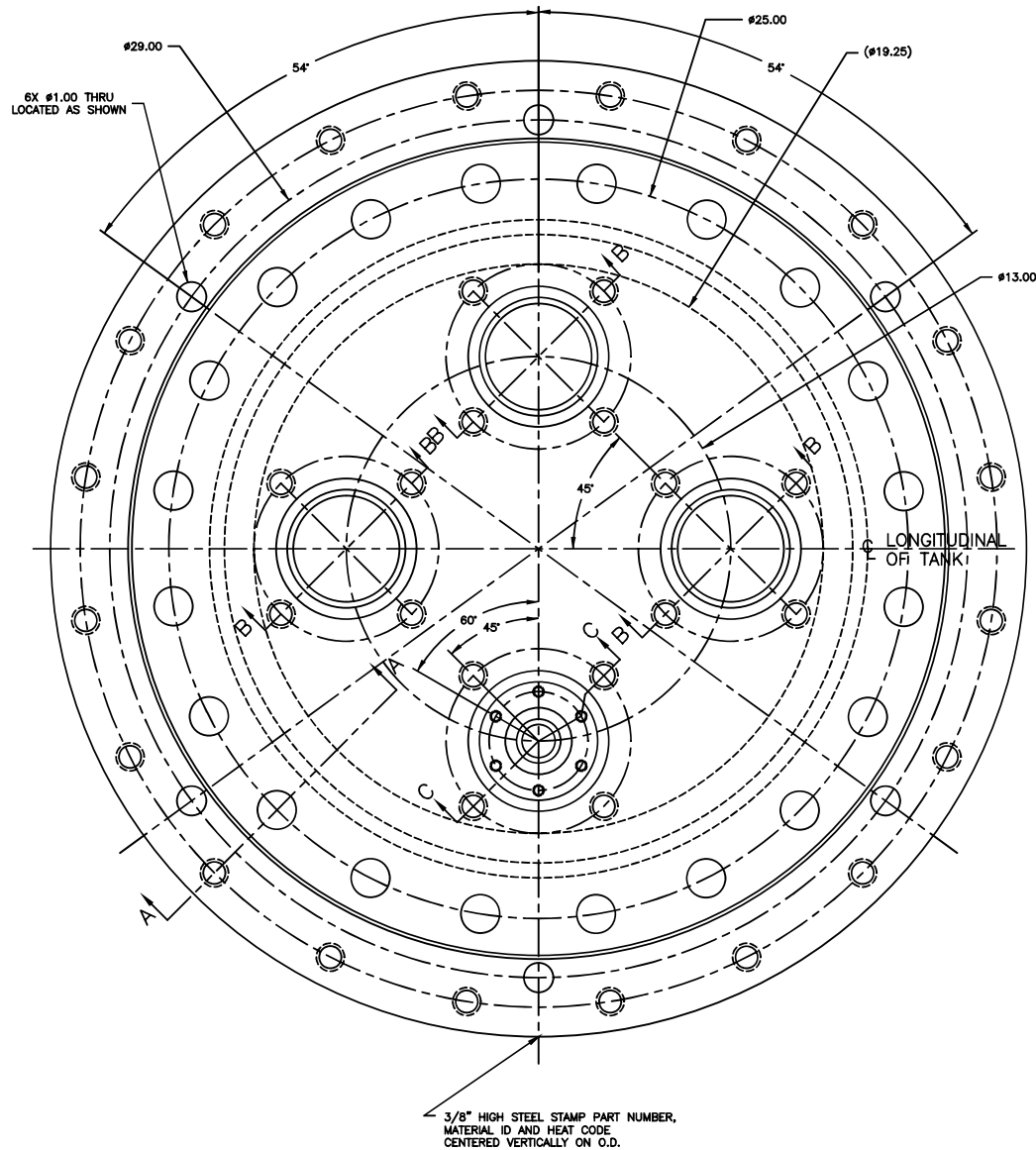
MANWAY COVER PLATES

9000-CS • 18" for Chlorine Tank Cars

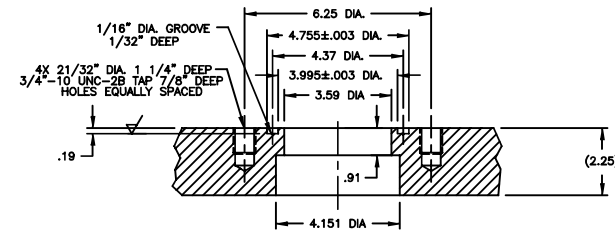


MANWAY COVER PLATES

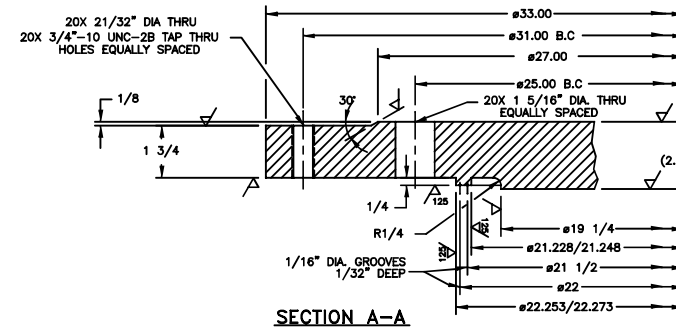
9200-CS • 20"



SECTION C-C

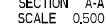
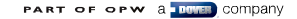


SECTION B-B



SECTION A-A

9300-CS • 18"



Lift Assister Application Data Form

(Refer to Drawings B-302, B-303/B-304, B-305/B-306 and B-307)

A. Cover Style Non-Insulated Insulated

B. Eye-bolt

If the cover thickness is 1/4" to 1 1/4", use 303-7-CS. If the cover thickness is up to 4 1/4", use 303-71-CS.

C. Washer

For insulated covers with thin jacket, use 2-7/8" O.D. x 3/16" thick large washer. For angled surface, use wedge washer.

D. The unassisted lifting force at the handle is _____ lbs. (~1/2 the cover weight)

E. The distance from the handle to the hinge pin is _____ inches.

F. The spring assistance desired at the handle is _____ lbs.

G. Please select one of the following Lift Assistors in the table on the right.

H. The hole diameter on the hinge pin is _____ inches

If the holes are larger than 1-1/8", a sleeve may be required

Please specify the sleeve at item J.

I. The outer face-to-face span of hinge bracket is _____ inches.

J. The sleeve, if required, O.D. is _____ inches. The lengths is _____ inches.

K. Customer Name: _____

L. Purchase Order No. _____

M. Car Numbers: _____

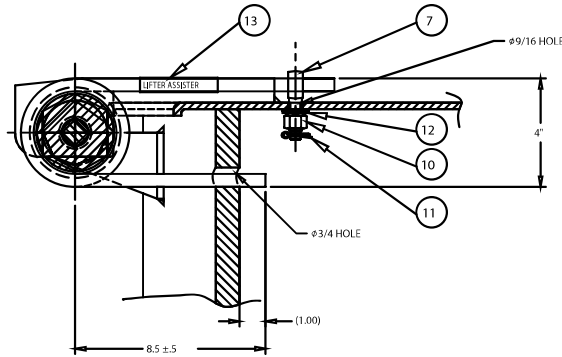
N. Submitted by: _____, Submitted date: _____

Note: If you have a possible lift assister application not shown, please send us information on your cover weight and detailed drawings of the hinge bracket and cover arrangement. Midland engineering will make a design layout for your application.

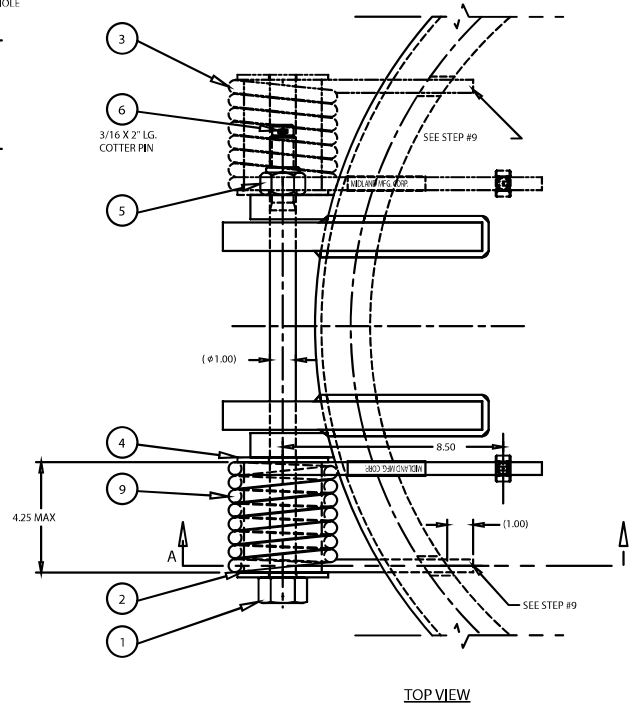
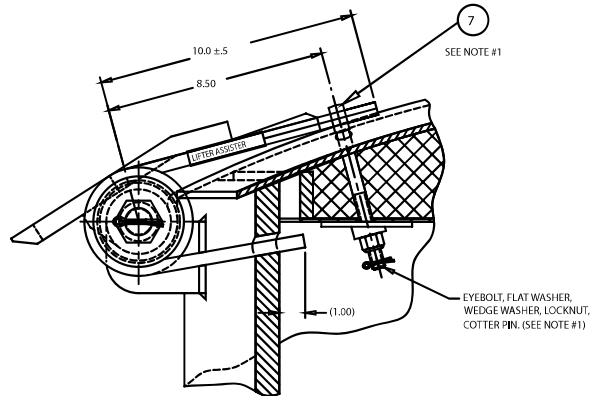
Part	Assist (lbs.) ¹	Spring	Qty	Wind	Selection (Check One)
B-302	22	303-31-CS	1	RH	
B-303	44	303-3-CS	1	RH	
B-304	44	303-31-CS 303-34-CS	1	RH LH	
B-305	66	303-31-CS 303-33-CS	1	RH LH	
B-306	88	303-3-CS 303-33-CS	1	RH LH	
B-307	88	303-3-CS 303-33-CS	1	RH LH	
Notes					
1. Assist at handle for a 36" cover.					

LIFT ASSISTERS

B-302 & B-303 • One Spring



TYPICAL FLAT COVER ARRANGEMENT - SIDE VIEW



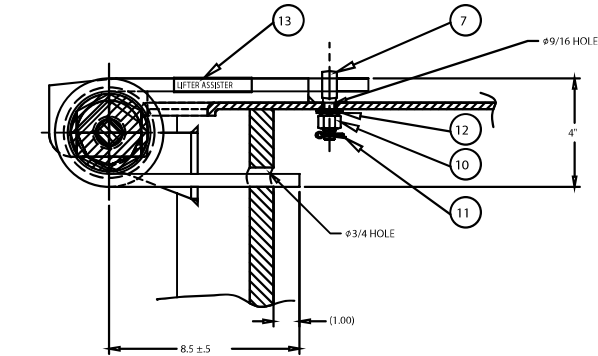
TOP VIEW

Item	Assist at Handle (36" diameter cover)
B-302	22 lbs.
B-303	44 lbs.

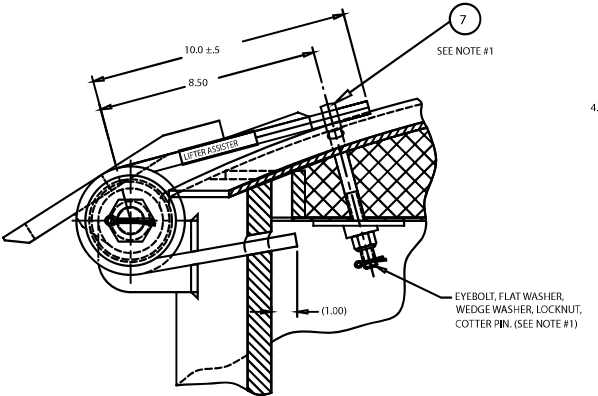
Item	Qty	Name	Material	B-302		B-303	
				B-302-R	B-302-L	B-303-R	B-303-L
1	1	Hinge Bolt	Steel, Plated	303-1-CS	303-1-CS	303-1-CS	303-1-CS
2	1	Bushing	Steel, Plated	303-2-CS	303-2-CS	303-2-CS	303-2-CS
3	1	Spring	Steel, Painted	303-31-CS	303-34-CS	303-3-CS	303-33-CS
4	2	Washer	Steel, Plated	303-4-CS	303-4-CS	303-4-CS	303-4-CS
5	1	Lock Nut	Steel, Plated	303-5-CS	303-5-CS	303-5-CS	303-5-CS
6	1	Cotter Pin	Steel, Plated	303-6-SS	303-6-SS	303-6-SS	303-6-SS
7	1	Eye-bolt	Steel, Plated	308-7-CS	308-7-CS	308-7-CS	308-7-CS
8	1	Sleeve	Steel, Plated	308-8-CS	308-8-CS	308-8-CS	308-8-CS
9	1	Lock Nut	Steel, Painted	308-11-CS	308-11-CS	308-11-CS	308-11-CS
10	1	Cotter Pin	Stainless Steel	308-13-SS	308-13-SS	308-13-SS	308-13-SS
11	2	Washer	Steel, Plated	308-12-CS	308-12-CS	308-12-CS	308-12-CS
12	1	Nameplate	Plastic	308-32-PS	308-32-PS	308-32-PS	308-32-PS

LIFT ASSISTERS

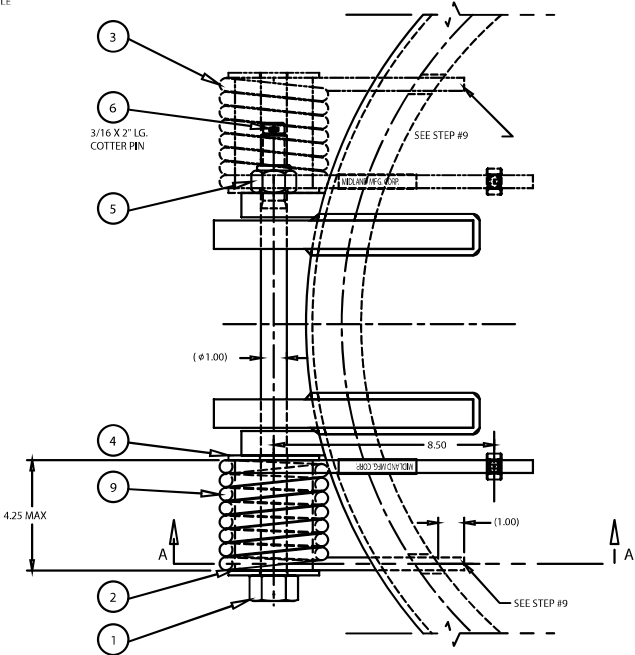
B-302-SS & B-303-SS • One Spring



TYPICAL FLAT COVER ARRANGEMENT - SIDE VIEW



Item	Assist at Handle (36" diameter cover)
B-302-SS	22 lbs.
B-303-SS	44 lbs.

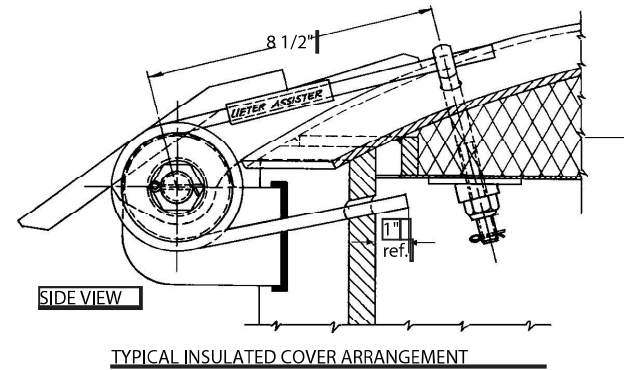
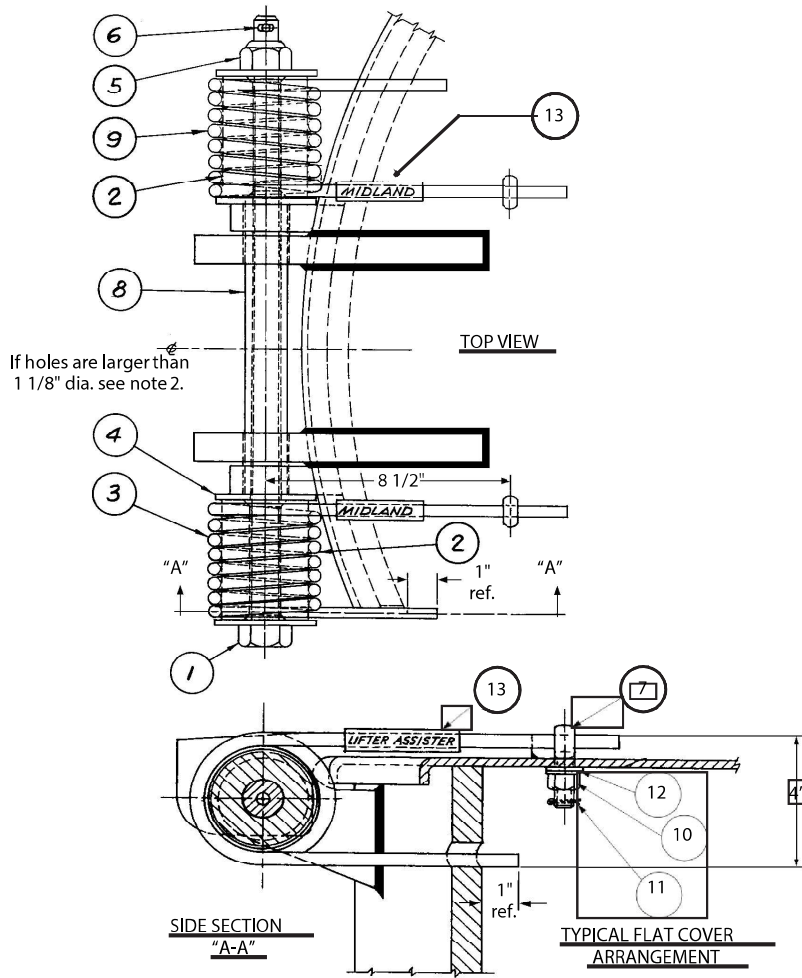


