

**READ THIS SIDE FIRST****READ BEFORE INSTALLING****OPW's****BREAKAWAYS**

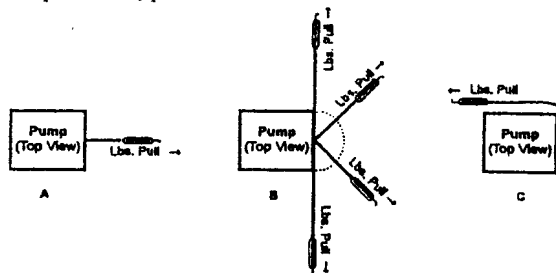
**PRIOR TO INSTALLATION:** Please refer to listing below for maximum pull force for the model you are using, then proceed with instructions.

To determine if hose assembly and dispensing device will withstand the required pull force, follow this procedure:

Attach a spring scale (NOTE: an adapter to engage hook of spring scale should be threaded onto hose fitting) to the end of hose assembly and pull in a straight line (as in illustration A) the required pounds maximum pull force. Repeat the procedure, pulling the hose as straight as possible at 45° intervals both to the right and left of the dispenser (as in illustration B), and again repeat the procedure pulling the hose around the dispensing cabinet (as in illustration C).

If hose assembly and dispensing device withstand the required pounds maximum pull force, proceed with instructions as illustrated below:

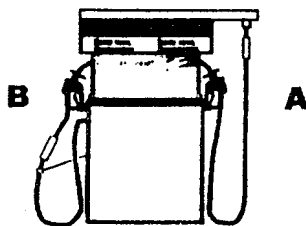
MODEL	SEPARATION MAXIMUM PULL FORCE POUNDS
66RB	350
66SB	350

**INSTALLATION INSTRUCTIONS FOR SWIVEL BREAKAWAY MODELS 66SB**

- Unit always installs at nozzle, regardless of dispenser style.
- Do not use teflon tape; use U.L. listed thread sealant.
- Wrench on hex/flat areas only. **CAUTION: DO NOT OVER TIGHTEN**
- Installation: a) connect pump hose to female end of 66SB  
b) connect nozzle to male end of 66SB

**INSTALLATION INSTRUCTIONS FOR MODEL 66RB**

- Install 66RB with flow-arrow pointing toward nozzle.
- Do not use teflon tape; use U.L. listed thread sealant.
- Wrench on hex/flat areas only. **CAUTION: DO-NOT OVER TIGHTEN.**
- Use only U.L. listed curb and spacer hose.
- ALL MODELS** (except Swivel Breakaway) must be installed with appropriate lengths of hose to insure a straight pull on breakaways.
  - On dispensers with overhead hose connections (as in illustration A), install model 66RB with a minimum of 12 inches of hose.
  - On dispensers with side hose connections (as in illustration B), install model 66RB **IMMEDIATELY** downstream of hose retractor.

**WARNING**

- Hose could be caught on vehicle resulting in direct pull on retractor cable or pump, by-passing Safe-T-Twist.
- Pump dispenser cabinet must be securely anchored with bolts not less than 1/2 inch in diameter, located on opposite sides of the base and being not less than 13 inches apart.

READ OTHER SIDE FIRST

## RECONNECTING MODELS 66SB AND 66RB

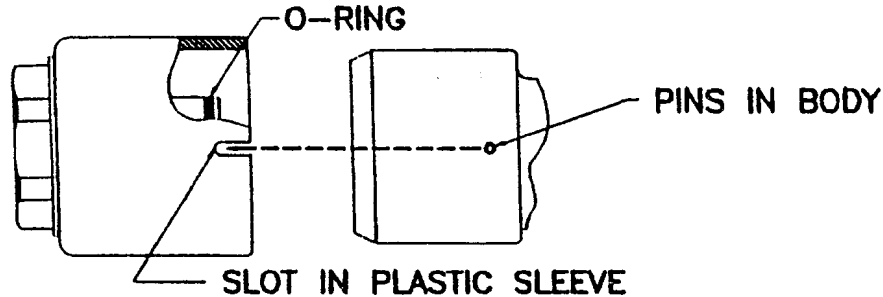
OPW's

BREAKAWAYS

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### RECONNECTING THE 66SB-7575 AND 66SB-1075

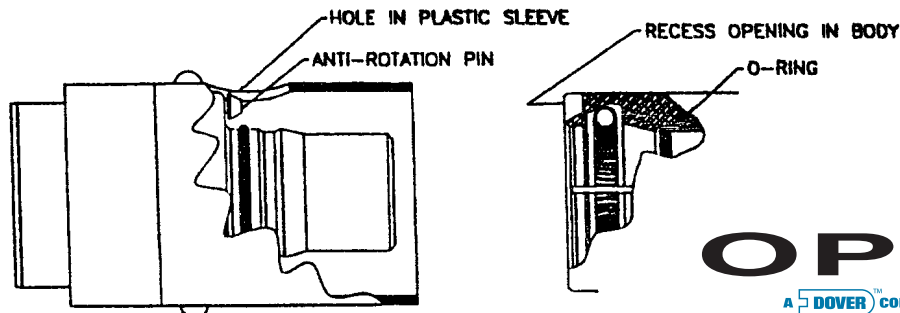
1. Shut off dispenser and relieve line pressure.
2. Inspect both halves for damage, if damaged remove from service.
3. Lubricate o-ring with light oil or silicone oil.
4. Align slots of plastic sleeve and pins in body.
5. Push the body into the plastic until the parts latch together. Pull back on the assembly for secure reconnect.
6. After completion of reconnect, repressurize system and inspect 66SB-7575 or 66SB-1075 for leaks or connection leaks. Correct connection leaks. If unit itself leaks, remove from service.



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### RECONNECTING THE 66RB AND 66SB-1010

1. Shut off dispenser and relieve line pressure.
2. Inspect both halves for damage, if damaged remove from service.
3. Lubricate o-ring with light oil or silicone oil.
4. Look through hole in plastic sleeve and find anti-rotation pin. Align pin with recess opening in body.
5. Push the spud and body together, making sure the anti-rotation pin in the spud locks into the recess opening of the body. This may require twisting the spud to the left and right as pushing into the body.
6. Look through the hole in the plastic sleeve to verify that the anti-rotation pin is locked in the recess opening and then pull back on the spud to determine secure reconnect.
7. After completion of reconnect, repressurize system and inspect the 66RB or 66SB-1010 for leaks or connection leaks. Correct connection leak. If unit itself leaks, remove from service.



**OPW**   
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