

Midland Revision Tracking

Last Edit Date:
2025/05/19

IOM Description	REV #	ISSUE DATE	SUPERSEDES	SECTION REVISED	REVISION DESCRIPTION	NOTIFICATION DATE (e-Blast)
A-1477-A-14167-External Style-PRV	1.2	5-2-2025	1.1	4.2.10	Valve Body Inspection, correct arrow.	
A-1000	3.7	5-19-2025	3.6	2.1	Page 8 & 11, changed spring part number 10-229-SS to 10-229-MO. Page 7 & 10, changed 10-8-CS to 10-8-SS, changed 10-12 and 10-13 to 10-12-MO and 10-13-MO. Changed 22-72-PB to 22-72-SS.	
A-1400/A-15000	3.2	3/25/2025	3.1	3.1.8, 4.5.2.11	The rupture disc should not be reused. Install a new rupture disc.	
A-14150/A-14499 Series	1.1	4-3-2025	1	4.2.5	Added the Inner Spring, 14-13-SS, to the Spring Inspection Table	
A-1402C Series External Style PRV IOM	1.6	2-10-2025	1.5	8.2.1	The rupture disc should not be reused. Install a new rupture disc.	
A-718 Top Transfer 1" Angle Valve 1.1	1.1	2-7-2025	1	8.1.12	Updated torque requirements from in-lbs to ft-lbs	
A-720/721-B and 724 Top Transfer 2" Angle Valve	2	12-10-2024	1.9	Pages 6 and 7	Inserted 2 pages to include reference to A-725 angle valves.	
A-3000-M	4.4	7-31-2024	4.3	5.1.7.2	Corrected Spring part number for A-35280-XL from 35-281-SS to 35-280-AS	
A-22075/22076 High-Flow Internal-Style PRV IOM	1.2	11-4-2021	1.1	4.1.3.1	Updated valve stem TIR	
A-430-S/A-432-S/A-434-S Rupture Disc Device IOM Renamed to A-430/A-432/A434 Rupture Disc Device IOM	1.1	10-18-2021	1	2 3.1.8 4.1 4.1.1 4.2.4 4.3 5.1 5.1.11	Added in other model BOM's including A-43X & A-43X-T Updated bolt tightening pattern to cross pattern Steps and figures updated to account for welded parts Added in warning Updated figure and inspection criteria Steps and figures updated to account for welded parts Steps and figures updated to account for welded parts Updated bolt tightening pattern to cross pattern	
A-1000	3.6	8-6-2021	3.5	4.2.6	Added dye test requirement	
A-2000	1.6	5-14-2021	1.5	2.2	Additional Caution / additional grease information	
A-520/A-522/A-522A 4" Bottom Outlet Ball Valve	3	4-1-2021	2.2	2.1 4.1.6.1 4.4 4.5.10	Included A-522A bill of materials Updated instructions and item numbers for A-522A Updated notice to distinguish between A-522A and A-522 Included caution and updated item numbers for A-522A instructions	4-5-2021
A-1000	3.5	2-10-2021	3.4	Table 2-4	Updated flow rates for all models	4-5-2021
A-14150/A-14499 External Pressure Relief Valve	1	2-8-2021	0	Table 4.1 4.2.12 Table 4.3	Updated "Item 27" to correct, BOM-listed "Item 22"	4-5-2021
A-1000	3.4	1-26-2021	3.3	4.2.5	Updated inspection instructions	4-5-2021
A-547PL Series Bottom-Outlet Plug Valve	1	1-12-2021	0	5.4.24	Updated location for tag placement	4-5-2021
A-2000	1.5	1-11-2021	1.4	3.1.2	Updated thread inspection criteria	1-4-2021
A-1000	3.3	12-16-2020	3.2	4.2.2	MPI / Dye-Pen requirement removed due to part being casted, not welded.	1-4-2021
A-3000-M	3.9	11-6-2020	3.8	8.1.7	Updated torque requirements	1-4-2021



Midland Revision Tracking

Last Edit Date:
2025/05/19

IOM Description	REV #	ISSUE DATE	SUPERSEDES	SECTION REVISED	REVISION DESCRIPTION	NOTIFICATION DATE (e-Blast)
A-520/A-522 4" Bottom Outlet Ball Valve	2.2	8-18-2020	2.1	Figure 4-1, 4-2 4.1.8 Routine Maintenance	Updated wrench requirements for locknuts	1-4-2021
A-520/A-522 4" Bottom Outlet Ball Valve	2.1	5-12-2020	2	4.2.1 4.5.34	Added cap inspection criteria Added secondary testing pressure	1-4-2021
A-3000-M	3.8	2-28-2020	3.7	4.1	Images were updated to be more clear where to inspect (4.1.4 & 4.1.6)	3-23-2020
A-14167-KY & A-14167-3KY	1.1	4-25-2024	A-1477/A-14167, Rev. 1.0	4.2.5	Updated Spring Inspection Instructions	4-25-2024
A-718D-ML-H01	1	2-20-2020	0	n.a.	Manual updated to be named A-718D, to cover A-718A, A-718B, and A 718C	3-23-2020
A-19075	2.3	2-19-2020	2.2	6	Tooling part numbers revised and added.	3-23-2020
A-35000 Series Internal Style IOM	3.7	1-27-2020		4.1.6	Spring table updated with corrected models	3-23-2020
A-3000 Series Internal Style IOM	3.7	7-23-2018	3.6	4.1	Added inspection of valve body seat seal and crown	7-23-2018
A-424/A-460 Operation Inspection and Maintenance Manual	1.3	6-29-2018	1.2	Reassembly Step 15	Retainer nut torques revised from 50 ft-lbs to 30 ft-lbs	6-29-2018
A-430-S, A-432-S & A-434-S Series Rupture Disc Device	1	6-29-2018	0	4.3.8 5.1.11	Retainer nut torques revised from 50 ft-lbs to 30 ft-lbs	6-29-2018