TOP VIEW

Item	Qty	Name	Material	B-302-SS		B-303-SS	
				B-302-R	B-302-L	B-303-R	B-303-L
1	1	Hinge Bolt	Stainless Steel	303-1-SS	303-1-SS	303-1-SS	303-1-SS
2	1	Bushing	Stainless Steel	303-2-SS	303-2-SS	303-2-SS	303-2-SS
3	1	Spring	Stainless Steel	303-31-SS	303-34-SS	303-3-SS	303-33-SS
4	2	Washer	Stainless Steel	303-4-SS	303-4-SS	303-4-SS	303-4-SS
5	1	Lock Nut	Stainless Steel	303-5-SS	303-5-SS	303-5-SS	303-5-SS
6	1	Cotter Pin	Stainless Steel	303-6-SS	303-6-SS	303-6-SS	303-6-SS
7	1	Eye-bolt	Stainless Steel	308-7-SS	308-7-SS	308-7-SS	308-7-SS
8	1	Sleeve	Stainless Steel	308-8-SS	308-8-SS	308-8-SS	308-8-SS
9	1	Lock Nut	Stainless Steel	713-14-SS	713-14-SS	713-14-SS	713-14-SS
10	1	Cotter Pin	Stainless Steel	308-13-SS	308-13-SS	308-13-SS	308-13-SS
11	2	Washer	Stainless Steel	308-12-SS	308-12-SS	308-12-SS	308-12-SS
12	1	Nameplate	Plastic	308-32-PS	308-32-PS	308-32-PS	308-32-PS

LIFT ASSISTERS

B-304, B-305, & B-306 • Two Springs

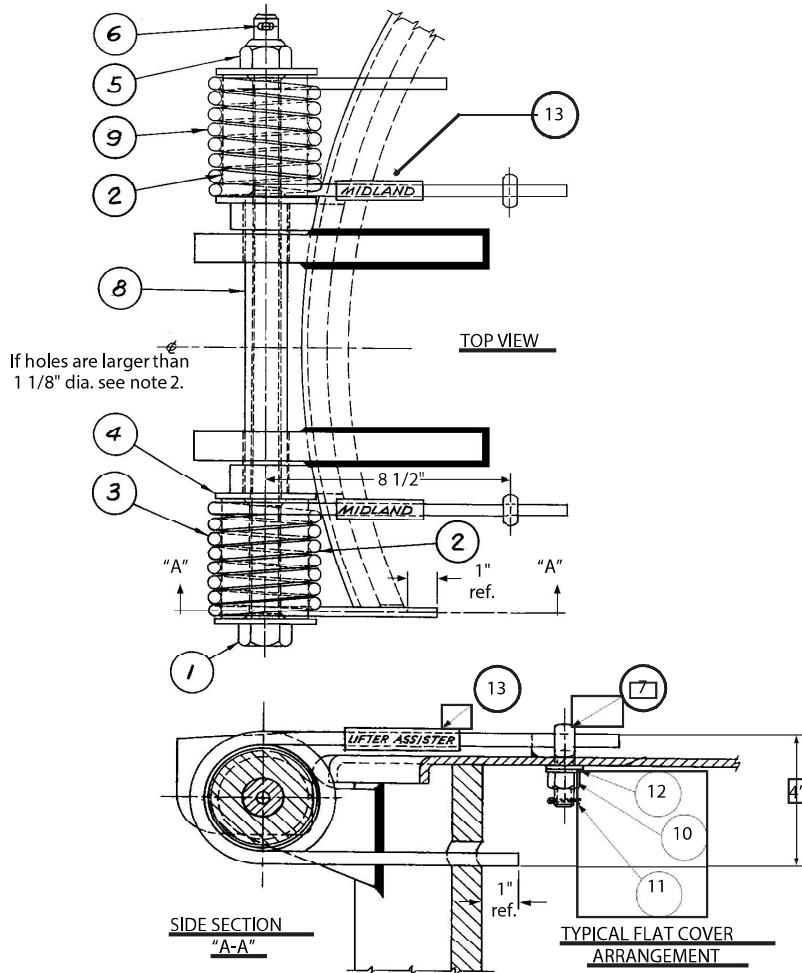


Item	Assist at Handle (36" diameter cover)
B-304	44 lbs.
B-305	66 lbs.
B-306	88 lbs.

Item	Qty	Description	Material	B-304	B-305	B-306
1	1	Hinge Bolt	Steel, Plated	304-1-CS	304-1-CS	304-1-CS
2	2	Bushing	Steel, Plated	303-2-CS	303-2-CS	303-2-CS
3	1	Spring	Steel, Painted	303-31-CS	303-31-CS	303-3-CS
4	4	Washer	Steel, Plated	303-4-CS	303-4-CS	303-4-CS
5	1	Lock Nut	Steel, Plated	303-5-CS	303-5-CS	303-5-CS
6	1	Cotter Pin	Stainless Steel	303-6-SS	303-6-SS	303-6-SS
7	2	Eye-bolt	Steel, Plated	308-7-CS	303-7-CS	303-7-CS
8	1	Sleeve	Steel, Plated	308-8-CS	308-8-CS	308-8-CS
9	1	Spring	Steel, Plated	303-34-CS	303-33-CS	303-33-CS
10	2	Lock Nut	Steel, Painted	308-11-CS	308-11-CS	308-11-CS
11	2	Cotter Pin	Stainless Steel	308-13-SS	308-13-SS	308-13-SS
12	4	Washer	Steel, Plated	308-12-CS	308-12-CS	308-12-CS
13	2	Nameplate	Plastic	303-32-PS	303-32-PS	303-32-PS

LIFT ASSISTERS

B-304-SS, B-305-SS, & B-306-SS • Two Springs

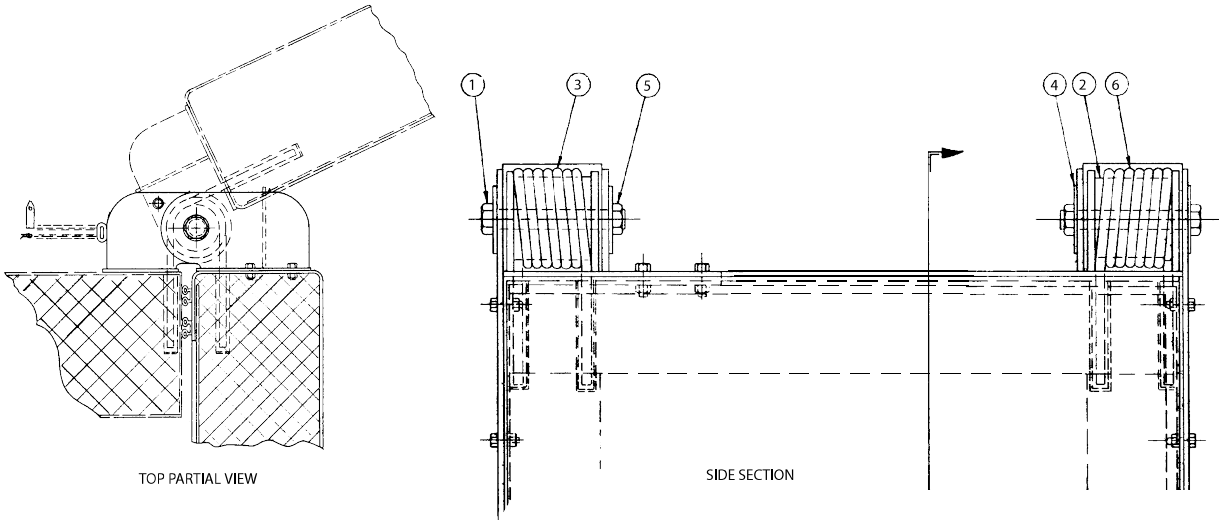


Item	Assist at Handle (36" diameter cover)
B-304-SS	44 lbs.
B-305-SS	66 lbs.
B-306-SS	88 lbs.

Item	Qty	Description	Material	B-304-SS	B-305-SS	B-306-SS
1	1	Hinge Bolt	Stainless Steel	304-1-SS	304-1-SS	304-1-SS
2	2	Bushing	Stainless Steel	303-2-SS	303-2-SS	303-2-SS
3	1	Spring	Stainless Steel	303-31-SS	303-31-SS	303-3-SS
4	4	Washer	Stainless Steel	303-4-SS	303-4-SS	303-4-SS
5	1	Lock Nut	Stainless Steel	303-5-SS	303-5-SS	303-5-SS
6	1	Cotter Pin	Stainless Steel	303-6-SS	303-6-SS	303-6-SS
7	2	Eye-bolt	Stainless Steel	308-7-SS	303-7-SS	303-7-SS
8	1	Sleeve	Stainless Steel	308-8-SS	308-8-SS	308-8-SS
9	1	Spring	Stainless Steel	303-34-SS	303-33-SS	303-33-SS
10	2	Lock Nut	Stainless Steel	308-11-SS	308-11-SS	308-11-SS
11	2	Cotter Pin	Stainless Steel	308-13-SS	308-13-SS	308-13-SS
12	4	Washer	Stainless Steel	308-12-SS	308-12-SS	308-12-SS
13	2	Nameplate	Plastic	303-32-PS	303-32-PS	303-32-PS

LIFT ASSISTERS

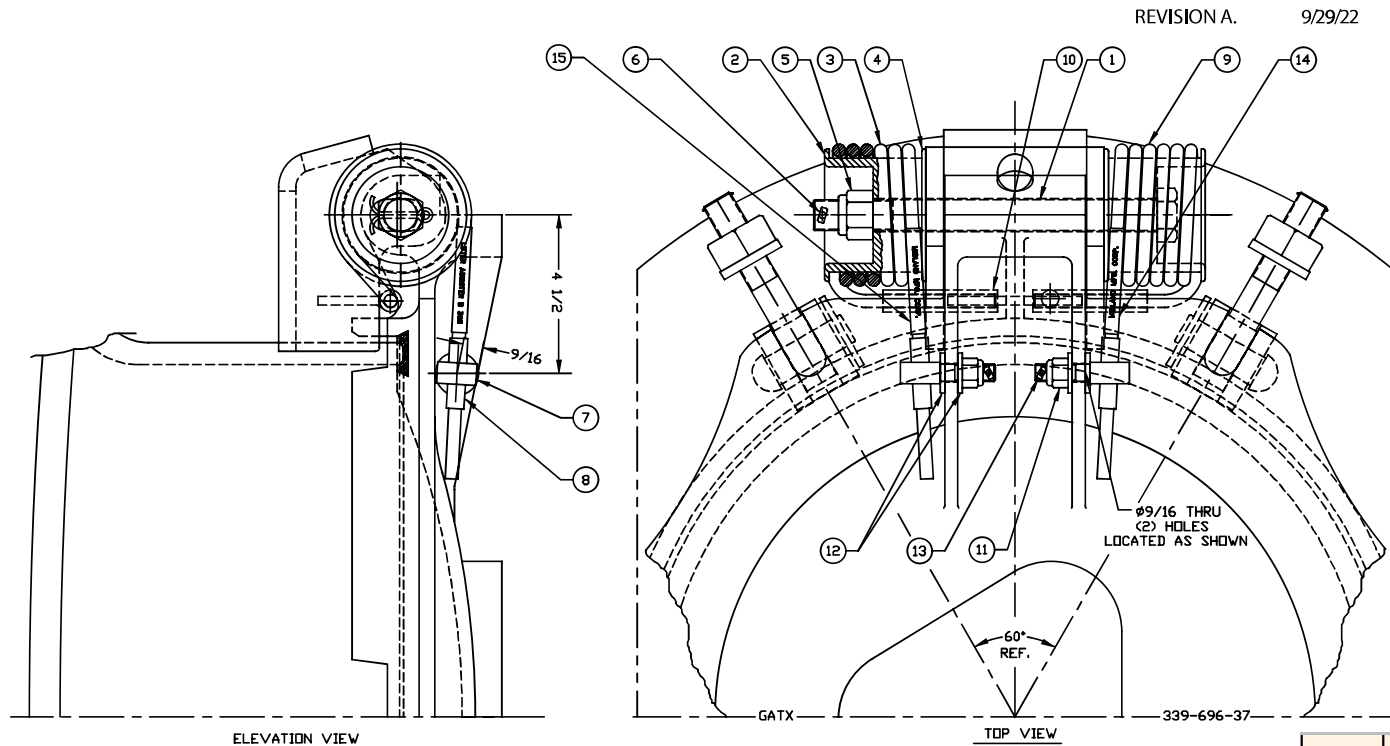
B-307 • Two Springs



Item	Qty.	Name	Material	Part No.
1	2	Hinge Bolt	Carbon Steel	307-1-CS
2	2	Bushing	Carbon Steel	303-2-CS
3	1	Spring R.H.	Carbon Steel	303-3-CS
4	4	Washer	Carbon Steel	303-4-CS
5	2	Nut	Carbon Steel	303-5-CS
6	1	Spring L.H.	Carbon Steel	303-33-CS

LIFT ASSISTERS

B-308 • 6 Bolt, for GATX & Trinity



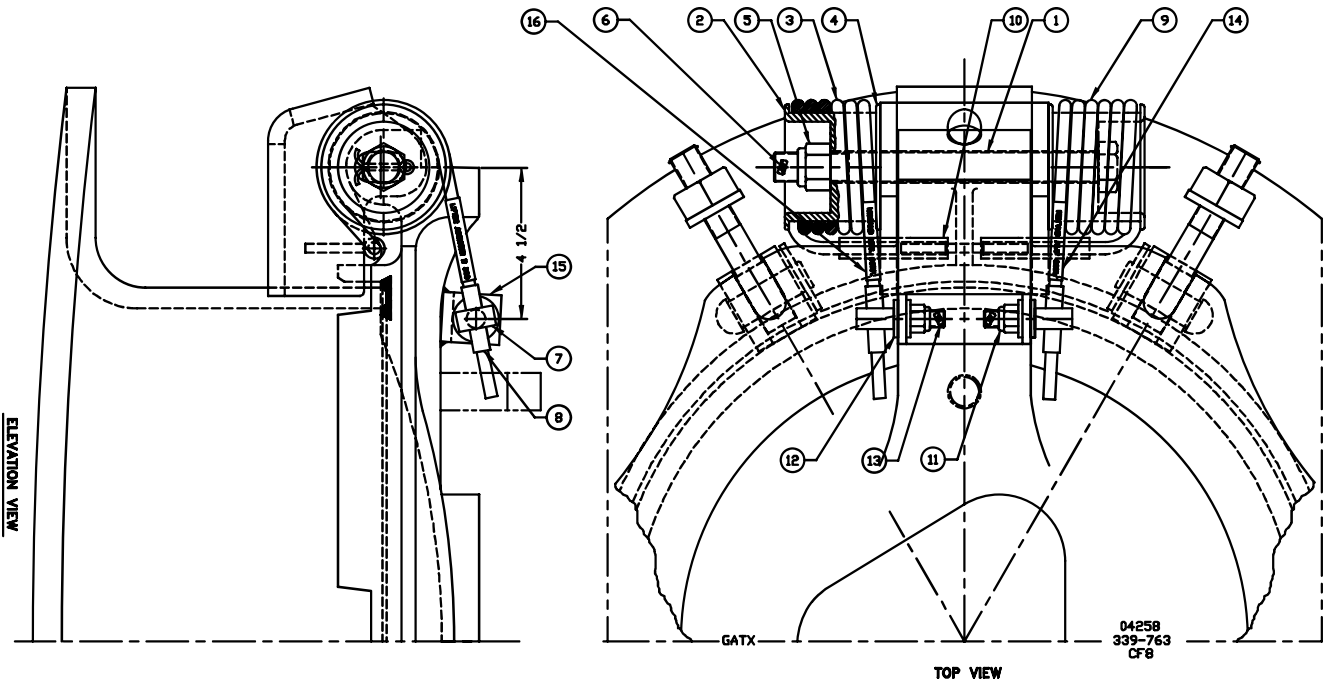
B-308 Lift Assister Assembly Procedure:

1. Close cover.
2. Drill hole in cover ribs for eye-bolts.
3. Remove existing pin assembly.
4. Assemble bushing #2, LH spring #9, and washer #4 on hinge bolt #1, and insert bolt thru hinge.
5. Install tube #10, washer #4, RH spring #3 (with end into tube), bushing #2, nut #5, and cotter pin #6.
6. Open cover to full open position against stop.
7. Slip sleeve #8 and eye-bolt #7 on each spring end and install eye-bolt into drilled hole, add nut #11 and cotter pin #13.
8. Close and open cover to test operation; lift force at handle should be 10 to 25 pounds for 105 lbs. cover. Lift will increase for heavier cover.

