

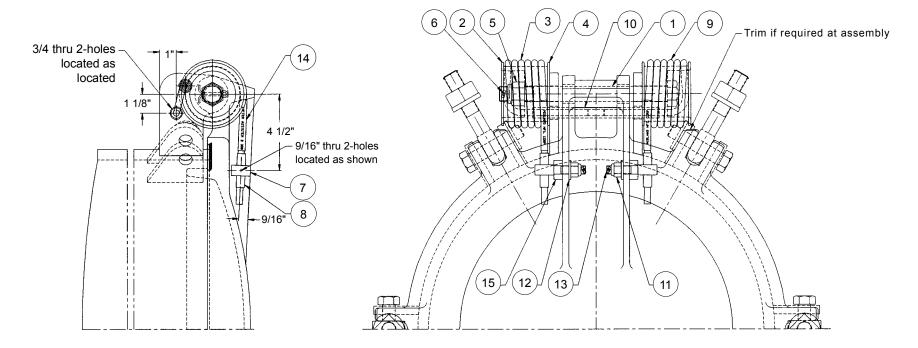
## TO PLACE AN ORDER, OR JUST ASK A QUESTION, CALL (847) 677 - 0333 OR FAX (847) 677 - 0138

ITEM NO.	QTY.	PART NAME	PART NO.	MATERIAL
1	1	HINGE BOLT	308-1-CS	STEEL, PLATED
2	2	BUSHING	308-2-CS	STEEL, PAINTED
3	1	SPRING R.H.	312-3-CS	STEEL, PAINTED
4	2	WASHER	308-4-CS	STEEL, PAINTED
5	1	LOCKNUT	308-5-CS	STEEL, PLATED
6	1	COTTER PIN	303-6-CS	STEEL, PLATED
7	2	EYEBOLT	425-12-CS	STEEL, PLATED
8	2	SLEEVE	308-8-TF	TEFLON

ITEM NO.	QTY.	PART NAME	PART NO.	MATERIAL
9	1	SPRING L.H.	312-9-CS	STEEL, PAINTED
10	1	TUBE	313-10-CS	STEEL, PAINTED
11	2	LOCKNUT	308-11-CS	STEEL, PLATED
12	2	WASHER	308-12-CS	STEEL, PLATED
13	2	COTTER PIN	308-13-SS	STAINLESS STEEL
14	1	NAMEPLATE	308-32A-PS	PLASTIC
	1		313-32B-PS	
15	2	WASHER	313-15-CS	STEEL, PAINTED

## B-313 LIFTER ASSISTER ASSEMBLY PROCEDURE STEPS:

- 1. Close cover.
- 2. Drill hole in cover ribs for eyebolts.
- 3. Remove existing pin assembly.
- 4. Drill hole in lug for tube #10.
- 5. Trim stop ends flush to lug surface.
- 6. Assemble bushing #2, L.H. spring #9, and washer #4 on hinge bolt #1 and insert bolt thru hinge.
- 7. Install tube #10, washer #4, R.H. spring #3 (with end into tube), bushing #2, nut #5, and cotter pin #6.
- 8. Open cover to full open position against stop.
- Slip sleeve #8 and eyebolt #7 on each spring end, slip washer #15 on eyebolt and install eyebolt into drilled hole; add washer #12, nut #11 and cotter pin #13.
- Close and open cover to test operation. Lift force at handle should be 20 to 30 pounds.



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LIFTER ASSISTERS

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