Item	Qty	Name	Material	Part
1	1	Hinge bolt	Steel, Plated	308-1-CS
2	2	Bushing	Steel, Plated	308-2-CS
3	1	Spring RH	Steel, Painted	308-3-CS
4	2	Washer	Steel, Plated	308-4-CS
5	1	Lock Nut	Steel, Plated	308-5-CS
6	1	Cotter Pin	Steel, Plated	303-6-CS
7	2	Eye-bolt	Steel, Plated	308-7-CS
8	2	Sleeve	PTFE	308-8-TF
9	1	Spring LH	Steel, Painted	308-9-CS
10	1	Tube Assembly	Stainless Steel	308-10-SS
11	2	Lock Nut	Steel, Plated	308-11-CS
12	4	Washer	Steel, Plated	308-12-CS
13	2	Cotter Pin	Stainless Steel	308-13-SS
14	1	Nameplate	Plastic	308-32A-PS
15	1	Nameplate	Plastic	308-32B-PS

LIFT ASSISTERS

B-309 • 6 Bolt, for GATX & Trinity



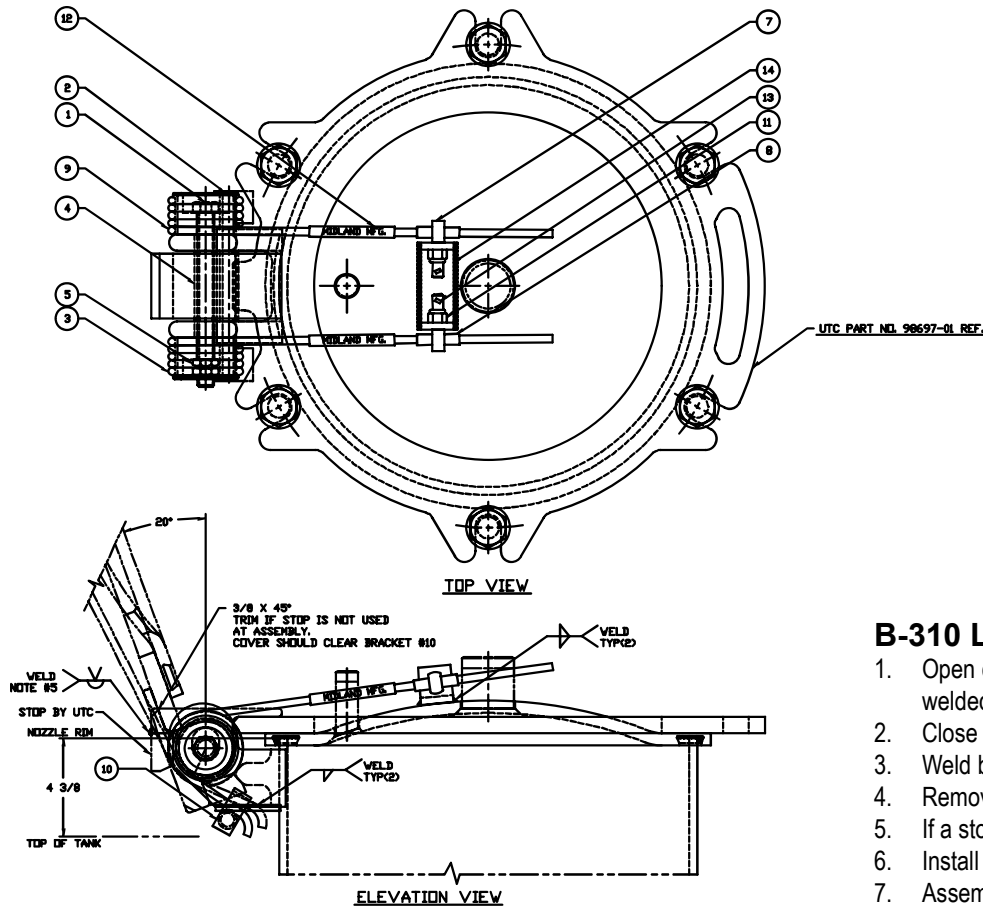
B-309 Lift Assister Assembly Procedure:

- 1. Close cover.
- 2. Weld eye-bolt bracket to cover.
- 3. Remove existing pin assembly.
- 4. Assemble bushing #2, LH spring #9, and washer #4 on hinge bolt #1, and insert bolt thru hinge.
- 5. Install tube #10, washer #4, RH spring #3 (with end into tube), bushing #2, nut #5, and cotter pin #6.
- 6. Open cover to full open position against stop.
- 7. Slip sleeve #8 and eye-bolt #7 on each spring end and install eye-bolt into drilled hole, add nut #11 and cotter pin #13.
- 8. Close and open cover to test operation; lift force at handle should be 10 to 25 pounds for 105 lbs. cover. Lift will increase for heavier cover.

Item	Qty	Name	Material	Part
1	1	Hinge bolt	Steel, Plated	308-1-CS
2	2	Bushing	Steel, Plated	308-2-CS
3	1	Spring RH	Steel, Painted	308-3-CS
4	2	Washer	Steel, Plated	308-4-CS
5	1	Lock Nut	Steel, Plated	308-5-CS
6	1	Cotter Pin	Steel, Plated	303-6-CS
7	2	Eye-bolt	Steel, Plated	308-7-CS
8	2	Sleeve	PTFE	308-8-TF
9	1	Spring LH	Steel, Painted	308-9-CS
10	1	Tube Assembly	Stainless Steel	308-10-SS
11	2	Lock Nut	Steel, Plated	308-11-CS
12	4	Washer	Steel, Plated	308-12-CS
13	2	Cotter Pin	Stainless Steel	308-13-SS
14	1	Nameplate	Plastic	308-32A-PS
15	1	Bracket	Stainless Steel	309-15-SS
16	1	Nameplate	Plastic	308-32B-PS

LIFT ASSISTERS

B-310 Series • Union Tank Car, 18", 6 Bolt



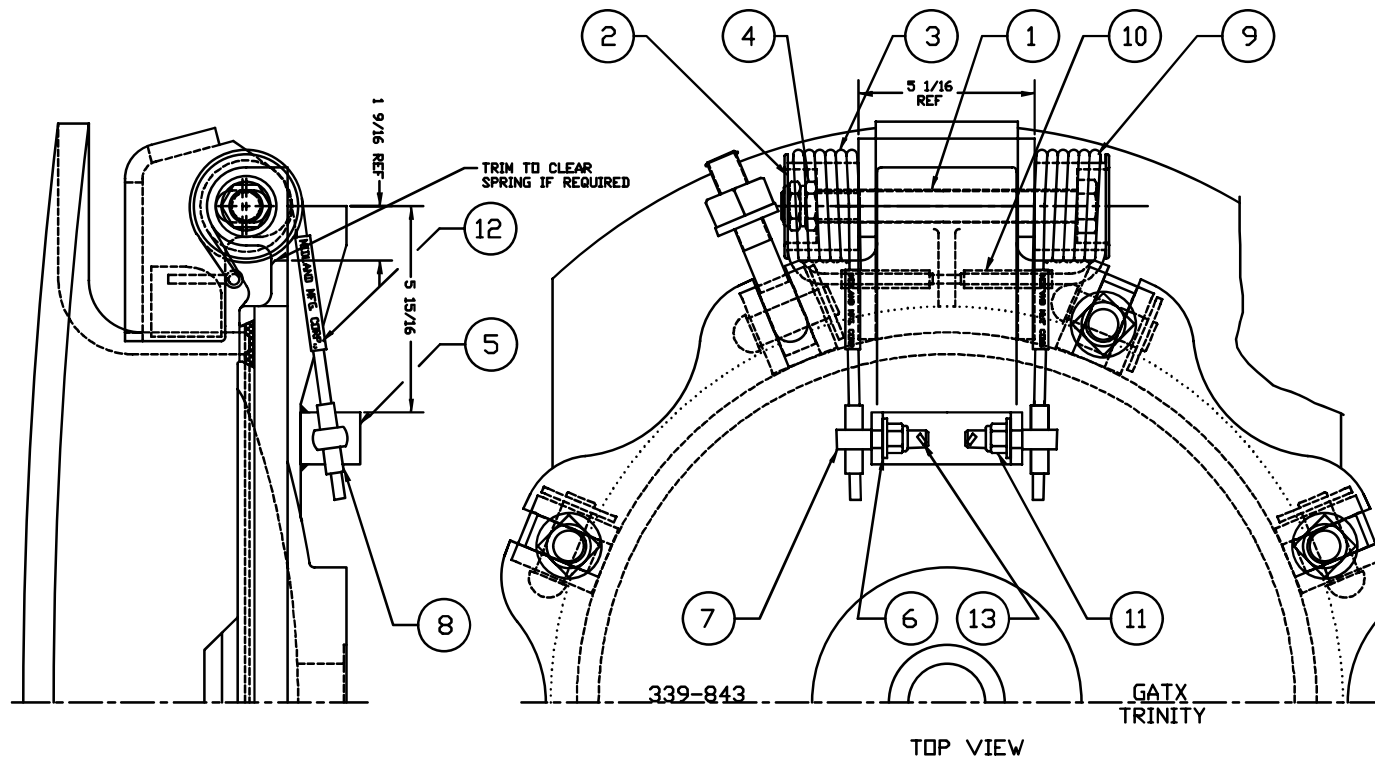
Item	Qty	Name	B-310-CS		B-310-SS	
			Material	Part	Material	Part
1	1	Hinge bolt	Steel, Plated	310-1-CS	Stainless Steel	310-1-SS
2	2	Bushing	Steel, Plated	310-2-CS	Stainless Steel	310-2-SS
3	1	Spring RH	Stainless Steel	310-3-SS	Stainless Steel	310-3-SS
4	1	Tube	Stainless Steel	310-4-SS	Stainless Steel	310-4-SS
5	2	Lock Nut	Steel, Plated	310-5-CS	Stainless Steel	310-5-SS
6	--					
7	2	Eye-bolt	Steel, Plated	308-7-CS	Stainless Steel	308-7-SS
8	2	Sleeve	PTFE	308-8-TF	PTFE	308-8-TF
9	1	Spring LH	Stainless Steel	310-9-SS	Stainless Steel	310-9-SS
10	1	Bracket	Stainless Steel	310-10-SS	Stainless Steel	310-10-SS
11	2	Lock Nut	Steel, Plated	308-11-CS	Stainless Steel	308-11-SS
12	2	Nameplate	PLASTIC	310-32-PS	PLASTIC	310-32-PS
13	2	Cotter Pin	Stainless Steel	308-13-SS	Stainless Steel	308-13-SS
14	1	Bracket	Stainless Steel	309-15-SS	Stainless Steel	309-15-SS

B-310 Lift Assister Assembly Procedure:

1. Open cover fully. If cover opens about 60° or more beyond vertical, a stop will limit travel and should be welded to cover in step 5 below.
2. Close the cover.
3. Weld bracket #14 to the cover and weld bracket #10 to the housing hinge per detail.
4. Remove existing hinge pin assembly.
5. If a stop is required to limit opening travel as determined in step 1, weld install stop.
6. Install tube #4, in hinge pin hole.
7. Assemble bushing #2 & LH spring #9 on hinge bolt #1.
8. Insert bolt thru the tube #4 & orient shorter spring end on bracket #10.
9. Install RH spring #3 with shorter end oriented on bracket #10, 2nd bushing #2 and lock nuts #5 with 1st lock nut one turn loose.
10. Open cover to full position against the stop.
11. Position sleeve #8 and eye-bolt #7 on each longer (top) spring end.
12. Insert eye-bolts thru the holes in bracket #15. Add lock nuts #11 & cotter pins #13.
13. Close and open cover to test operation. Lifting force at handle should be 5-15 lbs. cover eye-bolts should swing and clear bushings.

LIFT ASSISTERS

B-311 • 20", 8 Bolt for GATX & Trinity



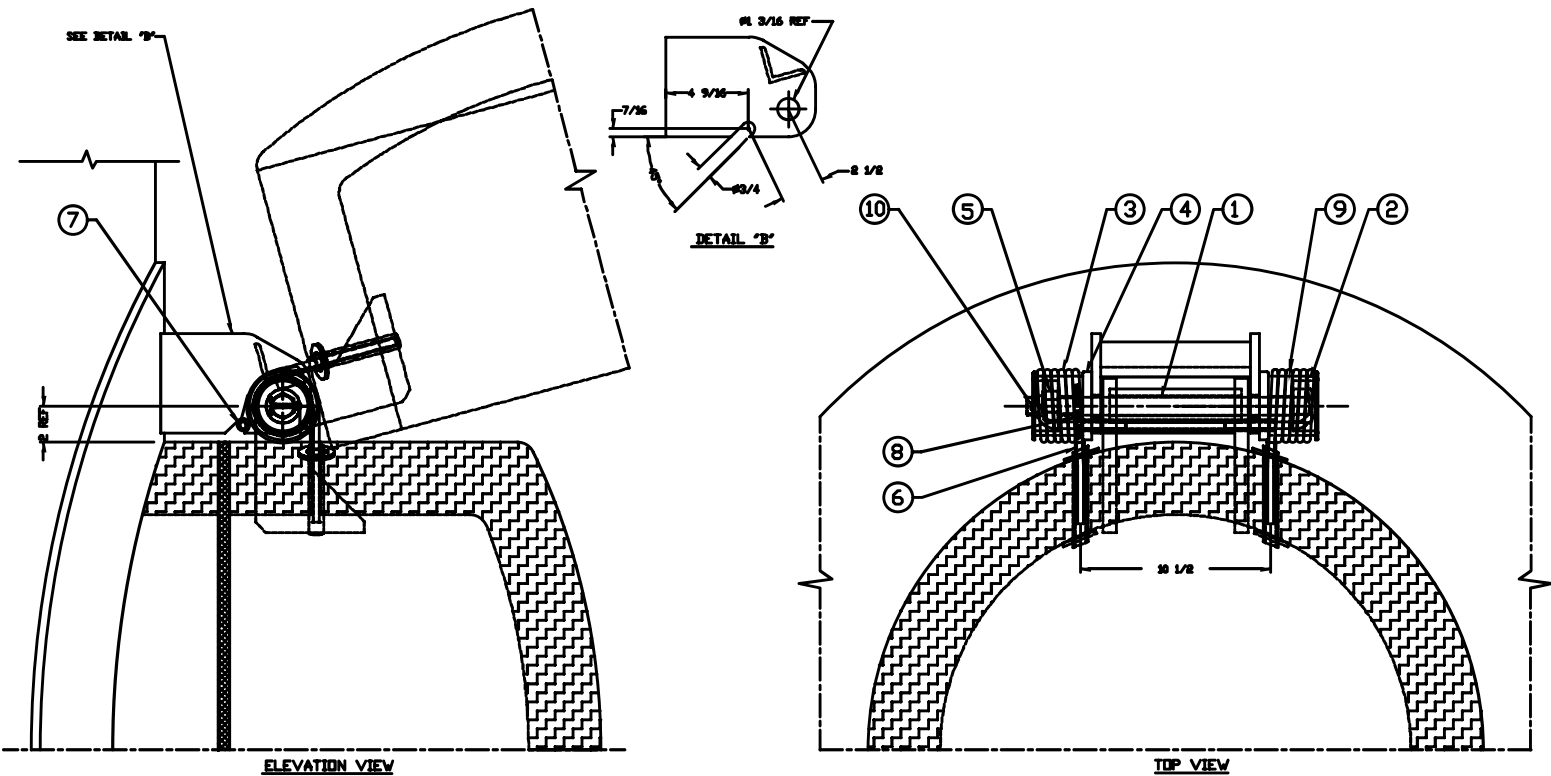
B-311 Lift Assister Assembly Procedure:

1. Close cover.
2. Trim cover edges as shown.
3. Weld bracket #5 to cover.
4. Remove existing pin assembly.
5. Assemble bushing #2, LH spring #9 on hinge bolt #1, and insert bolt thru hinge.
6. Install tube #10, RH spring #3, (with end into tube), bushing #2, and locknut #4. Leave locknut 1/2 turn loose. Install lock nut #14.
7. Open cover to full open position against stop.
8. Slip sleeve #8 and eye-bolt #7 on each spring end and install eye-bolt into drilled hole, add nut #11 and cotter pin #13.
9. 9. Close and open cover to test operation

Item	Qty	Name	Material	Part
1	1	Hinge bolt	Steel, Plated	311-1-CS
2	2	Bushing	Steel, Plated	311-2-CS
3	1	Spring RH	Stainless Steel	311-3-SS
4	2	Lock Nut	Steel, Plated	311-4-CS
5	1	Bracket	Stainless Steel	309-15-CS
6	2	Washer	Steel, Plated	308-12-CS
7	2	Eye-bolt	Steel, Plated	308-7-CS
8	2	Sleeve	PTFE	308-8-TF
9	1	Spring LH	Stainless Steel	308-9-SS
10	1	Tube	Stainless Steel	308-10-SS
11	2	Lock Nut	Steel, Plated	308-11-CS
12a	1	Nameplate	Plastic	308-31A-PS
12b	1	Nameplate	Plastic	308-32B-PS
13	2	Cotter Pin	Stainless Steel	308-13-SS

LIFT ASSISTERS

B-312 • For Trinity Aluminum Cover



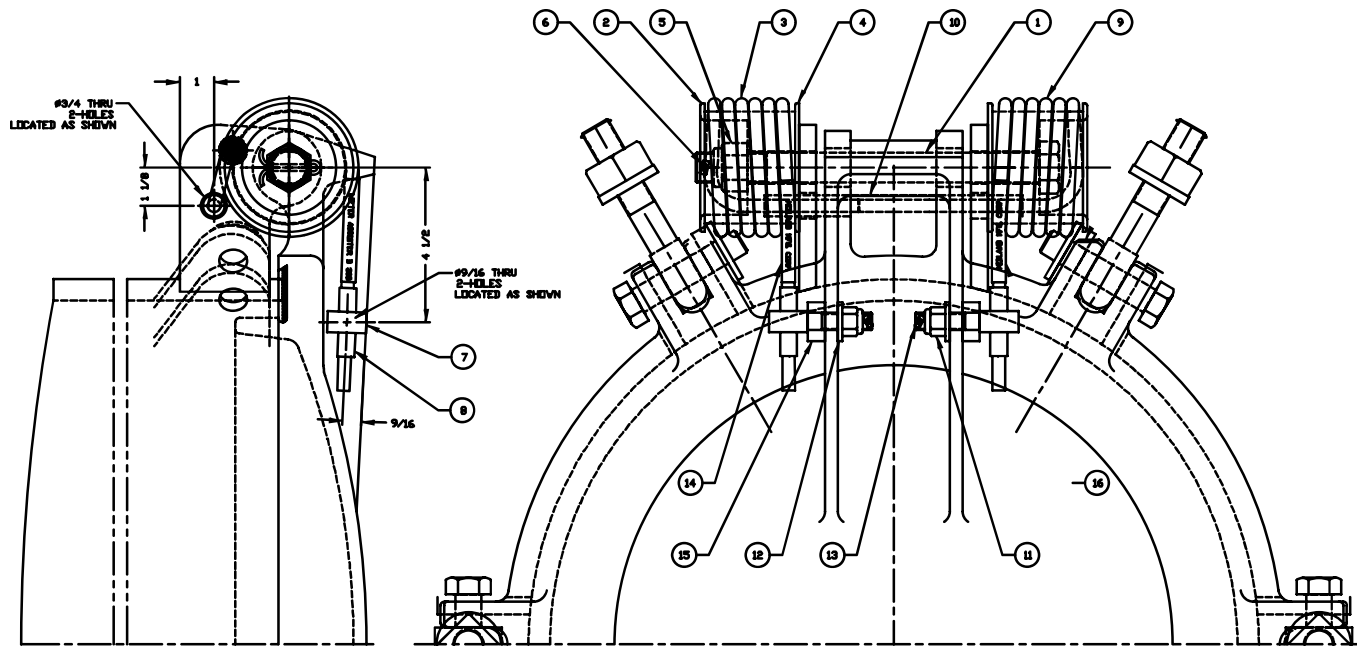
B-312 Lift Assister Assembly Procedure:

1. Assemble spring, tube, washers, bushings and pin with cover in open position.
2. Close cover to test lift assist

			B-312-CS		B-312-SS	
Item	Qty	Name	Material	Part	Material	Part
1	1	Hinge Pin	Steel, Plated	305-16-CS	Stainless Steel	305-16-SS
2	2	Bushing	Steel, Painted	312-2-CS	Stainless Steel	312-2-SS
3	1	Spring RH	Steel, Painted	312-3-CS	Stainless Steel	312-3-SS
4	1	Washer	Steel, Painted	312-4-CS	Stainless Steel	312-4-SS
5	2	Lock Nut	Steel, Plated	303-5-CS	Stainless Steel	303-5-SS
6	1	Sleeve	PTFE	312-6-TF	PTFE	312-6-TF
7	2	Tube	Steel, Painted	312-7-CS	Stainless Steel	312-7-SS
8a	1	Nameplate	Plastic	308-32A-PS	Plastic	308-32A-PS
8b	1	Nameplate	Plastic	312-32B-PS	Plastic	312-32B-PS
9	1	Spring LH	Steel, Painted	312-9-CS	Stainless Steel	312-9-SS
10	1	Cotter Pin	Stainless Steel	303-6-SS	Stainless Steel	303-6-SS

LIFT ASSISTERS

B-313 • 6 Bolt, for ACF



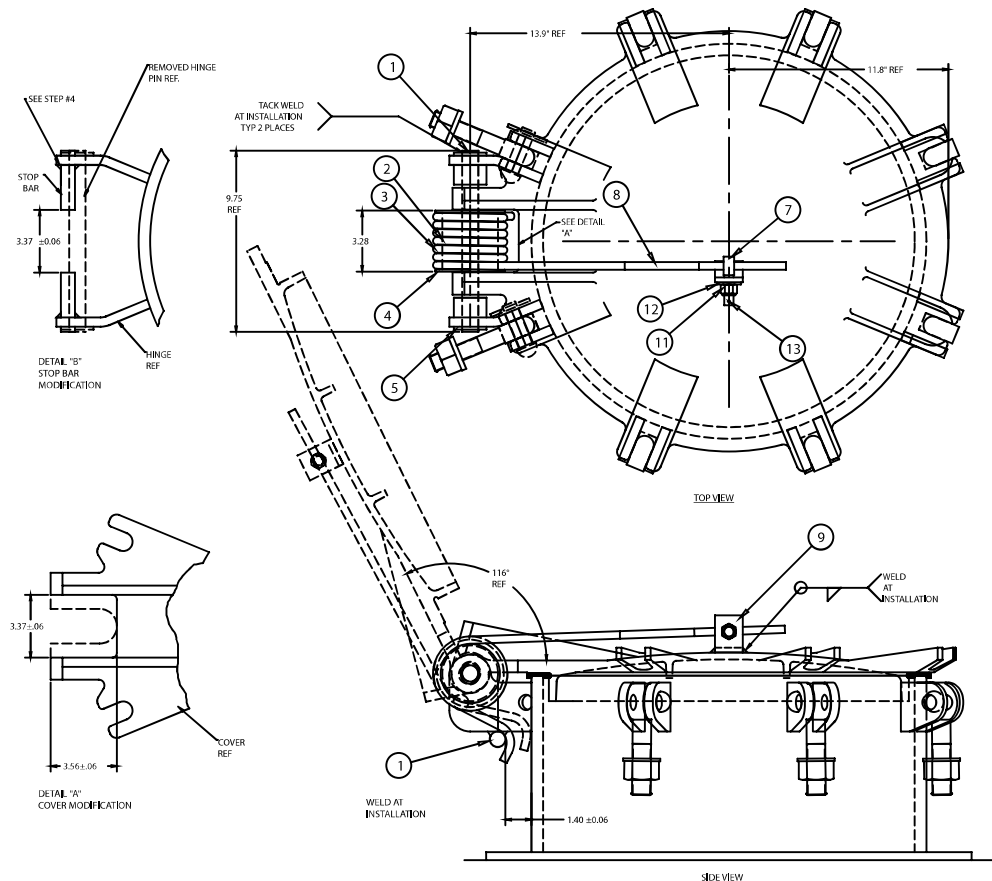
B-313 Lift Assister Assembly Procedure:

1. Close cover.
2. Drill hole in cover ribs for eye-bolts.
3. Remove existing pin assembly.
4. Drill hole in lug for tube #10.
5. Trim stop ends flush to lug surface.
6. Assemble bushing #2, LH spring #9, and washer #4 on hinge bolt #1, and insert bolt thru hinge.
7. Install tube #10, washer #4, RH spring #3, (with end into tube), bushing #2, nut #5, and cotter pin #6.
8. Open cover to full open position against stop.
9. Slip sleeve #8 and eye-bolt #7 on each spring end, slip washer #15 on eye-bolt and install eye-bolt into drilled hole, add washer #12, nut #11 and cotter pin #13.
10. Close and open cover to test operation. Lift force at handle should be less than 20 pounds

Item	Qty	Name	Material	Part
1	1	Hinge bolt	Steel, Plated	308-1-CS
2	2	Bushing	Steel, Plated	308-2-CS
3	1	Spring RH	Steel, Painted	312-3-SS
4	2	Washer	Steel, Plated	308-4-CS
5	1	Lock Nut	Steel, Plated	308-5-CS
6	1	Cotter Pin	Steel, Plated	303-6-CS
7	2	Eye-bolt	Steel, Plated	425-12-CS
8	2	Sleeve	PTFE	308-8-TF
9	1	Spring LH	Steel, Plated	308-9-CS
10	1	Tube	Steel, Plated	313-10-CS
11	2	Lock Nut	Steel, Plated	308-11-CS
12	2	Washer	Steel, Plated	308-12-CS
13	2	Cotter Pin	Stainless Steel	308-13-SS
14	1	Nameplate	Plastic	308-32A-PS
15	2	Washer	Steel, Plated	313-15-CS
16	1	Nameplate	Plastic	313-32B-PS

LIFT ASSISTERS

B-315 • 20", 8 Bolt, for ACF & RTC



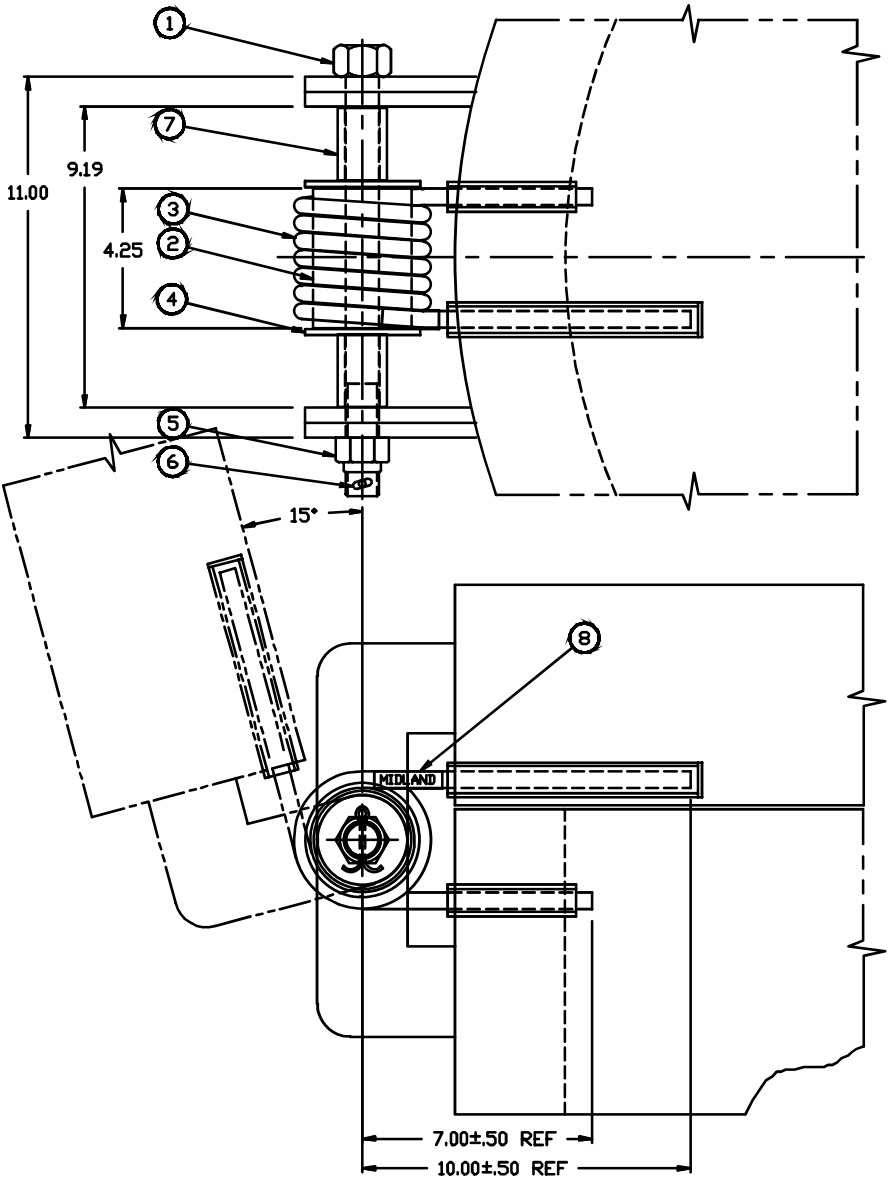
Item	Qty	Name	Material	Part
1	1	Pin	Steel, Plated	315-1-CS
2	2	Bushing	Steel, Plated	315-2-CS
3	1	Torsion Spring	Stainless Steel	315-31-SS
4	2	Washer	Steel, Plated	308-4-CS
5	1	Washer	Steel, Plated	308-51-CS
6	--			
7	2	Eye-bolt	Steel, Plated	308-7-CS
8	2	Nameplate	Plastic	303-32-PS
9	1	Bracket	Stainless Steel	315-9-SS
10	--			
11	2	Lock Nut	Steel, Plated	308-11-CS
12	2	Washer	Steel, Plated	308-12-CS
13	2	Cotter Pin	Stainless Steel	308-13-SS

B-315 Lift Assister Assembly Procedure:

1. Close cover. Lift force at 25.7" from hinge should be 40 to 72 lbs.
2. Remove existing hinge pin assembly.
3. Modify cover per detail "A".
4. Modify stop bar per detail "B" (reinforce welds if required).
5. Weld bracket #9 to cover in the center (top view).
6. Weld pin #1 for spring end to hinge per side view.
7. Assemble spring #3 on bushing #2, place washer #4 on each end of bushing #2, align the holes and clamp assembly for ease of installation.
8. Place the assembly into opening in the cover with shorter spring end (hook end) resting on welded pin #1.
9. Insert second pin #1 thru holes in hinge, cover and clamped assembly. Remove cap.
10. Tack weld washers #5 on each end of hinge pin #1.
11. Open cover to full open position against stop bar.
12. Slip eye-bolt #7 on longer spring end and install it to welded bracket #9 with washer #12, lock nut #11 and cotter pin #13.
13. Close and open cover to test operation.
14. The assist is 32 lbs. at 25.7".

LIFT ASSISTERS

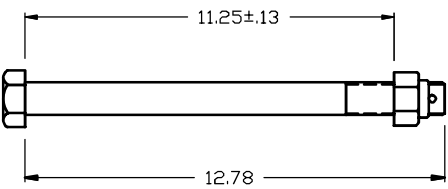
B-318 Series • One Spring



Item	Qty	Name	B-318-CS		B-318-SS	
			Material	Part	Material	Part
1	1	Hinge bolt	Carbon Steel	306-18-CS ¹	Stainless Steel	306-18-SS ¹
2	1	Bushing	Carbon Steel	302-2-CS	Stainless Steel	302-2-SS
3	1	Spring LH	Carbon Steel	318-33-CS	Stainless Steel	318-33-SS
4	2	Washer	Carbon Steel	303-4-CS	Stainless Steel	303-4-SS
5	1	Lock Nut	Carbon Steel	303-5-CS	Stainless Steel	303-5-SS
6	1	Cotter Pin	Stainless Steel	303-6-SS	Stainless Steel	303-6-SS
7	2	Spacer	Carbon Steel	318-7-CS	Stainless Steel	318-7-SS
8	1	Nameplate	Plastic	303-32-PS	Plastic	303-32-PS

Notes

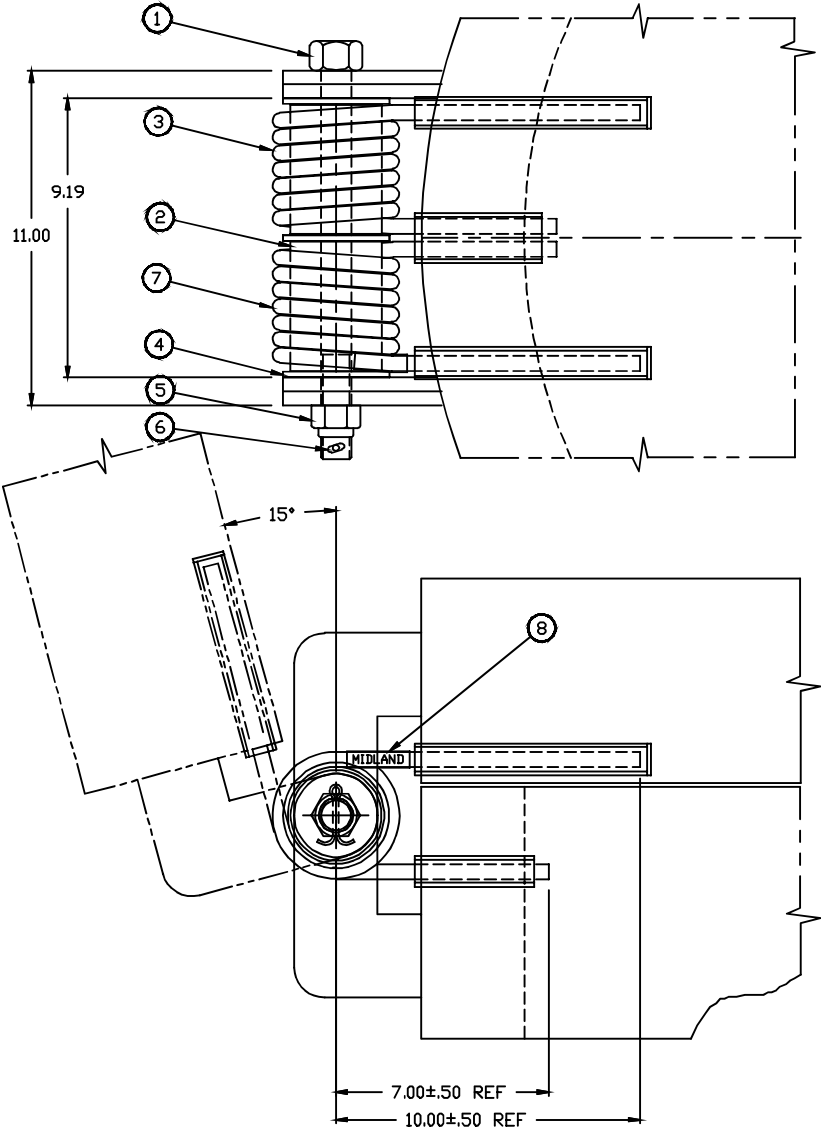
1. Specify Bolt length when ordering
Assist is 33 lbs at 41".
-CS Parts are black polyester coated or plated.



BOLT DETAIL

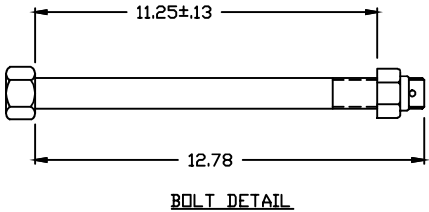
LIFT ASSISTERS

B-319 Series • Two Spring



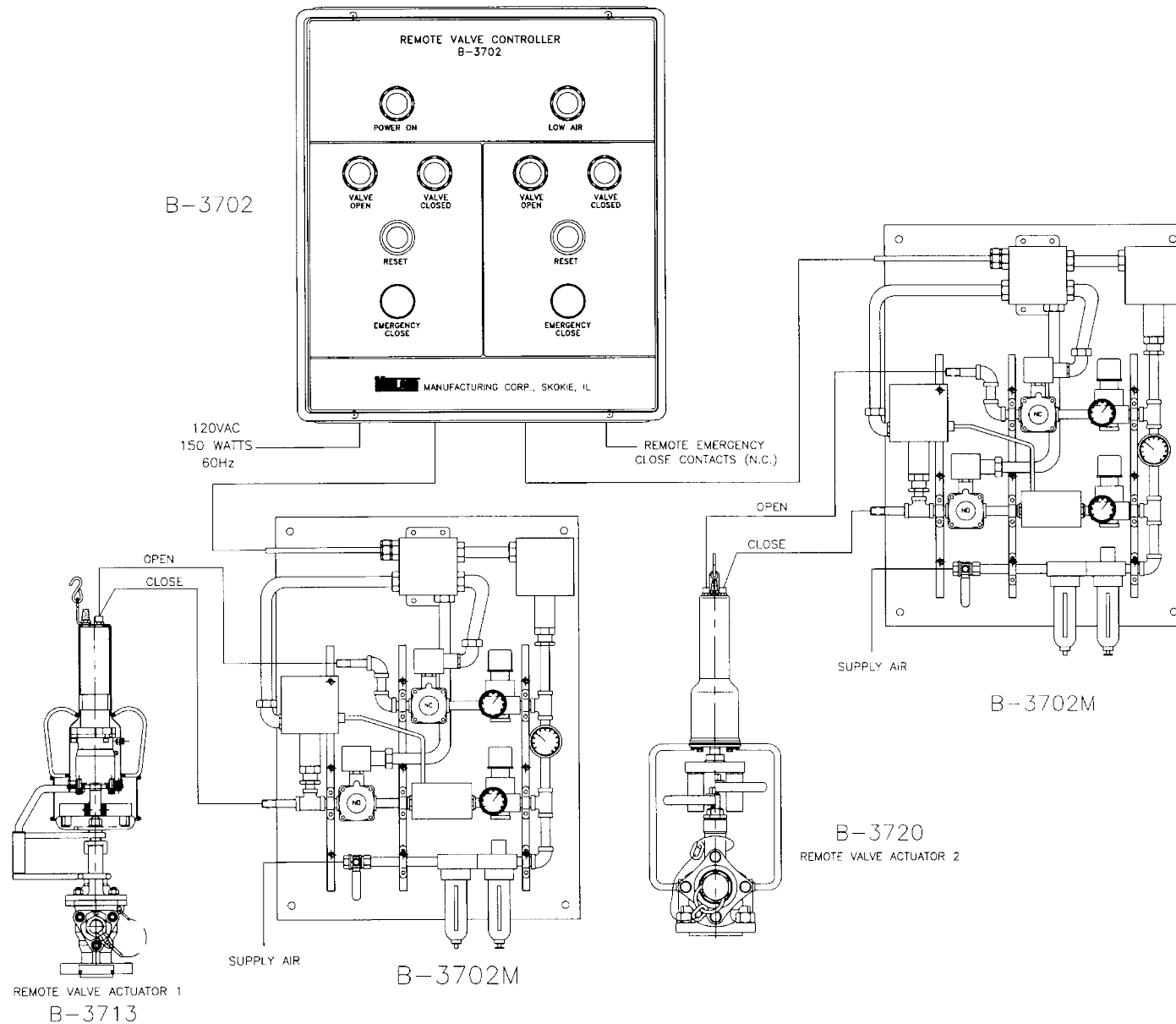
Item	Qty	Name	B-319-CS		B-319-SS	
			Material	Part	Material	Part
1	1	Hinge bolt	Carbon Steel	306-18-CS	Stainless Steel	306-18-SS
2	2	Bushing	Carbon Steel	303-2-CS	Stainless Steel	303-2-SS
3	1	Spring RH	Carbon Steel	318-3-CS	Stainless Steel	318-3-SS
4	3	Washer	Carbon Steel	303-4-CS	Stainless Steel	303-4-SS
5	1	Lock Nut	Carbon Steel	303-5-CS	Stainless Steel	303-5-SS
6	1	Cotter Pin	Stainless Steel	303-6-SS	Stainless Steel	303-6-SS
7	1	Spring LH	Carbon Steel	318-33-CS	Stainless Steel	318-33-SS
8	2	Nameplate	Plastic	303-32-PS	Plastic	303-32-PS

Notes
Assist is 60 lbs at 46".
-CS Parts are black polyester coated or plated.



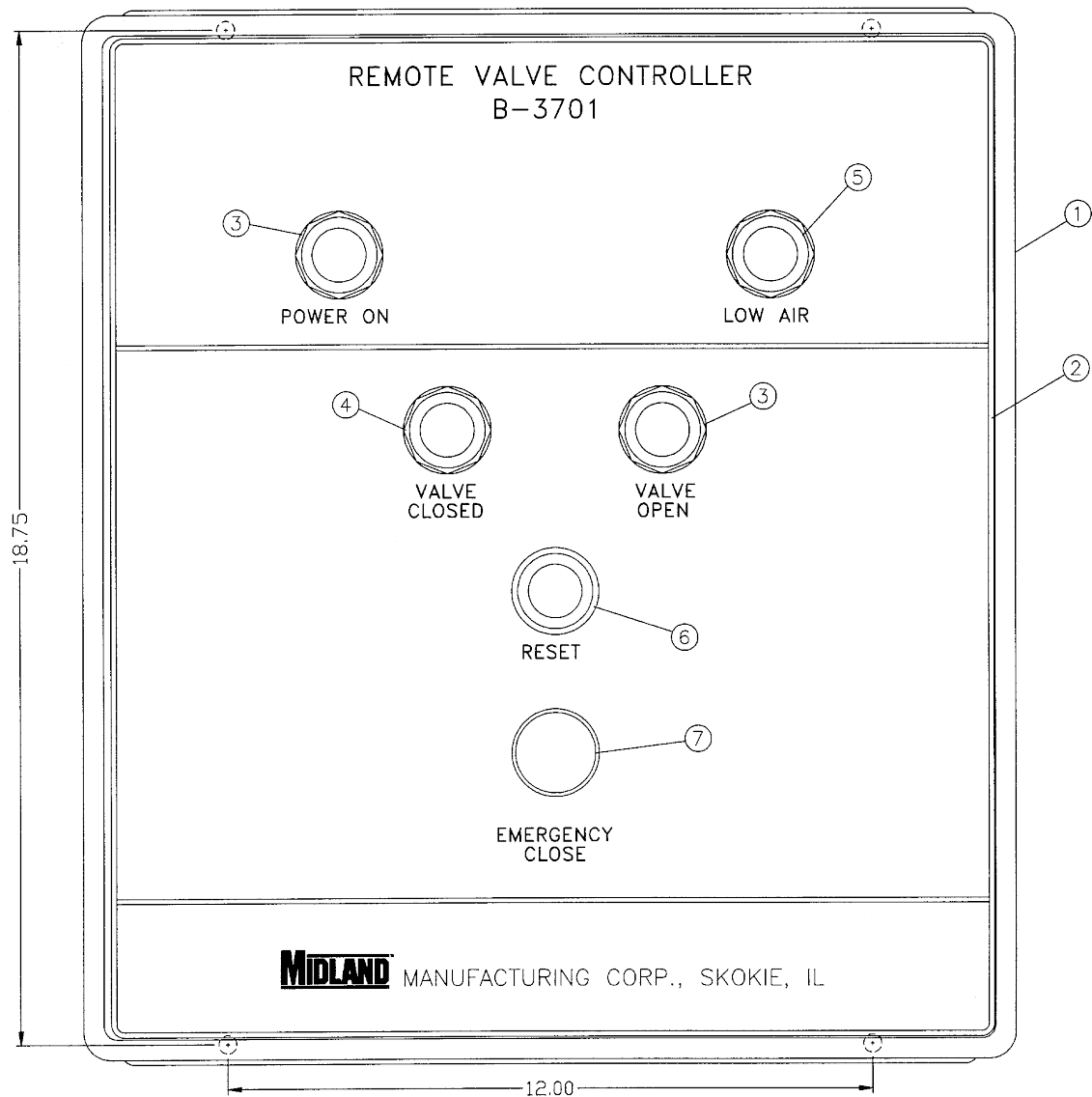
VALVE ACTUATOR SYSTEMS

B-3702 System



VALVE ACTUATOR SYSTEMS

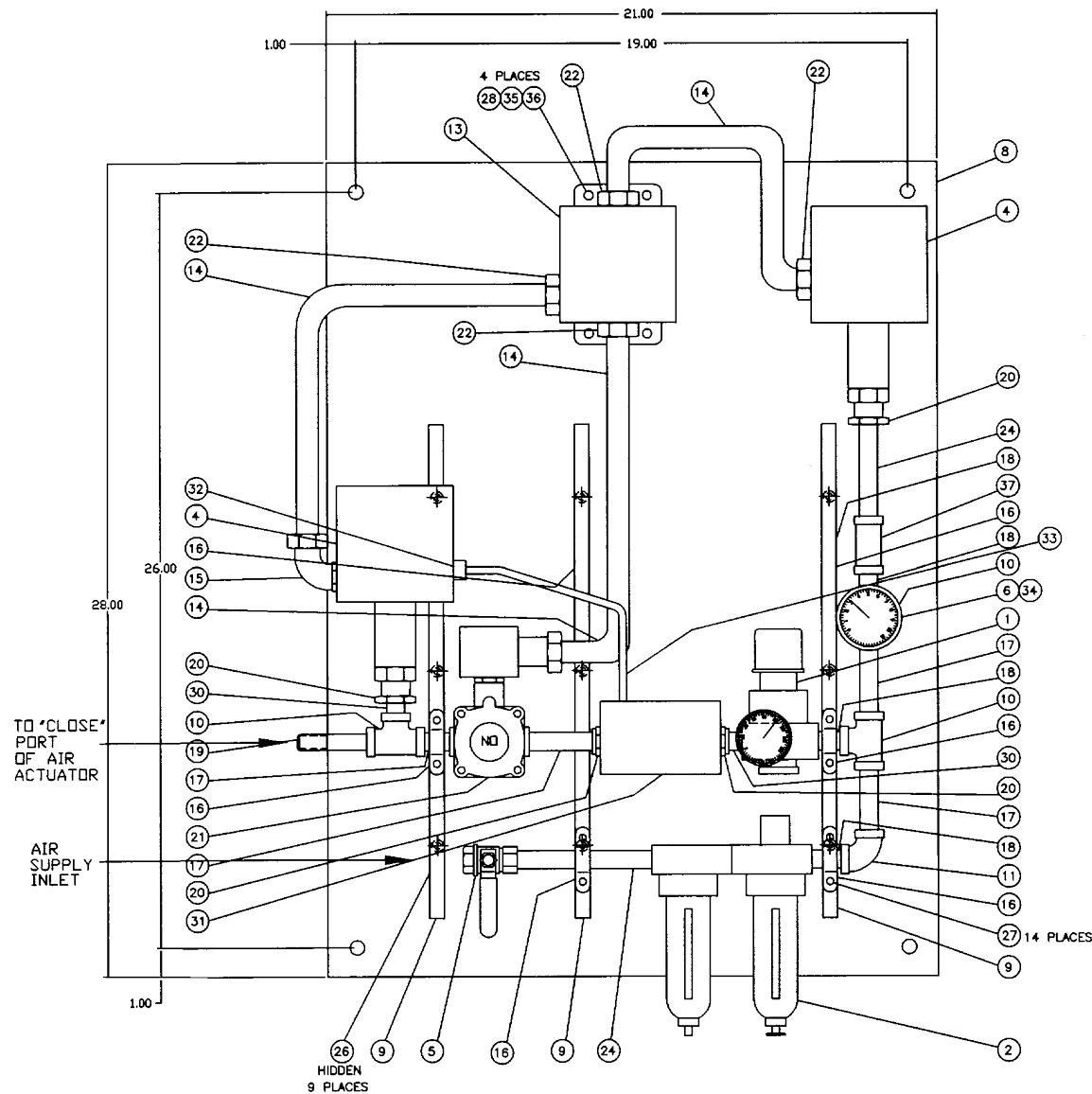
B-3701 • Remote Valve Actuator Controller



Item	Qty	Description	Part Number
1	1	Enclosure	E2823
2	1	Placard	3701-00B1
3	2	Green Light	E0813
4	1	Pushbutton Switch Reg Light	E1124
5	1	Red Light	E0812
6	1	Reset Pushbutton Switch	E1122
7	1	Emergency Close Pushbutton Switch	E1123

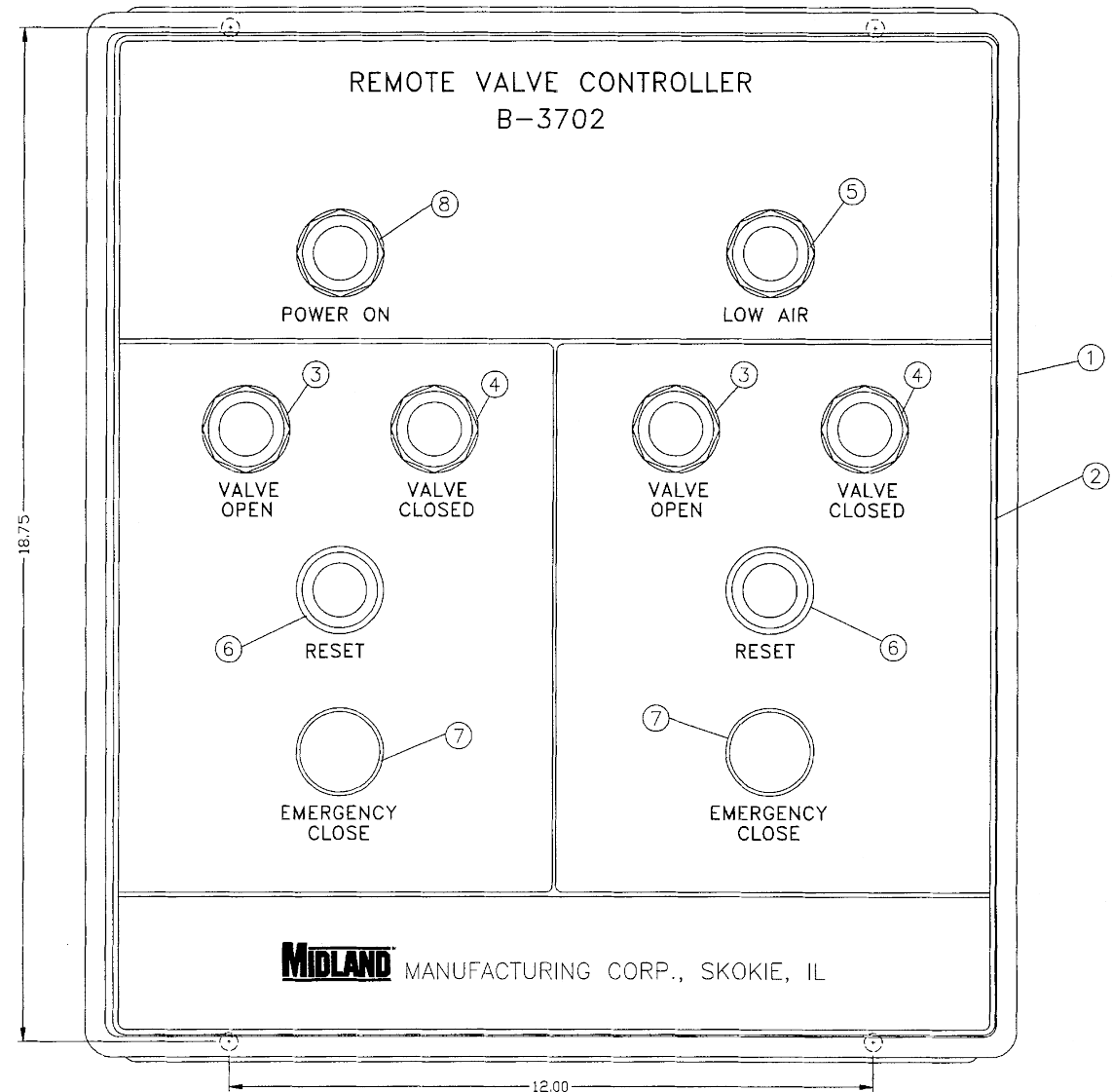
VALVE ACTUATOR SYSTEMS

B-3701M • Valve Actuator Manifold



Item	Qty	Description	Part Number
1	1	Air Pressure Regulator with Gauge	E4703
2	1	Air Filter-Lubricator	E4704
3	--		
4	2	Pressure Switch	E4706
5	1	Ball Valve	E4704
6	1	Pressure Gauge	E4708
7	2	Muffler	E4709
8	1	Base	E2214
9	3	Bracket	E2215
10	3	3/8" Tee	E4039
11	1	3/8" EI	E4040
12	--		
13	1	Enclosure	E2830
14	10	Tube	E4208
15	4	1/2", 90° EL	E4207
16	5	Clamp, Steel	E4041
17	4	Nipple, 3" LG	E4042
18	3	Nipple, 1 1/2" LG	E4043
19	2	Nipple, 2" LG	E4044
20	4	1/2" x 3/8" Reducer	E4045
21	1	Solenoid Valve, N.O.	E4702
22	3	1/2" Straight Fitting	E4026
23	--		
24	2	3/8" x 4" Nipple	E4034
25	--		
26	9	Screw 1/4" - 20 X 5/8"	E2949
27	10	Screw #8 - 32 X 3/8"	E2948
28	4	Screw #1 - 20 X 1/2"	E2947
29	--	Thread Sealant	E4038
30	2	3/8" Close Nipple	E4036
31	1	Flow Switch	E4701
32	1	Cord Connector	E1603
33	1	Heat Shrink Tube	E2302
34	1	3/8" x 1/4" Reducer	E4033
35	4	1/4" Flat Washer	E3111
36	4	1/4" Lock Washer	E3102
37	1	3/8" Coupling	E4049

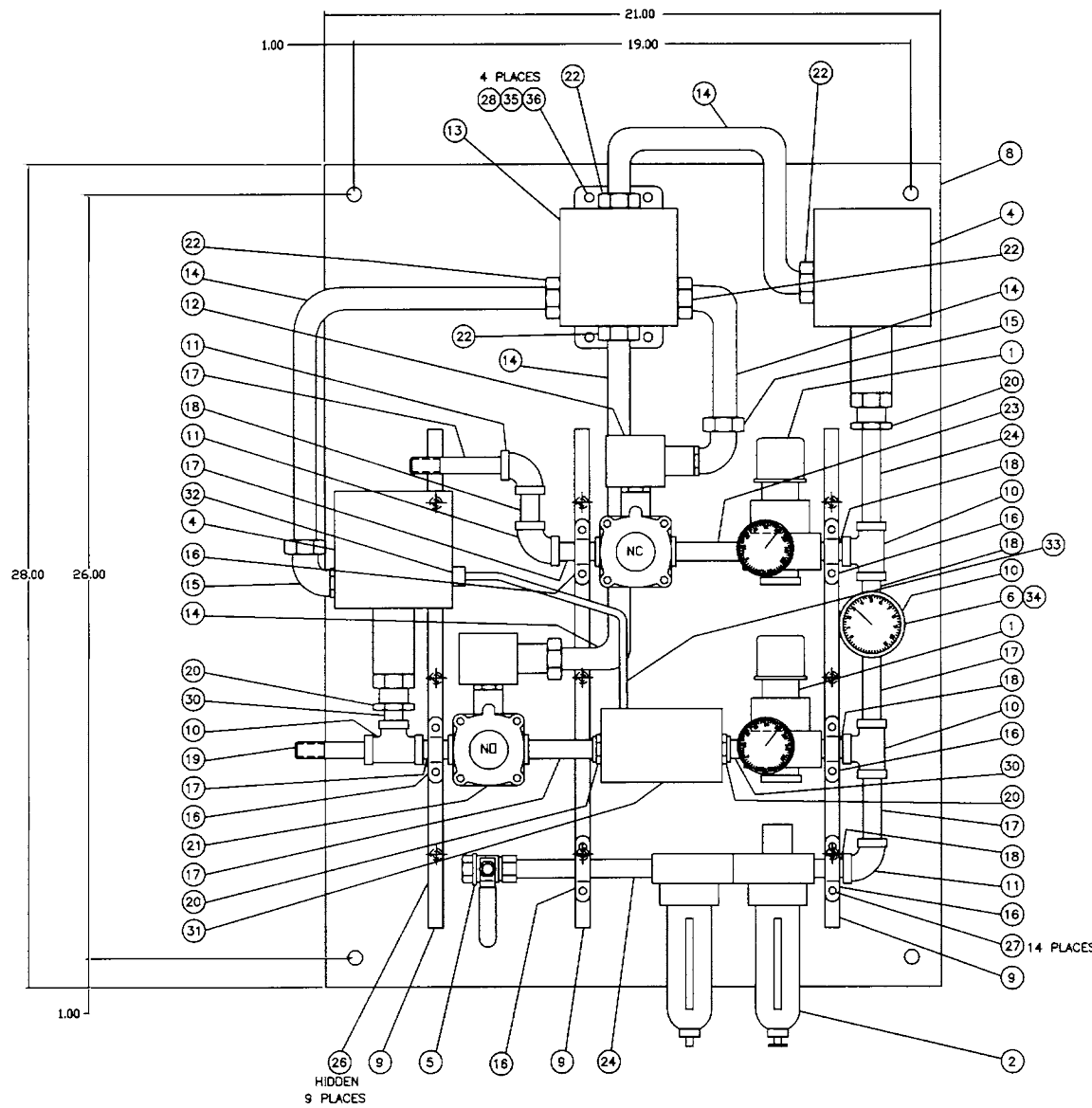
B-3702 • Remote Valve Actuator Controller



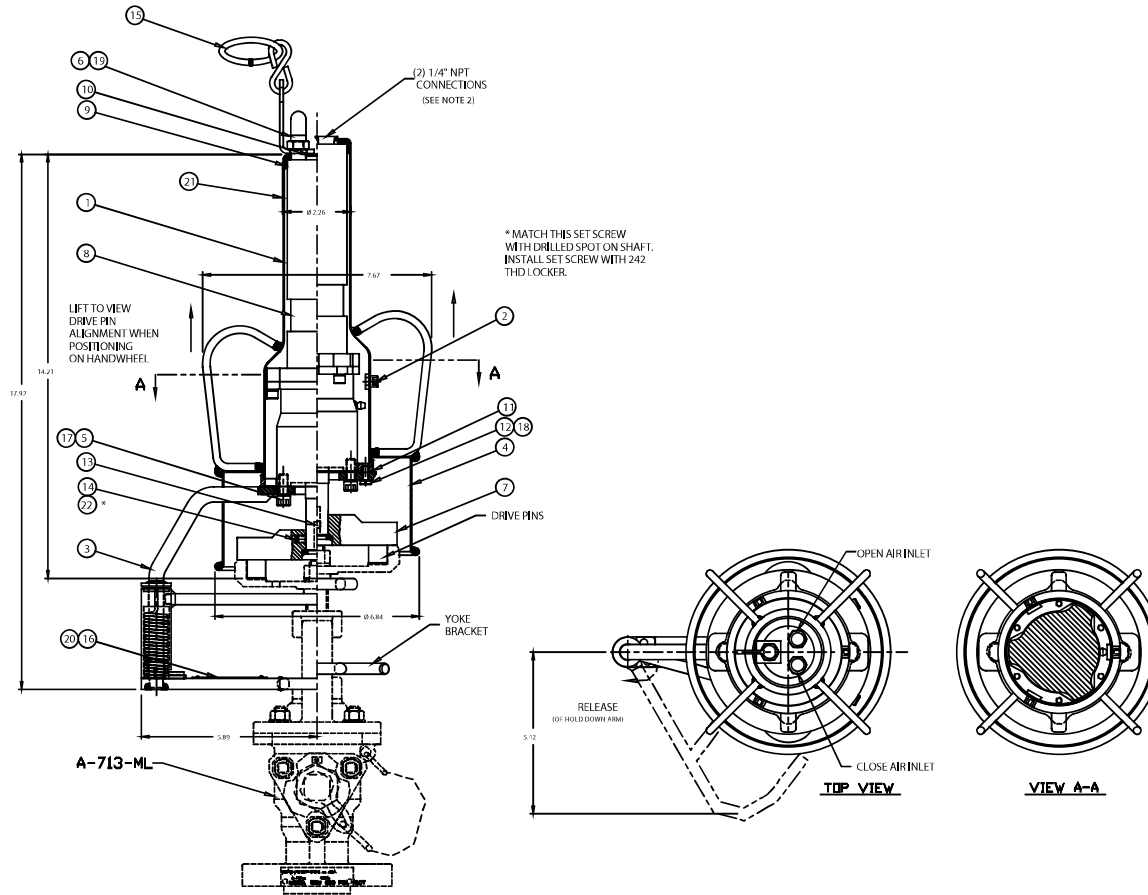
Item	Qty	Description	Part Number
1	1	Enclosure	E2823
2	1	Placard	3701-00B1
3	2	Pushbutton Switch Green Light	E1125
4	2	Pushbutton Switch Reg Light	E1124
5	1	Red Light	E0812
6	2	Reset Pushbutton Switch	E1122
7	2	Emergency Close Pushbutton Switch	E1123
8	1	Green Light	E0813

VALVE ACTUATOR SYSTEMS

B-3702M • Valve Actuator Manifold



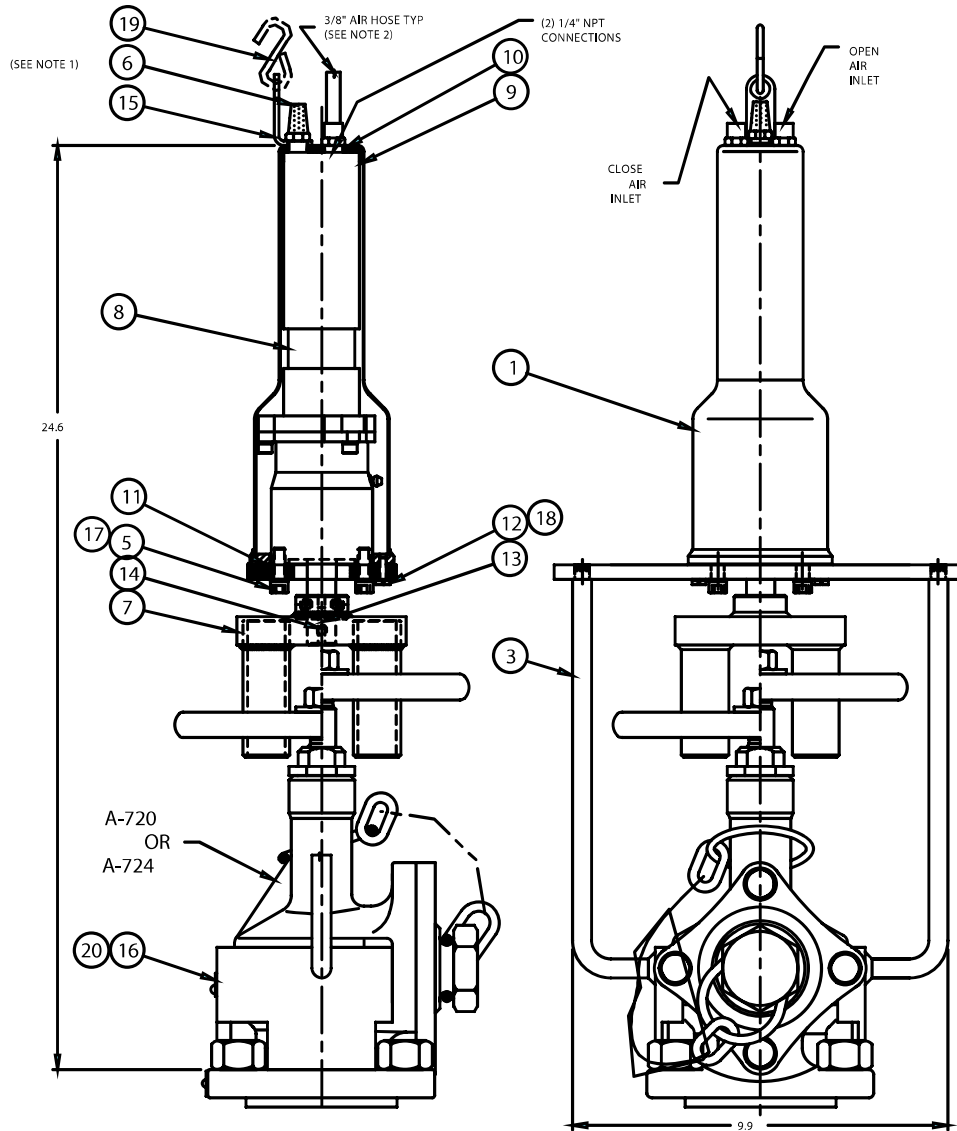
Item	Qty	Description	Part Number
1	1	Air Pressure Regulator with Gauge	E4703
2	1	Air Filter-Lubricator	E4704
3	--		
4	2	Pressure Switch	E4706
5	1	Ball Valve	E4704
6	1	Pressure Gauge	E4708
7	2	Muffler	E4709
8	1	Base	E2214
9	3	Bracket	E2215
10	3	3/8" Tee	E4039
11	1	3/8" El	E4040
12	1	Solenoid Valve, N.C.	E4710
13	1	Enclosure	E2830
14	10	Tube	E4208
15	4	1/2" 90° EL	E4207
16	5	Clamp, Steel	E4041
17	4	Nipple, 3" LG	E4042
18	3	Nipple, 1 1/2" LG	E4043
19	2	Nipple, 2" LG	E4044
20	4	1/2" x 3/8" Reducer	E4045
21	1	Solenoid Valve, N.O.	E4702
22	3	1/2" Straight Fitting	E4026
23	--	3/8" x 2 1/2" Nipple	E4035
24	2	3/8" x 4" Nipple	E4034
25	--		
26	9	Screw 1/4" - 20 X 5/8"	E2949
27	10	Screw #8 - 32 X 3/8"	E2948
28	4	Screw #1 - 20 X 1/2"	E2947
29	--	Thread Sealant	E4038
30	2	3/8" Close Nipple	E4036
31	1	Flow Switch	E4701
32	1	Cord Connector	E1603
33	1	Heat Shrink Tube	E2302
34	1	3/8" x 1/4" Reducer	E4033
35	4	1/4" Flat Washer	E3111
36	4	1/4" Lock Washer	E3102



Item	Qty	Name	B-3713	
			Material	Part
1	1	Motor Cover	Stainless Steel	3713-101-MO
2	3	Socket Head Cap Screw	Stainless Steel	3713-102-SS
3	1	Bracket	Monel	3713-103-ML
4	1	Coupler Guard	Stainless Steel	3713-104-MO
5	6	Cap Screw	Stainless Steel	3713-1151-SS
6	1	Exhaust Silencer Muffler	Polyethylene	3715-06-PE
7	1	Coupling	Stainless Steel	3713-107-MO
8	1	Air Motor	Steel, Aluminum	3713-108-XS
9	1	Gasket	Viton	3713-109-VA
10	1	Washer	Stainless Steel	3713-110-SS
11	1	Gasket	Viton	3713-111-VA
12	6	Pan Head Screw	Stainless Steel	3715-12-SS
13	1	Key	Stainless Steel	3722-304-SS
14	1	Set Screw	Stainless Steel	3713-114-SS
15	1	Lift Ring Assembly	Stainless Steel	3715-15-SS
16	1	Nameplate	Stainless Steel	3713-16-SS
17	6	Lock Washer	Stainless Steel	3713-1152-SS
18	6	Lock Washer	Stainless Steel	3713-1162-SS
19	1	¼ Exhaust Bushing	Stainless Steel	3715-21-SS
20	2	Drive Screw	Stainless Steel	763-11-SS
21	1	Label	Paper Sticker	3716-31
22	1	Set Screw	Stainless Steel	3715-14-SS
Notes				
Items 3, 4 & 7 should be replaced as a set on assemblies made before 6/96. 2. See B-3715 accessory options drawing (CAD file 3715OPT) for 1/4" NPT close and open air inlet ports connection configuration. If no option is selected, the B-3713 Actuator is shipped with air inlet ports protected by thread plugs.				

VALVE ACTUATOR SYSTEMS

B-3720 • 2" Angle Valve Actuator, Used with A-720, A-721, & A-724 Angle Valves



Item	Qty	Name	B-3720	
			Material	Part
1	1	Motor Cover	Stainless Steel	3713-101-MO
2	--			
3	1	Bracket	Stainless Steel	3720-103-SS
4	--			
5	6	Cap Screw	Stainless Steel	3713-1151-SS
6	1	Exhaust Silencer	Brass	3713-118-BR
7	1	Coupling Yoke	Stainless Steel	3720-107-SS
8	1	Air Motor	Steel, Aluminum	3713-108-XS
9	1	Gasket	Viton	3713-109-VA
10	1	Washer	Stainless Steel	3713-110-SS
11	1	Gasket	Viton	3713-111-VA
12	6	Pan Head Screw	Stainless Steel	3713-1161-SS
13	1	Key	Stainless Steel	3722-304-SS
14	3	Set Screw	Stainless Steel	3713-114-SS
15	1	Lift Tang	Stainless Steel	3713-117-MO
16	1	Nameplate	Stainless Steel	3720-16-SS
17	6	Lock Washer	Stainless Steel	3713-1152-SS
18	6	Lock Washer	Stainless Steel	3713-1162-SS
19	1	S-Hook	Stainless Steel	429-1001-SS
20	2	Drive Screw	Stainless Steel	763-11-SS

Notes

Items 3, 4 & 7 should be replaced as a set on assemblies made before 6/96.

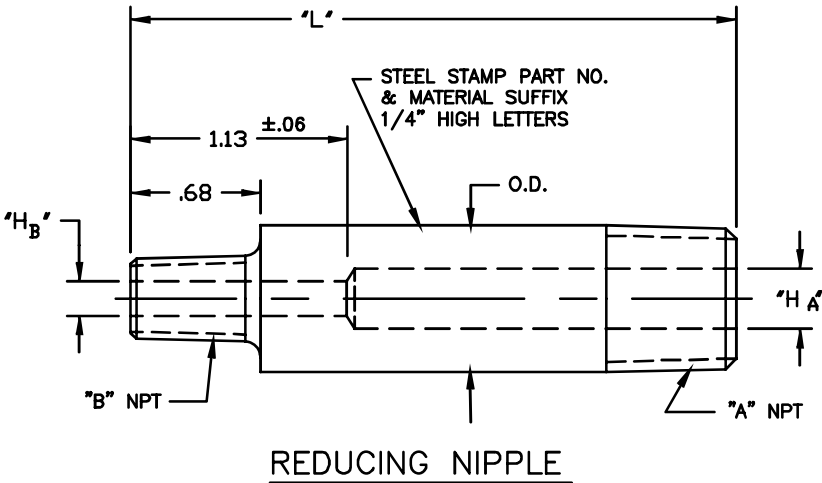
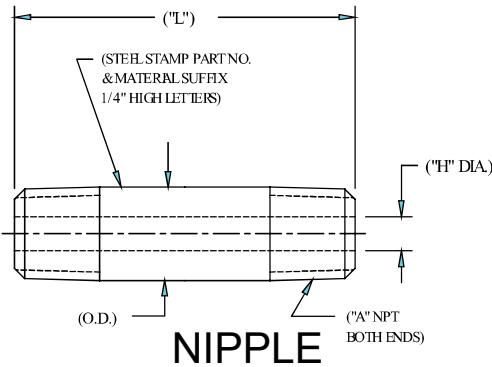
2. See B-3715 accessory options drawing (CAD file 3715OPT) for 1/4" NPT close and open air inlet ports connection configuration. If no option is selected, the B-3713 Actuator is shipped with air inlet ports protected by thread plugs.

Valve Actuator Systems Comparison

Function	Valve Control Panels		Air Actuator Manifolds	
	B-3701	B-3702	B-3701M	B-3702M
Jog Valve Closed	X	X	X	X
Jog Valve Open & Closed	--	X	--	X
Emergency Close Pushbutton	X	X	--	--
Open & Closed Valve Indication	X	X	--	--
Low Air Pressure Warning	X	X	--	--
Accepts External Shutdown Signal, Single Upon Loss of Power, Reset Required After Shutdown	X	X	--	--
Hoses Per Actuator	--	--	1	2
Operates up to 3 Actuators	--	--	X	X
Control Gas	Air/Nitrogen	Air/Nitrogen	Air/Nitrogen	Air/Nitrogen
Options	External Chlorine Sensor Shutdown, External Motion Detector Shutdown, Others	External Chlorine Sensor Shutdown, External Motion Detector Shutdown, Others	Air Reservoir Tank	Air Reservoir Tank

MISCELLANEOUS

40 Series • Pipe Nipples, Heavy Wall

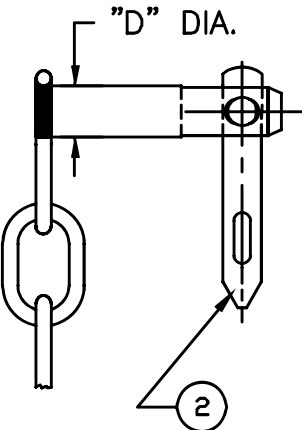
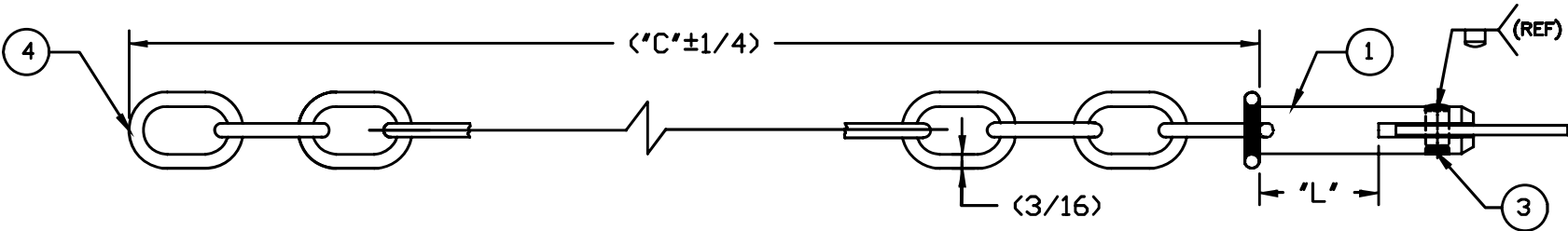


Part	"L" (inches)	"A" NPT (inches)	"H" (inches)	O. D. (inches)
41-	1½	¼	3/16	9/16
42-	2	¼	3/16	9/16
43-	6	¼	3/16	9/16
44-	4	¼	3/16	9/16
47-	4	¾	9/16	1-11/16
472-	2½	¾	9/16	1-11/16
473-	2	¾	¾ with Screen	1-11/16
48-	4	3/8	11/32	11/16
Note				
Use -SS or -MO Suffix to specify material				

Part	"L" (inches)	"A" NPT (inches)	"H" (inches)	"B" NPT (inches)	"H" (inches)	O. D. (inches)
45-	3½	½	7/16	¼	¼	7/8
45A-	4	½	7/16	¼	¼	7/8
49-	3½	¾	9/16	¼	¼	1-1/16
421-	2	¼	¼	¼	3/16	9/16
441-	4	¼	¼	1/8	3/16	9/16
443-	4	3/8	11/32	¼	¼	11/16
444-	3¾	1	0.957	--	0.957	1.315
445-	3	3	2.90	--	2.90	3½
Note						
Use -SS or -MO Suffix to specify material						

MISCELLANEOUS

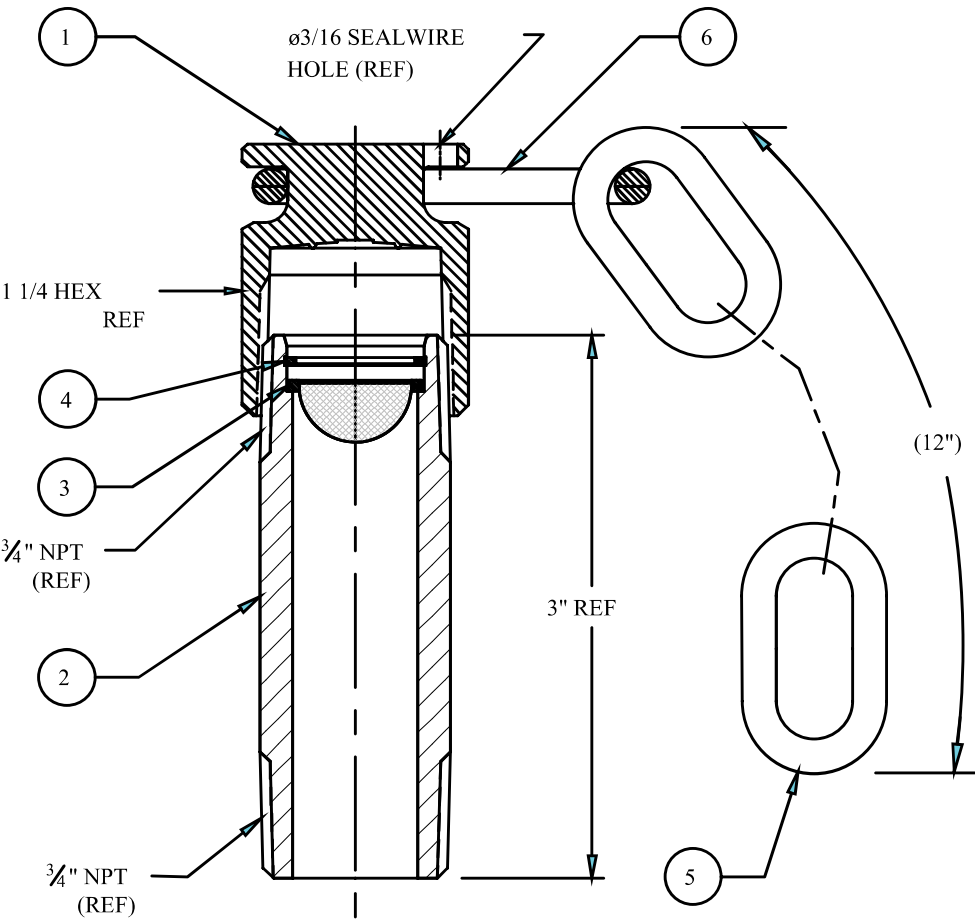
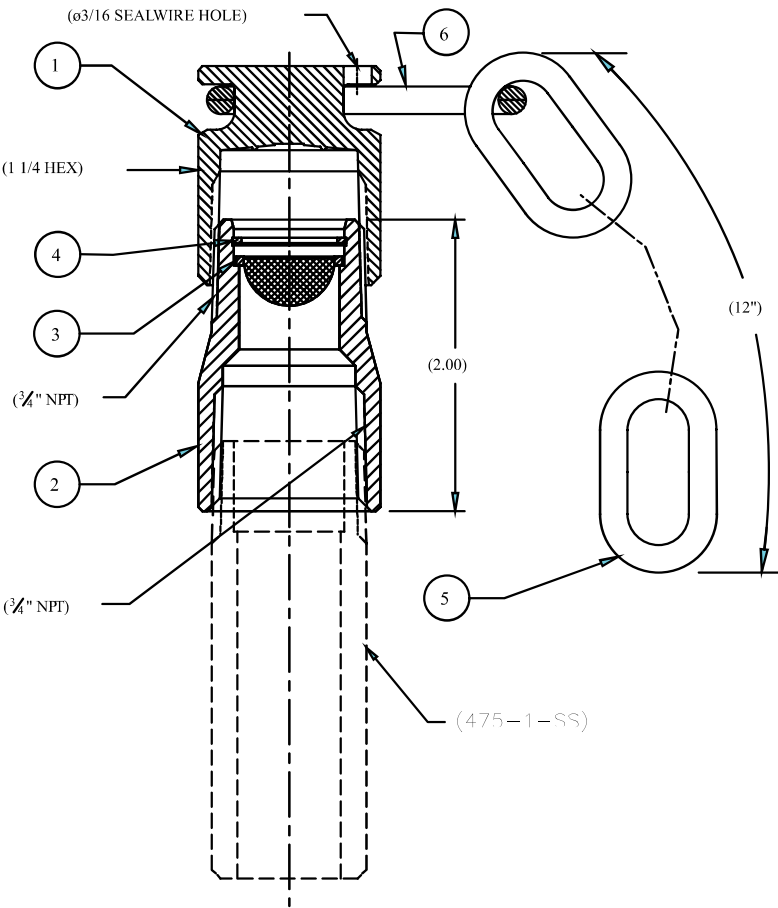
58 Thru 63 Series • Swing Pin Assembly



Low Carbon Steel		Stainless Steel		Dimensions (inches)		
Pin Assembly	Chain	Pin Assembly	Chain	C	D	L
58-2-CS	201-1-CS	58-2-SS	201-1-MO	10-1/8	1/4	2
58-3-CS		58-3-SS				3
58-4-CS		58-4-SS				4
58-5-CS		58-5-SS				6 1/2
59-2-CS	61-20-CS	59-2-SS	61-20-MO	20	3/8	2
59-3-CS		59-3-SS				3
59-4-CS		59-4-SS				4
60-2-CS	201-1-CS	60-2-SS	201-1-MO	10-1/8	1/2	2
60-3-CS		60-3-SS				3
60-4-CS		60-4-SS				4
61-10-CS	61-15-CS	61-10-SS	61-15-MO	14-7/8	3/4	10
61-12-CS		61-12-SS				12
61-14-CS		61-14-SS				14
61-16-CS		61-16-SS				16
62-10-CS	61-15-CS	62-10-SS	61-15-MO	14-7/8	1	10
62-12-CS		62-12-SS				12
62-14-CS		62-14-SS				14
63-10-CS	61-15-CS	63-10-SS	61-15-MO	14-7/8	7/8	10
63-13-CS		63-13-SS				12
63-14-CS		63-14-SS				14

MISCELLANEOUS

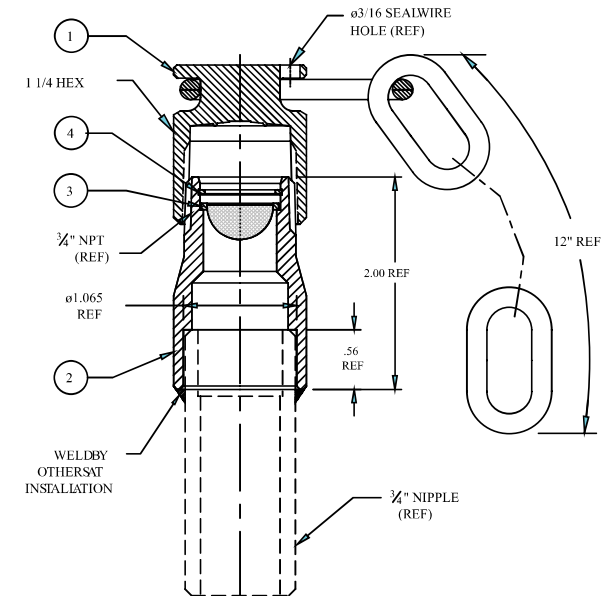
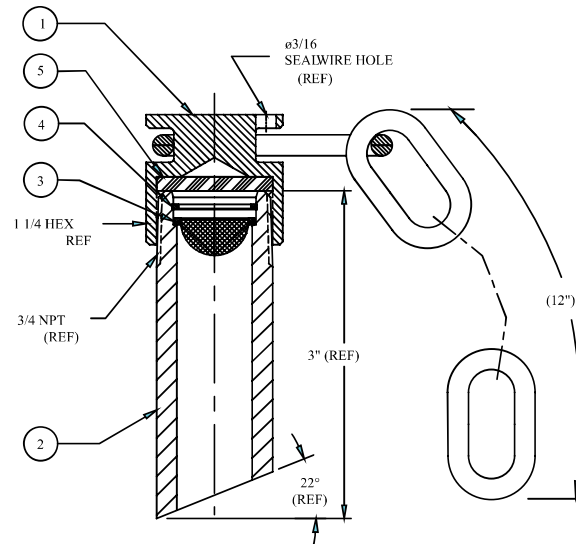
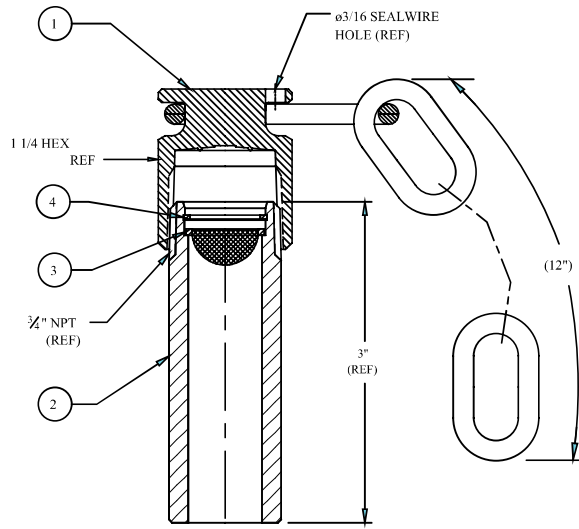
476-SS, 477-T-SS • Air Connector with Cap, 3/4" NPT



Item	Qty	Name	476-SS	
			Material	Part No.
1	1	Pipe Cap	Stainless Steel	33-SS-19-19-12-MO
2	1	Body	Nitronic 60	476-2-N60
3	1	Screen Assembly	Stainless Steel	473-3-MO
4	1	Retainer Ring	Stainless Steel	476-5-SS
5	1	Chain	Stainless Steel	201-1-MO
6	1	Ring	Stainless Steel	24-1-SS

Item	Qty	Name	477-T-SS	
			Material	Part No.
1	1	Pipe Cap	Stainless Steel	33-SS-19-19-12-MO
2	1	Body	Nitronic 60	477-21-N60
3	1	Screen Assembly	Stainless Steel	476-3-MO
4	1	Retainer Ring	Stainless Steel	476-5-SS
5	1	Chain	Stainless Steel	201-1-MO
6	1	Ring	Stainless Steel	24-1-SS

477-SS, 478-SS, & 479-SS • Air Connector with Cap, 3/4 NPT Welded Installation



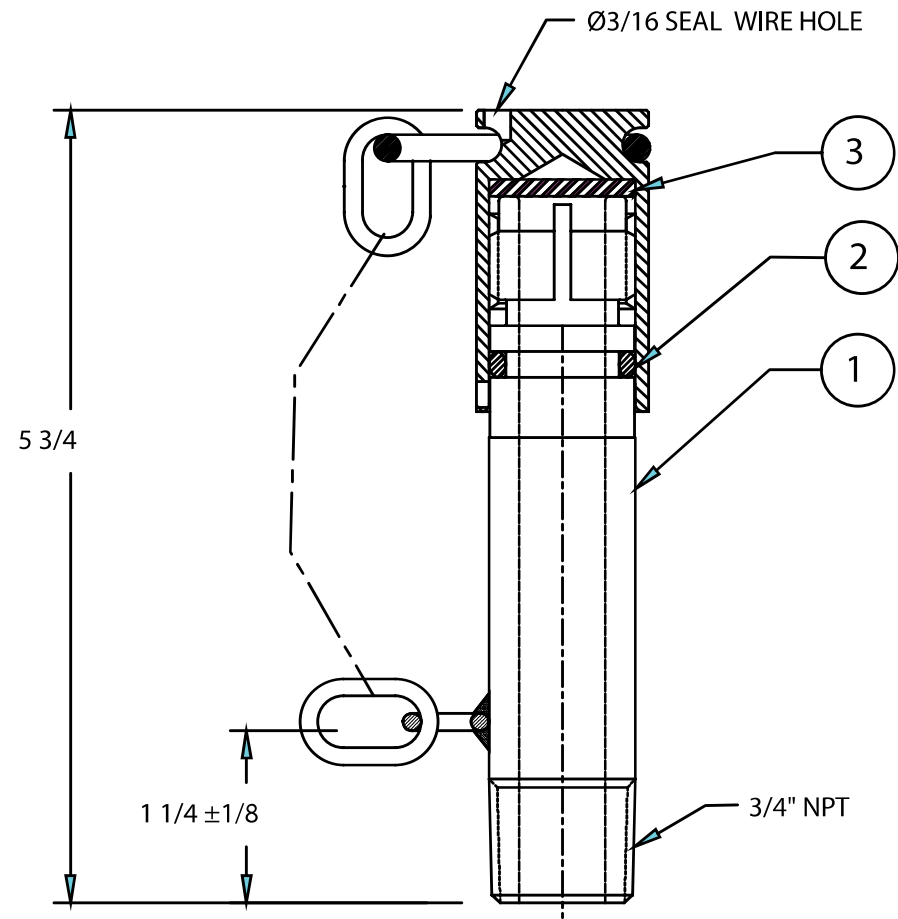
Item	Qty	Name	477-SS	
			Material	Part No.
1	1	Pipe Cap	Stainless Steel	33-SS-19-19-12-MO
2	1	Body	Nitronic 60	477-2-N60
3	1	Screen Assembly	Stainless Steel	476-3-MO
4	1	Retainer Ring	Stainless Steel	476-5-SS

Item	Qty	Name	478-SS	
			Material	Part No.
1	1	Pipe Cap	Stainless Steel	476-1-SS-19-19-12-MO
2	1	Body	Nitronic 60	478-2-N60
3	1	Screen Assembly	Stainless Steel	476-3-MO
4	1	Retainer Ring	Stainless Steel	476-5-SS
5	1	Gasket	Buna N	290-5-BN

Item	Qty	Name	479-SS	
			Material	Part No.
1	1	Pipe Cap	Stainless Steel	33-SS-19-19-12-MO
2	1	Body	Nitronic 60	479-2-N60
3	1	Screen Assembly	Stainless Steel	476-3-MO
4	1	Retainer Ring	Stainless Steel	476-5-SS

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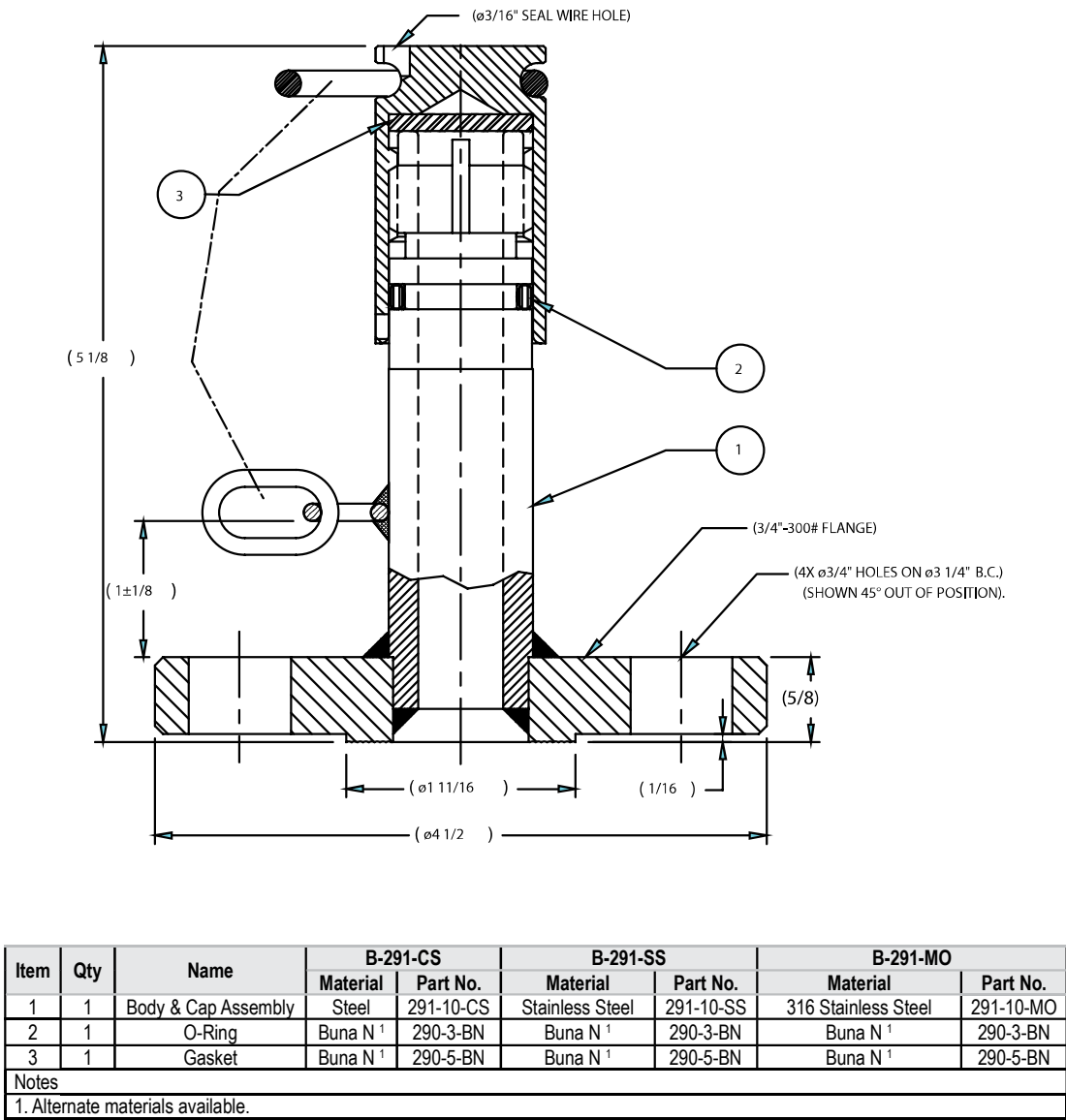
B-290 Series • Thermowell Assembly, 3/4" NPT



			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Body & Cap Assembly	Steel	290-10-CS	Stainless Steel	290-10-SS	316 Stainless Steel	290-10-MO
2	1	O-Ring	Viton A ¹	290-3-VA	Viton A ¹	290-3-VA	Viton A ¹	290-3-VA
3	1	Gasket	Viton A ¹	290-5-VA	Viton A ¹	290-5-VA	Viton A ¹	290-5-VA
Notes								
1. Alternate materials available.								

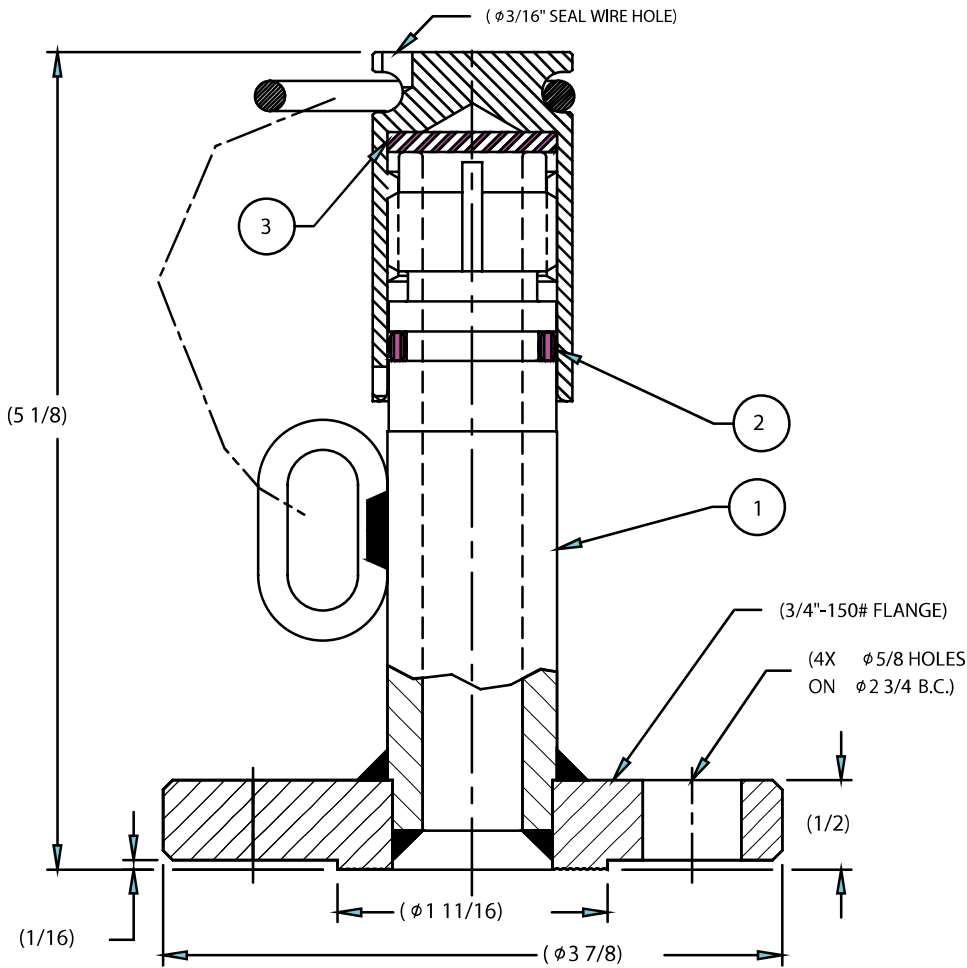
MISCELLANEOUS

B-291 Series • Thermowell Assembly, 3/4", 300# Flange



MISCELLANEOUS

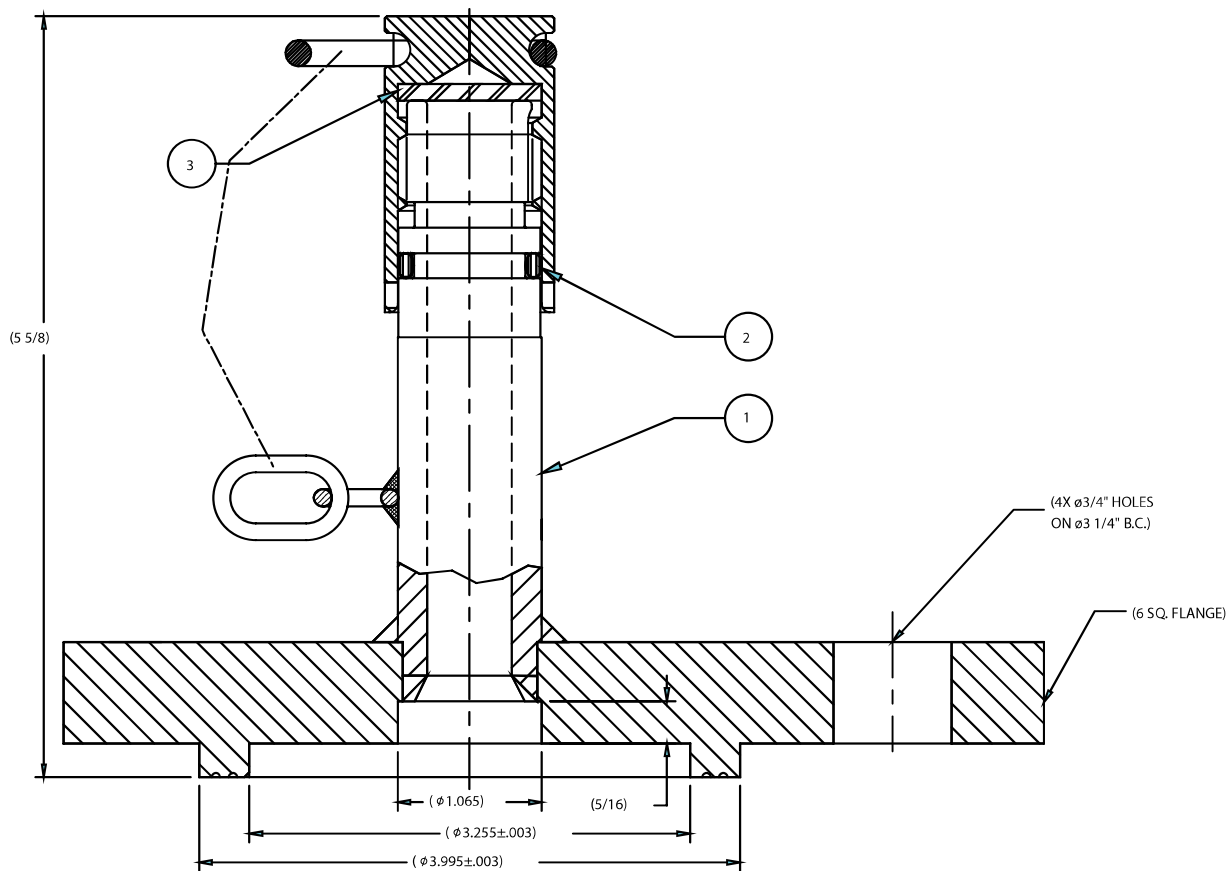
B-292 Series • Thermowell Assembly, 3/4", 150# Flange



Item	Qty	Name	B-292-CS		B-292-SS		B-292-MO	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Body & Cap Assembly	Steel	292-10-CS	Stainless Steel	292-10-SS	316 Stainless Steel	292-10-MO
2	1	O-Ring	Buna N ¹	290-3-BN	Buna N ¹	290-3-BN	Buna N ¹	290-3-BN
3	1	Gasket	Buna N ¹	290-5-BN	Buna N ¹	290-5-BN	Buna N ¹	290-5-BN
Notes								
1. Alternate materials available.								

MISCELLANEOUS

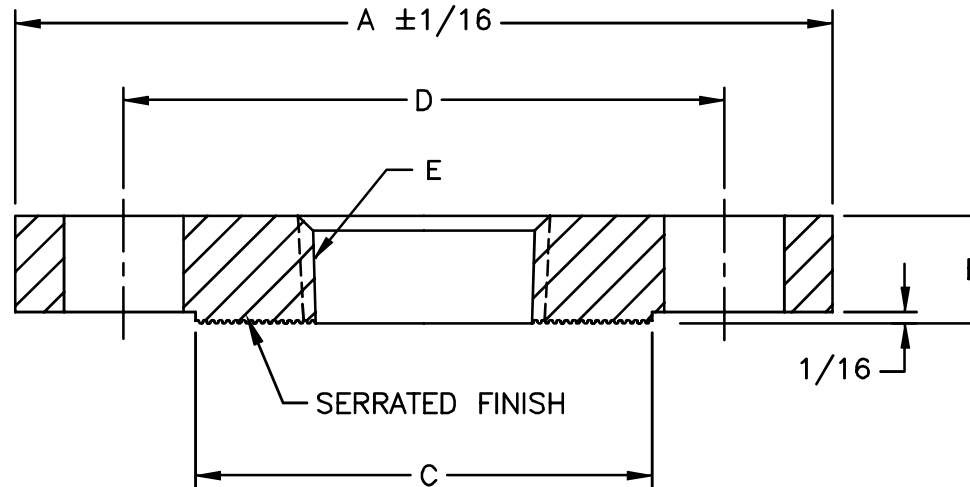
B-293 Series • Thermowell Assembly, Flanged



Item	Qty	Name	B-293-CS		B-293-SS		B-293-MO	
			Material	Part No.	Material	Part No.	Material	Part No.
1	1	Body & Cap Assembly	Steel	293-10-CS	Stainless Steel	293-10-SS	316 Stainless Steel	293-10-MO
2	1	O-Ring	Buna N ¹	290-3-BN	Buna N ¹	290-3-BN	Buna N ¹	290-3-BN
3	1	Gasket	Buna N ¹	290-5-BN	Buna N ¹	290-5-BN	Buna N ¹	290-5-BN
Notes								
1. Alternate materials available.								

MISCELLANEOUS

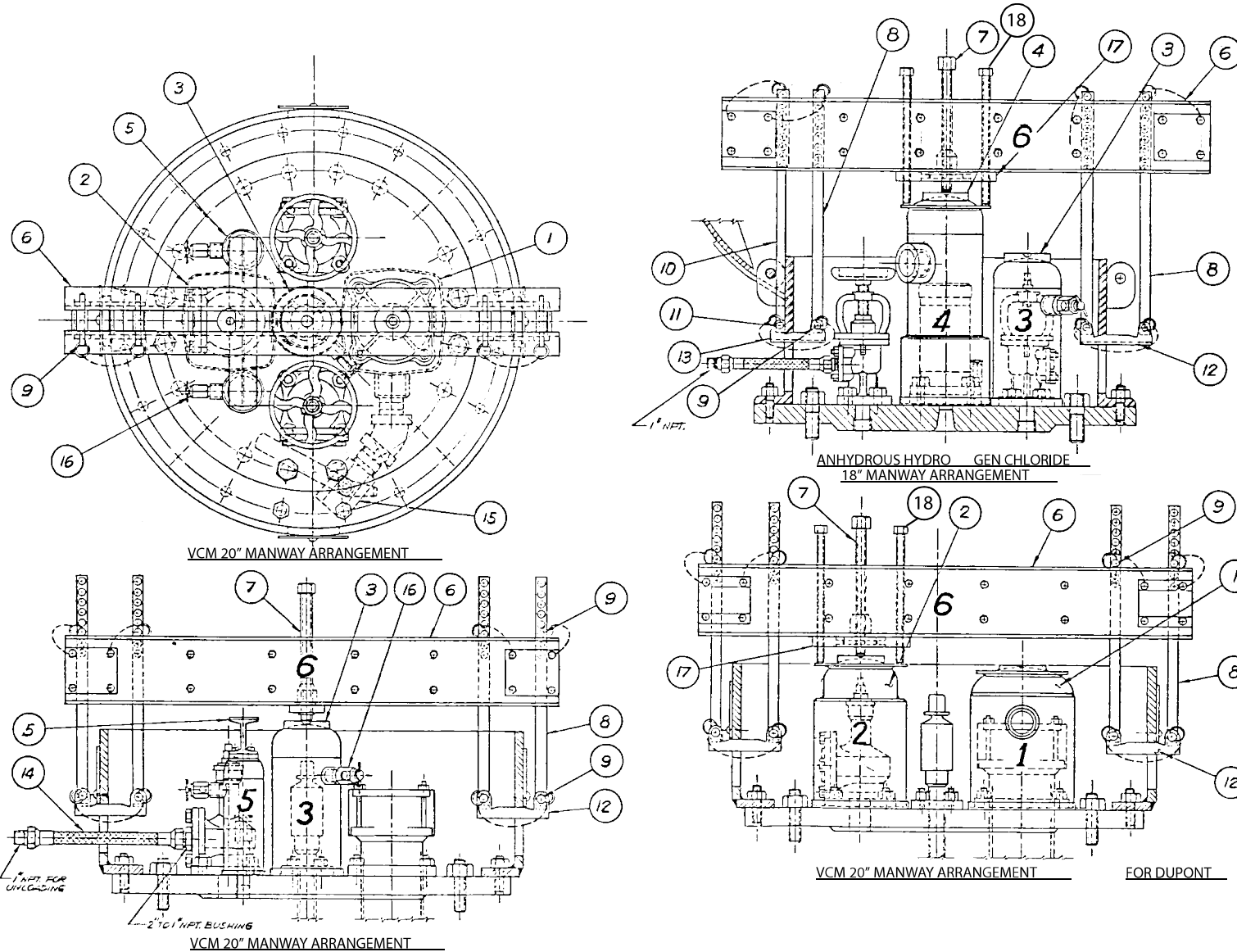
B-341 & B-343 Series • ASA Flanges with NPT Threads



ASA Class	Pipe Size (inches)	Part	A (inches)	B (inches)	C (inches)	D (inches)	E NPT (inches)	Holes	
								No.	Diameter (inches)
150 psi	1	B-341-1	4 1/4	9/16	2	3-1/8	1	4	5/8
	2	B-341-2	6	3/4	3-5/8	4 3/4	2	4	3/4
	2	B-341-21	6	3/4	3-5/8	4 3/4	3/4	4	3/4
	3	B-341-3	7 1/2	15/16	5	6	3	4	3/4
	3	B-341-31	7 1/2	15/16	5	6	2	4	3/4
	3	B-341-32	7 1/2	15/16	5	6	1	4	3/4
	4	B-341-41	9	15/16	6-3/16	7 1/2	1 1/4	8	3/4
	4	B-341-42	9	15/16	6-3/16	7 1/2	1	4	3/4
300 psi	1	B-343-1	4-7/8	11/16	3 1/2	3 1/2	1	4	3/4
	2	B-343-2	6 1/2	7/8	5	5	2	8	3/4
	3	B-343-3	8 1/4	1-1/8	6-5/8	6-5/8	3	8	7/8
Notes									
Refer to material suffix table for Part Number Suffix for Material									
Specify Black PTFE Coating if required									
B-341-42 is UTC specific									

Material Suffix	
Suffix	Material
-CS	Carbon Steel
-MO	316 Stainless Steel
-N60	Nitronic 60 Stainless Steel
-SS	303 or 304 Stainless Steel

B-243-VA-EPDM • Emergency Response Kit (ERK)



MISCELLANEOUS

B-243-VA-EPDM • Emergency Response Kit (ERK)



Item	Qty	Name	Material	Part No.
1	1	Large Pressure Relieve Valve Cover	Carbon Steel	240-1-CS
2	1	2" Angle Valve Cover	Carbon Steel	240-2-CS
3	1	Gagind Device, 1" Angle Valve Cover	Carbon Steel	240-3-CS
4	1	Small Pressure Relief Valve Cover	Carbon Steel	234-4-CS
5	1	Sample Valve Cover & Beam Assembly	Aluminum/Steel	240-5-XL
6	1	Cross Arm Channel Assembly	Aluminum	240-6-AL
7	1	Screw & Block Assembly	Carbon Steel	240-7-CS
8	4	Tie Bar	Aluminum	240-81-AL
9	8	Tier Bar Pin, 5/8"	Carbon Steel	240-9-CS
10	1	Thin Tie Bar	Aluminum	240-10-AL
11	1	Tie Bar Pin, 7/16"	Carbon Steel	240-11-CS
12	2	Porthole Bracket	Carbon Steel	240-12-CS
13				
14	1	Flexible Hose	Carbon Steel, PTFE, Stainless Steel	240-195-XS
15	1	2" Ball Valve	Carbon Steel	
16	1	3/4" Needle Valve	Stainless Steel	A-256-SS
17	1	Jack Plate	Carbon Steel	243-49-CS
18	4	Jack Screw	Carbon Steel	243-491-CS

The End

Railcar Products

Technical Documents

Version 0423A

(April 2023)

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